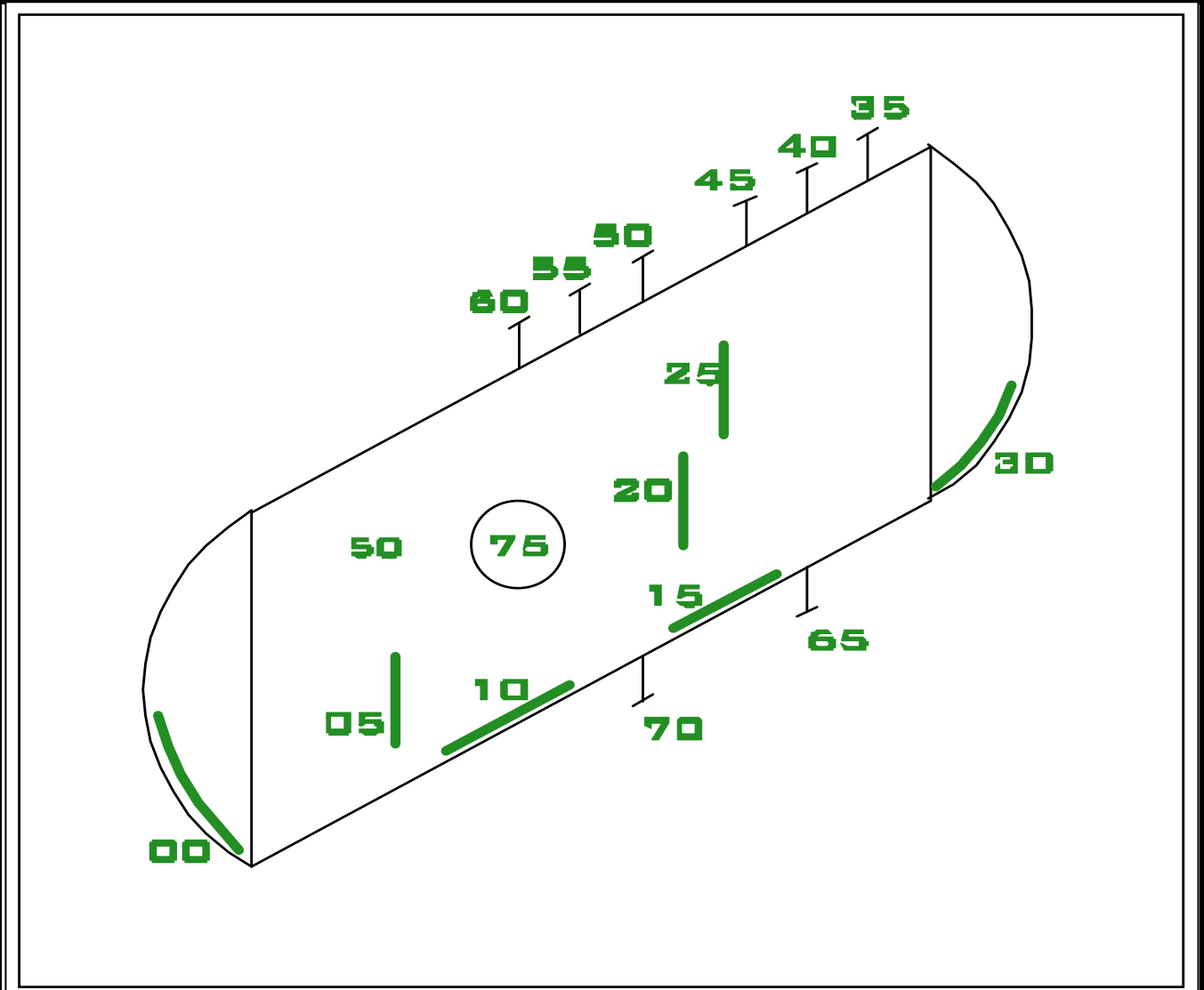


Alpine NDT Services	Unit# > -	PO# > -	Date > OCT. 24, 2025
Client > FUELLED	A# > 495834	Report# > 5361-1	Year > 2003
Contact > RAJ SINGH	Ser. # > 12894	Insulated > YES	OD > 72"
Equipment > FLARE KNOCKOUT TANK	CRN# > R0268.2	MAWP > 50 PSI PSI	PWHT > NO
Manufacturer > BILTON	Service > OUT OF SERVICE	Temp > 100 F F	RT > RT-1



UT Machine	Make: Sonatest	Model: Wave	Serial #: IO21878	Calibration Date: June 9,2024			
Transducer	Make: Stresstel	Frequency: 5 MHz	Serial #: 023PX8	Size: .250"	Angle: 0°	Mode: Longitudinal	
Cal Block	Type: 4 Step	Reflector: BWE	Serial #: 11963"	Thickness: 6.25mm - 25mm		Technician	Caeden Aris
Code	ASME V Article 23 SE797	Temp	Ambient			Qualifications	CGSB MT2 SNT MT2 UT2
Acceptance	Client Specification	Material	Carbon Steel			CGSB#	24369
Procedure	UT-1 Thickness Testing Rev.1	Surface Prep	Painted			Report #	-
							

Alpine NDT Services					Unit# > -				PO# > -				Date > OCT. 24, 2025		
Client > FUELLED					A# > 495834				Report# > 5361-1				Year > 2003		
Contact > RAJ SINGH					Ser. # > 12894				Insulated > YES				OD > 72"		
Equipment > FLARE KNOCKOUT TANK					CRN# > R0268.2				MAWP > 50 PSI				PWHT > NO		
Manufacturer > BILTON					Service > OUT OF SERVICE				Temp > 100 F				RT > RT-1		
No.	Orientation	Location	Material	Size	Sch.	Nom.	Min.	CA	A/V	Previous	Previous	Previous	Previous	Min.	Avg.
00	Vertical	Head	-	72"	Plate	.313"	.313"	.1250"	Verified	-	-	-	-	.366"	.375"
Comments:															
05	Vertical	Shell	-	72"	Plate	.375"	.365"	.1250"	Verified	-	-	-	-	.392"	.395"
Comments:															
10	Horizontal	Shell	-	72"	Plate	.375"	.365"	.1250"	Verified	-	-	-	-	.391"	.395"
Comments:															
15	Horizontal	Shell	-	72"	Plate	.375"	.365"	.1250"	Verified	-	-	-	-	.385"	.395"
Comments:															
20	Vertical	Shell	-	72"	Plate	.375"	.365"	.1250"	Verified	-	-	-	-	.399"	.405"
Comments:															
25	Vertical	Shell	-	72"	Plate	.375"	.365"	.1250"	Verified	-	-	-	-	.396"	.405"
Comments:															
30	Vertical	Head	-	72"	Plate	.313"	.313"	.1250"	Verified	-	-	-	-	.366"	.375"
Comments:															
35	Circ	Pipe (Nozzle)	-	6"	XS	.432"	.378"	.1250"	Assumed	-	-	-	-	.422"	.435"
Comments:															
40	Circ	Pipe (Nozzle)	-	6"	XS	.432"	.378"	.1250"	Assumed	-	-	-	-	.415"	.435"
Comments:															
45	Circ	Pipe (Nozzle)	-	2"	160	.343"	.300"	.1250"	Assumed	-	-	-	-	.328"	.345"
Comments:															
50	Circ	Pipe (Nozzle)	-	3"	XS	.263"	.263"	.1250"	Assumed	-	-	-	-	.311"	.325"
Comments:															
55	Circ	Pipe (Nozzle)	-	2"	160	.343"	.300"	.1250"	Assumed	-	-	-	-	.336"	.345"
Comments:															
60	Circ	Pipe (Nozzle)	-	6"	XS	.432"	.378"	.1250"	Assumed	-	-	-	-	.421"	.435"
Comments:															
65	Circ	Pipe (Nozzle)	-	3"	XS	.300"	.263"	.1250"	Assumed	-	-	-	-	.298"	.320"
Comments:															
70	Circ	Pipe (Nozzle)	-	2"	160	.343"	.300"	.1250"	Assumed	-	-	-	-	.328"	.340"
Comments:															
75	Circ	Manway(Nozzle)	-	20"	STD	.375"	.328"	.1250"	Assumed	-	-	-	-	.371"	.385"
Comments:															
80															
Comments:															
85															
Comments:															
90															
Comments:															
95															
Comments:															