



101, 56 Cuendet Industrial Way, Sylvan Lake, AB T4S 0B6

## Field Inspection Report - Long\_Run

### 172957\_09/07/2017\_VT\_External

Vessel Number	172957	Vessel Name	BULLET	Province	Alberta
District	EASTERN - AB	LSD	05-10-033-26W4	Location	WIMBORNE
Method	VT	Access	External	Cleaning	
Inspection Date (mm/dd/yyyy)	09/07/2017	Inspection Interval (months)	60	Next Inspection (mm/dd/yyyy)	09/07/2022
CRN	9156.3214	Skid Number	NONE	Service	Sweet
Internal Access	Yes	Internal Coating	No	Status	In Service
MAWP (PSI)	250	MAWP (kPa)	1723.7	Outstanding NCRs	0
MAWT (°C)	65.56	MAWT (°F)	150		

### General

External Inspections are routinely performed at recommended intervals to check the condition of the outside surface of the vessel, insulation systems, painting and coating systems, supports, and associated structure; and to check for leakage, hot spots, vibration, the allowance for expansion and the general alignment of the vessel on its supports. Additionally, the over pressure protection system is inspected to ensure PSV set pressure is at or below the MAWP of the vessel/equipment it is protecting, is aligned in a vertical plane, has correct code stamping and has been serviced within required service intervals.

### Safety Valves

PSV P95925 Shell side. Set pressure: 250 PSI / 1723.7 KPa. MAWP: 250 PSI / 1723.7 KPa. Capacity: 9724 SCFM / 288.92 m3/min.

PSV P95926 Shell side. Set pressure: 250 PSI / 1723.7 KPa. MAWP: 250 PSI / 1723.7 KPa. Capacity: 9724 SCFM / 288.92 m3/min.

PSV P95927 Shell side. Set pressure: 250 PSI / 1723.7 KPa. MAWP: 250 PSI / 1723.7 KPa. Capacity: 9724 SCFM / 288.92 m3/min.

PSV P95928 Shell side. Set pressure: 250 PSI / 1723.7 KPa. MAWP: 250 PSI / 1723.7 KPa. Capacity: 9724 SCFM / 288.92 m3/min.

### External Condition

- All visible shell surfaces and nozzles appeared in good condition with no degradation or damage noted.
- Name plate was intact and legible with the vessel A# and Alberta CRN legibly stamped on it.
- Vessel supports, foundation, electrical grounding and external coating appeared satisfactory.
- Associated piping, supports and components appeared in good condition and alignment with no signs of leaks or defects present at the time of inspection.



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- PSV protection was not accessible and was confirmed from database entries. PSV had correct code stamp, set pressure and MWS tagging, and was new in 2013.

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#### Internal Condition

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No internal inspection activities were completed during this inspection opportunity.

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#### Recommendations

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Service the PSV in 2018, and forward the service report to MWS for database, and service interval updates.

<b>Suitable to be returned to Service</b>	Yes	<b>Suggested Inspection interval (Months)</b>	60
<b>Repairs are still required</b>	No		
Doug Gohmann ABSA ISPV: 000636, API 510: 37850, API 653: 44081, API 570: 49453, SK CLASS 2 PEI: 159			09/24/2017
<b>Inspector</b>		<b>Signature</b>	<b>Date (mm/dd/yyyy)</b>

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#### Pictures

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-No pictures for this inspection-
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