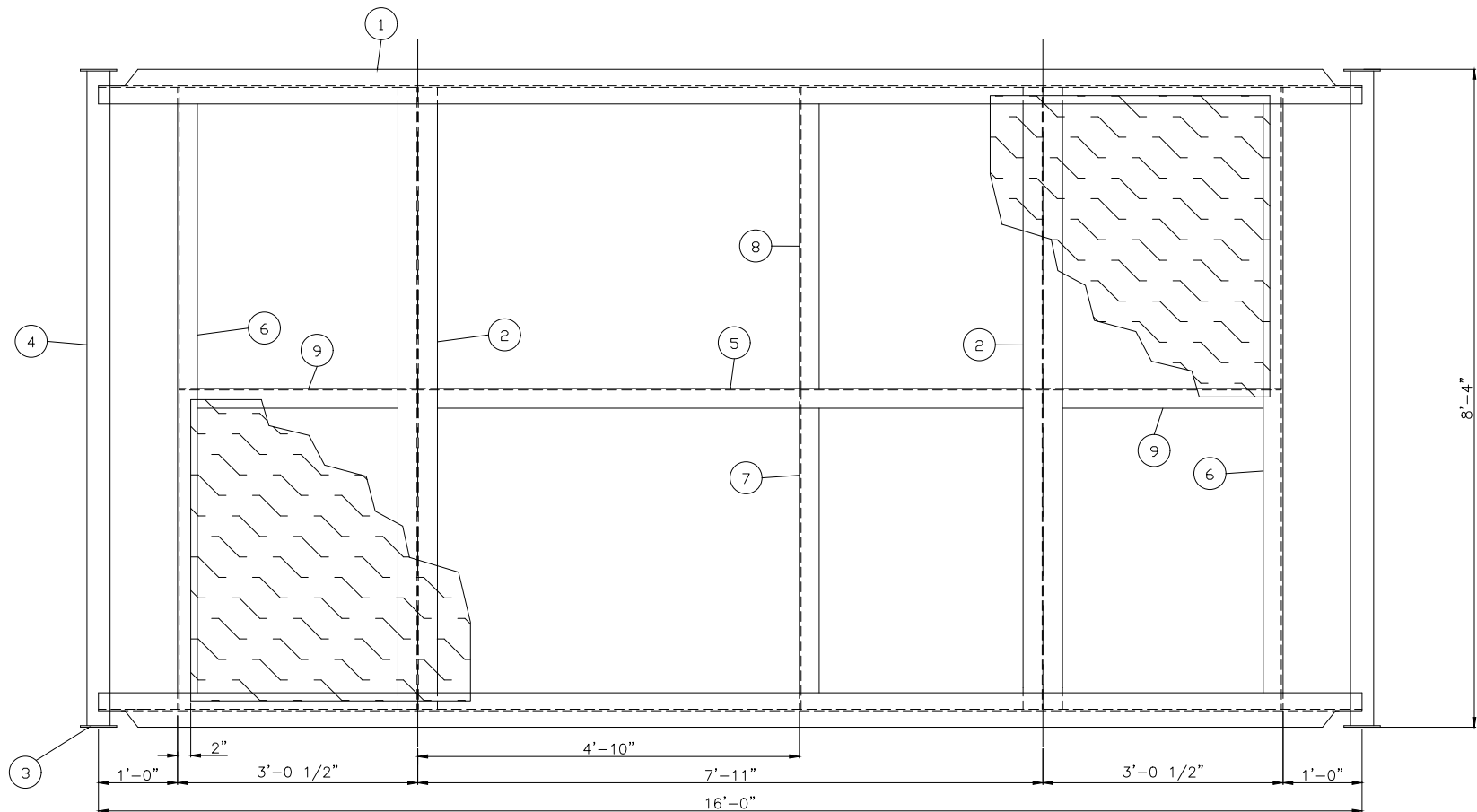
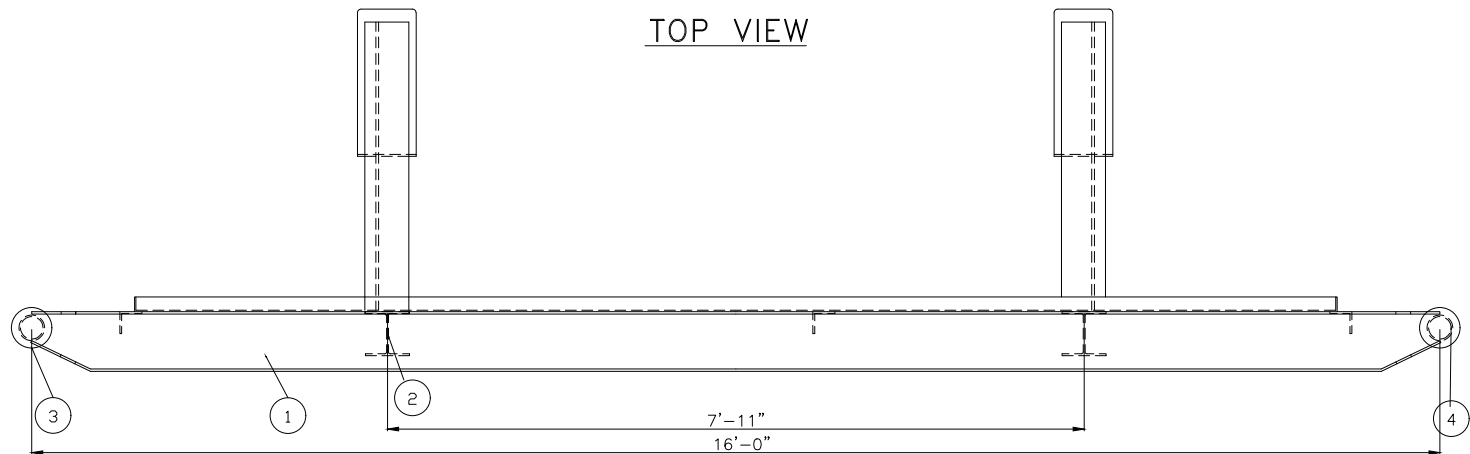


FILE PATH: MAINDATA\CAD\TANKS\A600-A699\A662-2



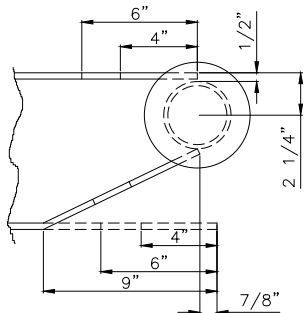
TOP VIEW



ELEVATION VIEW

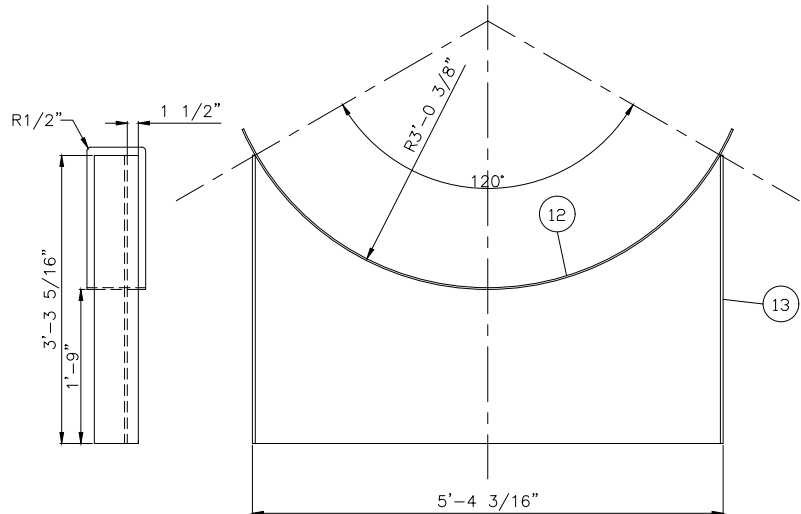
GENERAL NOTES

1. MAIN RUNNER MATERIAL: WF8@18# BEAM
2. CROSSMEMBER MATERIAL: WF6@15#
4. PULL PIPE MATERIAL: SA-106-B/SA-53
5. ALL PLATE MATERIAL: SA-36
6. SKID MASS: 2850 LB.
7. ALL WELDING SHALL BE AS PER CSA W47.1-92 USING GAS METAL ARC WELDING WITH ER480S-6 FILLER METAL OR SUBMERGED METAL ARC WELDING WITH E48018-1 FILLER METAL
8. 3" SPRAY FOAM UNDERSIDE OF SKID

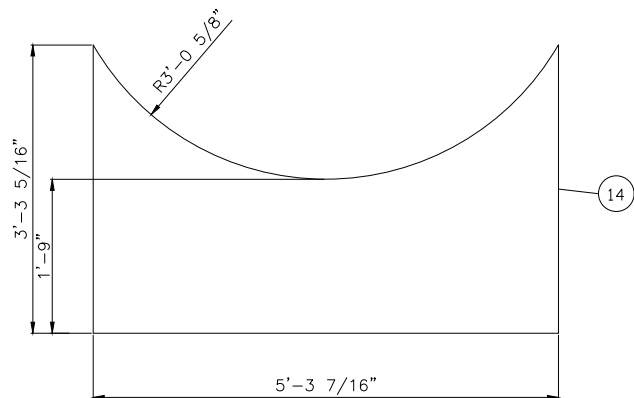


COPE DETAIL

BILL OF MATERIALS					
ITEM	REQ'D	PART	DESCRIPTION	MATERIAL	WEIGHT
1	2	RUNNER	WF8@18# x 16'-0" LG (ROUGH CUT TO 193 3/4" LG)	WF8@18#	580#
2	2	CROSSMEM	WF6@15# x 7'-10 1/2" LG	WF6@15#	236#
3	4	PULLCAP	1/4" THK x 5 1/2" OD	SA-36	5#
4	2	PULL	3" PIPE SCH STD x 8'-3 1/2" LG	SA-106-B/SA-53	275#
5	1	CROSSMEM	3" x 3" x 1/4" ANGLE x 7'-10 3/4" LG	SA-36	20#
6	2	CROSSMEM	3" x 3" x 1/4" ANGLE x 7'-10 1/2" LG	SA-36	40#
7	1	CROSSMEM	3" x 3" x 1/4" ANGLE x 48 1/2" LG	SA-36	10#
8	1	CROSSMEM	3" x 3" x 1/4" ANGLE x 45 3/4" LG	SA-36	10#
9	2	CROSSMEM	3" x 3" x 1/4" ANGLE x 36" LG	SA-36	10#
10	2	FLOOR	3/16" THK CHECKER 4'-0" W x 8'-0" LG c/w 2" LIP	SA-36	600#
11	2	FLOOR	3/16" THK CHECKER 4'-0" W x 6'-0" LG c/w 2" LIP	SA-36	400#
12	2	SADDLE	8" x 1/4" x 7'-0 1/2" LG WEAR PAD ROLL TO 72 3/4" ID	SA-36	148#
13	4	SADDLE	RIB: 6" x 3/8" FLAT BAR x 39 5/16" LG	SA-36	95#
14	2	SADDLE	WEB: 39 5/16" x 63 7/16" x 3/8" THK (SEE DETAIL)	SA-36	417#



SADDLE DETAIL



SADDLE WEB DETAIL

REV. NO.	DATE	REVISION	BY	APP'D
0	06/20/03	ISSUED FOR FABRICATION	DSG	
1	07/25/03	AS BUILT DRAWING	JMB	

BILTON
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BP CANADA ENERGY

60 BBL ABOVE GROUND SINGLE WALL FLARE KNOCKOUT DRUM
SADDLE AND SKID DETAILS

DATE: 06/20/03	SHEET: 2 OF 4
SCALE: N.T.S.	JOB NO.:
DRAWN BY: DSG	A662
PURCHASE ORDER:	D
LOCATION: 10-07 COMPRESSOR	DRAWING NO.:
APP'D BY:	CRN: N/A
A662-2	REV. 1