FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS (Alternative Form For Single Chamber, Completely Shop or Field Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1.	Manufactured and certified by: LARSEN & D'AMICO MFG. LTD. 9805 - 51 Avenue, Edmonton, Alberta T6E 4W8 (Name and Address of Manufacturer)									
2.	Manufact	ured for:	ARGO SALES LTD., PO BOX 1160 ,NISKU , ALBERTA T9E 8A8 (Name and Address of Purchaser)							
3.	Location	of installation:	RESALE (Name and 4ddress)							
4 , 5 .		HASE VERTICAL SEPA	Cat.	/S-11289 tigi's serial No.) neet the requirer	N9713.: (CRN) ments of materi		LD-3531-A R (Drawing No.) ions of the AS	(Na	N/A t'i. Bd. No.) AND PRESSI	2002 (Year Built) URE
J.	VESSEL	CODE The design co	enstruction, and we	orkmanship conf	form to ASME F	Rules, Section	cations of the ASME BOILER AND PRESSURE ction VIII, Division 1 2001 to 2001			
VESSEL CODE. The design, construction, and workmanship comon to Advice, decide visit, Short (Year) Addenda (Date)							e) 			
	Code Case	Numbers SA-516-70N	1.375"	(34.93)	Specia 1/8" (3.2)	al Services per		.D. (762)	120)" (3048)
6.	Shell:	Matl. (Spec. No., Grade)	Nom. Th	k.	Corr. Allow.		Diam I.D.		Len inch	gth Overall (mm)
			inch	(mm)	inch (n	nm)	inch	(mm)	ma	i (nas)
7.	Seams:	Long, (Welded, Dbl F	FULL 10 R.T. (Spot Eff or Full)	00 1150 f. (%) H.T. To	°F 621 °C emp.	1.5 Time (hr.)	TYPE 1 Girth (We Sngl., Lar	lded, Dbl., R.	ULL UW11 T. (Spot/Partial	
8.	Heads:	(a) Mati SA-516-70 N				SA-516-70 I	N			
		(Spec. No. Grade) Minimum Thickness		Crown Radius in. (mm)	Knuckle Radius	No. Grade) Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Concave or Convex)
(a		tom, Ends) in. (m TOP 1.3125* (33.3	nm) in. (mm) 34) 1/8" (3.2)	0" (0.00)			r pox r mg.c			CONCAVE
		OTTOM 1.3125' (33.3		0" (0.00)	0" (0.00)	2:1			<u>i</u>	CONCAVE
If re	movable,	bolts used (describe oth	ner fastenings)	N/A						
				(Mati., Spec.	. No., Gr., Size, No	0.)				
9. MAWP 1440 psi 9928 Kpa at max. temp. 100 °F 37.84 °C Min. design metal temp18 °F -27.77 °C								n metal temp.	-18 °F	-27.77 °C
J.	at 1440 psi 9928 Kpa Hydro Test pressure 2160 psi 14893 Kpa									
				H	ydro Test pres	sure	2160 ps	i	14893 K	pa
	Nozzies,	inspection and safety		H			Nom.	Reinforcement	How	
10.		inspection and safety v	/alve openings:	Туре	Ma	ťl				Location
10.	Nozzies, Purpos	inspection and safety v	valve openings: Diam.	Туре		ťl	Nom.	Reinforcement	How Attached	Location
10.	Nozzies, Purpos	inspection and safety viete drain) No.	paive openings: Diam. or Size	Type SEE	Mai ATTACHED U	ri 14 FORM	Nom.	Reinforcement	How Attached	Location DWELDED
10.	Nozzies, Purpos (iniet, outlet	inspection and safety viete drain) No.	palve openings: Diam. or Size	Type SEE	Mai Mai E ATTACHED U	1/1 14 FORM	Nom. Thk.	Reinforcement Mat'l Attached	How Attached BTM HEAD (Where and H	Location D WELDED low)
10.	Nozzies, Purpos (iniet, outlet	inspection and safety viete (drain) No. S: Skirt YES Lu (Yes or No) S: Manufacturer's Partic	gs N/A (No.) al Data Reports pr	Type SEE Legs N/A (No.) roperly identified	Other N/(D) and signed by	44 FORM (A escribe) Commission	Nom. Thk.	Reinforcement Mat'l Attached s have been fo	How Attached BTM HEAD (Where and H	Location D WELDED How) he following items of the
10.	Nozzies, Purpos (iniet, outlet Supports Remarks report: I	inspection and safety viete drain) No. S: Skirt YES Lu (Yes or No) S: Manufacturer's Particular (name MPACT TEST EXEMPT A	gs N/A (No.) ai Data Reports prine of part, item numbs	Type SEE Legs N/A (No.) roperly identified er, Mfg's name and	Other N/ Other Signed by	44 FORM (A escribe) Commission	Nom. Thk.	Reinforcement Mat'l Attached s have been fo	How Attached BTM HEAD (Where and H	Location D WELDED low)
10.	Nozzies, Purpos (iniet, outlet Supports Remarks report: I	inspection and safety viete (drain) No. S: Skirt YES Lu (Yes or No) S: Manufacturer's Particular (name MPACT TEST EXEMPT ALTEMS 1 & 2 WHICH ARE	gs N/A (No.) ai Data Reports prine of part, item numbs PER UG-20(f) PAFEXEMPT PER UCS-	Type SEE Legs N/A (No.) roperly identified er, Mfg's name and RAGRAPHS 1-5 E2 66 CURVE D	Other N/(D) and signed by d indentifying stan	4 FORM A escribe) Commission	Nom. Thk.	Attached s have been fu	How Attached BTM HEAD (Where and Hurnished for the	Location D WELDED low) he following items of th 1.3125 in. (33.34 mm)
10.	Nozzies, Purpos (iniet, outlet Supports Remarks report: I Type: Weight:	inspection and safety viete (drain) No. S: Skirt YES Lu (Yes or No) S: Manufacturer's Particular (name MPACT TEST EXEMPT AN ITEMS 1 & 2 WHICH ARE 3 PHASE VERTICAL \$ 7294 lbs. 33	gs N/A (No.) ai Data Reports pr ne of part, item numb S PER UG-20(f) PAF EXEMPT PER UCS- SEPARATOR 08.56 (kg)	Type SEE Legs N/A (No.) roperly identified er, Mfg's name and RAGRAPHS 1-5 E: 66 CURVE D PRESSUI OTHERS	Other N/ Other Signed by	4 FORM A escribe) Commission	Nom. Thk. ned Inspectors D BY WO# Hydre	Reinforcement Mat'l Attached s have been fu "HEAD CALCUMATE A 1844 otest Position:	How Attached BTM HEAD (Where and Hurnished for to	Location D WELDED low) he following items of th 1.3125 in. (33.34 mm)
10. 11. 12.	Nozzies, Purpos (iniet, outlet Supports Remarks report: I Type: Weight: Capacity:	inspection and safety viete (drain) No. S: Skirt YES Lu (Yes or No) S: Manufacturer's Particular (name MPACT TEST EXEMPT AND	gs N/A (No.) ai Data Reports pr the of part, item numb S PER UG-20(f) PAF EXEMPT PER UCS- BEPARATOR 09.56 (kg) 27 (cu. Meter	Type SEE Legs N/A (No.) roperly identified er, Mfg's name and RAGRAPHS 1-5 E3 66 CURVE D PRESSUI OTHERS S)	Other N/ Oth	A escribe) Commission np)	Nom. Thk. ned Inspectors D BY WO# Hydre Fabri	Attached s have been further HEAD CALCUMATER 4364 otest Position: cation Drawing N	How Attached BTM HEAD (Where and H urnished for ti JLATED Min. 1 Item # HORIZ No. LD-353	Location D WELDED low) he following items of the following items o
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11. 12.	Nozzies, Purpos (iniet, outlet Supports Remarks report: I Type: Weight: Capacity: We certify ASME Cod Date (1)01 Vessel cor by the National state is and state is 1. By sign Manufactur of any kind	inspection and safety viete (drain) No. Similar YES Lu (Yes or No) Similar Manufacturer's Particular MA (name MPACT TEST EXEMPT ANTEMS 1 & 2 WHICH ARE 3 PHASE VERTICAL Similar 1.2 That the statements made for Pressure Vessels Similar 1.2 Instructed by: Larsen & Distructed by: Larsen & Dist	gs N/A (No.) ai Data Reports pr ne of part, item numb S PER UG-20(f) PAF EXEMPT PER UCS- SEPARATOR 09.56 (kg) 27 (cu. Meter le in this report are Section VIII, Division my Name Larsen (Manufactur) VAMICO Manufactur owiedge and belief, or the inspector notermore, neither the ad with this inspecti	Type SEE Legs N/A (No.) roperly identified er, Mfg's name and RAGRAPHS 1-5 E3 66 CURVE D PRESSUI OTHERS S) CERTIFICAT CORTECT and that in 1. "U" Certificat at D'Amico Maric cturer) CERTIFICAT uring Ltd. at Se reys Data Report the Manufacturer this employer m inspector nor his ion.	Other N/ Oth	A escribe) Commission (A escribe) Commission (A) (B) (Commission (Compliant) (Nom. Thk. DBY WO# Hydro Fabri ANCE al, construction Expires Octo (Representative) TION Alberta I, the erta and emple ure vessel in a ed or implied.	Attached s have been further than the transfer of the transfer	How Attached BTM HEAD (Where and Hurnished for the Hurnished for	Location D WELDED low) he following items of the 1.3125 in. (33.34 mm) VS 1 ONTAL 31-A REV 1 vessel conform to the lid commission issued ety Association have , Section VIII, Division ssel described in this erty damage or a loss

A487425

FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET

As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

Manufactured and certified by:

LARSEN & D'AMICO MFG. LTD. 9805 - 51 Avenue, Edmonton, Alberta T6E 4W8

(Name and Address of Manufacturer)

Manufactured for:

ARGO SALES LTD., PO BOX 1160 ,NISKU , ALBERTA T9E 8A8

(Name and Address of Purchaser)

Location of installation:

RESALE

(Name and Address)

Type:

Vertical

3 PH SEPARATOR VS-11289 (Mfgr's Serial No.) N 9713.21 (CRN)

LD-3531-A REV 0 (Drawing No.)

N/A (Nat'l. Bd. No.) 2002

Purpose nlet, Outlet, Drain)	No.	Exh., Etc.) Diameter or Size	Туре	Material	Nominal Thk.	Reinforcement Material	How *	Location
		1	600# RFLWN	SA-105N	1.0"		2	SHELL
N1 INLET	1	4" ID	600# RFLWN	SA-105N	1.0"		2	TOP HEAD
N2-GAS OUTLET	1	4" ID 2" NPS	600# RFWN	SA-105N	SCH 160		1	TOP HEAD
N3- PSV	1	2" NPS	PIPE	SA-106 B	SCH 160		2.10	18000000000
		3" ID	600# RFLWN	SA-105N	0.81"		2	SHELL
N4-OIL LLC	1		600# RFLWN	SA-105N	0.81"		2	SHELL
N5- WATER LC	1 1	3" ID 2" NPS	600# RFWN	SA-105N	SCH 160		1	SHELL
N6-OIL OUT	1	2" NPS	PIPE	SA-105R	SCH 160			
ANT SAVATED OUT	<u> </u>	2" NPS	600# RFWN	SA-105N	SCH 160		1	SHELL
N7-WATER OUT	1	2" NPS	PIPE	SA-106 B	SCH 160		200	
NO DOMES		2" NPS	600# RFWN	SA-105N	SCH 160		1	BTM HEAD
N8-DRAIN	1	2" NPS	PIPE	SA-105IV	SCH 160	 	., 2,20	
	1	2" NPS	ELBOW	SA-234-WPB	SCH 160			
		2 NFS	ELBOVY	ON-204-11FB	1 00,1,100		,	
NO 111 CO	4	3" ID	600# RFLWN	SA-105N	0.81"		2	SHELL
N9-HLSD		3" ID	600# RFLWN	SA-105N	0.81"		2	SHELL
N10 A/B-INSP	2	1.5" NPS	600# RFWN	SA-105N	SCH XXH		1	SHELL
N11 A/B-OIL LG	2	1.5" NPS	PIPE	SA-106 B	SCH XXH		. 22197	
MANUTED IO	2 2	1.5 NPS	600# RFWN	SA-105N	SCH XXH	 	1	SHELL
112A/B-WATER LG	2	1.5" NPS	PIPE	SA-106 B	SCH XXH		7447.044	
	1	1.5" NPS	600# RFWN	SA-105N	SCH XXH		1	SHELL
N13-PI	1	1.5 NPS	PIPE	SA-106 B	SCH XXH		42.00	
NAA TI		1.5" NPS	600# RFWN	SA-105N	SCH XXH	<u> </u>	1	SHELL
N14-TI	1	1.5" NPS	PIPE	SA-106 B	SCH XXH	 	·	
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	ER Fig. UW-16.1 (a), cate of Authorization:		fig. UW-16.1(c) Type: U No. 14254		Expires	OCTOBER 28 2004
Date	NOV, 25,02	Name	LARSEN & D'AMICO MFG. LTD.	Signed (Manufacturer)	(Representative)	<u>8 </u>
Date	NOUZ5, 2002	Name	(Authorized Inspector)		Alberta #87 [Nat'l Board incl. Endorsement,	, State, Province and No.]