

BILTON
S/N: 13659
50 PSI @ 100°F
MDMT: -20°F
C.A.: 1/8"
X-RAY: RT-1
CRN: OH6257.2



1. QUALITY CONTROL PROGRAM NUMBER: AQP-1317(S)
2. WELDING PROCEDURE REGISTRATION NUMBER: WP1970.2
3. FLANGE MATERIAL: SA-105-N
4. WELDED FITTINGS: SA-234-WPB
5. PIPE MATERIAL: SA-106-B
6. PLATE MATERIAL: SA-36
7. BOLTING MATERIAL: SA-193-B7M/SA-194-2HM
8. EXTERNAL SANDBLAST: SSPC-SP6 (COMMERCIAL)
9. EXTERNAL COATING ONE COAT PRIMER
ONE COAT INDUSTRIAL ENAMEL (WHITE)
10. ALL BOLT HOLES TO STRADDLE CENTERLINE
11. ALL OPENINGS TO BE COVERED PRIOR TO SHIPPING
12. ALL OUTSIDE PROJECTIONS ARE TO BE MEASURED ALONG THE CENTERLINE
OF THE NOZZLE
13. ALL INSIDE PROJECTIONS ARE TO BE MEASURED ON THE SHORT SIDE OF
THE NOZZLE
14. FABRICATION TOLERANCES AS PER BILTON DRAWING NUMBER TOL2002
15. BRIDLE TO BE REGISTERED IN ALBERTA
16. SERIAL NUMBER: 13659

DESIGN & FABRICATE TO: 2001 ASME BOILER & PRESSURE VESSEL CODE SEC VIII DIV 1 2004 ADDENDA			
DESIGN PRESSURE & TEMPERATURE: 50 PSI @ 100°F			
MINIMUM DESIGN METAL TEMP: -20°F @ 50 PSI			
IMPACT TESTS: EXEMPT AS PER UG-20(f)(1-5)			
RADIOGRAPHY: RT-1 AS PER UW-11(g) (AS REQUESTED)			
POST WELD HEAT TREATMENT: EXEMPT AS PER UCS-56			
HYDROSTATIC TEST PRESSURE: 75 PSIG PREHEAT: 50°F			
CORROSION ALLOWANCE: 1/8"		MAWP: 50 PSI @ 100°F	
HEAD THK. MIN: 207"		VOLUME: -	
WEIGHT EMPTY: -		WEIGHT FULL: -	
CONOCOPHILLIPS CANADA 25 BBL SINGLE WALL L.P. FLARE KNOCKOUT DRUM 4" NPS BRIDLE ASSEMBLY			
DATE: 01/17/05		SHEET: 2 OF 4	
SCALE: N.T.S.		JOB NO.:	
DRAWN BY: DSG		B341	
PURCHASE ORDER: 4504478727			
LOCATION: 06-03-62-12 W6M		DRAWING NO.:	
CRN DWG: BWM-105-04 RO		B341-2	
CRN NUMBER: OH6257.2			
APP'D:		REV.	
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