

Field Inspection Report - Long_Run 568797_04/19/2019_VT_External

Vessel Number	568797	Vessel Name	BULLET	Province	Alberta
District	NORTHERN - AB	LSD	07-04-071-18W5	Location	SNIPE LAKE
Method	VT	Access	External	Cleaning	Good
Inspection Date (mm/dd/yyyy)	04/19/2019	Inspection Interval (months)	60	Next Inspection (mm/dd/yyyy)	04/19/2024
CRN	A223.4.5.3.2.8.0	Skid Number	N/A	Service	SWEET
Internal Access	Yes	Internal Coating	No	Status	In Service
MAWP (PSI)	250	MAWP (kPa)	1723.7	Outstanding NCRs	0
MAWT (°C)	53.33	MAWT (°F)	128		

General

Safety Valves

PSV P110884 Shell side. Set pressure: 250 PSI / 1723.7 KPa. MAWP: 250 PSI / 1723.7 KPa. Capacity: 6515 SCFM / 184.48 m3/min.

External Condition

Vessel:

- registered in Alberta with the appropriate design CRN
- nameplate is intact and legible with A#
- has adequate PSV protection
- external coating is in fair condition with some coating chips, with no evidence of corrosion
- vessel is plumb and adequately supported
- vessel is grounded

PSV's

- registered in Alberta with the appropriate design CRN
- has correct code stamping
- set pressure is at the MAWP of the vessel
- PSV was serviced by a certified shop prior to start-up, and the service report was sent to MWS for review and database sign-off
- mounted in the vertical position
- seal wire is intact
- inlet and outlet piping have not been reduced

Piping:

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- adequately supported and aligned
- no evidence of short studding/nut rounding
- external coating is in fair condition with some coating chips, with no evidence of corrosion
- insulation and cladding – properly sealed to ensure no moisture and corrosion under the insulation

Internal Condition

Recommendations

Suitable to be returned to Service	Yes	Suggested Inspection interval (Months)	60
Repairs are still required	No		
Neil Krause ABSA ISPV:000891, API 510:57047 Inspector	Signature		04/19/2019 Date (mm/dd/yyyy)

Pictures






LRE - 568797 - NAMEPLATE - 04-09-19.JPG



LRE - 568797 - BULLET- 04-09-19.JPG

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LRE - 568797 - BULLET- 04-09-19 (2).JPG	LRE - 568797 - GROUND WIRE- 04-09-19.JPG
	
LRE - 568797 - PAINT DISBONDING - 04-09-19.JPG	...