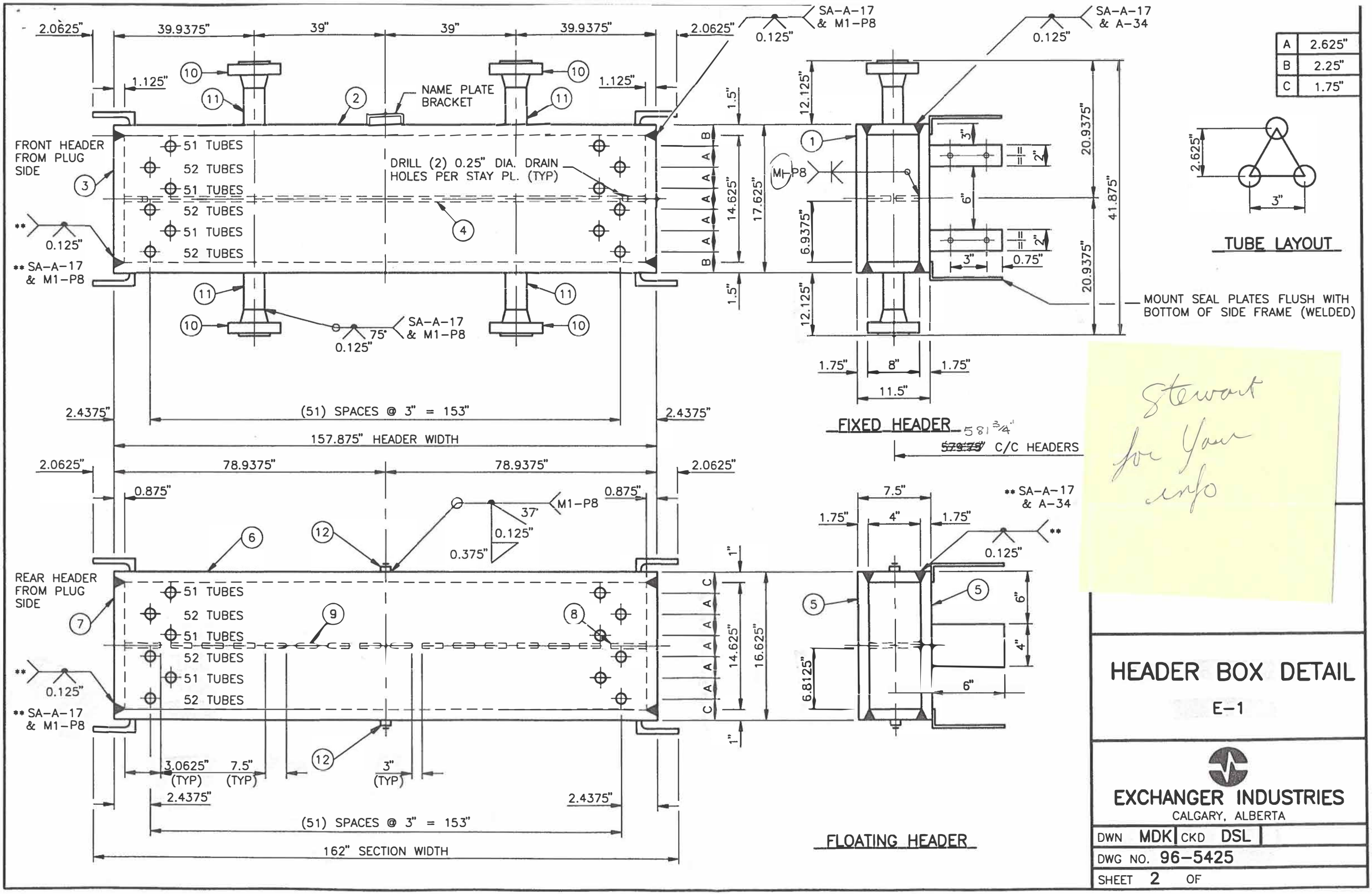
2.0625"
39.9375"
39"
39"
39.9375"
2.0625"
SA-A-17 & M1-P8
0.125"
SA-A-17 & A-34
0.125"
1.125"
1.125"
NAME PLATE BRACKET
FRONT HEADER FROM PLUG SIDE
51 TUBES
52 TUBES
51 TUBES
52 TUBES
51 TUBES
52 TUBES
DRILL (2) 0.25" DIA. DRAIN HOLES PER STAY PL. (TYP)
** 0.125"
** SA-A-17 & M1-P8
SA-A-17 & M1-P8
75°
0.125"
1.5"
14.625"
17.625"
1.5"
12.125"
6.9375"
12.125"
M1-P8
3"
2"
6"
2"
3"
0.75"
20.9375"
41.875"
20.9375"
MOUNT SEAL PLATES FLUSH WITH BOTTOM OF SIDE FRAME (WELDED)
1.75"
8"
1.75"
11.5"
FIXED HEADER
581 3/4"
~~579.75"~~ C/C HEADERS
2.4375"
(51) SPACES @ 3" = 153"
2.4375"
157.875" HEADER WIDTH
2.0625"
78.9375"
78.9375"
2.0625"
0.875"
0.875"
M1-P8
37°
0.125"
0.375"
REAR HEADER FROM PLUG SIDE
51 TUBES
52 TUBES
51 TUBES
52 TUBES
51 TUBES
52 TUBES
** 0.125"
** SA-A-17 & M1-P8
3.0625" (TYP)
7.5" (TYP)
3" (TYP)
2.4375"
2.4375"
(51) SPACES @ 3" = 153"
162" SECTION WIDTH
1"
14.625"
16.625"
1"
6.8125"
7.5"
1.75"
4"
1.75"
** SA-A-17 & A-34
**
0.125"
6"
4"
6"
FLOATING HEADER
A 2.625"
B 2.25"
C 1.75"
2.625"
3"
TUBE LAYOUT
Stewart for Your info
HEADER BOX DETAIL
E-1
EXCHANGER INDUSTRIES
CALGARY, ALBERTA
DWN MDK CKD DSL
DWG NO. 96-5425
SHEET 2 OF