

COMPANY:				E-TEGRIT	TY JOB #:		
District:	Facility:		Lsd		Skid:		
Item Insp.:							
VESSEL DATA							
Equip#:	Serial #:		ABSA#: _		CRN #:		
Manuf:	Code/Div.:		Para:		Code Stamp:		
Yr. Built:	Size:			Actual Est	Insulated:		
Service:	PWHT:		R.T.:		Repairs:		
Nominal Thickness & N	<u>laterial</u>						
Top Head:	Material:	C.A.			Reasons:		
Bottom Head:							
Shell:					Status: IN SERVICE		
Shell:					OUT OF SERVICE		
Tube:					Manway: YES NO		
					Reason for Inspection  PLANNED - IN SERVICE		
Operating Pres:	Ор	erating Temp:			PROBLEM INVESTIGATION		
MAWP Shell:	Psi kPa	Temp:		☐ F ☐ C	PROCESS CHANGE		
MAWP Tube:	Psi 🗸 kPa	Temp:		☐ F ☐ C	COMMISSIONING		
Comments:							
PSV INFORMATION							
Location:		S		S s=	SHELL SIDE		
Manufacturer:		Т			TUBE SIDE		
Serial #:		Р		□ P <b>P</b> =	PIPING		
PSV #:							
CRN:				Inlet Isol	lation valves sealed open:		
Model:					YES NO N/A		
Set Press:				Outlet Is	colation valves sealed open:		
Capacity:					YES NO N/A		
Code Stamp:							
Inlet Size (mm):							
Outlet Size (mm):							
Conn Type (F/T):							
Serviced By:							
Last Service Date:							
Inspection Requ	iested By:			Inspection Date:			
Inspection Performed By:				Certification #			
Chief Inspector:				Certification #:			

### **EXTERNAL VISUAL INSPECTION**

Remedial Action	Access & Coverage	<u>Other</u>	Shell TOP BOTTOM
<ul> <li>No Action Required</li> <li>Paint Repairs</li> <li>Repair Weld - S.R.</li> <li>Repair Weld - No S.R.</li> <li>Grind Out</li> <li>See Comments</li> </ul>	<ul> <li>Poor Cleaning</li> <li>Partial Int. Inspection</li> <li>External Inspection</li> <li>NDE Inspection</li> <li>M UT</li> <li>R BH</li> <li>PT Other</li> </ul>	Ladders/Handrail/ Walkway Damage  Nameplate Secure	Good Condition  External Corr.  Pitted - Light  Pitted - Severe  Scaled - Light  Scaled - Light  Scaled - Heavy  Blistered  N/A Insulated
<u>Nozzles</u>	External Protection	<u>Welds</u>	<u>Supports</u>
Good Condition Cracked Scaled Plugged Poor Welding Leaking Seal Face Corrosion Bolts Missing/Loose/ Damage Partial Int. Inspection	Good Condition Fireproofing Cracked Insulation Damaged Paint Deteriorated Corrosion Under Insulation (CUI) Asbestos YES NO Insulated YES NO	Good Condition Corroded Cracked Broken Poor Quality	Good Condition Distorted Cracked Broken Poor Installation Bolts Missing/Loose/Damaged Support Ring Damaged N/A
Heads TOP	Heads BTM	Pressure Gauge	Vessel Repad
NORTH   WEST   WEST     Good Condition   External Corrosion   Pitted - Light   Pitted - Severe   Scaled - Light   Scaled - Heavy   Blistered	SOUTH EAST  Good Condition External Corrosion Pitted - Light Pitted - Severe Scaled - Light Scaled - Heavy Blistered	Glass Intact  YES  NO Within Operating Limits  YES  NO Obvious Leaks  YES  NO	N/A Vent Holes 1 2 Plugged YES NO
PIPING - PSV	PIPING - INLET	PIPING - OUTLET/DRAIN	
<ul> <li>☐ Good Condition</li> <li>☐ External Corrosion</li> <li>☐ Pitted</li> <li>☐ Supported</li> <li>☐ Welded</li> <li>☐ Threaded Fittings</li> <li>☐ Deadlegs</li> </ul>	<ul> <li>☐ Good Condition</li> <li>☐ External Corrosion</li> <li>☐ Pitted</li> <li>☐ Supported</li> <li>☐ Welded</li> <li>☐ Threaded Fittings</li> <li>☐ Deadlegs</li> </ul>	Good Condition External Corrosion Pitted Supported Welded Threaded Fittings Deadlegs	

#### **EXTERNAL VISUAL INSPECTION**

OBSERVATIONS:					
	<ul> <li>Vessel is in Good Condition</li> <li>API 510 External Inspection confirmed the equipment is fit for continued servic</li> <li>NOT FIT FOR SERVICE, DETAILS BELOW</li> </ul>				
RECO	MMENDATIONS:				
	<pre><?xml version="1.0"?><body <="" pre="" xfa:apiversion="Acrobat:10.1.16" xfa:spec="2.0.2" xmlns="http:// www.w3.org/1999/xhtml" xmlns:xfa="http:// www.xfa.org/schema/xfa-data/1.0/"></body></pre>				
	atula_"fant size-12 Ont-toyt				

### **PICTURES:**

# POLARIS INTEGRITY VISUAL EXTERNAL INSPECTION REPORT: Schedule A

PRN: <u>642464</u> ABACUS ID: <u>65108</u>

Facility: SW Gas Battery 05-14-082-08W6 Manufacturer: Access Manufacturing			Equipment Name: Test Seperator MAWP: 1972kpa @ 37.73°C			
Items Inspected: Manway, Nozzle, Shell, Heads Service Type: Sour			Manway: Yes Fluid: Oil Emulsion			
Scope of Inspection	Tvp	e of Inspe	ection	Cleaning	a l	Access
☐ Pre-commission	□AE	□мт	□RT	⊠Good		⊠Full
⊠Initial	□ET	$\square$ MFL	□uT	□Fair		☐ Partial
☐ Re-inspection	□LT	$\Box$ PT	$\boxtimes$ VT	□Inadequate		☐ External
	□VE	Other:Cl	ick here			
		to enter	text.			
Observations:		a VE Dha	<b>t</b> oo			
-Supplemental Report only -Refer to Sept 2016 VE Re						
110101 10 0001 2010 12 110	port for in	ороспол	dotano.			
Recommendations						
-Refer to VE.						
				T		
Fit For Service: Yes		Remedial Action	_	_		
Inspected By:Kevin Gawley		□High	□Medium	□Low		
Date of Inspection (Mm-Dd-Yyyy):9/14/2016						
Follow Up Inspection Required: Yes		By Date: (Mm-Dd-Yyyy):9/30/2016				

PIG-IR-VE- Schedule A 16/09/16

## POLARIS INTEGRITY VISUAL EXTERNAL INSPECTION REPORT: Schedule A

PRN: 642464 ABACUS ID: 65108

1) Name Plate of Test Seperator A642464:



2) A# Wired to Name Plate:



3) Overview:



4) Bridle Missing CRN/NP:



5) Manway Repad Detail:



6) Missing PSV:



7) Missing Expansion Slots:



8) Davit Arm:



PIG-IR-VE- Schedule A 16/09/16