

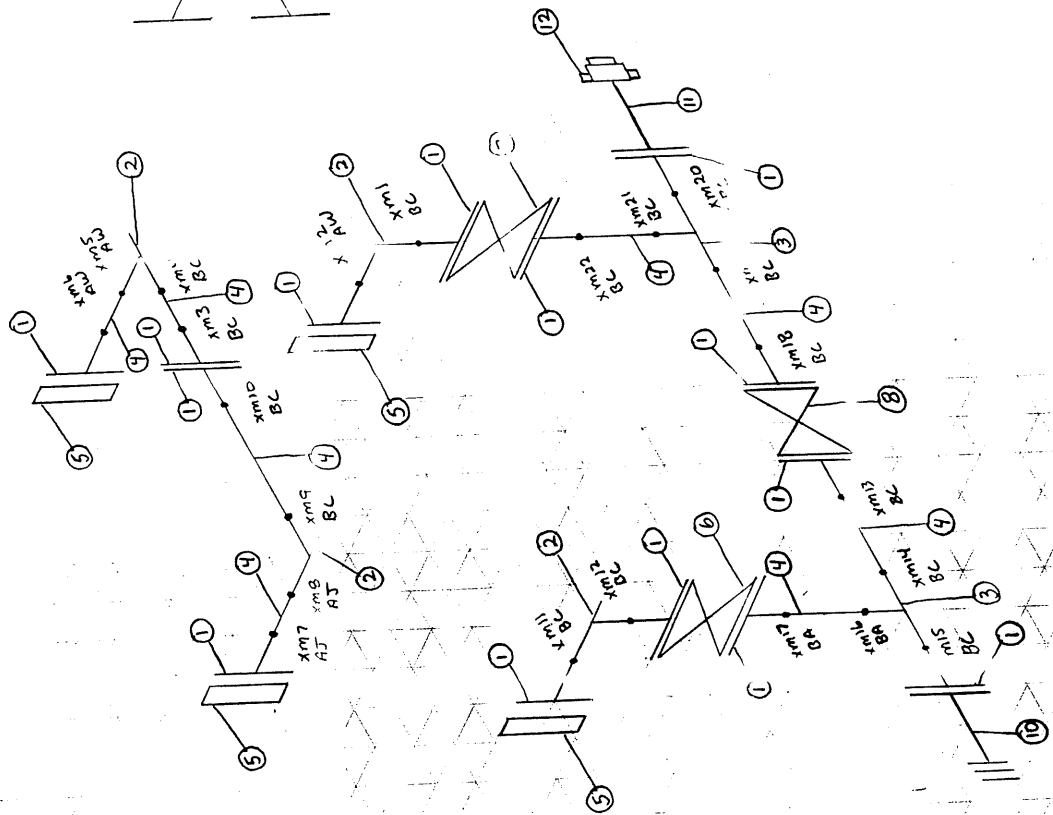


PRESSURE PIPING EXAMINATION CHECKLIST

JOB NUMBER: **10252-P**

NO.	FUNCTION	MANUAL REFERENCE	SIGNATURE OR INITIAL And Date	
			Q.C. INSPECTOR	OWNERS INSPECTOR
1	DRAWINGS: ABSA registration over 0.5M3. Approved by Owner. Approved for Construction (signed & dated).	20.3, 20.4	N/A	
2	A.B.S.A. Safety Codes Officer and Owner's Inspector notified.	20.19, 20.20	N/A	
3	Registered Welding Procedures, Q.C. Manual and Forms available at site, Job File started.	20.18	Y	
4	Welders qualified for Procedures and have valid Performance Qualification cards. Welders Log completed. WPS reviewed with welders.	11.4	Y	
5	Material checked against P.O., drawings, and specifications. Identification confirmed. Colour coding applied.	20.11-20.16	Y	
6	Sample of each welder's work examined, including root spacing, alignment, cleaning, joint preparation, preheat and electrode control.	20.19	Y	
7	Nondestructive examination completed. Reports and radiographs reviewed, signed by Level II, Radiograph I.D. detailed on drawings.	13.3	Y	
8	Visual Examination of all completed welds. Welders I.D. stamped and recorded on drawings	20.19	Y	
9	Heat Treatment verified and recorded on drawings.	14.6	Y	
10	Each system checked against specifications and drawings before test, using Exhibit 20.3 and Exhibit 20.4	20.19, 20.22	Y	
11	All deficiencies recorded and signed off by Q.C.I. and Owner's Inspector before test.		Y	
12	Pressure Test checked. Gauge calibration verified; gauge #'s recorded.	20.22	Y	
13	System checked after test. Deficiencies recorded and corrected. (Exhibit 20.4)	20.22	Y	
14	Construction and test data reports prepared and signed by Q.C.I. and Owner's Inspector.	20.19(g)	Y	
15	Declaration form submitted to ABSA.	20.18(b)	N/A	
16	As built drawings accepted by Owner	20.19(h)	Y	

Contractor Signature  Date: March 7, 2005

[illegible]

		HYDRO	AREA CODE	INSULN.	DRAWN	DIA. - INS	PROJECT	REV
RT	Δ F		LINE SPEC.	TRACING	DATE	WEIGHT		
BIN		DES. PRESS.	FAB. CODE	PAIN'T SPEC.	CHK		SPOOL #	
MID		REC. TEMP.			APPR			

In accordance with the provisions of the Safety Codes Act

Shop Construction ☒; Field Construction ☐; Final Data Report ☐.
Partial Data Report ☐ (from one ABSA-authorized Contractor to another ABSA-authorized Contractor).

1. Constructed By: Bluestar Welding A Division of 570147 AB Ltd. Owner's Job No: 10252-P
 (Name of ABSA authorized primary contractor or subcontractor)
R.R.2, Site 7, Box 20 Grande Prairie AB. T8V 2Z9
 (Address)

Expiry Date: April 1, 2007

2. Constructed For: Pure Energy Services Ltd.
(Name of primary contractor if different from above)
300, 1010-1ST SW. Calgary AB. T2R 1K4
(Address)

Expiry Date:

(Required when the primary contractor undertakes some/all of the quality functions, e.g., Mat'l supply, NDE, IWHI, tie-in, fabrication, hydro test, final assembly, etc.)

3. Owner: Same as 2

(Name and address)

(Location of installation)

Expiry Date:

(Required when the owner undertakes some/all of the quality functions, e.g., Mat'l supply, NDE, PWHT, Tie-in, fabrication, hydro test, final assembly etc.)

4. Piping Design Alberta Registration No.: PP-N/A (Required if aggregate piping volume is over 0.5m³)

5. WP No.: WP-1779.2 ; Company: Bluestar Welding Ltd. ; Owner's WP No. (If used): WP-
 (Alberta Registration No.) (Alberta Registration No.)
 WPS No(s). used: BSW-4130 ; Owner's WPS No(s). (If used): _____

6. Code: ASME B31.1 Non Boiler External Piping ☐; ASME B31.1 Boiler External Piping ☐

ASME B31.3 ☒ - Service category: Normal ☐, D ☐, M ☐, High Pressure ☐: B31.5 ☐: B31.9 ☐

[illegible]

Partial Data Reports, properly identified and certified by ABSA-authorized contractors, as listed below are attached to and form part of this Data Report ☐

No.	Line No.	Spool No.	Drg. No. (with Rev. No.)	Contractor (Name)	AQP No.	Expiry date

Remarks: Provide additional comments including noting any code work that was not performed by the ABSA-authorized contractor(s) supplying this document as a Partial Data Report but which must be completed by another ABSA-authorized contractor who assumes overall responsibility for conformance with the Safety Codes Act & Regulations and applicable ASME Codes, and who assures that all required code work is completed prior to putting the piping system into service.

Endorse certificate 'A' or 'B'

A. CERTIFICATE OF COMPLIANCE

Signed by the subcontractor when supplying this certificate as a
Partial Data Report

We certify that the statements in this Data Report are correct and that materials, construction and workmanship of the piping fabrication conform to the registered quality system and the applicable Piping code(s).

Date: _____

Subcontractor

Print Authorized Representative's Name

Signature

This certificate is not valid unless it forms part of a
Final Data Report signed by Primary Contractor

B. CERTIFICATE OF COMPLIANCE

Signed by the primary contractor when supplying this certificate as a
Final Data Report

We certify that the statements in this Data Report are correct and that piping job no. 10252-P described in this Data Report was constructed in accordance with the Province of Alberta Safety Codes Act and Regulations, and applicable ASME Piping Code(s).

Date: March 7, 2005

Bluestar Welding

Primary Contractor

Corrie Flett

Print Authorized Representative's Name

Signature

CERTIFICATE OF INSPECTION

I, the undersigned, employed by _____ have inspected the piping job no. _____ described in this Construction Data Report and state that, to the best of my knowledge and belief, the Contractor has constructed this piping in accordance with the applicable Sections of the ASME Piping Codes and Province of Alberta Safety Codes Act and Regulations.

Date: _____

Date: _____

Print Owner's Inspector's Name

Owner's Inspector's Signature

Name: _____

Sign.: _____

ABSA Safety Codes Officer
(BOILER EXTERNAL PIPING ONLY)