



101, 56 Cuendet Industrial Way, Sylvan Lake, AB T4S 0B6

Field Inspection Report - Long_Run 172957_10/17/2014_UT_External

Vessel Number	172957	Vessel Name	NGL BULLET	Province	Alberta
District	TREVOR J'S FIELD	LSD	05-10-033-26W4	Location	WIMBORNE
Method	UT	Access	External	Cleaning	Good
Inspection Date (mm/dd/yyyy)	10/17/2014	Inspection Interval (months)	72	Next Inspection (mm/dd/yyyy)	10/17/2020
CRN	9156.3214	Skid Number		Service	Sweet
Internal Access	YES	Internal Coating	No	Status	In Service
MAWP (PSI)	250	MAWP (kPa)	1723.7	Outstanding NCRs	0
MAWT (°C)	66	MAWT (°F)	150.8		

General

2014 Ultrasonic Corrosion Survey.

Safety Valves

PSV P95925 Shell side. Set pressure: 250 PSI / 1723.7 KPa. MAWP: 250 PSI / 1723.7 KPa. Capacity: 9724 SCFM / 288.92 m3/min.

PSV P95926 Shell side. Set pressure: 250 PSI / 1723.7 KPa. MAWP: 250 PSI / 1723.7 KPa. Capacity: 9724 SCFM / 288.92 m3/min.

PSV P95927 Shell side. Set pressure: 250 PSI / 1723.7 KPa. MAWP: 250 PSI / 1723.7 KPa. Capacity: 9724 SCFM / 288.92 m3/min.

PSV P95928 Shell side. Set pressure: 250 PSI / 1723.7 KPa. MAWP: 250 PSI / 1723.7 KPa. Capacity: 9724 SCFM / 288.92 m3/min.

External Condition

Refer to the latest VT External inspection report as part of this thorough inspection.

Internal Condition

The vessel was UT inspected for wall loss.

Mountain West Services Ultrasonic Corrosion Survey Project #C72109, as reported on Drawing #138, noted all vessel thickness readings to be above ASME Section VIII, Div. 1 code requirements at time of inspection. The calculated retirement date is 2034 with a program maximum of 20 years.

The associated piping was also inspected with no notable wall loss recorded.

Next inspection is 6 years or 1/2 remaining life, whichever is less.



101, 56 Cuendet Industrial Way, Sylvan Lake, AB T4S 0B6

Field Inspection Report - Long_Run

172957_10/17/2014_UT_External

Recommendations

Recommend 6 year interval for next UT inspection.
Ultrasonic Corrosion Survey due again in 2020.

Suitable to be returned to Service	Yes	Suggested Inspection interval (Months)	72
Repairs are still required	No		
Duane Paetkau Cert 000087 Inspector		Signature	11/18/2014 Date (mm/dd/yyyy)

Pictures

-No pictures for this inspection-	
-----------------------------------	--