

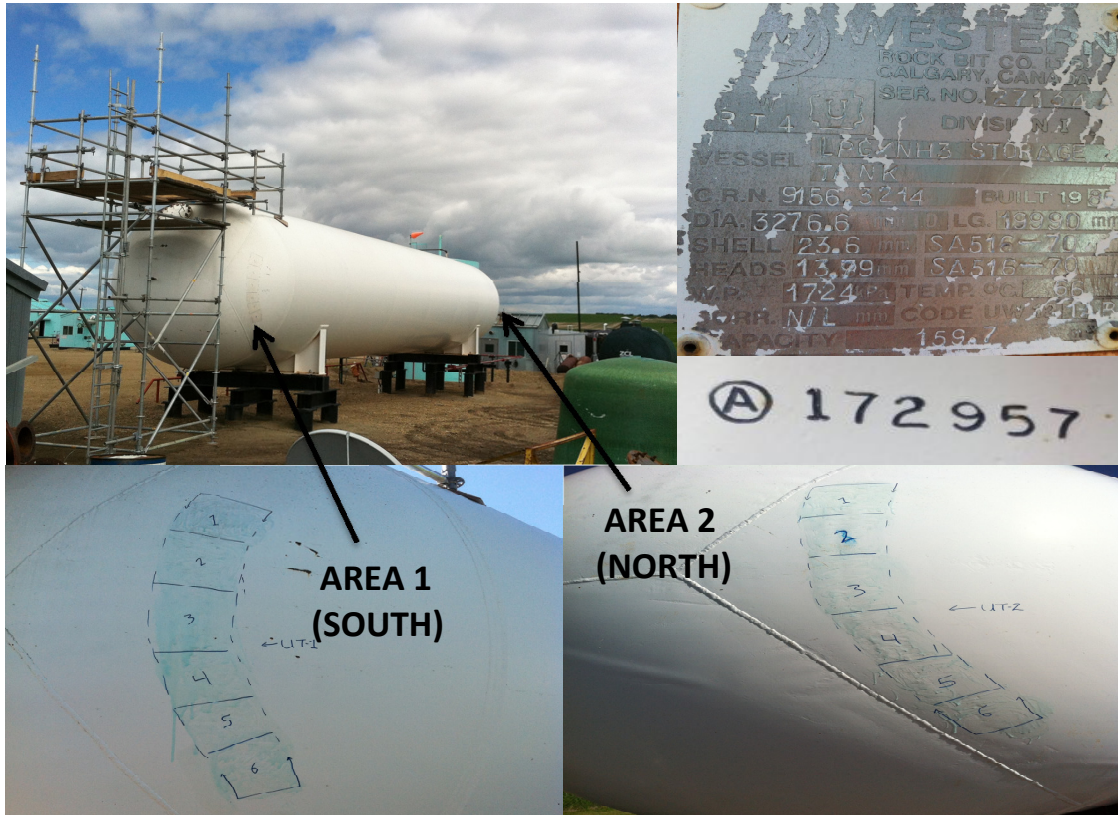


ITEM:	UT Examination of Propane Storage Tank A# 172957		 OUNTAIN WEST SERVICES LTD. www.mtnwest.ca	TECHNICIAN:
Scope: A zero degree ultrasonic thickness examination was conducted on both heads of the Propane Storage Tank in areas of deformation as requested by the client. See below for areas examined and the results.		Grande Prairie, AB 780-518-9757 Sylvan lake, AB 403-887-3562 Box 5175 Lacombe, AB T4L 1W9	GARRETT VATERS SNT LEVEL II UT/MT/PT CGSB 48.9712 LEVEL II UT #13937	
		DATE: June 12, 2013	PAGE# 1 of 1	
		CLIENT: Crew Energy		
		LSD: 05-10-033-26 W4		
		INSPECTOR: Glen Boettger		
		LOCATION: Wimborne		
		DISTRICT UNIT: Martin Larsen's Field		
		BUILDING / SKID: NONE		
		PROCESS: Sweet		
		CODE: ASME SEC VIII		
		SPECIFICATION: Sec V, SE 797		
		TECHNIQUE: UT-1 Rev.0		
		METHOD: A Scan / Continuous		
		SURFACE CONDITION: Bare Steel		
		SURFACE TEMP: Ambient		
VESSEL/PART INFORMATION				
		VESSEL#: A # 172957		
		CRN#: 9156.3214		
		SERIAL#: 27134A		
		MANUFACTURER: Western Rock Bit Co. Ltd.		
		DATE BUILT: 0/0/1985		
		CLIENT ID / TAG: /		
		M.A.W.P.: 1724 KPA		
		M.A.W.T.: 66 C		
		JOINT EFFICIENCY / RT: RT-4		
		STRESS RELIEVED: /		
		INSULATED: NO		
		MANWAY: YES		
EQUIPMENT USED				
Panametrics Epoch 4 Ser # 061450105				
Stresstel 0' - 5MHz x 1/4" Dual Crystal Probe				
48" Panametrics Dual Cables BCMD-316-5B 0408				
0.250" to 1.00" Step Wedge Ser # 14576				
Sonotech UT-X Couplant				
Comments:	Head Nominal = 13.99mm or 0.550" with No Corrosion Allowance 			PROJECT# C31033



AREA 1

UT-1 = 0.570"
 UT-2 = 0.563"
 UT-3 = 0.516"
 UT-4 = 0.526"
 UT-5 = 0.501"
 UT-6 = 0.585"

AREA 2

UT-1 = 0.597"
 UT-2 = 0.578"
 UT-3 = 0.585"
 UT-4 = 0.583"
 UT-5 = 0.620"
 UT-6 = 0.620"