

Storage Tank Internal Visual Inspection Report



Organization: Husky

Inspection Date: 23/06/2015 12:00:00AM

Plant: Northwest Alberta

Equipment ID: 66063019

Asset No: 66063019

System: N/A

Operating Unit: Muskwa Booster Stn

Background

Description:	TANK, AST, 400 BBL, T-710
--------------	---------------------------

Inspection

Inspector:	Roman Wynnyk	Company:	Husky Energy	Internal Lining/Coating:	Y
------------	--------------	----------	--------------	--------------------------	---

Inspection Comments

ID	Description	Condition	Location	NCR	Comments
V1	General (Other)	Good			Overall conditon is good.
V2	Corrosion	Fair			Minor corrosion noted under poorly applied coating patches.
V3	Erosion	No			
V4	Distortion	No			
V6	Deposits	No			Tank was properly cleaned for inspection.
V7	Welds	Good			No pitting or cracks visible.
V8	Nozzles	Good			All secure.
V9	Shell	Good			No visible damage

Inspection Summary

A visual internal inspection was performed on the tank. The inside was adequately cleaned for inspection. The interior of the tank is coated with Devoe 253 epoxy coating. The previous patch coating performed on the previous inspection(s) is peeling off and requires removal due to corrosion under the cracked coating. The peeled coating was removed and tank prep'd for new coating. Patch coating was applied. The remainder of the tank interior appears to be in good condition. Internal risers are secure. The coating on the shell and roof appears to be in good conditon. No visible damage noted on the shell, floor, or roof of the tank. The internal float is attached and functional. The fire tube guide is securely attached to the floor via welding . Some of the coating has become discolored from the heat of the fire tube, but is of no concern.

The fire tube was removed from the tank and sandblasted for inspeciton. MT inspection was performed on the welds of the tube. No cracks or anomalies were found. The tube was re-installed into the tank once the inspection was complete. No issues or concerns. No NCRs or IDRs were issued.

Storage Tank Internal Visual Inspection Report

Inspection Planning

Date of Inspection: _____ Date of last Inspection: _____ Date of Next Inspection: _____

The signature below certify that the above is a true report of the inspection / test of the equipment specified and consider fit for service until the date of next inspection.

Competent Inspector: _____ Report Generation Date: _____

Reviewed and Accepted by:

Next Inspection Date: _____

Approved by:

Signature: _____ Date: _____

Signature: _____ Date: _____