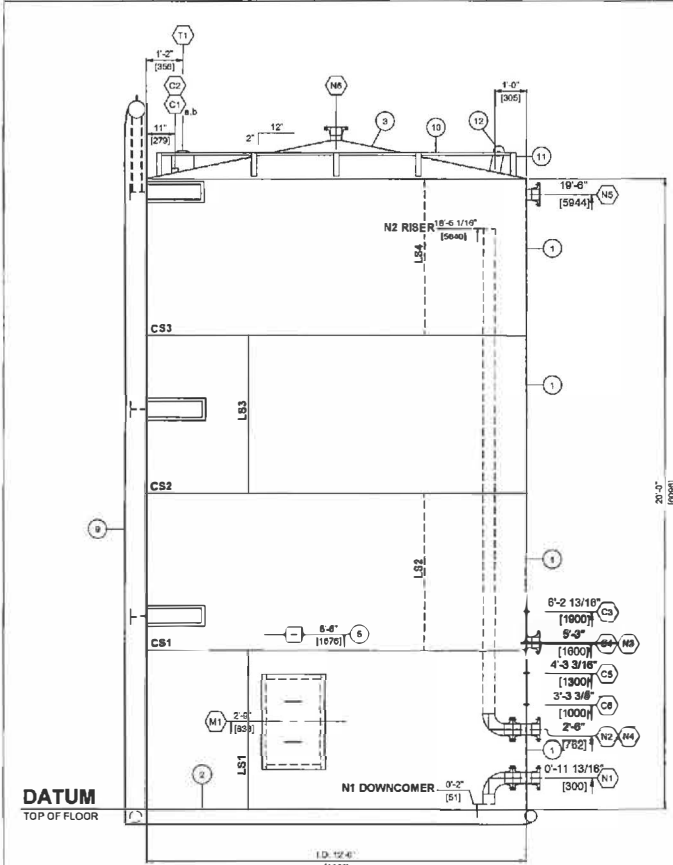
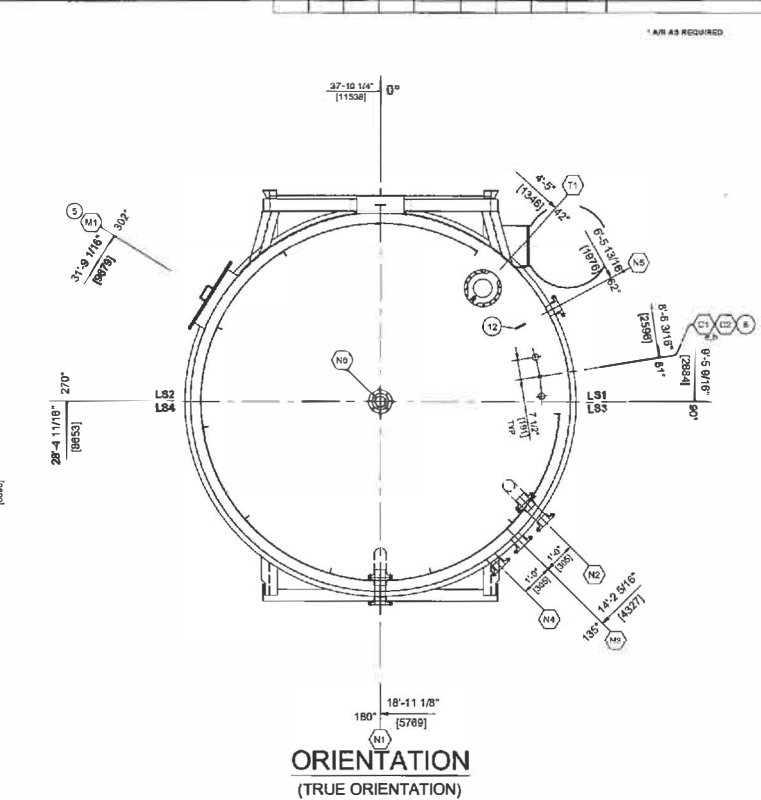


[illegible]

ELEVATION
(NOT TRUE ORIENTATION)



ORIENTATION
(TRUE ORIENTATION)

[illegible]**PLATINUM**
Energy Services Corp.

502 Mitchell St. NE
Box 1449
Redcliff, Alberta
T0J 2P0

Tank Manufacturing Facility
Phone: (403) 548-2657
Fax: (403) 548-2659

MM#	QTY	DESCRIPTION	MATERIAL	WT
1	4	SHELL PLATE-3/16" THK x 5'-0"	SA-35	—
2	1	FLOOR PLATE-1/4" NOM THK x 12'-4 3/8" d	SA-35	—
3	1	ROOF PLATE-3/16" NOM THK x CUT d 12'-2"	SA-35	—
4	1	LADDER 20'-0" GAL c/w TOP HOOP	STEEL	—
5	1	PESC NAMEPLATE c/w BRACKET	—	—
6	1	MANVING 2' x 3' c/w SLOD COVER VITON GASKET	—	—
7	1	110V5 MATCH (160V5 40amp SOURCE)	—	—
8	1	GAUGE BOARD c/w HANDEYE GAUGE SYSTEM-SCALED 500L SERVICE	—	—
9	1	L-SKID ARRE DETAIL-LAM-0141	STEEL	—
10	1	SAFETY TOE RAIL PLATE-1"	STEEL	—
11	1	SAFETY TOE RAIL SUPPORTS ANGLE 2" x 2"	STEEL	—
12	1	ROOF SAFETY TIE-Off LUG	—	—

PLATINUM DOES NOT START FABRICATION
ON TANKS UNTIL DRAWING IS APPROVED
AND SIGNED.

☒ APPROVED FOR CONSTRUCTION

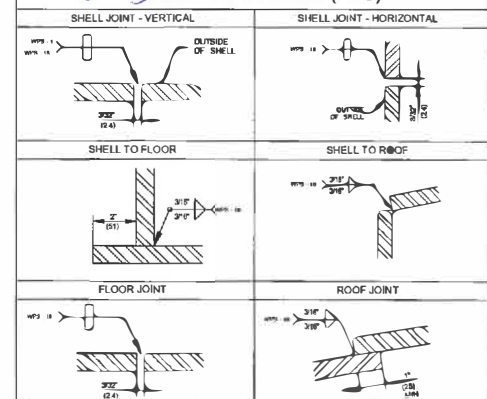
☐ ISSUE FOR CONSTRUCTION AS NOTED

☐ REVISE AND RESUBMIT FOR APPROVAL

DATE may 28/64

SIGNATURE

TANK WELD DETAILS (NTS)



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NOTES

- 1 ALL FLANGE RATINGS TO BE ANSI B16.5 LATEST EDITION
- 2 FLANGE AND BOLT HOLES TO STRIKEABLE CENTER LINE (UNO)
- 3 INSIDE EDGES OF NOZZLE NECKS, INSPECTION OPENINGS AND MANWAYS (IF INTERNALLY COATED) SHALL BE ROUNDED TO A RADIUS OF 1/8" MIN OR ONE HALF THE WALL THICKNESS, IF THE PIPE WALL IS LESS THAN 1/4"
- 4 ALL DIMENSIONS ARE IMPERIAL. DIMENSIONS IN [] ARE METRIC FOR REFERENCE ONLY
- 5 ALL NOZZLE PROJECTIONS ARE MEASURED AT NOZZLE CENTERLINE
- 6 ALL ROOF NOZZLES TO BE 2-HOLE TO 7"

400 Bbl SINGLE WALL TANK
400 Bbl (64 CuM) TREATING TANK
12'-0" (3658mm) ID x 20'-0" (6096mm) HIGH

COMPANY:

JOB NO:
21590

SCALE:	DRAWING NO:
NTS	21500-TK-01

QTY:	1
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REV

TAG #840