

(P) 551782

FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1. Manufactured and certified by Bilton Welding and Manufacturing Ltd., 5815 - 37th Street, Innisfail, AB T4G 1S8
(Name and address of Manufacturer)

2. Manufactured for DPH Engineering Inc., 480 - 36th Ave. S.E., Calgary, AB T2G 1W4
(Name and address of Purchaser)

3. Location of installation AltaGas, 1700, 355 - 4th Ave SW, Calgary, AB T2P 0J1 LSD: Princess Gas Plant
(Name and address)

4. Type: Horizontal CO2 Still Column Vent Drum 14171
(Horiz., vert., or sphere) (Tank, separator, jkt. vessel, heat exh., etc.) (Mfg's serial No.)
T1798.2 BWM-138-05 R2 2006
(CRN) (Drawing No.) (Nat'l. Bd. No.) (Year built)

5. ASME Code, Section VIII, Div. 1 2004 Edition, 2005 Addenda
(Edition and Addenda (date)) (Code Case No.) (Special Service per UG-120(d))

Items 6-11 incl. to be completed for single wall vessels, jackets of jacketed vessels, shell of heat exchangers, or chamber of multichamber vessels.

6. Shell (a) No. of course(s): 1 (b) Overall length (ft & in.): 10'-0"

Course(s)			Material		Thickness		Long. Joint (Cat. A)			Circum. Joint (Cat. A, B, & C)			Heat Treatment	
No.	Diameter, in.	Length (ft & in.)	Spec./Grade or Type		Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time
1	72	10'-0"	SA-516-70N		0.375"	1/8"	1	Full	0.7	1	Full	0.7	None	

7. Heads: (a) SA-516-70N (b) SA-516-70N
(Mat'l Spec. No., Grade or Type) (H.T. - Time & Temp.) (Mat'l Spec. No., Grade or Type) (H.T. - Time & Temp.)

	Location (Top, Bottom, Ends)	Thickness		Radius		Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure		Category A		
		Min.	Corr.	Crown	Knuckle					Convex	Concave	Type	Full, Spot, None	Eff.
(a)	Left End	0.313"	1/8"			2:1					x	N/A	None	0.7
(b)	Right End	0.313"	1/8"			2:1					x	N/A	None	

If removable, bolts used (describe other fastening) SA-193-B7M, SA-194-2HM, 1 1/8", 20
(Mat'l Spec. No., Grade, size, No.)

8. Type of jacket _____ Jacket closure _____
(Describe as ogee & weld, bar, etc.)

If bar, give dimensions _____ If bolted, describe or sketch.

9. MAWP 50 (internal) (external) psi at max. temp. 250 (internal) (external) °F Min. design metal temp. -20 °F at 50 psi.

10. Impact test None _____ at test temperature of _____ °F.
(Indicate yes or no and the component(s) impact tested)

11. Hydro., pneu., or comb. test press. 75 PSI(G) Proof test _____

Items 12 and 13 to be completed for tube sections.

12. Tubesheet: _____
(Stationary (Mat'l Spec. No.)) (Dia., in. (subject to press.)) (Nom. thk., in.) (Corr. Allow., in.) (Attachment (welded or bolted))
_____ (Floating (Mat'l Spec. No.)) (Dia., in.) (Nom. thk., in.) (Corr. Allow., in.) (Attachment)

13. Tubes: _____
(Mat'l Spec. No., Grade or Type) (O.D., in.) (Nom. thk., in. or gauge) (Number) [Type (Straight or U)]

Items 14-18 incl. to be completed for inner chambers of jacketed vessels or channels of heat exchangers.

14. Shell (a) No. of course(s): 4 (b) Overall length (ft & in.): 17'-0"

Course(s)			Material		Thickness		Long. Joint (Cat. A)			Circum. Joint (Cat. A, B, & C)			Heat Treatment	
No.	Diameter, in.	Length (ft & in.)	Spec./Grade or Type		Nom.	Corr.	Type	Full, Spot, None	Eff.	Type	Full, Spot, None	Eff.	Temp.	Time
1	2.375"	1' - 0"	SA-312-TP316		0.344"	0"	SEAMLESS		0.85	1	Full	0.7	None	
2,3	2.375"	7' - 6"	SA312TP316/SA403WP316		0.154"	0"	SEAMLESS		0.85	1	Full	0.7	None	
4	2.375"	1' - 0"	SA-312-TP316		0.344"	0"	SEAMLESS		0.85	1	Full	0.7	None	

15. Heads: (a) SA-182-F316 (b) SA-182-F316
(Mat'l Spec. No., Grade or Type) (H.T. - Time & Temp.) (Mat'l Spec. No., Grade or Type) (H.T. - Time & Temp.)

	Location (Top, Bottom, Ends)	Thickness		Radius		Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure		Category A		
		Min.	Corr.	Crown	Knuckle					Convex	Concave	Type	Full, Spot, None	Eff.
(a)	ENDS	0.135"	None						5-3/8"			1		
(b)	ENDS	0.135"	None						5-3/8"			1		

If removable, bolts used (describe other fastening) SA-193-B8M. SA-194-8M. 5/8". 12
(Mat'l Spec. No., Grade, size, No.)



FORM U-1 (Back)

②551782

16. MAWP 225 50 psi at max. temp. 250 250 °F. Min. design metal temp. 32 °F at 225 psi.
(internal) (external) (internal) (external)17. Impact test NONE AS PER UG-20(f)(1-5) at test temperature of 32 °F.
(Indicate yes or no and the component(s) impact tested)18. Hydro., pneu., or comb. test press. HYDRO - 338 PSI Proof test _____

19. Nozzles, inspection, and safety valve openings:

Purpose (Inlet, Outlet, Drain, etc.)	No.	Diameter or Size	Flange Type	Material		Nozzle Thickness		Reinforcement Material	How Attached		Location (Insp. Open.)
				Nozzle	Flange	Nom.	Corr.		Nozzle	Flange	
N1, N5 - INLET, WATER OUT	2	NPS 3	CL 150 RFWN	SA106B	SA105N	0.337"	1/8"	N1: SA-516-70N	UW-16.1(c)&(d)	CAT. C	SHELL
N2 - VAPOR OUT	1	NPS 6	CL 150 RFWN	SA106B	SA105N	0.432"	1/8"	SA-516-70N	UW-16.1(d)	CAT. C	SHELL
M1 - MANWAY	1	NPS 20	CL 150 RFWN	SA106B	SA105N	0.375"	1/8"	N/A	UW-16.1(c)	CAT. C	HEAD
N3, N4, N6, N8A/B, N9, N10	7	NPS 2	CL 150 RFWN	SA106B	SA105N	0.344"	1/8"	N3: SA-516-70N	UW-16.1(c)&(d)	CAT. C	SHELL
LIQ. IN, FUEL GAS, DRAIN											
BRIDLE, TI, TC											
N7A/B - HEAT COIL	2	NPS 2	CL 150 RFWN	SA312TP316	SA182F316	0.344"	0"	N/A	UW-16.1(C)	CAT. C	SHELL

20. Supports: Skirt NO Lugs NO Legs NO Others SADDLES Attached WELDED TO SHELL
(Yes or no) (No.) (No.) (Describe) (Where and how)

21. Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: (List the name of part, item number, mfg's. name and identifying number)

22. Remarks: CONST. DRAWING B780-1 R0, IMPACTS EXEMPT PER UG-20(f)(1-5), RT-1 PER UW-11(a) PER CLIENT REQUESTPSV Verified by Owner as per UG-125, VOLUME: 347 ft³ (9.9 m³)Item 14 represents a 2" Stainless Steel Heat Coil (N7A/B) which is situated inside the vessel.

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1.

U Certificate of Authorization No. 33,470 Expires AUG. 16, 2008Date June 21/06 Name BILTON WELDING AND MANUFACTURING LTD. Signed [Signature]
(Manufacturer) (Representative)

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of Alberta and employed by ABSA of Albertahave inspected the pressure vessel described in this Manufacturer's Data Report on June 21, 2006, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.Date 2006/06/21 Signed [Signature] Commissions AB#146
(Authorized Inspector) (Nat'l Board incl. endorsements, State, Province, and No.)

CERTIFICATE OF FIELD ASSEMBLY COMPLIANCE

We certify that the statements on this report are correct and that the field assembly construction of all parts of this vessel conforms with the requirements of ASME Code, Section VIII, Division 1. U Certificate of Authorization No. _____ Expires _____

Date _____ Name _____ Signed _____
(Assembler) (Representative)

CERTIFICATE OF FIELD ASSEMBLY INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of _____ and employed by _____

of _____, have compared the statements in this Manufacturer's Data Report with the described pressure vessel and state that parts referred to as data items _____, not included in the certificate of shop inspection, have been inspected by me and to the best of my knowledge and belief, the Manufacturer has constructed and assembled this pressure vessel in accordance with the ASME Code, Section VIII, Division 1. The described vessel was inspected and subjected to a hydrostatic test of _____ psi. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date _____ Signed _____ Commissions _____
(Authorized Inspector) (Nat'l Board incl. endorsements, State, Province and No.)