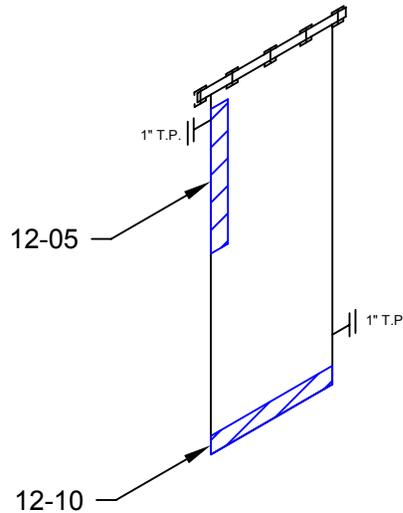


ITEM:

GLYCOL FILTER

V110778



COMMENTS:

NO DATA PLATE

PROJECT:
C61017



ASSET INTEGRITY
SYLVAN LAKE, AB (403) 887-3562
PIPELINE INTEGRITY
WHITECOURT, AB (780) 778-5584
NON-DESTRUCTIVE TESTING
GRANDE PRAIRIE, AB (780) 518-9757

TECHNICIAN:

DANIEL MACLEAN
SNT LEVEL II
CGSB 48.9712
LEVEL II # 15997

DATE: 8/07/13

DWG: 12

CLIENT: **LONG RUN EXPLORATION**

LSD: **03-26-074-01-W6M**

INSPECTOR : DUANE PAETKAU

LOCATION : PUSKWASKAU

DISTRICT UNIT : NORTHERN AB

BLDG/SKID : PKG62777

PROCESS : SOUR

CODE : ASME SEC VIII DIV 1

SPECIFICATION : AS PER ASME SE 797

TECHNIQUE : UT 1-1, REV .1

METHOD : UT CONTINUOUS / A SCAN

SURFACE COND : PAINTED

SURFACE TEMP : AMBIENT

VESSEL INFORMATION

VESSEL # : **V110778**

CRN # : -

SERIAL # : -

MANUFACTURER : -

DATE BUILT : -

CLIENT ID / TAG : -

M.A.W.P : PSI

M.A.W.T. : ° F

JOINT EFFICIENCY/RT : -

STRESS RELIEVED : -

INSULATED : -

MANWAY : NO

VESSEL SPECIFICATIONS

	OD	NOMINAL	MATERIAL	CA
VESSEL HEAD	-	-	-	-
VESSEL SHELL	12.75"	.688"	SA-106-B	.063"
BOOT HEAD	-	-	-	-
BOOT SHELL	-	-	-	-



ULTRASONIC CORROSION SURVEY

Survey Name: LONG RUN EXPLORATION

LSD: 03-26-074-01W6	Vessel Number: V110778	Manufacturer: -	Survey Date: 8/7/2013
District Unit: NORTHERN - AB	Vessel Name: GLYCOL FILTER	Serial Number: -	Inspector: DUANE PAETKAU
Location: PUSKWASKAU	Year Built:	Shell MAWP PSI: MAWT F:	Process: SOUR
Skid: PKG62777	Tag Number: -	Tube MAWP PSI: MAWT F:	Project #: C61017
	CRN: -	Vessel CA: 0.0630	Report Number: 26674

Band	Description	Readings						Year	Avg Inches	Min Inches	Nominal	CA	TMIN	Recommended Next Inspection	Recommended Retirement Date	
		1	2	3	4	5	6									
05	Upper Shell	Baseline	0.686	0.680	0.671	0.677	0.693	0.656	2013	0.677	0.656	0.6880	0.0630	0.0000	2014	
Shape	Cylindrical shell Side	Previous	Comments--> OK													
OD	12.75	Current	0.686	0.680	0.671	0.677	0.693	0.656	2013	0.677	0.656	NOT ENOUGH DATA TO FULLY EVALUATE				
Spec.	VIII Div 1		ST Loss MPY													
Material	SA 106 - B		LT Loss MPY						0							
10	Lower Shell	Baseline	0.687	0.685	0.690	0.678	0.683	0.677	2013	0.683	0.677	0.6880	0.0630	0.0000	2014	
Shape	Cylindrical shell Side	Previous	Comments--> OK													
OD	12.75	Current	0.687	0.685	0.690	0.678	0.683	0.677	2013	0.683	0.677	NOT ENOUGH DATA TO FULLY EVALUATE				
Spec.	VIII Div 1		ST Loss MPY													
Material	SA 106 - B		LT Loss MPY						0							