



101, 56 Cuendet Industrial Way, Sylvan Lake, AB T4S 0B6

Field Inspection Report - Long_Run

3174858_06/08/2017_VT_External

Vessel Number	3174858	Vessel Name	INLET SEPARATOR	Province	Alberta
District	NORTHERN - AB	LSD	03-26-074-01W6	Location	PUSKWASKAU
Method	VT	Access	External	Cleaning	Good
Inspection Date (mm/dd/yyyy)	06/08/2017	Inspection Interval (months)	60	Next Inspection (mm/dd/yyyy)	06/08/2022
CRN	N1538.2	Skid Number	PKG62774	Service	SOUR
Internal Access	Yes	Internal Coating	No	Status	In Service
MAWP (PSI)	1400	MAWP (kPa)	9652.72	Outstanding NCRs	0
MAWT (°C)	65.56	MAWT (°F)	150		

General

External Inspections are routinely performed at recommended intervals to check the condition of the outside surface of the vessel, insulation systems, painting and coating systems, supports, and associated structure; and to check for leakage, hot spots, vibration, the allowance for expansion and the general alignment of the vessel on its supports. Additionally, the over pressure protection system is inspected to ensure PSV set pressure is at or below the MAWP of the vessel/equipment it is protecting, is aligned in a vertical plane, has correct code stamping and has been serviced within required service intervals.

Safety Valves

PSV P102253 Shell side. Set pressure: 1400 PSI / 9652.72 KPa. MAWP: 1400 PSI / 9652.72 KPa. Capacity: 13647 SCFM / 386.44 m³/min.

External Condition

- All visible shell surfaces and nozzles appeared in good condition with no degradation or damage noted. Inspection completed from the ground and not all surfaces were accessible.
- Name plate was intact and legible with the vessel A# and Alberta CRN legibly stamped on it.
- Vessel supports, foundation, electrical grounding and external coating appeared satisfactory.
- Associated piping, supports and components appeared in good condition and alignment with no signs of leaks or defects present at the time of inspection.
- PSV protection was verified and PSV's were properly installed with any block valves locked/sealed open. PSV had correct code stamp, set pressure and MWS tagging, and was last serviced in 2013 by Unified Valve.

Internal Condition



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No internal inspection activities were completed during this inspection opportunity.

Recommendations

Service the PSV in 2018, and forward the service report to MWS for database, and service interval updates.

Suitable to be returned to Service	Yes	Suggested Inspection interval (Months)	60
Repairs are still required	No		
Doug Gohmann ABSA ISPV: 000636, API 510: 37850, API 653: 44081, API 570: 49453, SK CLASS 2 PEI: 159			07/25/2017
Inspector		Signature	Date (mm/dd/yyyy)

Pictures

-No pictures for this inspection-
