A 172 957
FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESCURE VESSELS
(Alternative F. for Single Chamber, Completely Shop-Fabrics Vessels Only)
Job # 21-1347

3. Location of installation International Atlantis Resources, Trochu Plant, Trochu, Alta,  4. Type Horizontal 27134A 9156,3214 8505-140 1985 1985 1985 1985 1985 1985 1985 1985	_			As F	Required by t	he Provisio	ons of the AS	ME Code Ru	les, Section V	/III, Division 1	000 #	21-134/		
3. Location of installation	1.	Manufactured a	nd certi	ified by We	estern Ro	ck Bit	Co. Ltd.	510-77t	h Ave. S.	E., Calga	ry, Alta	. T2H 1X3		
4. Type Horizontal 27134A 9156, 3214 8505-140 No. 1 1985 The chemical and physical properties of all parts meet the requirements of material spacifications of the ABME 801LER AND PRESS VESSEL CODE. The resign, construction, and workmanship conform to ABME Rules, section VIII, Division 1 1983  To Winter, March 31st, 1985.  Cate Cane No. 23,6 11 3276.6 11990  Exercise No. 23,6 111 3276.6 11990  Exercise No. 23,6 111 3276.6 11990  Exercise No. 23,6 111 100 No. 1 1990  Exercise No. 23,6 111 100 No. 1 1990  Exercise No. 23,6 111 100 No. 1 1990  Red Cade, John Law	2.	Manufactured for International Atlantis Resources Ltd., #600,707-7th Ave. S.W., Calgary, Alta.												
5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESS VESSEL CODE. The resign, construction, and workmanship conform to ASME Rules, Section VIII, Division 1  1983  1983  1985  1985  1985  1990	3.	Location of inst	tallation	Inte	rnational	Atlant	is Resour	rces, Tro	chu Plant	. Trochu,	Alta.			
VESSEL CODE. The resign, construction, and workmanship conform to ASME Rules, Section VIII, Division 1  1983  To Winter, March 31st 1985.  Cast Class Name  Cas	4.	Туре Ног	izon	tal	27134A	(No.)	9156.32	214 8505	-14D	(Nat1	Bd. No.)	THE RESERVE AND PARTY AND PERSONS ASSESSMENT AND PARTY A		
6. Shell: SA516-70  Well class to the Same of Same	5.								tion VIII, Divi	sion 1	1983	R AND PRESSURE		
6. Shell: SA516-70		to Winter,	Mar	ch 31st	1985.					A THE PROPERTY AND ADDRESS OF SECTION AND				
7. Seams: We Ided (a) bbl . But t Full 100 We Ided (bbl . But Full 100 We Ided Shell )  We Ided (bbl . But Full 100 We Ided Shell )  We Ided (bbl . But Full 100 We Ided Shell )  We Ided (bbl . But Full 100 We Ided Shell )  We Ided (bbl . But Full 100 We Ided Shell )  We Ided (bbl . But Full 100 We Ided Shell )  We Ided (bbl . But Full 100 We Ided Shell )  We Ided Shell )  We Ided Shell (bbl . But Full 100 We Ided Shell )  We Ided Shell )  We Ided Shell (bbl . But Full 100 We Ided Shell )  We Ided Shell (bbl . But Full 100 We Ided Shell )  We Ided Shell (bbl . But Full 100 We Ided Shell )  We Ided Shell (bbl . But Full 100 We Ided Shell )  We Ided Shell (bbl . But Full 100 We Ided Shell )  We Ided Shell (bbl . But Full 100 We Ided Shell )  We Ided Shell (bbl . But Full 100 We Ided Shell )  We Ided Shell (bbl . But Full 100 We Ided Shell )  We Ided Shell (bbl . But Full 100 We Ided Shell )  We Ided Shell (bbl . But Full 100 We Ided Shell )  We Ided Shell (bbl . But Full 100 We Ided Shell )  We Ided Shell (bbl . But Full 100 We Ided Shell )  We Ided Shell (bbl . But Full 100 We Id			- A - A - A - A - A - A - A - A - A - A	Addenda (Date)		22.6			3276 6					
the product Obt. SA516-70 to the set of the	6.	Shell: SASI	Mati.	Spec. No., Grade	,				THE RESERVE AND ADDRESS OF THE PARTY OF THE	I.D. (mm)				
Location   Top   Minimum   Correspond   Regular   Regu	7,		Long (Welde	ed Obl.,	R T (Spot or Ful			emp. (°C) Tim		irth (Welded, Dbl.,	R.T. (Spot	Partial, No. of Courses		
Location (Top Minimum Radius Corresion Radius Radius Radius Radius Conceal Radius District Rad	8.	Heads: (a) Mat	SA	516-70	(Sper No	Gradal	(b) Meti. SA516-70							
Bettom Ends   Trickness   Allowance   Radius   Radius   Radius   Apex Angle   Radius   Duameter   Concave    If removable, bolts used (describe other fastenings)   1:1   Concave    If removable, bolts used (describe other fastenings)   1:1   Concave    If removable, bolts used (describe other fastenings)   1:1   Concave    If removable, bolts used (describe other fastenings)   1:1   Concave    If removable, bolts used (describe other fastenings)   1:1   Concave    If removable, bolts used (describe other fastenings)   1:1   Concave    If removable, bolts used (describe other fastenings)   1:1   Concave    If removable, bolts used (describe other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other fastenings)   1:1   Concave    If removable, bolts used (described other faste							Variable	FIL. 1. 1. 1	Comment					
If removable, bolts used (describe other fastenings)  Mere, Suec No. Cr., Sirs, No.)  Mere, Suec No. Cr., Sirs, No., Sirs,	-											(Convex or Concave)		
Second   1724	-				And the second s							<del></del>		
9. MAWP 1724	(b)	End	13.	/9nm]	N1					1:1		Concave.		
Min. temp. (when less than 20°C	11	removable, bol	ts used	(describe o	ther fastenings)				(Metl., Spec. No.,	Gr., Size, No.)				
Min. temp. (when less than 20°C	_		17	24						66°				
0. Nozzles, inspection and safety valve openings:    No.   Nozzles, inspection and safety valve openings:   Nozzles, inspection   Nozzles, inspectio					*******					21	586	С		
Purpose (infelt Outer, Draing) No or Size Type Matt Type Matt Nom Reinforcement Matt How Attached Location Matter							С.	. Hydro., pneu.	, or comb. test	pressure		кРа		
(Inlet Out to 1 88.9mm F.Cp1g SA105 CL6000 Welded Shell Liq. In 1 60.3mm H.Cp1g SA105 CL6000 Welded Shell Vap. c/w 1 60.3mm F.Cp1g SA105 CL3000 Welded Shell Riser Continued on U-4 Form.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other 2 Saddles Attached Shell Welded.  1. Supports: Skirt No Lugs No Legs No Other	0.				T	T	Mad	Nom.	Reinf	orcement	How	Location		
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Vap. c/w   1 60.3mm   F.Cp1g   SA105   CL3000   Welded   Shell   Riser   Continued on U-4 Form.									1		THE RESERVE THE PARTY OF THE PA			
Riser Continued on U-4 Form.  1. Supports: Skirt No Lugs No Lugs No Legs No other 2 Saddles Attached Shell Welded.  (The or no) Lugs No Lugs No other 2 Saddles Attached Shell Welded.  (The or no) Lugs No Lugs No other 2 Saddles Attached Shell Welded.  (The or no) Lugs No Lugs No other 2 Saddles Attached Shell Welded.  (The or no) Lugs No Lugs No other 2 Saddles Attached Shell Welded.  (The or no) Lugs No Lugs No Lugs No other 2 Saddles Attached Shell Welded.  (The or no) Lugs No Lugs No Lugs No Other 1 Saddles No Saddles N	-			100 CO. LO. C.			MICH COMMITTED THE PROPERTY OF THE PARTY.	THE RESERVE AND ADDRESS OF THE PARTY.			The same and the s			
2. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items:												J. J		
2. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items the report:    (Name of part, item number, Mfg/s, name and identifying stamp)   159.7 m³ LPG/NH³ Storage Tank	1.	Supports: Skirt.		Lug				2 Sadd	les	ttached She 1				
159.7 m³ LPG/NH³ Storage Tank  Surface Area = 210 m²  Registration Dwg, # 8411-30D.  CENTIFICATE OF SHOP COMPLIANCE  We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization No. 13-551 splires July 19, 1986 Date August 9,1985 co. name Western Rock Bit Co. Ltd. signed  Vessel constructed by Western Rock Bit Co. Ltd., signed  Vessel constructed by Western Rock Bit Co. Ltd., signed  Vessel constructed by Western Rock Bit Co. Ltd., signed  I (Representative)  Vessel constructed by Western Rock Bit Co. Ltd., state of Authorization No. 13-551 splires July 19, 1986 (Representative)  Vessel constructed by Western Rock Bit Co. Ltd., signed  Vessel constructed by Western Rock Bit Co. Ltd., signed  Vessel constructed by Provincial Government.  I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State rovince of Alberta and employed by Provincial Government.  have inspected the component described in this Manufacturer's Data Report on 9 Constituted with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer pakes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Aspector nor his employer shall be liable in any manner for any personal injury or property demagner or a loss of any kind arising from or conpected with this inspection.  Date & Section State Theorem Rock Bit Co. Ltd. Signed Commissions Commissions Commissions			(Yes o	r no)	(No.)	()	io.)	(Describ	<b>a</b> )	1112-1112-1112	(Where a	nd how)		
159.7 m³ LPG/NH³ Storage Tank  Surface Area = 210 m²  Registration Dwg. # 8411-30D.  CENTIFICATE OF SHOP COMPLIANCE  We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization No. 13-551 primes July 19 , 19 86 Date August 9,1985 co. name Western Rock Bit Co. Ltd. signed  Vessel constructed by Western Rock Bit Co. Ltd. signed  (Representative)  Vessel constructed by Western Rock Bit Co. Ltd. at 1026 Western Drive, Crossfield, Alt I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State rovince of Alberta and employed by Provincial Government.  have inspected the component described in this Manufacturer's Data Report on 9 Cursuit 19 85, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer bakes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property demand or a loss of any kind arising from or conpected with this inspection.  Date 85 08 - 09 Signed Western Institute 14  Commissions	2.	Remarks: Manu	facture	's Partial D	ata Reports pro	operly ident	tified and signe	d by Commission	oned Inspector	s have been furn	ished for the	following items of		
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Vessel constructed by Western Rock Bit Co. Ltd. signed  Western Rock Bit Co. Ltd. signed  Western Rock Bit Co. Ltd.  I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State rovince of Alberta and employed by Provincial Government.  have inspected the component described in this Manufacturer's Data Report on 9 with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer bakes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or conspected with this inspection.  Date 85:08-09  Signed  Western Rock Bit Co. Ltd. signed  (Representative)  (Representative)  (Representative)  (Representative)  (Representative)  (Representative)														
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Date 85.08-09 Signed Wherekla Commissions_	fe	cturer's Data R	eport. I	Furthermo	re, neither the	Aspector n	or his employe	er shall be liabl	e in any menn	er for any perso	nel injury or	property demage		
Date OS O Signed   Commissions   Nat1 Board (incl. endorsements), State, Prov. and No.)					-//1/16	h this inspec	tion.							
	D	ate 05 . 08	-07	Signe	d // 1/4	Authori	rec inspector)	Со	mmissions	[Nat'l Board (incl.	endorsements), Stat	e, Prov. and No.1		

FORM U-4 M. ... UFACTURER'S DATA REPORT SUPPLEMENT ARY SHEET
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1 Job # 21-1347

Location of installation In	ternation		is Resour	(Name and address)		
Type		(Mfgr's serial No	9130	.3214 8505-1	(Ner'l Bd. No.)	1985 (Year built)
Data Report Item Number				Remarks		
PURPOSE NO.	DIAM.	TYPE	MAT'L.	NOM THK.	HOW ATTACHED	LOCATION.
Purge 1 _	60.3mm	H.Cplg	SA105	CL6000	Welded	She11
Relief 4	60.3mm	H.Cp1g	SA105	CL6000	Welded	She11
Roto Gauge 1	33.4mm	F.Cplg	SA105	CL6000	Welded	Head
Float Gauge 1	73.0mm	F.Cplg	SA105	CL6000	Welded	Head
Thermowell 1	21.3mm	Dwg. #	722-19A		Welded	Head
85 % Outage 1	26.7mm	F.Cplg	SA105	CL6000	Welded	Head
Manway 1_	406.4mm	Flg. Ins	ert SA516	-70 CL250	Welded	Head
				-		
ate_ August 9th, 1			leat of Do	(Manufacturer)		