NORDIC NDT CORP.
Box 32 RR2 Site 7
Grande Prairie, AB T8V 2Z9
Phone ----------780-402-0256
FAX ----------780-402-0356
Toll Free -----1-866-888-0256
Barrhead -------780-305-3710

NORDIC NDT CORP.

RADIOGRAPHIC EXAMINATION REPORT

3902

Client: BLUESTAR WELDING Date: FEB 9/05

Location: GRANDE PRAIRIE Job/AFE#: 10252-P

Description: 4-0 x 1.00" COIL TUBES P.O.#:

Material: CS

Exposure Device # D1464

Source # 17840B

Ir192 EFSS: .145"

Kodak ☑ AGFA ☐ Class 1

Acceptance Code
☑ ASME B31.3 Severe Cyclic
☐ ASME Sect. VIII Div.1UW51
☐ ASME Sect. VIII Div.1UW52
☐ CSA Z.662 (sweet service)
☐ CSA Z.662 (sour service)
☐ Other:

Film No.	Size, Location Thickness	Welder Sym.	Tech. No.	SOD Inches	OFD Inches	#of Exp.	Accept	Type and location of inclusions, discontinuities (circle rejectable locations)	Reject
XA-1	4"-0 x 1.00"	AJ	R.3a			4	✓		
2	↓	AW	↓			↓	✓		
3		AP					✓		
4		BA					✓		
5		AJ					✓		
6		AP					✓		
7		BC					✓		
8		BA					✓		
9		AJ					✓		
10		AP					✓		
11		AP					✓		
12		AW					✓		
13		AJ					✓		
14		AW					✓		
15		AJ					✓		
16	↓	AP	↓			↓	✓		

Legend:
AB - Arc Burns
BT - Burn Through
CK - Crack
MA - Misalignment
HB - Hollow Bead
IC - Internal Concavity
IP - Inadequate Penetration
EP - Excessive Penetration
LF - Lack of Fusion
LC - Low Cover
IUC - Internal Undercut
EUC - External Undercut
POR - Porosity
SL - Slag

Techniques: Single Wall Exposure: R-1, -2, -2a, -6, -7
Double Wall Exposure:
SOD = source to object distance
OFD = object to film distance
OFD + SOD = source to film dist.
All procedures require one film per cassette unless otherwise specified

Welds		Film	
	-2" welds		-3.5" x 8.5"
	-3" welds		-3.5" x 17"
16	-4" welds		-4.5" x 8.5"
	-6" welds		-4.5" x 17"
	-8" welds		
	-10 welds		
	-12" welds		

Summary
Unit # 4 Kilometers: 0
In 0900 Out 1300 Hrs. 4
In Out Hrs.
Technician: D. Baird
Assistant: L. Karpiset
Cost Estimate: $ 452.00 (+ GST)

Radiograph Interpretation by:
SNT-TC-1A II
C.G.S.B. Lev. II
C.G.S.B. No. 379
D. WAYNE BAIRD (Print)
(Sign)
Report contents are the interpretation of the technician and do in no way imply a guarantee
I am in full agreement with report contents:
Client Representative:

Menzies Printers 8826-1

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Barrhead 780-305-3710

NORDIC NDT CORP.

RADIOGRAPHIC EXAMINATION REPORT

3914

PAGE 1 OF 1

Client: BLUESTAR WELDING Date: FEB 23/05

Location: GRANDE PRAIRIE Job/AFE#: 10252-P

Description: 4"ø x 1.00" COIL TUBES P.O.#:

Material: CS

Exposure Device # 1464

Source # 178408

Ir192 EFSS: .145"

Kodak ☑ AGFA ☐ Class 1

Acceptance Code
- ☐ ASME B31.3 Normal Serv.
- ☑ ASME B31.3 Severe Cyclic
- ☐ ASME Sect. VIII Div.1UW51
- ☐ ASME Sect. VIII Div.1UW52
- ☐ CSA Z.662 (sweet service)
- ☐ CSA Z.662 (sour service)
- ☐ Other:

Film No.	Size, Location Thickness	Welder Sym.	Tech. No.	SOD Inches	OFD Inches	#of Exp.	Accept	Type and location of inclusions, discontinuities (circle rejectable locations)	Reject
XA-17	4"ø x 1.00"	BA	R-3a			4	✓		
18	↓	AP	↓			↓	✓		
19		BA					✓		
20		BA					✓		
21		AJ					✓		
22		AJ					✓		
23		AJ					✓		

BT - Burn Through
CK - Crack
MA - Misalignment
HB - Hollow Bead
IC - Internal Concavity
IP - Inadequate Penetration
EP - Excessive Penetration
LF - Lack of Fusion
LC - Low Cover
IUC - Internal Undercut
EUC - External Undercut
POR - Porosity
SL - Slag

Techniques: Single Wall Exposure: R-1, -2, -2a, -6, -7
Double Wall Exposure: R-3, -3a, -4, -5, -8
SOD = source to object distance
OFD = object to film distance
OFD + SOD = source to film dist.
All procedures utilize one film per cassette unless otherwise specified

Welds	Film
___ -2" welds	___ -3.5" x 8.5"
___ -3" welds	___ -3.5" x 17"
7 -4" welds	___ -4.5" x 8.5"
___ -6" welds	___ -4.5" x 17"
___ -8" welds	___
___ -10 welds	___
___ -12" welds	___

Summary

Unit # 4 Kilometers: 0

In 2100 Out 2300 Hrs. 2

In ___ Out ___ Hrs. ___

Technician: D. Baird

Assistant: L. Karpisek

Cost Estimate: $ 291.50 (+ GST)

Radiograph Interpretation by:

SNT-TC-1A II D. WAYNE BAIRD (Print)

C.G.S.B. Level ___

C.G.S.B. No. 3979 (Sign)

Report contents are the interpretation of the technician and do in no way imply a guarantee.

I am in full agreement with report contents:

Client Representative:

Menzies Printers 88264

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NORDIC NDT CORP.
Box 22 RR2 Site 7
Grande Prairie, AB T8V 2Z9
Phone ----------780-402-0256
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Toll Free -----1-866-888-0256
Barrhead -------780-305-3710

NORDIC NDT CORP.

RADIOGRAPHIC EXAMINATION REPORT

Client: BLUESTAR WELDING Date: FEB 22/05

Location: GRANDE PRAIRIE Job/AFE#: 10252-P

Description: 4"ø x 1.00" COIL TUBES P.O.#:

Material: CS

Exposure Device # D1464 Source # 178408 Ir192 EFSS: .145" Kodak ☑ AGFA ☐ Class 1

Acceptance Code
- ☐ ASME B31.3 Normal Serv.
- ☑ ASME B31.3 Severe Cyclic
- ☐ ASME Sect. VIII Div.1UW51
- ☐ ASME Sect. VIII Div.1UW52
- ☐ CSA Z.662 (sweet service)
- ☐ CSA Z.662 (sour service)
- ☐ Other:

Film No.	Size, Location Thickness	Welder Sym.	Tech. No.	SOD Inches	OFD Inches	#of Exp.	Accept	Type and location of inclusions, discontinuities (circle rejectable locations)	Reject
XB-1	4"ø x 1.00"	BA	R3a			4	✓		
2		BA					✓		
3		AJ					✓		
4		AJ					✓		
5		BA					✓		
6		BA					✓		
7		BA					✓		
8		AP					✓		
9		AJ					✓		
10		AJ					✓		
11		AJ					✓		
12		AP					✓		
13		AJ					✓		
14		AW					✓		
15		AJ					✓		
16		AP					✓		
17		AP					✓		

Legend:
AB - Arc Burns; BT - Burn Through; CK - Crack; MA - Misalignment; HB - Hollow Bead
IC - Internal Concavity; IP - Inadequate Penetration; EP - Excessive Penetration; LF - Lack of Fusion; LC - Low Cover
IUC - Internal Undercut; EUC - External Undercut; POR - Porosity; SL - Slag

Techniques: Single Wall Exposure: R-1, -2, -2a, -6, -7; Double Wall Exposure: R-3, -3a, -4, -5, -8
SOD = source to object distance; OFD = object to film distance; OFD + SOD = source to film dist.
All procedures utilize one film per cassette unless otherwise specified

Welds		Film	
	-2" welds		-3.5" x 8.5"
	-3" welds		-3.5" x 17"
17	-4" welds		-4.5" x 8.5"
	-6" welds		-4.5" x 17"
	-8" welds		
	-10 welds		
	-12" welds		

Summary
Unit # 4 Kilometers: 0
In 1900 Out 2300 Hrs. 4
In Out Hrs.
Technician: D. Baird
Assistant: L. Kaprsek
Cost Estimate: $ 496.50 (+ GST)

Radiograph Interpretation by:
SNT-TC-1A
C.G.S.B. Lev. II
C.G.S.B. No. 3979
(Print) (Sign)
Report contents are the interpretation of the technician and do in no way imply a guarantee.
I am in full agreement with report contents:
Client Representative:

Menzies Printers 88264

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NORDIC NDT CORP.
Grande Prairie, AB T8V 2Z9
Phone ------------780-402-0256
FAX --------------780-402-0356
Toll Free -----1-866-888-0256
Barrhead -------780-305-3710

NORDIC NDT CORP.

RADIOGRAPHIC EXAMINATION REPORT

3926

Client: Bluestar Welding
Date: Mar 01/05
Location: Grande Prairie
Job/AFE#: 10252-P
Description: 4"ø x 1.00" Coil Tubes
P.O.#:
Material: CS

Exposure Device #: D1464
Source #: 17840B
Ir192 EFSS: .145"
Kodak ☑ AGFA ☐ Class I

Acceptance Code
- ☐ ASME B31.3 Normal Serv.
- ☑ ASME B31.3 Severe Cyclic
- ☐ ASME Sect. VIII Div.1UW51
- ☐ ASME Sect. VIII Div.1UW52
- ☐ CSA Z.662 (sweet service)
- ☐ CSA Z.662 (sour service)
- ☐ Other:

Film No.	Size, Location Thickness	Welder Sym.	Tech. No.	SOD Inches	OFD Inches	#of Exp.	Accept	Type and location of inclusions, discontinuities (circle rejectable locations)	Reject
XA-24	4"ø x 1.00"	AP	R-3a			4	✓		
25	↓	AP	↓			↓	✓		
XB-18	4"ø x 1.00"	BA	R-3a			4	✓		
19	↓	BA	↓			↓	✓		
20		BA					✓		
21		BA					✓		
22		AJ					✓		
23		AJ					✓		
24		AJ					✓		
25		AP					✓		
26	↓	AP	↓			↓	✓		

Legend: AB - Arc Burns, BT - Burn Through, CK - Crack, MA - Misalignment, HB - Hollow Bead, IC - Internal Concavity, IP - Inadequate Penetration, EP - Excessive Penetration, LF - Lack of Fusion, LC - Low Cover, IUC - Internal Undercut, EUC - External Undercut, POR - Porosity, SL - Slag

Techniques: Single Wall Exposure: R-1, -2, -2a, -6, -7; Double Wall Exposure: R-3, -3a, -4, -5, -8
SOD = source to object distance
OFD = object to film distance
OFD + SOD = source to film dist.
All procedures utilize one film per cassette unless otherwise specified

Welds	Film
___ -2" welds	___ -3.5" x 8.5"
___ -3" welds	___ -3.5" x 17"
11 -4" welds	___ -4.5" x 8.5"
___ -6" welds	___ -4.5" x 17"
___ -8" welds	
___ -10 welds	
___ -12" welds	

Summary
Unit #: 4 Kilometers: 0
In 1700 Out 2000 Hrs. 3
In ___ Out ___ Hrs. ___
Technician: D. Baird
Assistant: L. Karpisek
Cost Estimate: $ 364.50 (+ GST)

Radiograph Interpretation by:
SNT-TC-1A: II — Dwayne Baird (Print)
C.G.S.B. Lev.: II
C.G.S.B. No.: 3979 — [signature] (Sign)

Report contents are the interpretation of the technician and do in no way imply a guarantee.

I am in full agreement with report contents:
Client Representative: [signature]

NORDIC NDT CORP.

Box 32, R.R.2, Site 7, Grande Prairie AB. T8V 2Z9
Phone: (780) 402-0256 Fax: (780) 402-0356

Natural Resources Canada | Ressources naturelles Canada

This certifies that / *La présente certifie que* **Dwayne Merle Baird**

has qualified according to the CAN/CGSB Standard 48.9712-2000 as follows: / *est qualifié selon la norme CAN/CGSB 48.9712-2000 comme suit:*

RT	2	ENC	89/12/01		05/12/31
PT	2	ENC	91/10/11		05/12/31
MT	2	ENC	90/05/22		05/12/31

REG. NO. / No. MATRICULE 3979 ISSUE DATE / DATE D'ÉMISSION 03/01/23

MANAGER, CERTIFYING AGENCY / GESTIONNAIRE, ORGANISME DE CERTIFICATION

Natural Resources Canada | Ressources naturelles Canada

Your certification card is only valid when presented with this identity card
Votre certificat de poche est valide seulement s'il est présenté avec cette carte d'identité

Name/ Nom: Dwayne Merle Baird

Reg. No./ No. matricule: 3979

Issue Date/ Date d'émission: 2002/02/14

Expiry Date/ Expiration: 2005/12/31

Atomic Energy Control Board | Commission de contrôle de l'énergie atomique

Qualified Operator | **Opérateur qualifié**

Dwayne Baird

1986 04 18

Canada

Qualified Operator | Opérateur qualifié

pursuant to Section 18 of the Atomic Energy Control Regulations, for the purpose of operating an exposure device containing a prescribed substance.

en vertu de l'article 18 du Règlement sur le contrôle de l'énergie atomique afin d'utiliser un dispositif d'exposition contenant une substance prescrite.

CGSB# 3979

Qualified Operator's Signature

000863

JOB #10252 BLUESTAR

DATE

QCI

QCM DATE

BLUESTAR WELDING

HEAT TREATMENT INSTRUCTIONS

JOB #10252 BLUESTAR
DATE
QCI
QCM DATE 8/05

JOB NO.: 10252-P CUSTOMER: Pure Energy Services Ltd.

DESCRIPTION: 10,000 Psi Heater Coil

DATE: March 2, 2005

COMPONENT DESCRIPTION:

DWG. NO. AND LINE NO	DIAMETER	THICKNESS	MATERIAL	LENGHT	WEIGHT
1936-01	4 ½" O.D.	1.031"	AISI 4130	10'	

TYPE OF HEAT TREATMENT: STRESS RELIEVE

Temperature to raised from 800°F (426°C) to 1150°F (621°C) at maximum rate of 400°F (_____°C) per hour. NOTE: MUST NOT EXCEED 400°F (222°C) PER HOUR.

(Calculated rate=400°F/h. Divided by governing metal thickness)

Temperature to be held at 1150°F (621°C) plus or minus 25°F (14°C) for 240minutes.

Temperature to be lowered from 1150°F (621°C) to 800°F (426°C) at a maximum rate of 400°F (_____°C) per hour. NOTE: MUST NOT EXCEED 500°F (278°C) PER HOUR.

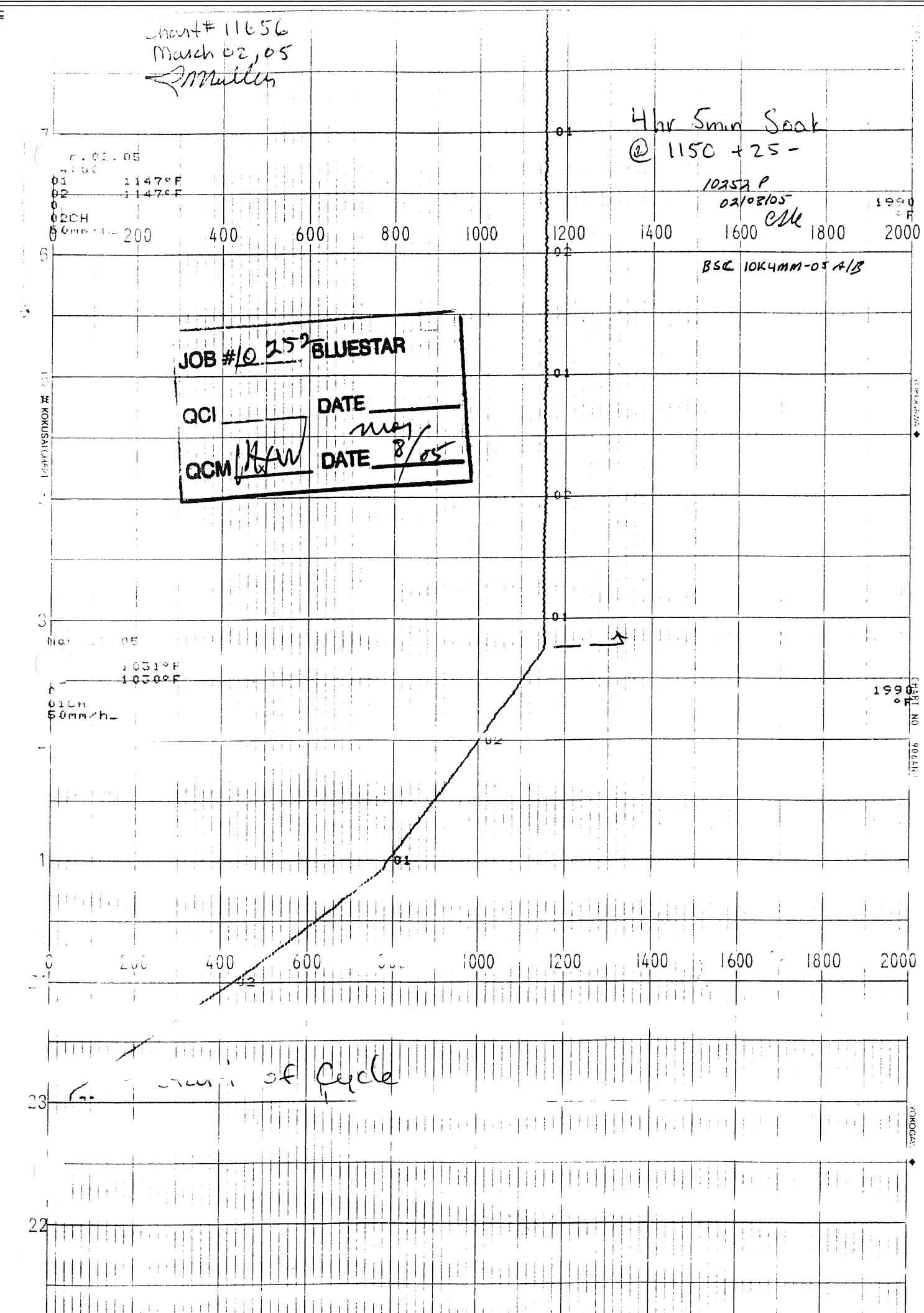
(Calculated rate=500°F/h. Divided by governing metal thickness)

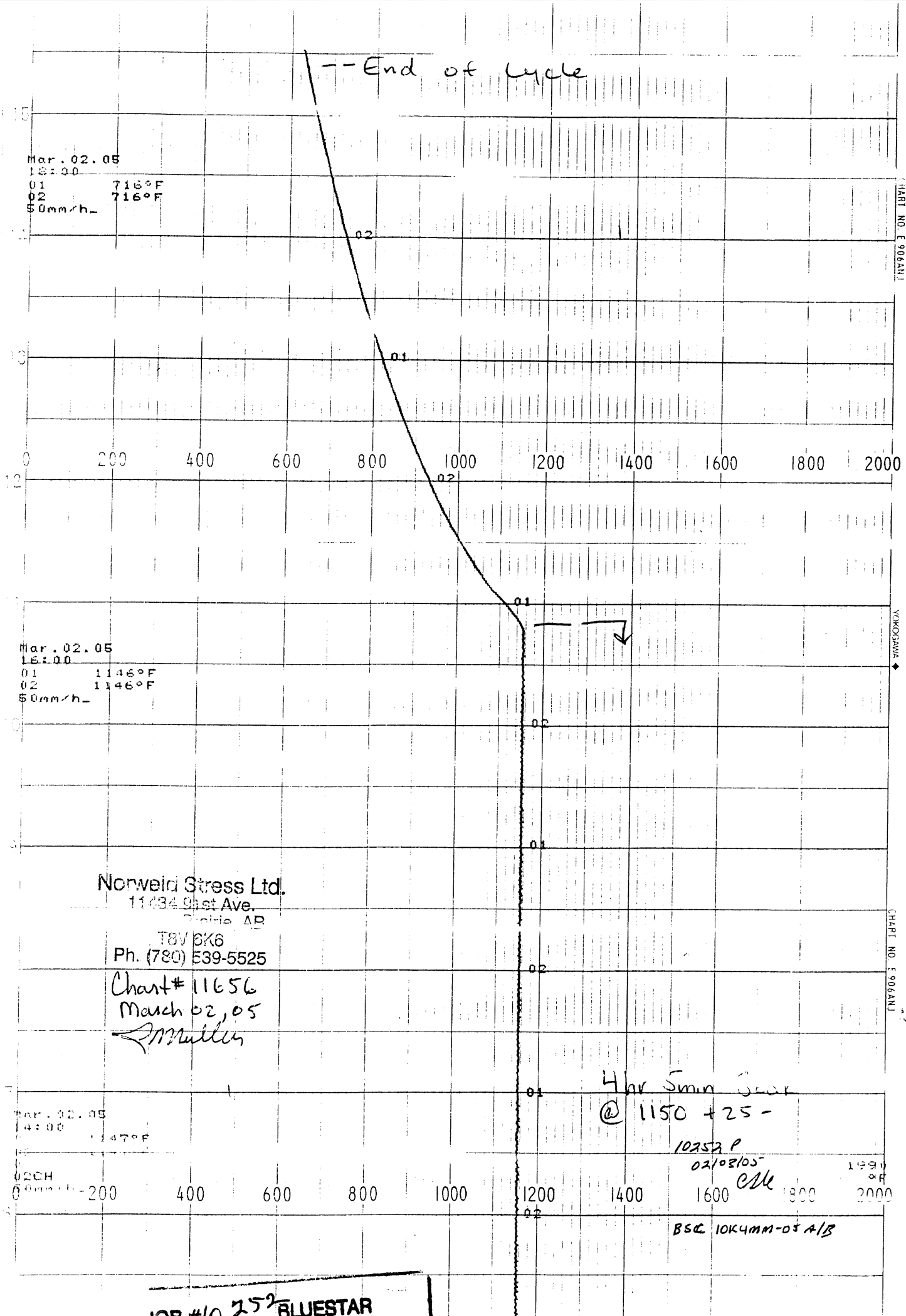
Additional requirements:

- **Job number and description required on heat treatment charts along with operator signature & date.**
- **Verification of furnace thermocouple calibration required.**
- **A sufficient number of thermocouples shall be located to control and maintain uniform distribution of temperature on all vessels and parts. Thermocouples shall be directly attached to the item or provision shall be made for thermocouple placement at bottom, center and top of the furnace charge in accordance with the ASME Code.**
- **No welding shall be performed on vessels or parts.**

Furnace Heat Number: 1161

Furnace Operator Signature: D Muller	**Date:** March 02, 05
Q.C. Inspector Signature: C Ma	**Date: March 2, 2005**


Chart# 11656
March 02, 05
4hr 5min Soak
@ 1150 +25-
10252 P
02/03/05
BSC 10K4MM-05 A/B
JOB #10252 BLUESTAR
QCI
DATE
QCM KW
DATE 8/05
1147°F
1147°F
02CH
50mm/h
1031°F
1030°F
01CH
50mm/h
0
200
400
600
800
1000
1200
1400
1600
1800
2000
1990 °F
01
02
End of Cycle



JOB #10 252 BLUESTAR

NORWELD STRESS LTD.

HEAD OFFICE
Box 6333, Fort St. John BC V1J 4H8

TEL: (250) 787-0609 OR 785-1753
FAX: (250) 787-0610
CELL: (250) 787-6882 OR 262-6855

BRANCH OFFICE
Grande Prairie
TEL: (780) 539-5525
FAX: (780) 539-5916

heat treatment report

CHART / SHEET NUMBER 11656

CLIENT Blue Star Welding JOB NO. 10252-P

SHIP STATE/PROVINCE CUST P.O. NO. 02/03/05

PROCEDURE REFERENCE			
RATE OF RISE 400 °F HR. MAX		RATE OF COOL 400 °F HR. MAX	
UNRESTRICTED 800 °F		UNRESTRICTED FROM 800 °F	
SOAK TEMP. °F	°F		°F
1150 +25-			
SOAK PERIOD HRS. 4 hr		MINS. 5 min	
PREHEAT Ø °F MIN.	PREHEAT Ø °F MAX	INSULATION REMOVED AT Ø °F	
SPECIAL REMARKS Left in Oven until ambient temp.			
RECORDER NUMBER 1-1343297	CHART SPEED 50 mm/h	CALIBRATED July/05	

HEAT SPECIFICATIONS
APPROVED BY _____ DATE _____

T/C		T/C	
1	1 Coil		
2	1 Coil		

JOB #10252 BLUESTAR
DATE Mar 8/05
OCI
DATE
OCM

EQUIPMENT CONSUMABLES	QUANTITY
Stress Over 35'	
Stress relieve 1-10,000 PSI	
1 Coil as required	

SIGHT TIME				HOURS	
TECH	DATE	START	FINISH	REGULAR	O.T.
L.M.	03/02/01	12PM			

TRAVEL TIME TECH	DATE	HOURS	VEHICLE	MILEAGE

SIGNED (TECHNICIAN) L Muller

NAME LEE MULLER DATE March 8 05

SIGNED (ACCEPTING AUTHORITY) _____

NAME _____ DATE _____

BLUESTAR WELDING

PRESSURE TEST EXAMINATION GUIDE

	PRESSURE TEST PREPARATION	Q.C. INSP.
1.	All punch list items corrected.	✓
2.	Test blinds are of correct thickness.	✓
3.	All items which could be damaged by test isolated or removed (control valves, safety valves, instruments, expansion joints, etc.)	✓
4.	Equipment with internals (i.e. filters) that could be damaged isolated as required.	✓
5.	Vents and drains correctly installed.	✓
6.	Open and Closed position of all valves verified.	✓
7.	Shipping bars in place - bellows.	✓
8.	Hanger stops in place.	✓

JOB #10252 BLUESTAR
QCI _____ DATE _____
QCM _____ DATE 8/05

	PRESSURE TEST COMPLETION	Q.C. INSP.
1.	All temporary blinds (blanks) removed.	✓
2.	Temporary gaskets changed for correct gaskets.	
3.	Temporary supports removed.	✓
4.	Shipping bars removed from bellows.	✓
5.	Spring hanger stops removed - cold setting checked.	✓
6.	Safety valves - "UV" or "V" symbol and correct set pressure and capacity installed.	✓
7.	Safety valve vents are correct size - adequately supported - drain holes and or weather hoods installed.	✓
8.	Screens for pumps and compressors installed (initial start-up and permanent screens).	

Q. C. Inspector Signature: _____ Date: MARCH 4. 2005

BLUESTAR WELDING

PRESSURE TEST REPORT

Customer: Pure Energy Services

Job No: 10252-P

Location/Test No: _____

Date: March 4, 2005

Line Drawing No: 1931-06

JOB #10252 BLUESTAR
QC DATE _____
QCM DATE 8/05

Vessel CRN: ALD-05-001

Gauge S/N: BSPG 20000 1

Gauge S/N: BSPG 20000 2

Recorder S/N: _____

Calibration No: _____

Dead Weight S/N: _____

Calibration No: _____

Test Pressure: 15,000 PSI

Test Medium: H2O

Duration Time: 1 Hr.

Results: No Leaks

Authorized Inspector: HARVEY WADDY

Date: _____

Quality Control Inspector: CJ Le

Date: MARCH 4, 2005

Owners/AI Inspector: _____

Date: _____

BLUESTAR WELDING

EQUIPMENT CALIBRATION LOG

EQUIPMENT DESCRIPTION: [illegible] PSI Pressure Gauge

IDENTIFICATION NO.: BSPG 20000 1

CALIBRATION INTERVAL:

Calibration Date	Calibration Record Verified	Date of First Use	Calibration Expiry Date
FEB 18. 2005	43237	FEB 24. 2005	AUG 2005

Calibration requirements and Instructions:

EQUIPMENT CALIBRATION LOG

EQUIPMENT DESCRIPTION: WGI 20,000 PSI Pressure Gauge

IDENTIFICATION NO.: BSPG 20000 2

CALIBRATION INTERVAL:

Calibration Date	Calibration Record Verified	Date of First Use	Calibration Expiry Date
FEB 18. 2005	43258	FEB 24-2005	AUG. 2005

Calibration requirements and Instructions:

JOB # 10252 BLUESTAR

QCI _____ DATE _____

QCM [signature] DATE Mon 8/05

10252-F
03/04/05
C/L1

BS10K4MM-05 A/B

CERTIFICATE OF CALIBRATION
#43237

BSPG 20000 1

ORDER NO.	102414	AMBIENT TEMPERATURE	20C
SERIAL NUMBER	JW050217-5	DEADWEIGHT	SN# 8604
DIAL SIZE	4" WGI	TEST MEDIUM	OIL
PRESSURE RANGE	0-20,000 PSI	MAXIMUM ERROR	+140 PSI
SUB DIVISIONS	2000 PSI	DATE	February 18, 2005
CONNECTION	½" NPT	LOCATION TESTED	9535 – 42 AVE
INSPECTOR	G.J.P. WOWK	EDMONTON, ALBERTA, T6E 5R2	

TESTED GAUGE		DEADWEIGHT		UPSCALE ERROR	
0		0		0	
2000	PSI	2000	PSI	0	PSI
4000	PSI	4000	PSI	0	PSI
6000	PSI	6000	PSI	0	PSI
8000	PSI	8000	PSI	0	PSI
10,000	PSI	10,000	PSI	0	PSI
12,000	PSI	12,000	PSI	0	PSI
14,000	PSI	14,000	PSI	0	PSI
16,000	PSI	16,000	PSI	0	PSI
18,000	PSI	17,970	PSI	+30	PSI
20,000	PSI	19,860	PSI	+140	PSI

TECHNICIAN: _____ Michael Kowalski Q.C. Manager: _____ Lynn Wowk

Invoice: PCL-50227

**ALL TEST EQUIPMENT IS TRACEABLE TO N.I.S.T. STANDARDS.

**CUSTOMER STANDARD DOCUMENT CS-004.

4144-97 STREET, EDMONTON, ALBERTA T6E 5Y6 Phone:(780)463-3800 FAX:(780)463-3990

10252-P
03/04/05
CZL

BS10K 4mm-05 A/G

CERTIFICATE OF CALIBRATION
#43238

BSPG 20000 2

ORDER NO,	**102414**	**AMBIENT TEMPERATURE**	**20C**
SERIAL NUMBER	**JW050217-6**	**DEADWEIGHT**	**SN# 8604**
DIAL SIZE	**4" WGI**	**TEST MEDIUM**	**OIL**
PRESSURE RANGE	**0-20,000 PSI**	**MAXIMUM ERROR**	**-100 PSI**
SUB DIVISIONS	**2000 PSI**	**DATE**	**February 18, 2005**
CONNECTION	**½" NPT**	**LOCATION TESTED**	**9535 – 42 AVE**
INSPECTOR	**G.J.P. WOWK**	**EDMONTON, ALBERTA, T6E 5R2**	

TESTED GAUGE		**DEADWEIGHT**		**UPSCALE ERROR**	
0		**0**		**0**	
2000	PSI	2100	PSI	-100	PSI
4000	PSI	4030	PSI	-30	PSI
6000	PSI	6000	PSI	0	PSI
8000	PSI	8000	PSI	0	PSI
10,000	PSI	10,000	PSI	0	PSI
12,000	PSI	12,000	PSI	0	PSI
14,000	PSI	14,000	PSI	0	PSI
16,000	PSI	16,000	PSI	0	PSI
18,000	PSI	18,000	PSI	0	PSI
20,000	PSI	20,000	PSI	0	PSI

11.1 / 11

TECHNICIAN: _____ **Michael Kowalski** **Q.C. Manager:** _____ **Lynn Wowk**

Invoice: PCL-50227

****ALL TEST EQUIPMENT IS TRACEABLE TO N.I.S.T. STANDARDS.**

****CUSTOMER STANDARD DOCUMENT CS-004.**

4144-97 STREET, EDMONTON, ALBERTA T6E 5Y6 Phone:(780)463-3800 FAX:(780)463-3990

BLUESTAR WELDING

NCR #

NONCONFORMITY REPORT

JOB NUMBER

DESCRIPTION OF NONCONFORMANCE: N/A

SIGNATURE OF ORIGINATOR: DATE:

PROPOSED DISPOSITION, REPAIRS OR METHOD OF IDENTIFICATION:

QCM APPROVAL: DATE:

AUTHORIZATION INSPECTORS ACCEPTANCE: DATE:

NONCONFORMANCE RECTIFIED:

QCM VERIFICATION: DATE:

AUTHORIZED INSPECTORS ACCEPTANCE: DATE: