



**Technical  
Safety Authority  
of Saskatchewan**

Boilers and Pressure  
Vessel Safety Unit

#330 - 1855 Victoria Avenue  
Regina, Saskatchewan  
S4P 3T2

## Inspection Certificate

Issued under the provisions of The Boilers and  
Pressure Vessel Act

Legacy Oil & Gas - Weyburn  
Box 1449  
Weyburn, Saskatchewan  
Canada  
S4H 3J9

**Description:**

Free Water Knockout

**Location:**

Steelman East  
LSD 05-20-04-04W2M

**Certificate No:** 224085

**Date Inspected:** 2013-04-03

**Inspector:** Richardson, Glenn

**Licence No:** 7000103

**Serial No:** 4848

**Shell Pressure:** 345 kPa    **Length:** 6.4 m    **Diam:** 2.13 m

Chief Inspector

In the event of an explosion, rupture or serious overheating of a boiler or pressure vessel,  
notice shall be sent forthwith to the Chief Inspector.

**Equipment:**

**Owned By:**

Bld/Oilfield: Steelman East  
Address: \_\_\_\_\_  
City/Town: Estevan  
LLD: 05-20-04-04W2M  
Community: Estevan  
District: 2

Legacy Oil & Gas - Weyburn  
Box 1449  
Weyburn, Saskatchewan S4H 3J9  
Canada

Item Type: 14 - Free Water Knockout (Provincial)

Inspector Description: \_\_\_\_\_

Owner Description: \_\_\_\_\_

CRN: A0338.3

Mobility: Stationary

NB: \_\_\_\_\_

Shell WP: 345

Manufacturer: Kansteel Manufacturing Inc

Tube WP: \_\_\_\_\_

Manufactured Date: 1990-01-01

Diameter (m): 2.13

Last Internal Insp.: \_\_\_\_\_

Length (m): 6.4

Inspection Method: \_\_\_\_\_

Next Inspection Date: 18-4-3 (yyyy-mm-dd)

Install Permit No.: \_\_\_\_\_

Assigned to Inspector: \_\_\_\_\_

Previous Conditions: \_\_\_\_\_

Inspection Conditions: A - Acceptable R - Repairs or Corrective Action Required N - Not Applicable  
C - Comments or Recommendations I - Incomplete/Object Not Exposed/Not Operating

1. Safety Valve: C-5	7. Inspection Openings: I	13. Nameplate: A
2. Level Gauge: A	8. Associated Piping: A	14. Other: N
3. Pressure / Temp Gauge: A	9. Shell: A	
4. Tubesheet: M	10. Heads: A	
5. Tubes: N	11. Data Report: N	
6. Insulation: N	12. Sask Design Registration: A	

Comments/Repairs or Corrective Action Required:

SAFETY VALVE MUST BE RECERTIFIED OR REPLACED EVERY 3 YEARS

Unable to do Inspection on: \_\_\_\_\_ (yyyy-mm-dd)

Reason inspection was not done: \_\_\_\_\_

Items Classified with an "R" must be repaired or corrected by: \_\_\_\_\_ (yyyy-mm-dd)

and the Boiler and Pressure Vessel Safety Unit must be notified in writing by fax or mail.

Please include the Licence No. and the Serial Number on all correspondence.

(306) 787-1443 Phone/1-866-530-8599 (Phone - Toll free in SK)

(306) 787-9273 Fax/1-866-760-9255 (Fax - Toll free in SK)

GLENN RICHARDSON  
Boiler & Pressure Vessel  
Inspector  
(306) 787-8773

This report was discussed with the owner or his representative.

A copy of this report was mailed to the owner/representative by regular mail on: \_\_\_\_\_ (yyyy-mm-dd)

Signature of Person receiving report

13-4-3  
Inspection Date (yyyy-mm-dd)

Signature of Inspector

261  
Inspector Number

CLIENT