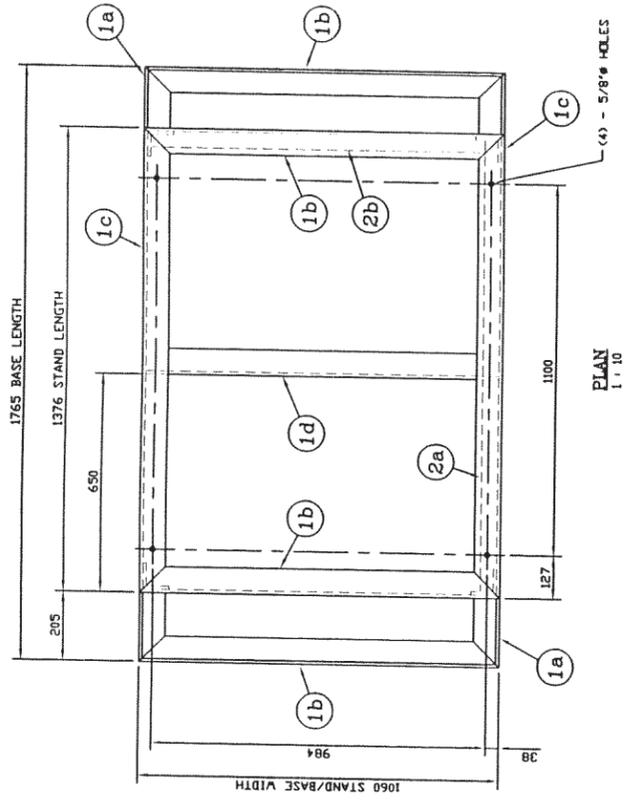


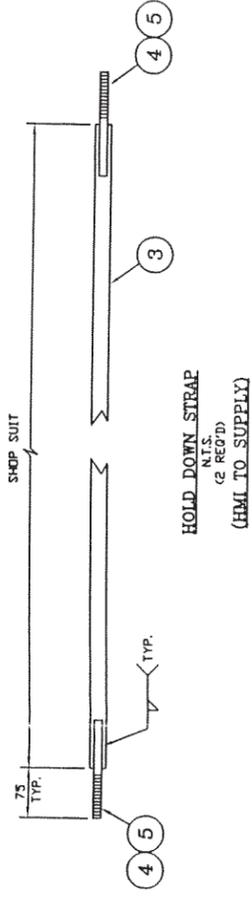
**BILL OF MATERIALS**

ITEM	QTY.	DESCRIPTION	LENGTH
1	1	1/2" x 12' x 26'	36659
1a	2	G40.21/44V	818
1b	1		3636
1c	1		4356
1d	1		3553
1e	6		1813
2	2	1/2" x 50'	3636
3	1	1/4" x 13'	10460
3a	2	G40.21/44V	1813
3b	1		10460
3c	1		3170
3d	1		710
3e	3		652
4	1	1/4" x 3' x 1/4"	SA-36
4a	2		1190
4b	2		1137
4c	2		1391
4d	2		1342
4e	1		838
4f	1		1813
5	1	1/4" x 2' x 1/4"	SA-36
5a	1		6345
6	1	1/4" x 1/4" THK CHECKER PLATE	G40.21/44V
7	1	19-4 STD GRATING, 3/16" x 1" B.B. x 914 WD	G40.21/44V
8	12	GRATING CLAMP	C.S.
9	1	1/4" x 3/16" FL x 1' VD (BANDING)	SA-36
10	4	1/2" PL x 259 VD (LIFTING LUG)	G40.21/44V
11	8	1/2" PL x 80 VD (GUSSETS)	259
12	4	1" BOLT x 3' LG	GR.5
13	4	1" NUT	GR.5
14	3	C6 x 82	370
15	1	1/4" x 2' x 1/4"	G40.21/44V
15a	3		SA-36
15b	2		935
15c	1		270
15d	5		310
15e	1		163
15f	2		520
16	12	1" BOLT x 3 1/2" LG	GR.5
17	12	1" NUT	GR.5

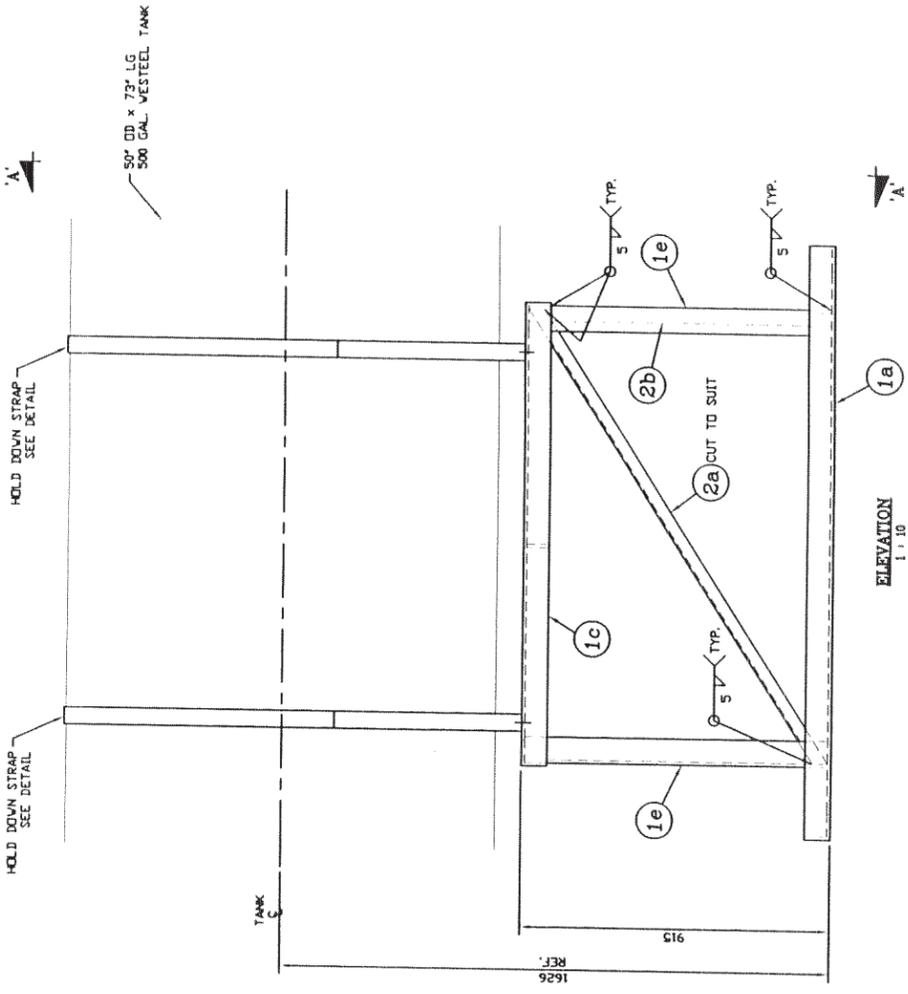
ITEM	QTY.	DESCRIPTION	LENGTH
1	10mm	1/2" x 3" x 3/8"	SA-36
1a	2		15144
1b	4		1765
1c	2		1060
1d	1		1376
1e	4		1038
			896
2	10mm	1/2" x 1 1/2" x 1/4"	SA-36
1a	1		2958
1b	1		1607
			1351
3	2	FL 1/4" x 2" WD	SA-36
4	4	1/2" STUD x 6" LG	SA-193-B7
5	4	1/2" HEX NUT	SA-194-2H



PLAN  
1 : 10



HOLD-DOWN STRAP  
N.T.S.  
(2 REQ'D)  
(H.M.I. TO SUPPLY)



ELEVATION  
1 : 10

NOTE:  
1. ALL WELDS TO BE 5mm CONTINUOUS FILLET UNG.  
2. REMOVE ALL BURRS AND SHARP EDGES.  
3. WEIGHT: 450 lbs. 205 kgs.

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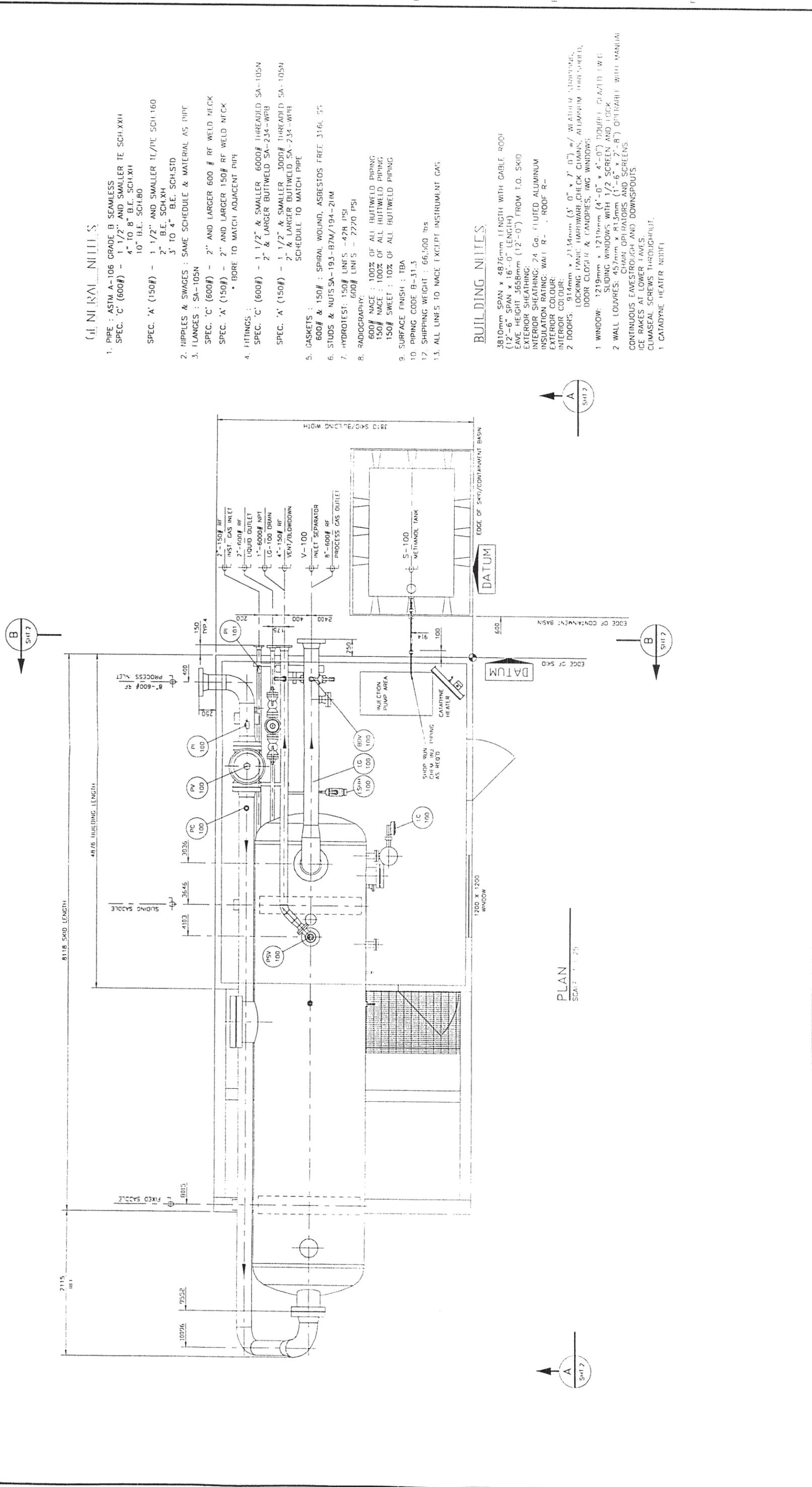
THE HANOVER COMPANY  
A DIVISION OF HANOVER COMPRESSOR COMPANY  
GAS COMPRESSION SERVICES  
HANOVER MALONEY  
8625 SHEPARD ROAD S.E.  
CALGARY, AB T2H 1x1  
(403) 279-5000

CUSTOMER		PRIMWEST ENERGY LTD.	
TITLE		c/o SOLARIS MANAGEMENT CONSULTANTS INC.	
DRAWN BY	SCALE	DATE	REVISION
S.O. NO.	1 : 10	02-02-27	0
APPROVED		UNIT NO.	DRAWING NO.
			C5506-2000 2 of 2

NO.	ISSUED FOR CONSTRUCTION	DESCRIPTION	DATE	BY	CHK
0					

DRAWING NUMBER	DESCRIPTION	REVISIONS





PLAN  
 SCALE: 1/25

GENERAL NOTES

1. PIPE : ASTM A-106 GRADE B SEAMLESS  
 1 1/2" AND SMALLER TE SCH.XXII  
 SPEC. 'C' (600#) - 4" TO 8" B.E. SCH.XII  
 10" B.E. SCH.80  
 SPEC. 'A' (150#) - 1 1/2" AND SMALLER TE/PE SCH.160  
 2" B.E. SCH.XII  
 3" TO 4" B.E. SCH.STD
2. RIPPLES & SWAGES : SAME SCHEDULE & MATERIAL AS PIPE
3. FLANGES : SA-105N  
 SPEC. 'C' (600#) - 2" AND LARGER 600 # RF WELD NECK  
 SPEC. 'A' (150#) - 2" AND LARGER 150# RF WELD NECK  
 \* BORE TO MATCH ADJACENT PIPE
4. FITTINGS :  
 SPEC. 'C' (600#) - 1 1/2" & SMALLER 6000# IHRATED SA-105N  
 2" & LARGER BUTTWELD SA-234-WPB  
 SPEC. 'A' (150#) - 1 1/2" & SMALLER 3000# IHRATED SA-105N  
 2" & LARGER BUTTWELD SA-234-WPB  
 SCHEDULE TO MATCH PIPE
5. GASKETS :  
 600# & 150# : SPIRAL WOUND, ASBESTOS FREE 316L SS  
 STUDS & NUTS SA-193-B7M/194-21M
6. HYDROTEST : 150# LINES - 475 PSI
8. RADIOGRAPHY :  
 600# NACE : 100% OF ALL BUTTWELD PIPING  
 150# NACE : 100% OF ALL BUTTWELD PIPING  
 150# SWEET : 10% OF ALL BUTTWELD PIPING
9. SURFACE FINISH : TBA
10. PIPING CODE B-31.3
12. SHIPPING WEIGHT : 66,500 lbs
13. ALL LINES TO NACE EXCEPT INSTRUMENT GAS.

BUILDING NOTES

- 3810mm SPAN x 4876mm LENGTH WITH CABLE ROOF  
 (12'-6" SPAN x 16'-0" LENGTH)  
 EAVE HEIGHT 3658mm (12'-0") FROM T.O. SKID  
 EXTERIOR SHEATHING: 24 Ga. FLUTED ALUMINUM  
 INSULATION RATING: WALL R-10, ROOF R-10  
 EXTERIOR COLOUR: INTERIOR COLOUR:  
 2 DOORS: 914mm x 2134mm (3'-0" x 7'-0") w/ WEATHER STRIPPING,  
 LOCKING HINGE, HINGE/CHECK CHAIN, ALUMINUM FINISH,  
 DOOR CLOSER & CANOPIES, IMG WINDOWS.  
 1 WINDOW: 1219mm x 1219mm (4'-0" x 4'-0") DOUBLE GLAZED IWC  
 SLIDING WINDOWS WITH 1/2" SCREEN AND LOCK  
 2 WALL LOUVERES: 457mm x 413mm (1'-6" x 2'-8") OPERABLE WITH MANUAL  
 CONTINUOUS EVAESTROUCH AND DOWNSPOUTS  
 ICE RAKES AT LOWER EAVES.  
 CLUMASEAL SCREWS THROUGHOUT.  
 1 CATADYNE HEATR NOISE

NO.	DESCRIPTION	DATE	BY	CHK
1	ISSUED TO CLIENT	02.02.25	NS	NS
2	ADDED L.S.M.-100	02.03.06	NS	NS
3	ISSUED FOR CONSTRUCTION	02.03.20	NS	NS

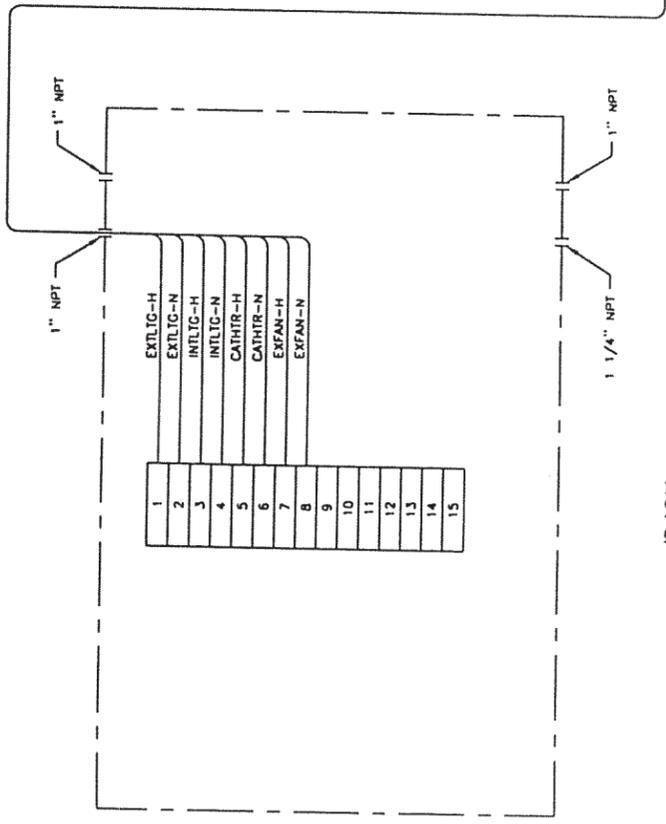
  

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DRAWING NO. _____
REVISION NO. _____

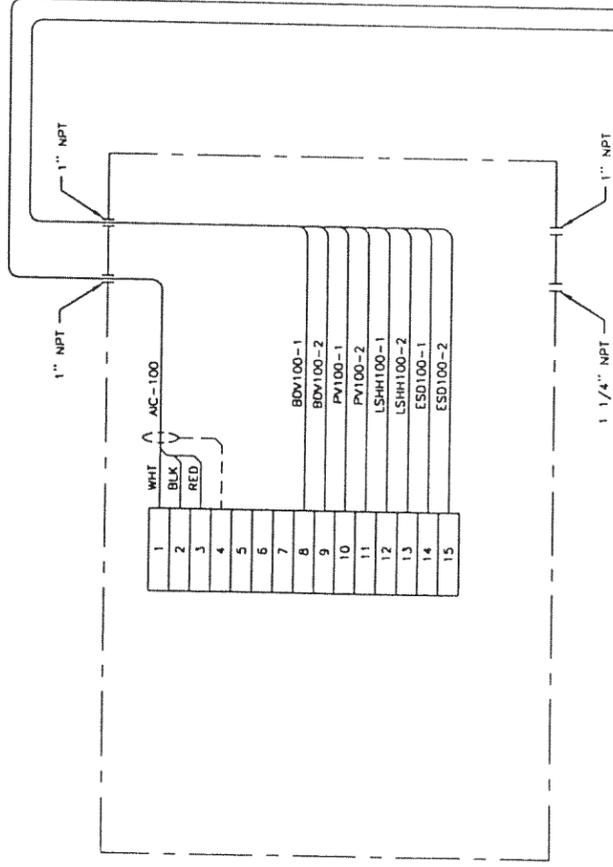
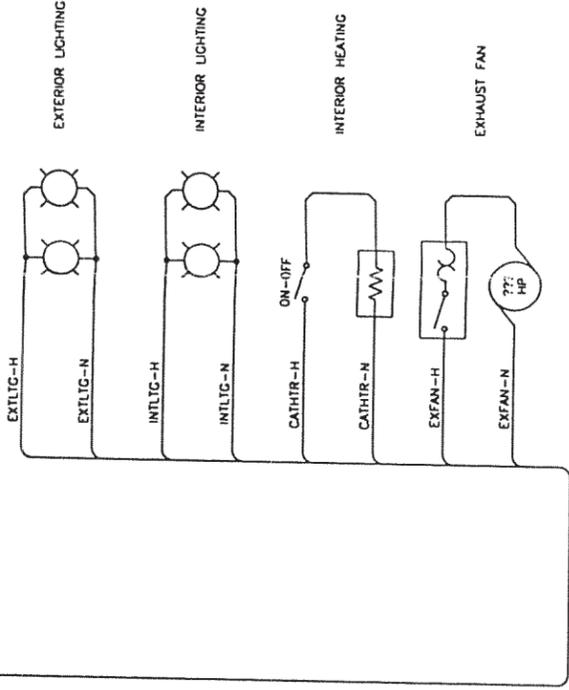
  

THE HANOVER COMPANY A DIVISION OF HANOVER COMPRESSOR COMPANY GAS COMPRESSION SERVICES HANOVER MALONEY CALGARY, AB T2H 1X1 (403) 719-5000	CUSTOMER: PRIMWEST ENERGY LTD TITLE: SOLARIS MANAGEMENT CONSULTANTS INC. DRAWN: _____ SCALE: 1/25 DATE: 07.02.25 APPROVED: _____ SO NO: _____ NO. REVISIONS: _____ DRAWING NO: _____ DIVISION: _____ PROJECT NO: _____ SHEET NO: _____
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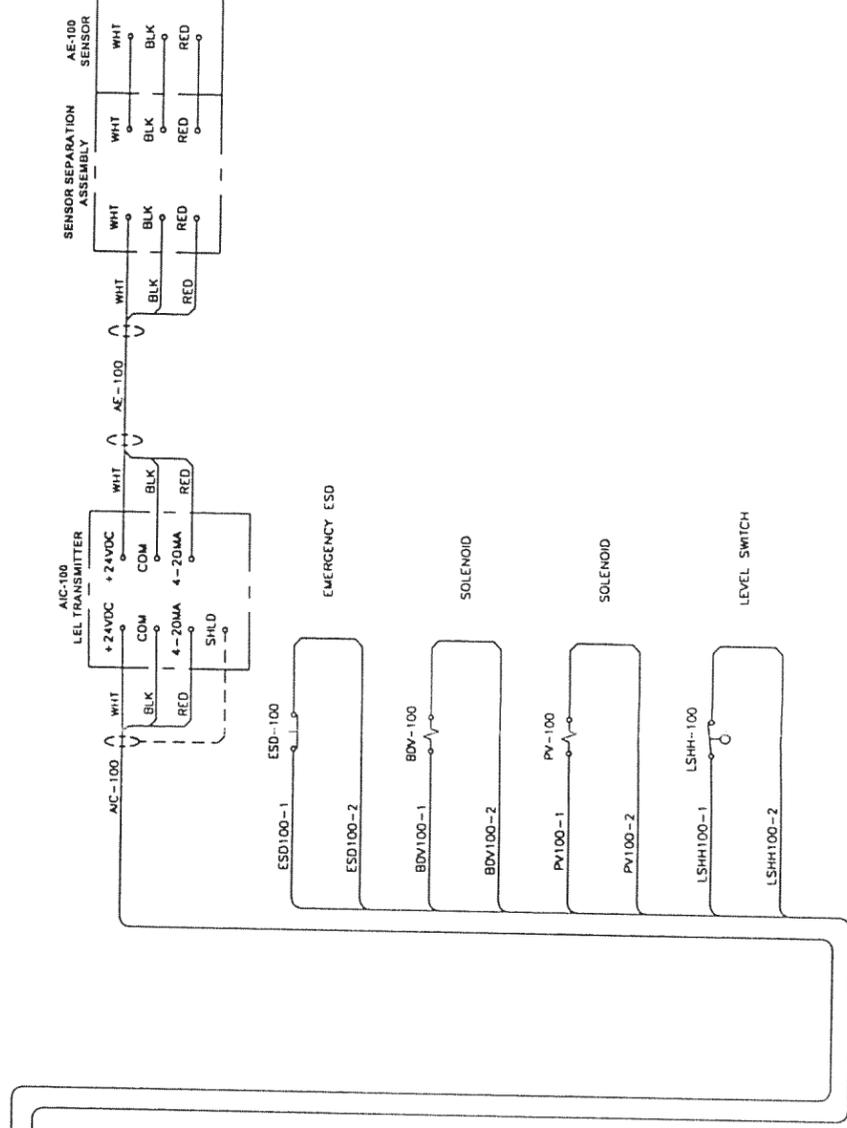




JB-AC14



JB-DC14



REFERENCE DRAWINGS

DWG NUMBER	DESCRIPTION
0	SKID AS BUILT

DESCRIPTION

NO.	DESCRIPTION	DATE	BY	CHK	PROJ. NO.
02.03.20		02.03.20	AP		

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CUSTOMER  
**THE HANOVER COMPANY**  
 A DIVISION OF HANOVER COMPRESSOR COMPANY  
 CAS COMPRESSION SERVICES  
**HANOVER MALONEY**  
 8825 SHELPARD ROAD S.E.  
 CALGARY, AB T2H 1K1  
 (403) 279-5000

TITLE

NO.	REV'D.	DATE	UNIT NO.	REVISION
02.03.08				0

ROXANA COMPRESSOR 10-27  
 INLET SEPARATOR JUNCTION BOX LAYOUTS