

Field Inspection Report - Long_Run 568797_11/19/2019_UT_External

Vessel Number	568797	Vessel Name	BULLET	Province	Alberta
District	NORTHERN - AB	LSD	07-04-071-18W5	Location	SNIPE LAKE
Method	UT	Access	External	Cleaning	Good
Inspection Date (mm/dd/yyyy)	11/19/2019	Inspection Interval (months)	60	Next Inspection (mm/dd/yyyy)	11/19/2024
CRN	A223.4.5.3.2.8.0	Skid Number	N/A	Service	SWEET
Internal Access	Yes	Internal Coating	No	Status	In Service
MAWP (PSI)	250	MAWP (kPa)	1723.7	Outstanding NCRs	0
MAWT (°C)	53.33	MAWT (°F)	128		

General

2019 Ultrasonic Corrosion Survey.

Safety Valves

PSV P110884 Shell side. Set pressure: 250 PSI / 1723.7 KPa. MAWP: 250 PSI / 1723.7 KPa. Capacity: 6515 SCFM / 184.48 m3/min.

External Condition

Refer to the latest VT External inspection report as part of this thorough inspection.

Internal Condition

The vessel was UT inspected for wall loss.

Mountain West Services Ultrasonic Corrosion Survey Project #C52617, noted all vessel thickness readings to be above ASME Section VIII, Div. 1 code requirements at time of inspection.

See attached report.

The associated piping was also inspected with no notable wall loss recorded.

Next inspection is 5 years or 1/2 remaining life, whichever is less.

Recommendations

Recommend 5 year interval for next UT inspection.

Ultrasonic Corrosion Survey due again in 2024.

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Suitable to be returned to Service	Yes	Suggested Inspection interval (Months)	60
Repairs are still required	No		
Duane Paetkau ABSA ISBPV:000087, API 570:24422, NB Cert. 222 Inspector	Signature		02/24/2020 Date (mm/dd/yyyy)

Pictures

-No pictures for this inspection-	
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