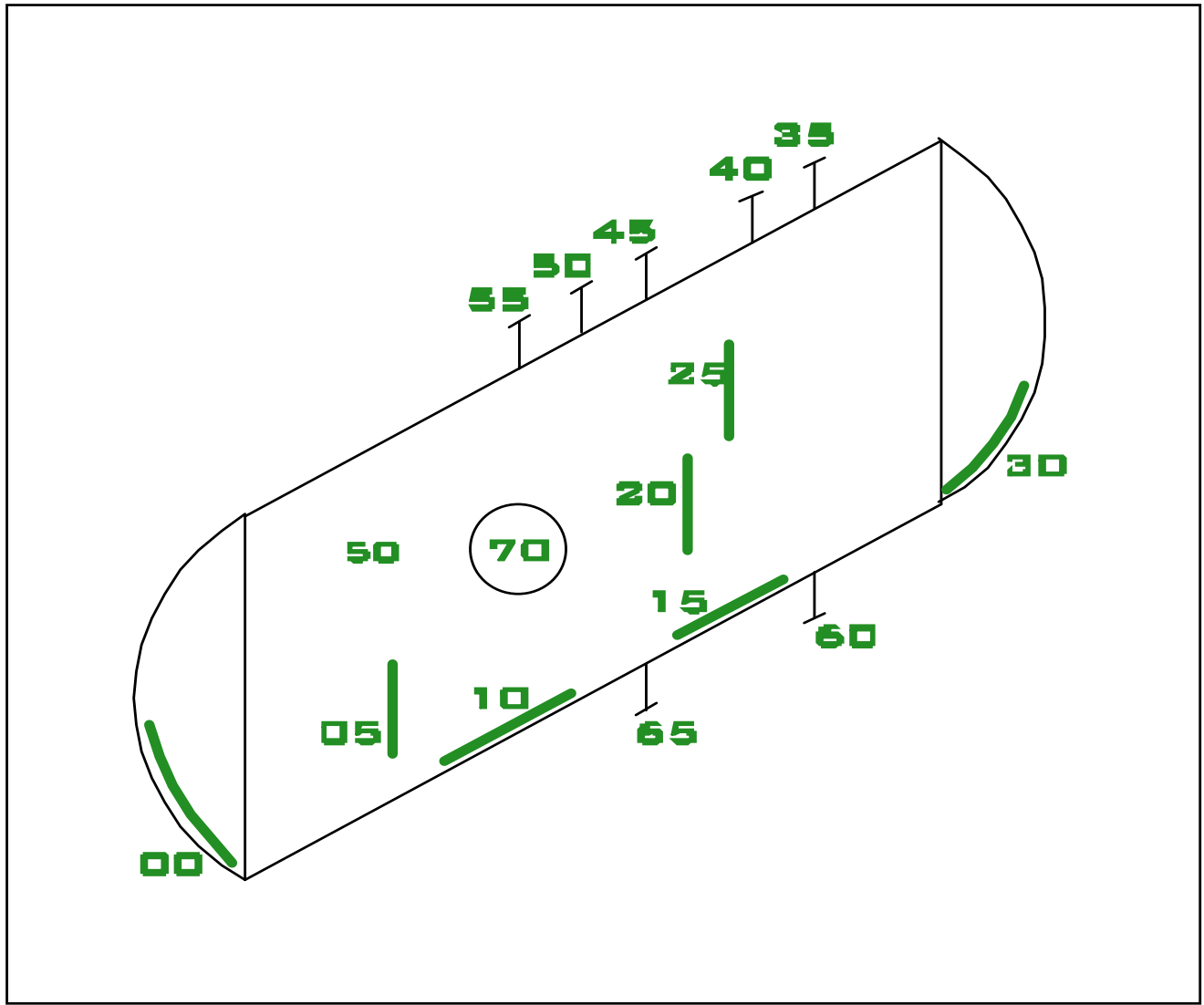
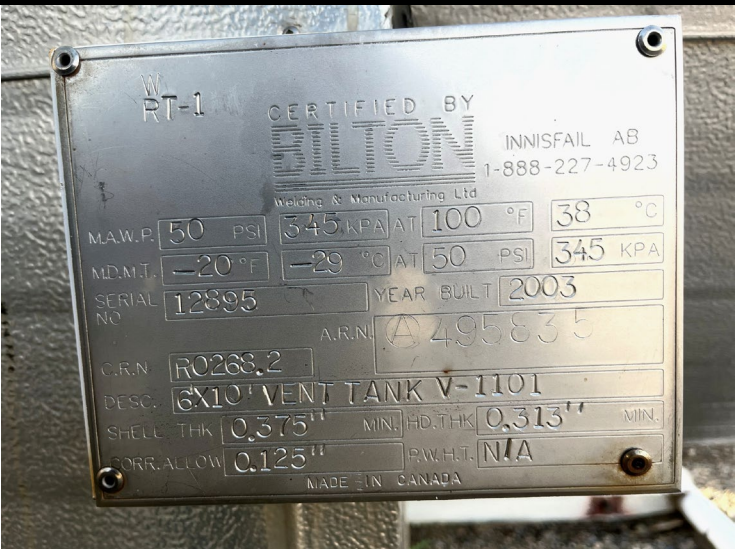
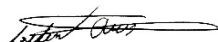


Alpine NDT Services	Unit# > -	PO# > -	Date > OCT. 24, 2025
Client > FUELLED	A# > 495835	Report# > 5361-2	Year > 2003
Contact > RAJ SINGH	Ser. # > 12895	Insulated > YES	OD > 72"
Equipment > FLARE KNOCKOUT TANK	CRN# > R0268.2	MAWP > 50 PSI PSI	PWHT > NO
Manufacturer > BILTON	Service > OUT OF SERVICE	Temp > 100 F F	RT > RT-1



UT Machine	Make: Sonatest	Model: Wave	Serial #: I021878	Calibration Date: June 9,2024			
Transducer	Make: Stresstel	Frequency: 5 MHz	Serial #: 023PX8	Size: .250"	Angle: 0°	Mode: Longitudinal	
Cal Block	Type: 4 Step	Reflector: BWE	Serial #: 11963"	Thickness: 6.25mm - 25mm		Technician	Caeden Aris
Code	ASME V Article 23 SE797	Temp	Ambient			Qualifications	CGSB MT2 SNT MT2 UT2
Acceptance	Client Specification	Material	Carbon Steel			CGSB#	24369
Procedure	UT-1 Thickness Testing Rev.1	Surface Prep	Painted			Report #	-
							

Alpine NDT Services					Unit# >	-				PO# >	-			Date >	OCT. 24, 2025	
Client >	FUELLED				A# >	495835				Report# >	5361-2			Year >	2003	
Contact >	RAJ SINGH				Ser. # >	12895				Insulated >	YES			OD >	72"	
Equipment >	FLARE KNOCKOUT TANK				CRN# >	R0268.2				MAWP >	50 PSI			PWHT >	NO	
Manufacturer >	BILTON				Service >	OUT OF SERVICE				Temp >	100 F			RT >	RT-1	
No.	Orientation	Location	Material	Size	Sch.	Nom.	Min.	CA	A/V	Previous	Previous	Previous	Previous	Min.	Avg.	
00	Vertical	Head	-	72"	Plate	.313"	.313"	.1250"	Verified	-	-	-	-	.371"	.380"	
Comments:																
05	Vertical	Shell	-	72"	Plate	.375"	.365"	.1250"	Verified	-	-	-	-	.382"	.385"	
Comments:																
10	Horizontal	Shell	-	72"	Plate	.375"	.365"	.1250"	Verified	-	-	-	-	.378"	.385"	
Comments:																
15	Horizontal	Shell	-	72"	Plate	.375"	.365"	.1250"	Verified	-	-	-	-	.347"	.385"	
Comments: Low around nozzle weld (Loc. 60). Not low anywhere else. Assumed to be from manufacture.																
20	Vertical	Shell	-	72"	Plate	.375"	.365"	.1250"	Verified	-	-	-	-	.386"	.390"	
Comments:																
25	Vertical	Shell	-	72"	Plate	.375"	.365"	.1250"	Verified	-	-	-	-	.388"	.390"	
Comments:																
30	Vertical	Head	-	72"	Plate	.313"	.313"	.1250"	Verified	-	-	-	-	.376"	.390"	
Comments:																
35	Circ	Pipe (Nozzle)	-	6"	XS	.432"	.378"	.1250"	Assumed	-	-	-	-	.416"	.435"	
Comments:																
40	Circ	Pipe (Nozzle)	-	2"	160	.343"	.300"	.1250"	Assumed	-	-	-	-	.335"	.345"	
Comments:																
45	Circ	Pipe (Nozzle)	-	4"	XS	.337"	.295"	.1250"	Assumed	-	-	-	-	.328"	.345"	
Comments:																
50	Circ	Pipe (Nozzle)	-	2"	160	.343"	.300"	.1250"	Assumed	-	-	-	-	.332"	.345"	
Comments:																
55	Circ	Pipe (Nozzle)	-	6"	XS	.432"	.378"	.1250"	Assumed	-	-	-	-	.419"	.445"	
Comments:																
60	Circ	Pipe (Nozzle)	-	3"	XS	.300"	.263"	.1250"	Assumed	-	-	-	-	.302"	.320"	
Comments:																
65	Circ	Pipe (Nozzle)	-	2"	160	.343"	.300"	.1250"	Assumed	-	-	-	-	.327"	.335"	
Comments:																
70	Circ	Manway(Nozzle	-	20"	STD	.375"	.328"	.1250"	Assumed	-	-	-	-	.362"	.390"	
Comments:																
75																
Comments:																
80																
Comments:																
85																
Comments:																
90																
Comments:																
95																
Comments:																