



5838

DATE FEBRUARY 10, 2005

TO PRAXAIR

REFERENCE

QC JOB # STOCK ORDER

UNIT # _____

PHONE 532-0739

LOCATION G.P. SHOP

[illegible]

inc. ("Praxair") to me or the company or partnership that I represent (the "Customer"). By signing below, the Customer:

1. acknowledges receipt of the goods described on this Delivery Ticket;
2. agrees to the Terms of Cylinder Gas Agreement accompanying this Delivery Ticket (located on the reverse hereof); and
3. confirms that the Customer understands the safety bulletin (located on the reverse hereof) and has obtained or will obtain a current MSDS for the products described on this Delivery Ticket.

Je reconnais avoir reçu les marchandises décrites sur ce Bulletin de livraison et j'accepte les conditions de l'Entente de fourniture de gaz (située au verso des présentes) et déclare qu'il a reçu ou qu'il recevra les fiches techniques de sécurité de chaque produit décrit sur ce Bulletin de livraison.

Customer's Signature:

Signature du Client:

Date:

Print Name:

Print Title:

Nom et capitales:

Fonctions en capitales:

5068921501

BLUE STAR WELDING (MASTER)*G*

BLUE STAR WELDING (MASTER)*G*
DIV OF 570147 AB LTD
RR 2 SITE 7 BOX 20
GRANDE PRAIRIE AB T8V 2Z9

CHRG 10-FEB-05 04:05PM CRT:TW5716

-NONE- RT# 530002 RRC

ORDER NO. COMMANDE N°	DATE	CUST. NO. N° DU CLIENT	CUSTOMER NAME/NOM DU CLIENT	CUSTOMER ORDER NO. N° DE BON DE COMMANDE DU CLIENT	TERR. TERRITOIRE	SALES VENTES	SHIP VIA/EXPÉDIÉ VIA	UPS	SHIP CODE D'EXPÉDITION	COLL PORT DU	PPD PORT PAYE	PAGE
721804-00	02/10/05	59342	BLUE STAR WELDING (MASTER		530	535	OUR TRUCK	0	71		X	1
NE NO. N° DE LAMME	STOCK NUMBER N° DE STOCK	WE HT ST R	STOCK DESCRIPTION/DESCRIPTION DES STOCKS	UNIT OF MEASURE UNITÉ DE MESURE	QTY. ORDERED QUANTITÉ COMMANDEE	QTY. SHIPPED QUANTITÉ EXPÉDIÉE	QTY BKORD	BIN LOC	WEIGHT	UNIT AMOUNT MONTANT UNITAIRE	EXTENDED AMOUNT MONTANT	
	Route Nbr 530002		Stop Nbr 000 Vehicle 00000 Driver 000									
	Ent:02/10 16:05 Pre:02		11 19:00 Act:									
	** Location:530 **											
1	BER T-035 -		CONTACT TIP 035 CENTERFIRE -	EA	10	10	0	0507H	.0			
3	PRS 56RN030820 -		WIRE MS 7056 035 44# SP PRS -	SO	3	3	0	1204A	132.0			
4	LIN ED010278 -		ELECTR MS 6010 1/8 FM5P+ 50# HSC -	LB	50	50	0	1205B	50.0			
5	PRS 6401E -		LENS SH9 2X4 GLASS PRS -	EA	2	2	0	0608B	.0			
6	PRS 64001 -		LENS SH10 2X4 GLASS PRS -	EA	4	4	0	SB060	.0			
7	PRS 22125 -		LENS CLEAR 2X4 CR39 PLASTIC PRS -	EA	100	100	0	SB060	.0			
8	PRS ED702618 -		GROUND CLAMP 500A HSCG-500 PRS -	EA	1	1	0	SB010	.0			
10	PRS ED011105 -		WIRE ALUM 5356 035 1# SP PRS -	LB	4	4	0	0701C	.0			
11	LIN ED011105 -		ELECTR MS 11010M 1/8 5 TD -	KG	40	40	0	1204C	88.0			
12	VIC 0330-0012 -		CUT TIP 0-1-101 -	EA	1	1	0	SF010	.0			
13	VIC 0330-0012 -		CUT TIP 3-1-101 -	EA	1	1	0	SF010	.0			
14	OSB 26744 -		HEADGEAR FOR 280/290 HELMET -	EA	1	1	0	SC050	.0			
15	HSC HELMET -		WIRE WHEEL 6X.025 5/8-11NC KNOT	EA	5	5	0	SD020	.0			
16	HSC FC -		HAZARDOUS MATERIAL CHARGE	EA	1	1	0	ZZZZZZ	.0			
			ENERGY AND FUEL CHARGE	EA	1	1	0	ZZZZZZ	.0			

INDemnITY FOR CUSTOMER TRANSPORT

Customer acknowledges that: transportation of industrial gas cylinders can be hazardous unless certain safety precautions are taken; and has offered to transport gas cylinders to their destination for the Customer.

Customer represents that: Customer has read and understands the safety precautions outlined on the safety bulletin (located on the reverse hereof).

Customer is the authority to sign the acknowledgement and indemnity on behalf of the Customer.

Customer shall indemnify and hold Praxair harmless from and against any losses, claims, damages, judgements, and expenses (including legal fees and expenses) resulting from transportation and use of the cylinders by the Customer.

Customer will immediately advise Praxair; and Customer will comply with all laws governing the transportation of compressed gases.

ENGAGEMENT À INDEMNISER

Le Client reconnaît que:

1. le transport de bouteilles de gaz peut être dangereux si les précautions de sécurité ne sont pas respectées;
2. Praxair lui a offert de livrer les bouteilles de gaz à destination.

Le Client déclare:

1. qu'il a lu et compris les précautions de sécurité faisant l'objet du bulletin de sécurité (au verso des présentes);
2. que le soussigné est autorisé à signer cette Reconnaissance au nom du Client.

Le Client s'engage à:

1. informer Praxair et à la tenir à l'abri des pertes, réclamations, dommages, jugements, responsabilités et frais (incluant tous les frais juridiques) résultant du transport et de l'utilisation des bouteilles par le Client;
2. informer immédiatement Praxair dès qu'il constate qu'une bouteille fuit;
3. se conformer à l'ensemble des lois et règlements régissant le transport de gaz comprimés.

Customer's Signature/Signature du Client:

Date:

Print Name/Nom en capitales:

Print Title/Fonctions en capitales:

Witnessed by/Témoin:

11281 - 89 AVENUE
GRANDE PRAIRIE AB T8V 5Z2
Phone: (780) 532-0171

Fax: (780) 539-3240

15299479

04-FEB-2005 15:57 (CST)

Page 1 of 1

TO: BLUESTAR WELDING
UA: RR #2, SITE 7, BOX 20
GRANDE PRAIRIE AB T8V 2Z9

SHIP TO: BLUESTAR WELDING
LIVRE A: RR #2, SITE 7, BOX 20
GRANDE PRAIRIE AB T8V 2Z9
780-532-1160

N° DU BON DE LIVRAISON

CUSTOMER NO. DU CLIENT	PURCHASE ORDER NO. DE COMMANDE / REQUISITION	ORDER DATE DATE DE COMMANDE	REQUIRED DATE DATE REQUISE	PURCHASER'S NAME / NOM DE L'ACHETEUR	ORDER TAKEN BY / COMMANDE PRIS
1071114-001	5830 / J00B 10252 P	03-FEB-2005	04-FEB-2005	NOT ON FILE	KORDYBAN, BLAKE

ORDER METHOD / METHODE DE COMMANDE	SHIPPED VIA / EXPÉDIÉ PAR	DELIVERY ZONE ZONE DE LIVRAISON	B/L NO. DE CONNAISSEMENT	TOTAL WEIGHT POIDS TOTAL	TERMS / TERMES
Phone	Customer Pickup				NET 30

ITEM NUMBER / NUMERO D'ARTICLE DESCRIPTION	ORDERED COMMANDE	SHIPPED EXPÉDIÉ	RETURNED RETOURNE	BACK ORDER EN SOUFFRANCE	TOTAL VOLUME	UOM / UDM	T X	PRICE / PRIX	EXTENDED PR EXTENSION DU
U-32971006 ELECTRODE, LOW ALLOY, BLUESHIELD, 1018-M, 2.5MM (3/32") 4 X 2.5KG, AWS 1018-M, CSA E76018-M	60	60			BIN: WA30	KG	A	8.37	
-FUEL CYL EL SURCHARGE, CYLINDER GASES AND LOADING PRODUCTS	1	1				EA	A	.00	
-REG COMHG REGULATORY COMPLIANCE SURCHARGE - RDG	1	1				EA	A	3.00	
-SURCHARGE STEEL FILLER METAL, STEEL SURCHARGE	60	60				KG	A	.21	
PLEASE NOTE: FOR ACCOUNT ENQUIRIES PLEASE CONTACT FRANCA JACOBS @ 1-877-294- 5600.									
<i>Handwritten: RC 04 Feb 4/2</i>									

RECEIVED BY / RAMASSÉ PAR

ORDERED DATE / DATE LIVREE

03 04 / 05

RECEIVED BY / RECU PAR

TOTAL
CYLINDERS / BOUTEILLES

A- GST and PST
B- GST or HST only
C- PST only
D- None

SUB TOTAL
SOUS-TOTAL

G.S.T. / T.P.S.
H.S.T.

P.S.T.
Q.S.T. / T.V.O.

TOTAL

24-Hour No. (514) 878-1667 for spill, fire, explosion, accident.

Permit Number: SU 3724

G.S.T. Registrations: R100767532

Q.S.T. Registrations: 10-12332758



Orange Plains, AB
T8V 4B5
Phone (780) 532-1160
Fax (780) 532-1148

PURCHASE ORDER

5819

DATE JANUARY 27, 2005

REFERENCE _____

QC JOB # STOCK ORDER

UNIT # _____

PHONE 532-0729

LOCATION G.P. SHOP

QUANTITY	UNIT OF MEASURE	DESCRIPTION	UNIT PRICE	G.S.T.	TOTAL
50 LB	3/32	LINCOLN AWS A5.5 : ASME SFA 5.5 E11018 M4HR			
		E11013M/E7613M	/		
40 LB	5/32	SAME AS ABOVE	/		
60 LB	3/16	SAME AS ABOVE	/		
40 KG	1/8	BLUESTAR AWS A5.1 E7018-1 ASME SFA 5.1			
		E7018-1 9A F NO 4 AND NO 1	/		
20 KG	3/32	SAME AS ABOVE	/		
20 KG	5/32	SAME AS ABOVE	/		
20 KG	3/16	SAME AS ABOVE	/		
4	.035	PROSTAR MIG WIRE 44" SPOOL AWS SFA 5.18 CWB CSA W48		FL 7036	
15	5/32	MIG NOZZLE			
10	1/2"	MIG NOZZLE			
20	0.035	CONTACT TIP			
20	0.045	CONTACT TIP			
10		GAS DIFFUSER			
10		GAS DIFFUSER			
25	5"	7/8 80 GR SANDPAPER			
		INSULATOR TIP			
		250 AMP ELECTRODE HOLDER			
4	0.35	5356 ALUM 1# SPOOL WIRE			
1	1/4"	.020 KNOT WIRE WHEEL			
					SUBTOTAL
					GST
					TOTAL

JOB # 10752 BLUESTAR
DATE MAY 8/05
QCI NEW
DATE 8/05

SHIP TO ADDRESS: _____

VIA PRAXAIR

SIGNATURE [Signature]

PRAXAIR

I, Praxair, to me or the company or partnership that I represent (the "Customer"). By signing below, the Customer:

- acknowledges receipt of the goods described on this Delivery Ticket;
- agrees to the Terms of Cylinder Gas Agreement accompanying this Delivery Ticket (located on the reverse hereof); and
- confirms that the Customer understands the safety bulletin (located on the reverse hereof) and has obtained or will obtain a current MSDS for the products described on this Delivery Ticket.

Praxair Produits Inc. («Praxair») a fait livrer à mon attention ou société ou à l'entreprise que je représente (le «Client»). En signant ci-dessous, le Client:

- reconnait avoir reçu les marchandises décrites sur ce Bulletin de livraison;
- accepte les conditions de l'Entente de fourniture de gaz en bouteilles qui accompagne ce Bulletin de livraison (au verso des présentes); et
- confirme avoir compris la portée du Bulletin de sécurité (au verso des présentes) et déclare qu'il a reçu ou qu'il recevra les Fiches techniques santé-sécurité de chaque produit décrit sur ce Bulletin de livraison.

Customer's Signature:

Signature du Client:

Date:

Print Name:

Print Title:

Nom et capitales:

Fonctions en capitales:

6000188434

BLUE STAR WELDING (MASTER) *G*

BLUE STAR WELDING (MASTER) *G*
DIV OF 570147 AB LTD
RR 2 SITE 1 BOX 20
GRANDE PRAIRIE AB T8V 2Z9

HRG 28-JAN-05 03:11PM CRT:TNA7746

REILLY RT# 530002 RRC

ORDER NO. COMMANDE N°	DATE	CUST. NO. N° DU CLIENT	CUSTOMER NAME/NOM DU CLIENT	CUSTOMER ORDER NO. N° DE BON DE COMMANDE DU CLIENT	TERR. TERRITOIRE	SALES VENTES	SHIP VIA/EXPEDIE VIA	UPS	SHIP CODE D'EXPEDITION	COLL. PORT DU	PPD PORT PAYE	PAGE
06529-01	01/27/05	59342	BLUE STAR WELDING (MASTER)	5819	530	535	BRN 3RD PTY	0	71	X		1
NO. DE LIGNE	STOCK NUMBER N° DE STOCK	WEIGHT PDS	STOCK DESCRIPTION/DESCRIPTION DES STOCKS	UNIT OF MEASURE UNITE DE MESURE	QTY. QUANTITE	QTY. QUANTITE	QTY. QUANTITE	BIN	LOC	WEIGHT	UNIT AMOUNT MONTANT UNITAIRE	EXTENDED AMOUNT MONTANT
	Route Nbr 530002		Stop Nbr 000 Vehicle 00000 Driver 000									
	** Location:530 **											
1	HWE 25125		MAG LENS 1.25 2X4 PLASTIC	EA	1	1	0	5B060		.0	4.44	4.44
2	BER NS-5818B		MIG NOZZLE 5/8 ID 1/8 RECESS	EA	10	10	0	0507H		.0	7.13	71.30
3	BER NS-1218B		MIG NOZZLE 1/2 ID 1/8 RECESS	EA	10	10	0	0507H		.0	7.13	71.30
4	BER T-035		CONTACT TIP 035 CENTERFIRE	EA	20	20	0	0507H		.0	.88	17.60
5	BER T-045		CONTACT TIP 045 CENTERFIRE	EA	20	20	0	0507H		.0	.88	17.60
6	BER DS-1T		GAS DIFFUSER CENTERFIRE	EA	10	10	0	0507H		.0	7.28	72.80
7	BER DS-1		GAS DIFFUSER SMALL CENTERFIRE	EA	10	10	0	0507H		.0	7.28	72.80
8	UNI 50024		SAND DISC FIBER 2A 5X7/8 6R80	EA	25	25	0	0607F		.0	.92	23.00
SAFETY DATA SHEET 926004												
	IN ED015570		ELECTR MS 11018M 3/32 50# HSC	LB	50	0	50			.0	3.09	.00
10	LIN ED511106		ELECTR MS 11018M 5/32 5 TD	KG	40	25	15	1204C	55.0	3.62	90.50	
11	LIN ED511107		ELECTR MS 11018M 3/16 5 TD	KG	60	0	60	1204C		.0	3.61	.00
12	SID 56RN09P020		WIRE MS 7056 035 44# SP PRS	SD	4	4	0	1204A	176.0	51.92	207.68	
13	KOB E316LT1045		WIRE KOB E316LT-1 045 28LB SP	LB	56	0	56			.0	13.50	.00
14	CLA 329717067		ELECTR MS 7018 3/32	KG	20	20	0	0702A	44.0	5.96	119.20	
			SURCHARGE APPLICABLE @ .21/KG									
			SUPPLEMENT APPLICABLE @.21/KG									
15	CLA 329717083		ELECTR MS 7018 1/8	KG	40	40	0	0702A	88.0	4.58	183.20	
			SURCHARGE APPLICABLE @ .21/KG									
			SUPPLEMENT APPLICABLE @.21/KG									
			ELECTR MS 7018 3/32	KG	20	20	0	0702A	44.0	4.58	91.60	
			SURCHARGE APPLICABLE @ .21/KG									
			SUPPLEMENT APPLICABLE @.21/KG									
17	CLA 329717122		ELECTR MS 7018 3/16	KG	20	20	0	0702A	44.0	4.53	90.60	
			SURCHARGE APPLICABLE @ .21/KG									
			SUPPLEMENT APPLICABLE @.21/KG									

NOTICE FOR CUSTOMER TRANSPORT

The customer acknowledges that Praxair is not responsible for the transportation of industrial gas cylinders. The customer has offered to transport the cylinders to their destination for the Customer. The customer reads and understands the safety precautions outlined on the safety bulletin (located on the reverse hereof) and has obtained or will obtain a current MSDS for the products described on this Delivery Ticket. The customer shall indemnify and hold Praxair harmless from and against any losses, claims, damages, judgements, or expenses (including legal fees and expenses) resulting from transportation and use of the cylinders by the customer. If the customer detects a leak, then the customer will immediately advise Praxair; and the customer will comply with all laws governing the transportation of compressed gases.

ENGAGEMENT A INDEMNISER

Le Client reconnaît que: Praxair n'est pas responsable de la livraison des bouteilles de gaz pour être transportées et les pressions des bouteilles de gaz sont pas respectées; Le Client déclare: 1. qu'il a lu et compris les précautions de sécurité faisant l'objet du bulletin de sécurité (au verso des présentes); 2. que le soussigné est autorisé à signer cette Reconnaissance au nom du Client. Le Client s'engage à: 1. indemniser Praxair et à la tenir à l'abri des pertes, réclamations, dommages, jugements, responsabilités et frais (incluant tous les frais juridiques) résultant du transport et de l'utilisation des bouteilles par le Client; 2. informer immédiatement Praxair dès qu'il constate qu'une bouteille fuit; 3. se conformer à l'ensemble des lois et règlements régissant le transport de gaz comprimés.

Date:

Print Name/Nom en capitales:

Print Title/Fonctions en capitales:

Witnessed by/Témoin:



represent (the "Customer"). By signing below, the Customer:
1. acknowledges receipt of the goods described on this Delivery Ticket;
2. agrees to the Terms of Cylinder Gas Agreement accompanying this Delivery Ticket (located on the reverse hereof); and
3. confirms that the Customer understands the safety bulletin (located on the reverse hereof) and has obtained or will obtain a current MSDS for the products described on this Delivery Ticket.

société ou à l'entreprise que je représente (le "Client"). En signant ci-dessous, le Client:
1. reconnaît avoir reçu les marchandises décrites sur ce Bulletin de livraison;
2. accepte les conditions de l'Entente de fourniture de gaz en bouteilles qui accompagne ce Bulletin de livraison (au verso des présentes); et
3. confirme avoir compris la portée du Bulletin de sécurité (au verso des présentes) et déclare qu'il a reçu ou qu'il recevra les Fiches techniques santé-sécurité de chaque produit décrit sur ce Bulletin de livraison.

Customer's Signature:

Signature du Client:

Date:

Print Name:

Print Title:

Nom et capitales:

Fonctions en capitales:

6000189356

BLUE STAR WELDING (MASTER)*G*

BLUE STAR WELDING (MASTER)*G*

DIV OF 570147 AB LTD

RR 2 SITE 7 BOX 20

GRANDE PRAIRIE AB T8V 2Z9

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CHRG

28-JAN-05 03:11PM CRT:TNA7746

REILLY RT# 530002 RRC

ORDER NO. N° DE COMMANDE	DATE	CUST. NO. N° DU CLIENT	CUSTOMER NAME/NOM DU CLIENT	CUSTOMER ORDER NO. N° DE BON DE COMMANDE DU CLIENT	TERR TERRITOIRE	SALES VENTES	SHIP VIA/EXPÉDIÉ VIA	UPS	SHIP CODE D'EXPÉDITION	COLL PORT DO	PPD PORT PAYE	PAGE
606529-00	01/27/05	59342	BLUE STAR WELDING (MASTER)	5819	530	535	BRN 3RD PTY	0	71		X	2
NE NO. N° DE AMME	STOCK NUMBER N° DE STOCK	WE HN ST ER	STOCK DESCRIPTION/DESCRIPTION DES STOCKS	UNIT OF MEASURE UNITÉ DE MESURE	QTY. ORDERED QUANTITÉ COMMANDEE	QTY. SHIPPED QUANTITÉ EXPÉDIÉE	QTY BKORD	BIN LOC	WEIGHT	UNIT AMOUNT MONTANT UNITAIRE	EXTENDED AMOUNT MONTANT	
	Route Nbr 530002		Stop Nbr 000 Vehicle 00000 Driver 000									
18	TWE 9910-2102		INSULATOR TIP W/SCREW A-532-IP	EA	2	2	0	0308H	.0	8.16	16.32	
19	TWE 9110-1102		ELEC HOLDER 250A A-316 TONG	EA	1	1	0	SB020	.0	33.09	33.09	
20	LIN ED702618		WIRE ALUM 5356 035 1# SP PRS	LB	4	4	0	0701C	.0	4.992	19.97	
21	HME 240933		LENS CLEAR 2X4 CR39 PLASTIC PRS	EA	100	100	0	SB060	.0	.30	30.00	
22	OSB 26761		WIRE WHEEL 6-1/2X.020 KNOT	EA	6	6	0	SD020	.0	11.74	70.44	
23	OSB 26744		WIRE WHEEL 6X.025 5/8-11NC KNOT	EA	2	2	0	SD020	.0	11.98	23.96	
24	MSC HAZMAT		HAZARDOUS MATERIAL CHARGE	EA	1	1	0	ZZZZZZ	.0	4.95	4.95	
	** Location: STD		**									
26	MSC HDGSUR		STEEL PRICE SURCHARGE DUE TO THE GLOBAL STEEL SHORTAGE, WE ARE FORCED TO IMPLEMENT A SURCHARGE PASSED ON FROM OUR VENDORS.	EA	100	100	0	ZZZZZZ	.0	.210000	21.00	
			Total Weight 451.0							Subtotal	1353.35	
										PRAIR GST 89753 6637 RT GST Tax:	94.73	
										Tax:	.00	
										Total Sale	1448.08	

INDemnITY FOR CUSTOMER TRANSPORT

Customer acknowledges that:
1. unless certain safety precautions are taken; and
2. unless the Customer has read and understands the safety precautions outlined on the safety bulletin (located on the reverse hereof);
the Customer has the authority to sign the acknowledgement and indemnity on behalf of the Customer.
The Customer shall indemnify and hold Praxair harmless from and against any losses, claims, damages, judgements, fines or expenses (including legal fees and expenses) resulting from transportation and use of the cylinders by the Customer.
If the Customer detects a leak, then the customer will immediately advise Praxair; and the customer will comply with all laws governing the transportation of compressed gases.

ENGAGEMENT À INDEMNISER

Le Client reconnaît que:
1. le transport de bouteilles de gaz peut être dangereux si les précautions de sécurité ne sont pas respectées;
2. le Client s'engage à:
1. indemniser Praxair et à la tenir à l'abri des pertes, réclamations, dommages, jugements, responsabilités et frais (incluant tous les frais juridiques) résultant du transport et de l'utilisation des bouteilles par le Client;
2. informer immédiatement Praxair dès qu'il constate qu'une bouteille fuit;
3. se conformer à l'ensemble des lois et règlements régissant le transport de gaz comprimés.

Customer's Signature/Signature du Client:

Date:

Print Name/Nom en capitales:

Print Title/Fonctions en capitales:

Witnessed by/Témoïn:

OK
JAN 28/05
STOCK



Grande Prairie, AB
T8V 4B5
Phone (780) 532-1160
Fax: (780) 532-1148

PURCHASE ORDER

5810

DATE JANUARY 20, 2005

REFERENCE _____

QC JOB # STOCK ORDER

UNIT # _____

PHONE 532-0738

LOCATION G.P. SHOP

QUANTITY	UNIT OF MEASURE	DESCRIPTION	UNIT PRICE	G.S.T.	TOTAL
5	0.35	44# PROTAR MIG WIRE SPOOLS AWS SFA 5.18			
		CWB, CSA WYB EL 7056	/		
40 KG	1/8	BLUESHIELD AWS AS.1 E7018-1 ASME SFA 5.1			
		E7018-1g F No 4 AN A NO. 1	/		
20 KG	5/32	SAME AS ABOVE	/		
20 KG	3/16	SAME AS ABOVE	/		
40 KG	1/4	SAME AS ABOVE	/		
50 LB	1/8	LINCOLN WELD SPT AWS AS.17 ASME SFA 5.17 E6010	/		
50 LB	5/32	SAME AS ABOVE	/		
15 LB	5/32	LINCOLN AWS 5.5 AND ASME SFA 5.5 E11018 4HR			
		E11018-M/E7618M	/		
60 LB	3/16	SAME AS ABOVE	/		
20 KG	0.045	HOBART 71T, 2671 FLUX Cored WIRE			
10 LB	3/16	LINCOLN WELD SPT AWS AS.1 ASME SFA 5.1 E6010			
100	2x4	CLEAR LENSE PROTECTOR			
5		*1-#2 HAMMER ON LUG			
10	0.045	14H45 CONTACT TIP			
4	0.035	1LB 5356 ALUMINUM WIRE SPOOL			
	5/10	MIG NOZZLE - INSULATOR			
2	2x4	10 SHADE LENSE			
2	2x4	10 SHADE GOGGLE LENSE			
4	16.02	ARCOOL MIG SPATTER			

JOB # 252 **BLUESTAR**

QC I 14/11 DATE 8/05

QC M 14/11 DATE 8/05

SHIP TO ADDRESS: _____ VIA REILLY TRANSFER

SIGNATURE C. H.

SUBTOTAL

GST

TOTAL

PRAXAIR

inc. (Praxair) to me or the company in partnership that represent (the "Customer"). By signing below, the Customer, I, acknowledge receipt of the goods described on this Delivery Ticket:

- agrees to the Terms of Cylinder Gas Agreement accompanying this Delivery Ticket (located on the reverse hereof); and
- confirms that the Customer understands the safety bulletin (located on the reverse hereof) and has obtained or will obtain a current MSDS for the products described on this Delivery Ticket.

Praxair Produits Inc. (Praxair) a fait livrer à mon attention ou à l'entreprise que je représente (le "Client"). En signant ci-dessous, le Client:

- reconnait avoir reçu les marchandises décrites sur ce Bulletin de livraison;
- accepte les conditions de l'Entente de fourniture de gaz en bouteilles qui accompagne ce Bulletin de livraison (au verso des présentes); et
- confirme avoir compris la portée du Bulletin de sécurité (au verso des présentes) et déclare qu'il a reçu ou qu'il recevra les fiches techniques santé-sécurité de chaque produit décrit sur ce Bulletin de livraison.

Customer's Signature:

Signature du Client:

Date:

Print Name:

Print Title:

Nom et capitales:

Fonctions en capitales:

5556644988

BLUE STAR WELDING INC. (MASTER) 8X

BLUE STAR WELDING INC. (MASTER) 8X

1000 OF STAINLESS STEEL LTD

1000 OF STAINLESS STEEL LTD

1000 OF STAINLESS STEEL LTD

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ORDER NO. COMMANDE N°		DATE	CUST. NO. N° DU CLIENT	CUSTOMER NAME/NOM DU CLIENT	CUSTOMER ORDER NO. N° DE BON DE COMMANDE DU CLIENT		TERR. TERRITOIRE	SALES VENTES	SHIP VIA/EXPEDIE VIA	UPS	SHIP CODE D'EXPEDITION	COLL. PORT DU	PPD PORT PAYE	PAGE
558449-00		01/08/03	59348	BLUE STAR WELDING (MASTER)	5910		510	575	000 000 000	0	71	Y	Y	1
LINE NO. N° DE LIGNE	STOCK NUMBER N° DE STOCK	WEIGHT PES	STOCK DESCRIPTION/DESCRIPTION DES STOCKS		UNIT OF MEASURE UNITÉ DE MESURE	QTY ORDERED QUANTITÉ COMMANDEE	QTY SHIPPED QUANTITÉ EXPEDIEE	UNIT PRICE PRIX UNITAIRE	TOTAL TOTAL	UNIT AMOUNT MONTANT UNITAIRE	EXTENDED AMOUNT MONTANT ÉTENDU			
	Route Nbr 530000		Stop Nbr 000 Vehicle 00000		KG									
	010 558449-000		WIRE MS 7024 010 440 SP PRE		KG	10	10	220.0	2200.0	220.0	2200.0			
	010 558449-000		ELECTR MS 7010 1/8		KG	10	10	18.0	180.0	18.0	180.0			
			SURCHARGE APPLICABLE 0.21/KG											
			SUPPLEMENT APPLICABLE 0.21/KG											
			SAFETY DATA SHEET 203010											
	010 558449-000		ELECTR MS 7010 5/32		KG	10	10	44.0	440.0	44.0	440.0			
			SURCHARGE APPLICABLE 0.21/KG											
			SUPPLEMENT APPLICABLE 0.21/KG											
			SAFETY DATA SHEET 203010											
	010 558449-000		ELECTR MS 7010 1/8		KG	10	10	44.0	440.0	44.0	440.0			
			SURCHARGE APPLICABLE 0.21/KG											
			SUPPLEMENT APPLICABLE 0.21/KG											
			SAFETY DATA SHEET 203010											
	010 558449-000		ELECTR MS 7010 1/4		KG	10	10	38.0	380.0	38.0	380.0			
			SURCHARGE APPLICABLE 0.21/KG											
			SUPPLEMENT APPLICABLE 0.21/KG											
			SAFETY DATA SHEET 203010											
	010 558449-000		ELECTR MS 6010 1/8 FWD- 500 MS		KG	10	10	30.0	300.0	30.0	300.0			
			SURCHARGE APPLICABLE 0.21/KG											
			SUPPLEMENT APPLICABLE 0.21/KG											
			SAFETY DATA SHEET 203010											
	010 558449-000		ELECTR MS 6010 5/32 FWD- 500 MS		KG	10	10	30.0	300.0	30.0	300.0			
			SURCHARGE APPLICABLE 0.21/KG											
			SUPPLEMENT APPLICABLE 0.21/KG											
			SAFETY DATA SHEET 203010											
	010 558449-000		ELECTR MS 11010X 5/32 5 TD		KG	15	15	33.0	495.0	33.0	495.0			
	010 558449-000		LENS CLEAR 2X4 0239 PLASTIC PRE		EA	10	10	5.0	50.0	5.0	50.0			
	010 558449-000		LUG CARLE #1 MS HAMMER ON		EA	5	5	1.0	5.0	1.0	5.0			
	010 558449-000		SOAPSTONE FLAT		PC	1	1	1.0	1.0	1.0	1.0			
	010 558449-000		WIRE FC 717 045 ALTY 20KG SP		KG	1	1	44.0	44.0	44.0	44.0			

INDemnITY FOR CUSTOMER TRANSPORT
 Customer acknowledges that: transportation of industrial gas cylinders can be hazardous unless certain safety precautions are taken; and that it has offered to transport gas cylinders to their destination for the Customer.
 Customer represents that: Customer has read and understands the safety precautions outlined on the safety bulletin (located on the reverse hereof) and has obtained or will obtain a current MSDS for the products described on this Delivery Ticket.
 Customer is authorized to sign the acknowledgement and indemnity on behalf of the Customer.
 Customer shall indemnify and hold Praxair harmless from and against any losses, claims, damages, judgements, fines or expenses (including legal fees and expenses) resulting from transportation and use of the cylinders by the Customer.
 If Customer detects a leak, then the customer will immediately advise Praxair; and
 Customer will comply with all laws governing the transportation of compressed gases.

ENGAGEMENT À INDEMNISER
 Le Client reconnaît que:
 1. le transport de bouteilles de gaz peut être dangereux si les précautions de sécurité ne sont pas respectées;
 2. le Client a offert de livrer les bouteilles de gaz à destination.
 Le Client déclare:
 1. qu'il a lu et compris les précautions de sécurité faisant l'objet du bulletin de sécurité (au verso des présentes);
 2. que le soussigné est autorisé à signer cette Reconnaissance au nom du Client.
 Le Client s'engage à:
 1. indemniser Praxair et à la tenir à l'abri des pertes, réclamations, dommages, jugements, responsabilités et frais (incluant tous les frais juridiques) résultant du transport et de l'utilisation des bouteilles par le Client;
 2. informer immédiatement Praxair des qu'il constate qu'une bouteille fuit;
 3. se conformer à l'ensemble des lois et règlements régissant le transport de gaz comprimés.

Customer's Signature/Signature du Client: _____ Date: _____ Print Name/Nom en capitales: _____ Print Title/Fonctions en capitales: _____ Witnessed by/Témoigné: _____

OK
JAN 21/03



Praxair (the "Company") represents the Customer (the "Customer"). By signing below, the Customer:
1. acknowledges receipt of the goods described on this Delivery Ticket;
2. agrees to the Terms of Cylinder Gas Agreement accompanying this Delivery Ticket (located on the reverse hereof); and
3. confirms that the Customer understands the safety bulletin (located on the reverse hereof) and has obtained or will obtain a current MSDS for the products described on this Delivery Ticket.

Praxair Products Inc. ("Praxair") a fait livrer à mon client, une société ou à l'entreprise que je représente (le "Client"). En signant ci-dessous, le Client:
1. reconnaît avoir reçu les marchandises décrites sur ce Bulletin de livraison;
2. accepte les conditions de l'Entente de fourniture de gaz et de bouteilles qui accompagne ce Bulletin de livraison (au verso des présentes); et
3. confirme avoir compris la portée du Bulletin de sécurité (au verso des présentes) et déclare qu'il a reçu ou qu'il recevra les fiches techniques de sécurité de chaque produit décrit sur ce Bulletin de livraison.

Customer's Signature:

Signature du Client:

Date:

Print Name:

Print Title:

Nom et capitales:

Fonctions en capitales:

5956645879

BLUE STAR WELDING (MASTER) ***

BLUE STAR WELDING (MFR) (CR) ***
DIV OF 570147 AB LTD
PR 2 SITE 7 BOX 400
GRANDE PRAIRIE AB T1A 1A0

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CHRG 20-JAN-05 01:58PM CRT:TNA3078

REALLY BT-530000-001

ORDER NO. COMMANDE N°	DATE	CUST. NO. N° DU CLIENT	CUSTOMER NAME/NOM DU CLIENT	CUSTOMER ORDER NO. N° DE BON DE COMMANDE DU CLIENT	SHIP ORDER NO. N° DE BON DE COMMANDE	TERR. TERRITOIRE	SALES VENTES	SHIP VIA/EXPEDIE VIA	UPS	SHIP CODE D'EXPEDITION	COLL. PORT D'U	PPD PCT PAYE	PAGE
595455-01	01/20/05	59243	BLUE STAR WELDING (MASTER)	5910		530	535	BRN 3PL PTY	4	74			1
LINE NO. N° DE SAMME	STOCK NUMBER N° DE STOCK	WEIGHT Poids	STOCK DESCRIPTION/DESCRIPTION DES STOCKS	UNIT OF MEASURE UNITE DE MESURE	QTY ORDERED QUANTITE COMMANDEE	QTY SHIPPED QUANTITE EXPEDIEE	QTY BIN	QTY BIN	UNIT AMOUNT MONTANT UNITAIRE	EXTENDED AMOUNT MONTANT			
	Route Nbr 530000		Stop Nbr 000 Vehicle 00000 Driver 000										
			SAFETY DATA SHEET 418004										
1	THE P03505		CONTACT TIP JAN-45 045 HD PRS	EA	10	10	0	05027	1.4	14.00			
2	DEB 58764		WIRE WHEEL 4-7/8X020 5/8-11 KNOT	EA	1	1	0	50020	10.20	10.20			
3	LIN ED011111		ELECTR MG 6010 3/16 FWSP4 5 TD	KG	10	10	0	94000	1.80	18.00			
			SAFETY DATA SHEET 540210										
13	LIN 50700018		WIRE ALUM 5355 025 1# CP PRS	LB	1	1	0	07010	1.10	1.10			
			SAFETY DATA SHEET 541000										
17	THE P00546		MIG NOZZLE 24A-62 5/8 PRS	EA	1	1	0	05062	1.5	1.50			
18	THE P00555		MIG NOZZLE INSULATOR 24A PRS	EA	1	1	0	05061	1.5	1.50			
19	THE 64410		LENS SH10 2X4 GLASS PRS	EA	2	2	0	38020	1.60	3.20			
	THE 64410		LENS SH10 2X4 GOLD POLYCARB	EA	2	2	0	58020	1.60	3.20			
21	DAT 522-170		ANTI SPAT 16 OZ AEROSOL PRS	EA	4	4	0	50070	1.5	6.00			
			SAFETY DATA SHEET 820028										
22	LIN ED011107		ELECTR MG 11010A 3/16 5 TD	KG	60	60	60	12040	1.0	60.00			
23	MSD HAZMET		HAZARDOUS MATERIAL CHARGE	EA	1	1	0	027277	4.95	4.95			
	** Location: STC **												
24	MSC HDBSOR		STEEL PRICE SURCHARGE DUE TO THE GLOBAL STEEL SHORTAGE, WE ARE FORCED TO IMPLEMENT A SURCHARGE PASSED ON FROM OUR VENDORS.	EA	120	120	0	027277	1.00	120.00			

OK Stock
JAN 21/05

OK SIOCK
JAN 21/05

INDemnITY FOR CUSTOMER TRANSPORT

Praxair warrants that the transportation of industrial gas cylinders can be hazardous and that the safety precautions outlined on the reverse hereof have been offered to transport gas cylinders to their destination for the Customer. The Customer represents that the Customer has read and understands the safety precautions outlined on the safety bulletin (located on the reverse hereof) and as the authority to sign the acknowledgement and indemnity on behalf of the Customer. The Customer shall indemnify and hold Praxair harmless from and against any losses, claims, damages, judgements, costs or expenses (including legal fees and expenses) resulting from transportation and use of the cylinders by the Customer. Customer detects a leak, then the customer will immediately advise Praxair; and the customer will comply with all laws governing the transportation of compressed gases.

ENGAGEMENT A INDEMNISER

Le Client reconnaît que:
1. le transport de bouteilles de gaz peut être dangereux et que les précautions de sécurité ne sont pas respectées.
2. Praxair lui a offert de livrer les bouteilles de gaz à destination.
Le Client déclare:
1. qu'il a lu et compris les précautions de sécurité faisant l'objet du bulletin de sécurité (au verso des présentes);
2. que le soussigné est autorisé à signer cette Reconnaissance au nom du Client.
Le Client s'engage à:
1. indemniser Praxair et à tenir à l'abri des pertes, réclamations, dommages, jugements, responsabilités et frais (incluant tous les frais juridiques) résultant du transport et de l'utilisation des bouteilles par le Client;
2. informer immédiatement Praxair dès qu'il constate qu'une bouteille est défectueuse;
3. se conformer à l'ensemble des lois et règlements régissant le transport de gaz comprimés.

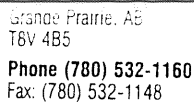
Customer's Signature/Signature du Client:

Date:

Print Name/Nom en capitales:

Print Title/Fonctions en capitales:

Witnessed by/Témoin:



1. 1. 1. 1.

REFERENCE

QC JOB # STOCK ORDER

UNIT #

LOCATION G.P. SHOP

PHONE 532-0738

MENZIES PRINTERS 65824

PRAXAIR

Praxair is the owner of the company or partnership that represents the "Customer". By signing below, the Customer:

- acknowledges receipt of the goods described on this Delivery Ticket;
- agrees to the Terms of Cylinder Gas Agreement accompanying this Delivery Ticket (located on the reverse hereof); and
- confirms that the Customer understands the safety bulletin (located on the reverse hereof) and has obtained or will obtain a current MSDS for the products described on this Delivery Ticket.

Praxair Produits Inc. (Praxair) a fait livrer à mon attention la Société ou à l'entreprise que je représente (le « Client »). En signant ci-dessous, le Client:

- reconnait avoir reçu les marchandises décrites sur ce Bulletin de livraison;
- accepte les conditions de l'Entente de fourniture de gaz et de bouteilles qui accompagne ce Bulletin de livraison (au verso des présentes); et
- confirme avoir compris la portée du Bulletin de sécurité (au verso des présentes) et déclare qu'il a reçu ou qu'il recevra les Fiches techniques santé-sécurité de chaque produit décrit sur ce Bulletin de livraison.

Customer's Signature:

Signature du Client:

Print Name:

Nom et capitales:

Date:

Print Title:

Fonctions en capitales:

5917162993

BLUE STAR WELDING (MASTER) #6*

BLUE STAR WELDING (MASTER) #6*
DIV OF 570147 AB LTD
RR 2 SITE 7 BOX 20
GRANDE PRAIRIE AB T8V 2Z9

CHRG 12-JAN-05 04:26PM CRT:TNA1391

-NOTE- RT# 530002 RRC

ORDER NO. COMMANDE N°	DATE	CUST. NO. N° DU CLIENT	CUSTOMER NAME/NOM DU CLIENT	CUSTOMER ORDER NO. N° DE BON DE COMMANDE DU CLIENT	TERR. TERRITOIRE	SALES VENTES	SHIP VIA/EXPEDIE VIA	UPS	SHIP CODE DEXPEDITION	COLL PORT DU	PPD PORT PAYE	PAGE
506895-00	01/12/05	59342	BLUE STAR WELDING (MASTER	5797	530	535	PICK UP	0	71		X	1
LINE NO. N° DE AMME	STOCK NUMBER N° DE STOCK	WH N°	STOCK DESCRIPTION/DESCRIPTION DES STOCKS	UNIT OF MEASURE UNITE DE MESURE	QTY. ORDERED QUANTITE COMMANDEE	QTY. SHIPPED QUANTITE EXPEDIEE	QTY BKORD	BIN LOC	WEIGHT	UNIT AMOUNT MONTANT UNITAIRE	EXTENDED AMOUNT MONTANT	
	Route Nbr 530002		Stop Nbr 000 Vehicle 00000 Driver 000									
	** Location: 530											
1	ATO P4331		MIG NOZLE 5/8 BRASS BER PRS	EA	5	5	0	0507E	.0	4.40	22.00	
2	SID 96RN09P020		WIRE MS T066 035 44# 5P PRS	SO	6	6	0	1204A	264.0	51.92	311.52	
			SAFETY DATA SHEET 230001									
3	LIN 20511105		ELECTR MS 11018M 1/8 5 TD	KG	25	25	0	1204C	55.0	3.89	97.25	
			SAFETY DATA SHEET 540349									
4	TWE P02135		GROUND CLAMP 500A WSGC-500 PRS	EA	3	3	0	SB010	.0	8.34	25.02	
5	APR 03R200		SOAPSTONE HOLDER ROUND W/CHUCK	EA	3	3	0	SB050	.0	1.04	4.52	
6	WYP 400-1		SOAPSTONE HOLDER FLAT PRS	EA	2	2	0	SB050	.0	1.04	2.08	
7	ARC 6108-2208		CARBON TORCH K4000 7' EXTREME	EA	1	1	0	SA050	.0	242.00	242.00	
	AL 196255		TRIGGER SWITCH FOR M-15/M-25	EA	2	2	0	0506J	.0	22.14	44.28	
8	MSE HAZMAT		HAZARDOUS MATERIAL CHARGE	EA	1	1	0	Z7Z7Z7	.0	4.95	4.95	
			Total Weight		319.0					Subtotal	754.60	
										PRAXAIR GST 89753 6637 RT		
										GST Tax:	52.92	
										Tax:	.00	
										Total Sale	807.42	

OK STOCK
JAN 12 05

OK STOCK
JAN 12 05

ACKNOWLEDGEMENT FOR CUSTOMER TRANSPORT

The Customer acknowledges that:

- transportation of industrial gas cylinders can be hazardous unless certain safety precautions are taken; and
- Praxair offers to transport gas cylinders to their destination for the Customer.

The Customer represents and warrants that:

- the Customer has read and understands the safety precautions outlined on the safety bulletin (located on the reverse hereof);
- the Customer is the authority to sign the acknowledgement and indemnity on behalf of the Customer.
- the Customer shall indemnify and hold Praxair harmless from and against any losses, claims, damages, judgements, costs or expenses (including legal fees and expenses) resulting from transportation and use of the cylinders by the Customer.
- if the Customer detects a leak, then the customer will immediately advise Praxair; and
- the customer will comply with all laws governing the transportation of compressed gases.

ENGAGEMENT À INDEMNISER

Le Client reconnaît que:

- le transport de bouteilles de gaz peut être dangereux si les précautions de sécurité ne sont pas respectées;
- Praxair lui a offert de livrer les bouteilles de gaz à destination.

Le Client déclare:

- qu'il a lu et compris les précautions de sécurité faisant l'objet du bulletin de sécurité (au verso des présentes);
- que le soussigné est autorisé à signer cette Reconnaissance au nom du Client.

Le Client s'engage à:

- indemniser Praxair et à la tenir à l'abri des pertes, réclamations, dommages, jugements, responsabilités et frais (incluant tous les frais juridiques) résultant du transport et de l'utilisation des bouteilles par le Client;
- informer immédiatement Praxair dès qu'il constate qu'une bouteille fuit;
- se conformer à l'ensemble des lois et règlements régissant le transport de gaz comprimés.

Customer's Signature/Signature du Client:

Date:

Print Name/Nom en capitales:

Print Title/Fonctions en capitales:

Witnessed by/Témoin:

EXHIBIT 9.3 MATERIAL RECEIVING REPORT

Page 1 of

MATERIAL RECEIVING REPORT

FOR: Bluestar Welding, A Division of 570147 AB Ltd.

DATE: DECEMBER 23, 2004

Main Shop, RR #2, Site 7, Box 20, Grande Prairie, AB T8V 2Z9

10252-P
CPL

[illegible]

EXHIBIT 9.3 MATERIAL RECEIVING REPORT

Page / of

MATERIAL RECEIVING REPORT

FOR: Bluestar Welding, A Division of 570147 AB Ltd.

DATE: DECEMBER 23, 2004

Main Shop, RR #2, Site 7, Box 20, Grande Prairie, AB T8V 2Z9

C/L

[illegible]

RR 2, Box 20 Site 7
Grande Prairie, AB
T8V 4B5
Phone (780) 532-1160
Fax: (780) 532-1148

PURCHASE ORDER

5717-P

DATE NOV 29-04

TO

TUBE SUPPLY CANADA INC.

2503 - 34 AVE

EDMONTON AB. 76P-1K1

PHONE

(780) 417-4130 FAX (780) 419-0060

REFERENCE

QC JOB #

10252-P

UNIT #

LOCATION

G.P. SHOP

[illegible]

WHITE - SUPPLIER

YELLOW - OFFICE

PINK - QUALITY CONTROL

SHT 10

WO# 219302

SPECIALTY HEAT TREAT, INC.

CERTIFICATE OF HEAT TREATMENT

CUST NO: T001
 CUST NAME: TUBE SUPPLY, INC.
 CUST ADDR: 5169 ASHLEY COURT
 HOUSTON, TX 77041

CUST PH: *016* 713-466-4130
 CUST PO# 97821-PS
 CUST REFN# HN 23331

QUANTITY: 40

MATL: 4130

WGT: 32,808

LOCATION/DATA: WLY

DATE RECD: 6-2-04

DUE DATE:



STICKER # 11692

DESC: 40 @ 4 1/2"OD X 2 1/2"ID X 246"-264"LG

BATCH B

MECHANICAL PROPERTIES OF A 0.507" DIA TP PER ACCU TEST LAB#: 215379.0

TENSILE	YIELD .2% OFF	YIELD .5% EUL	ELONG IN 2"	REDUCTION
108,900 PSI	92,300 PSI	92,400 PSI	25.80%	70.60%

MECHANICAL PROPERTIES OF A 0.506" DIA TP PER ACCU TEST LAB#: 215379.0

TENSILE	YIELD .2% OFF	YIELD .5% EUL	ELONG IN 2"	REDUCTION
108,700 PSI	93,700 PSI	94,000 PSI	26.00%	71.50%

CHARPY IMPACTS 10 X 10 MM

DIRECTION	TEMPERATURE	FT/LBS	MIL LAT EXP	%SHEAR-%D/F
LONGITUDINAL	-50 DEG F	43-42-51	25-27-33	55-55-60

BATCH C

MECHANICAL PROPERTIES OF A 0.501" DIA TP PER ACCU TEST LAB#: 215435.0

TENSILE	YIELD .2% OFF	YIELD .5% EUL	ELONG IN 2"	REDUCTION
107,600 PSI	91,000 PSI	91,200 PSI	25.60%	72.00%

MECHANICAL PROPERTIES OF A 0.502" DIA TP PER ACCU TEST LAB#: 215435.0

TENSILE	YIELD .2% OFF	YIELD .5% EUL	ELONG IN 2"	REDUCTION
108,800 PSI	92,300 PSI	92,400 PSI	28.20%	71.30%

CHARPY IMPACTS 10 X 10 MM

DIRECTION	TEMPERATURE	FT/LBS	MIL LAT EXP	%SHEAR-%D/F
LONGITUDINAL	-50 DEG F	59-56-54	36-29-30	80-80-80

PLEASE SEE ATTACHED QUAD REPORTS

ALL MATERIALS ON THIS ORDER WERE
 PROCESSED IN ACCORDANCE WITH OUR
 QUALITY MANUAL QM REV 4 DATED 1/31/99.

SPECIALTY HEAT TREAT, INC.

BY 



ISO 9001:2000

P.O. Box 802404 • Houston, TX 77280-2404 • Telephone (713) 460-3655 • FAX (713) 460-3695

DATE
REPORT NO: 215379.0
CUST ACCT: 7066SPECIALTY HEAT TREAT, INC.
P. O. BOX 79326
HOUSTON, TX 77279-9326P.O. NO. : 219302
MATERIAL : 4130 Q&T 4 1/2"OD X 2 1/2"ID X 6"LG PROLONG.
HEAT/ID NO. : 23331

***** QUADRANT HARDNESS SURVEY *****

O.D.:	RC 20.3	RC 21.0	RC 20.3	AVERAGE:
MIDWALL:	RC 20.2	RC 20.5	RC 18.8	RC 20.5
I.D.:	RC 20.3	RC 20.5	RC 19.5	RC 19.8
				RC 20.1
#2:				AVERAGE:
O.D.:	RC 21.5	RC 21.9	RC 19.6	RC 21.0
MIDWALL:	RC 20.2	RC 19.7	RC 19.6	RC 19.8
I.D.:	RC 20.8	RC 21.4	RC 20.8	RC 21.0
#3:				AVERAGE:
O.D.:	RC 21.9	RC 21.6	RC 21.1	RC 21.5
MIDWALL:	RC 20.6	RC 19.9	RC 19.6	RC 20.0
I.D.:	RC 22.0	RC 21.6	RC 21.5	RC 21.7
#4:				AVERAGE:
O.D.:	RC 21.3	RC 21.2	RC 19.7	RC 20.7
MIDWALL:	RC 19.2	RC 18.8	RC 18.7	RC 18.9
I.D.:	RC 17.6	RC 17.5	RC 17.9	RC 17.6

NOTE: ROCKWELL VALUES UNDER 20 HRC DO NOT COMPLY WITH ASTM E18.

Respectfully submitted,

BY:

ROBERT M. JOHNSTON

Our reports are for the exclusive use of our customer. Our name may be used only by prior written approval. Our reports apply only to the sample tested or inspected and do not necessarily represent the quality of other apparently similar or identical materials. All test specimens and testing conforms to ASTM A370 requirements unless otherwise noted.

PAGE 2

TOTAL P.02



ISO 9001:2000

P.O. Box 802404 • Houston, TX 77280-2404 • Telephone (713) 460-3655 • FAX (713) 460-3695

DATE : 08/09/04
REPORT NO: 215435.0
CUST ACCT: 7066SPECIALTY HEAT TREAT, INC.
P. O. BOX 79326
HOUSTON, TX 77279-9326P.O. NO. : 219302"C"
MATERIAL : 4130 Q&T 4 1/2"OD X 2 1/2"ID X 5"LG PROLONGATION
HEAT/ID NO. : 23331

***** QUADRANT HARDNESS SURVEY *****

#1:				AVERAGE:
O.D.:	RC 20.1	RC 20.4	RC 21.8	RC 20.8
MIDWALL:	RC 18.8	RC 19.2	RC 19.8	RC 19.3
I.D.:	RC 19.6	RC 19.5	RC 20.2	RC 19.8
#2:				AVERAGE:
O.D.:	RC 21.2	RC 21.1	RC 21.5	RC 21.3
MIDWALL:	RC 20.4	RC 20.3	RC 20.6	RC 20.4
I.D.:	RC 20.0	RC 21.0	RC 20.1	RC 20.4
#3:				AVERAGE:
O.D.:	RC 20.5	RC 20.7	RC 19.1	RC 20.1
MIDWALL:	RC 19.0	RC 18.5	RC 19.4	RC 19.0
I.D.:	RC 19.9	RC 20.1	RC 20.4	RC 20.1
#4:				AVERAGE:
O.D.:	RC 20.6	RC 21.0	RC 21.3	RC 21.0
MIDWALL:	RC 20.4	RC 20.2	RC 20.9	RC 20.5
I.D.:	RC 19.7	RC 20.7	RC 20.4	RC 20.3

Respectfully submitted,

BY:

ROBERT H. JOHNSTON

Our reports are for the exclusive use of our customer. Our name may be used only by prior written approval. Our reports apply only to the sample tested or inspected and do not necessarily represent the quality of other apparently similar or identical materials. All test specimens and testing conforms to ASTM A-370 requirements unless otherwise noted.

PAGE 2



Academy Petroleum Industries

API Licensed Spec 6A-038 Spec 10-L-0017
APIA Registered

4066-78 Ave, Edmonton, AB, T6B 3M8
Telephone: (780) 466 6360 Fax: (780) 466-6380
Email: acadpet@telusplanet.net

ISO 9001 Registered Firm
APIA Registered

6769

12/2/2004

Quote To: Bluestar Welding
Box 20, Site 7, R.R. #1

Att:

Grande Prairie AB
Phone: (780) 532-1160 E
Fax: (780) 532-1148 E

T8V 2Z9

Phone:
Fax:

Custom

Fast Installation

Net 30 Days

BLU002

WADE

1 84 BW-EL-4

0

4" WELD ELBOW CMW 4 1/2 POW X 2 1/2 I/D
CMW CUSHION
4130 75K MATERIAL

Piece

\$825.00

\$69,300.00

2 48 WN-3-06-10

0

SPECIAL WELD NECK FLANGE
3 1/16 -10.000 BX 154 X 3.50 POW X 2.00
BORE 4130 PSL-1-L-DD

Piece

\$465.00

\$22,320.00

3 12 WN-4-06-10(Copy

0

WELD NECK FLANGE 4 1/16 10.000 BX155
4.00" ID X 5.25" POW
4130 PSL-1-L-DD

Piece

\$665.01

\$7,980.00

4 12 BW-TEE-3-CUS

0

3" WELD TEES CMW 3 1/2 POW X 2" BORE
CMW CUSHION
4130 75K MATERIAL

Piece

\$625.00

\$7,500.00

5 6 BW-TEE-3

0

3" WELD TEES CMW 3 1/2 POW X 2" BORE
4130 75K MATERIAL

Piece

\$625.00

\$3,750.00

6 9 TOL-5-10

0

THREAR OLET 1/2 NPT 10.000 4130 75K

Piece

\$150.00

\$1,350.00

Quote No. 6769

7 12 DSA-4.06-10X3.06-10

0

DOUBLE STUDDED ADAPTER
4 1/16" 10,000 BX155 X 3 1/16" 10,000 BX154 X 3.50" THICK
C/W L7M/2HM STUDS AND NUTS
API 6A L-DD-PSL-1

☐ API 6A ☐ API 16A ☒ ISO ☐ BPVS

Canadian Dollars

Amount

\$123,300.00

GST:

\$8,631.00

Total:

\$131,931.00

Leslie Larsson

All prices quote (are F.O.B. Academy yard, duty and taxes extra unless otherwise noted.

Quote valid for 30 days unless otherwise noted.

☐ P1 6A ☐ API 16A ☒ ISO ☐ ABPVS

12/21/2004



6A LIC. - 0380
16A LIC. - 0077
API 16C LIC. - 0028

ACADEMY PETROLEUM INDUSTRIES

4066-78 AVENUE, EDMONTON, ALBERTA T6B 3M8
PHONE: (780) 466-6360 FAX: (780) 466-6380
E-mail: acadpet@telusplanet.net



ISO-9001:2000

A B S A REGISTERED

Certificate of Compliance

Date: February 4, 2005	Customer: Bluestar Welding	Academy W/O #: 42543
Part Description: WELD NECK FLANGE 4 1/16 10,000 BX155 4 1/2 POW X 2 1/2 I/D		Cust. P.O. #: WADE
Quantity: 12	Serial #'s: 42543-3-ACD	S/O Item #: 3

This is to certify that the above noted part has been:

- Manufactured in accordance with all in-house policies and procedures and in compliance with the customer's requirements and/or specifications and;
- Inspected in accordance with Academy Petroleum Industries Inspection Procedure AP-10 Revision M and found to be acceptable.

The following indicated procedures have been performed and documentation is attached as required:

Procedure		Comments
Dimensional Verification	✓	As per all applicable drawings.
Visual Inspection	✓	
Hardness Testing		See attached report.
Non-Destructive Examination		MPI performed, see attached reports.
Stress Relieving		See attached report.
Hydrostatic Testing		See attached report.
Material Test Reports	✓	See attached reports.

Notes:


Quality Assurance

Academy Petroleum Industries



ACADEMY PETROLEUM INDUSTRIES

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E-mail: acadpet@telusplanet.net



API Licensed
Spec 6A-0380
Spec 16A-0077

ABSA REGISTERED

ISO 9001
Registered
Firm 93-17

Certified Material Test Report

10252-8
2/24/05
C/L

Date: February 4, 2005		Academy W/O #: 42543		Mill Test Report No.: 21089	
Customer: Bluestar Welding				Customer P.O. No.: WADE	
Description: WELD NECK FLANGE 4 1/16 10,000 BX155 4 1/2 POW X 2 1/2 I/D					
API 6A PSL: 1		API Temp Class: L		API Fluid Rating: DD	
API Mat'l Grade: 4130		Heat #: 14133		Academy Mat'l APP #: 301 E	
Mat'l Form: Bar ☐		Casting ☐		Forging ☒	
				Other: ☐	

Heat Treatment Specifications

Austenitized: 1600°F for 3 hours
Agitated Water Quench: Start 59°F; Finish 65°F
Tempered: 1225°F for 5 hours

Mechanical Test Results

Property	Results
Yield Strength @ 0.2% Offset (psi)	80,000
Tensile Strength (psi)	105,000
Elongation (% in 2 inches)	27.0
Reduction Of Area (%)	69.0

Property	Results
CVN Impact @ -75°F (ft-lb)	54, 64, 65
Linear Expansion	
Shear (%)	
Brinell Hardness	217 / 228

NACE MR0175- compliant: ☒ Yes ☐ No

Chemical Analysis

C	Mn	P	S	Si	Cr	Ni	Mo	Cu	V	Sn	Al			
0.22	0.54	0.011	0.021	0.25	0.98	0.16	0.10	0.10			0.027			

Comments

All mechanical properties are as per Qualification Test Coupon.
Melt Process: Electric Furnace

We certify that the foregoing is a true and correct report of the values obtained and/or as is contained on file in our records and that they comply with the requirements of the specifications unless noted.

Signed: [Signature] Date: February 4, 2005

Academy Quality Assurance



PI 6A LIC. - 0380
16A LIC. - 0077
16C LIC. - 0028

ACADEMY PETROLEUM INDUSTRIES

4066-78 AVENUE, EDMONTON, ALBERTA T6B 3M8

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E-mail: acadpet@telusplanet.net



ISO-9001-2000

A B S A REGISTERED

Certificate of Compliance

Date: February 14, 2005	Customer: Bluestar Welding	Academy W/O #: 42543
Part Description: 4" WELD ELBOW C/W 4 1/2 POW X 2 1/2 I/D C/W CUSHION		Cust. P.O. #: 37555
Quantity: 21	Serial #'s: 42543-1-ACD	S/O Item #: 1

This is to certify that the above noted part has been:

- Manufactured in accordance with all in-house policies and procedures and in compliance with the customer's requirements and/or specifications and;
- Inspected in accordance with Academy Petroleum Industries Inspection Procedure AP-10 Revision M and found to be acceptable.

The following indicated procedures have been performed and documentation is attached as required:

Procedure		Comments
Dimensional Verification	✓	As per all applicable drawings.
Visual Inspection	✓	
Hardness Testing		See attached report.
Non-Destructive Examination		MPI performed, see attached reports.
Stress Relieving		See attached report.
Hydrostatic Testing		See attached report.
Material Test Reports	✓	See attached reports.

Notes:

Quality Assurance

Academy Petroleum Industries



API 6A LIC. - 0380
API 16A LIC. - 0077
API 16C LIC. - 0028

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ISO-9001:2000

A B S A REGISTERED

Certified Material Test Report

10252-P
02/16/05

Date: February 14, 2005		Academy W/O #: 42543		Mill Test Report No.: 28541	
Customer: Bluestar Welding				Customer P.O. No.: WADE	
Description: 4" WELD ELBOW C/W 4 1/2 POW X 2 1/2 I/D					
API 6A PSL: 1		API Temp Class: T		API Fluid Rating: DD	
Mat'l Grade: 4130		Heat #: 21794		API Mat'l Designation: 7711	
Mat'l Form:		Academy Mat'l APP #: 301 F		Size:	
Bar ☐		Casting ☐		Forging ☒	
Other:					

Heat Treatment Specifications

Austenitized 1600 Deg. F / 4 Hrs
Agitated water Quench Start 67 Deg. F, Finish 98 Deg. F
Tempered 1200 Deg. F / 6 Hrs

Mechanical Test Results

Property	Results
Yield Strength @ 0.2% Offset (psi)	77000
Tensile Strength (psi)	104000
Elongation (% in 2 inches)	26
Reduction Of Area (%)	71.0

Property	Results
CVN Impact @ -75°F (ft-lb)	60-79-86
Linear Expansion	
Shear (%)	
Brinell Hardness	207/223

NACE MR0175 compliant: ☒ Yes ☐ No

Chemical Analysis

C	Mn	P	S	Si	Cl	Ni	Mo	Cu	V	Sn	Al			
0.290	0.540	0.011	0.006	0.220	1.020	0.100	0.210	0.150	-	-	0.028			

Comments

All mechanical properties are as per Qualification Test Coupon.

We certify that the foregoing is a true and correct report of the values obtained and/or as is contained on file in our records and that they comply with the requirements of the specifications unless noted.

Signed: [Signature] Date: February 14, 2005
Academy Quality Assurance