

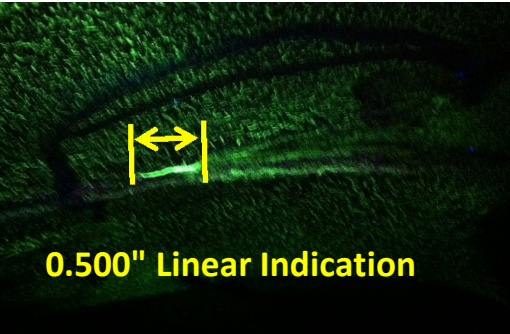
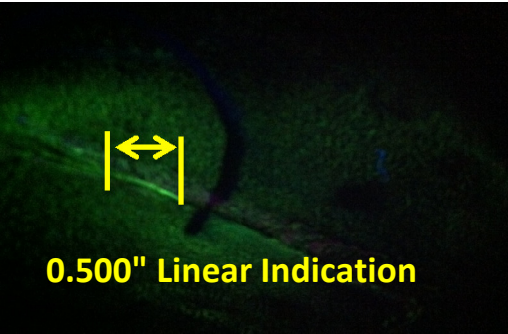



ITEM:	MPI Examination of Propane Storage Tank A # 172957		 OUNTAIN WEST SERVICES LTD. www.mtnwest.ca Grande Prairie, AB 780-518-9757 Sylvan lake, AB 403-887-3562 Box 5175 Lacombe, AB T4L 1W9	TECHNICIAN: GARRETT VATERS SNT LEVEL II UT/MT/PT CGSB 48.9712 LEVEL II UT #13937
<u>FIGURE 1</u>				
				
<u>FIGURE 2 (LEFT SIDE)</u>			<u>FIGURE 3 (RIGHT SIDE)</u>	
				
<p>Results: The indications shown above in Figures 1 & 2 were noted on the attachment bracket side of the weld, not on the shell side of the weld. These indications were discussed with Senior Inspector Glen Boettger and it was agreed that they do not cause and threat to the integrity of the vessel therefore were left as is. No rejectable indications were noted at time of</p>				
COMMENTS:				PROJECT# C31033

DATE:	June 12, 2013	PAGE#	2 of 2
CLIENT:	Crew Energy		
LSD:	05-10-033-26 W4		
INSPECTOR:	Glen Boettger		
LOCATION:	Wimborne		
DISTRICT UNIT:	Martin Larsen's Field		
BUILDING / SKID:	NONE		
PROCESS:	Sweet		
CODE:	ASME Sec VIII		
SPECIFICATION:	Div. 1 Appendix 6		
TECHNIQUE:	MT-3, Rev. 0		
METHOD:	WET, FLUORESCENT		
SURFACE CONDITION:	Bare steel (Buffed)		
SURFACE TEMP:	Ambient		
VESSEL/PART INFORMATION			
VESEL#:	A # 172957		
CRN#:	9156.3214		
SERIAL#:	27134A		
MANUFACTURER:	Western Rock Bit Co. Ltd.		
DATE BUILT:	0/0/1985		
CLIENT ID / TAG:	/		
M.A.W.P.:	1724 KPA		
M.A.W.T.:	66 C		
JOINT EFFICIENCY / RT:	RT-4		
STRESS RELIEVED:	/		
INSULATED:	NO		
MANWAY:	YES		
EQUIPMENT USED			
ARDROX FLUORESCENT MAGNETIC PARTICLE BATCH # 65102512			
MAGNAFLUX Y-6 YOKE PT No. 43530			
MAGNAFLUX BLACKLIGHT MODAL ZB-150F/SB			
DSE-100X RADIOMETER Ser. No.1704233			