

 BP 59 59450 SIN LE NOBLE FRANCE TEL: +33 (0)3 27 93 08 08 FAX: +33 (0)3 27 93 08 00 <small>Copyright © 1999 All Rights Reserved</small>	TESTFORM for HYDRAULIC TROLLEY	INTERNAL IR REFERENCE N° 117
		DOCUMENT NUMBER 94/03/13 D 1/1
		A.FLIPO ENGINEERING MANAGER

Type of equipment : TR2U250-H0E0MT1-PN-4040792 R  f: 47667260001

Equipment identification Nbr :

1	9	0	7	1	0	2
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1- Technical test

YES

1.1 - Conformity test to technical details.....

Remarks : **TYPE MOTOR 11148563 OMR 80 DANFOSS N   W80475799**

2- Results of test without load

-Mineral oil kinematic viscosity 37cst at 40  C

-Oil temperature between 30   to 50  C

2.1 – Counter balance valves adjustment :

Clockwise Rotation :

40

 bar

Counterclockwise Rotation

40

 bar

2.2 – Speed at nominal flow :

Type of trolley :

Standard	Rack and pinion
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Nominal Flow

10

 L/mn

Clockwise Rotation :

16.94

 m/min

Counterclockwise Rotation

16.43

 m/min

2.3 – Checking for leak absence :

3 – Static test

F = 1.5 x SWL = kg

4 - Comments on casting Good

5 - G  n  ral appearance Good

6 – Other Remarks 20411572

Date and visa Op  rator: **29/07/2019**

Acceptation Chef de section

DOCUMENTS A ARCHIVER APRES ESSAIS

Visa: 

Date: **29/07/2019**

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Type of equipment : TR2U250-H0E0MT1-PN-4040792 R f: 47667260001

Equipment identification Nbr :

1	9	0	7	1	0	3
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1- Technical test

YES

1.1 - Conformity test to technical details.....

Remarks : **TYPE MOTOR 11148563 OMR 80 DANFOSS N° W80475797**

2- Results of test without load

-Mineral oil kinematic viscosity 37cst at 40°C

-Oil temperature between 30° to 50°C

2.1 – Counter balance valves adjustment :

Clockwise Rotation :

40

 bar

Counterclockwise Rotation

40

 bar

2.2 – Speed at nominal flow :

Type of trolley :	Standard	Rack and pinion
Nominal Flow	10	
Clockwise Rotation :	16.43	
Counterclockwise Rotation	16.74	

L/mn

m/min

m/min

2.3 – Checking for leak absence :

3 – Static test

F = 1.5 x SWL = kg

4 - **Comments on casting** Good

5 - **G n ral appearance** Good

6 – **Other Remarks 20411572**

Date and visa Op rator: **29/07/2019**



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Date: **29/07/2019**

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		DOCUMENT NUMBER 94/03/13 D 1/1
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Type of equipment : TR2U250-H0E0MT1-PN-4040792 Rèf: 47667260001

Equipment identification Nbr :

1	9	0	7	1	0	4
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1- Technical test

YES

1.1 - Conformity test to technical details.....

Remarks : **TYPE MOTOR 11148563 OMR 80 DANFOSS N° W80475800**

2- Results of test without load

-Mineral oil kinematic viscosity 37cst at 40°C

-Oil temperature between 30° to 50°C

2.1 – Counter balance valves adjustment :.....

Clockwise Rotation :

40

 bar

Counterclockwise Rotation

40

 bar

2.2 – Speed at nominal flow :

Type of trolley :	Standard	Rack and pinion
Nominal Flow	10	
Clockwise Rotation :	16.35	
Counterclockwise Rotation	16.97	

L/mn

m/min

m/min

2.3 – Checking for leak absence :

3 – Static test

F = 1.5 x SWL = kg

4 - Comments on casting

Good

5 - Général appearance

Good

6 – Other Remarks 20411572

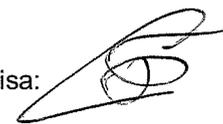
Date and visa Opérateur: **29/07/2019**



Acceptation Chef de section

DOCUMENTS A ARCHIVER APRES ESSAIS

Visa:



Date: **29/07/2019**