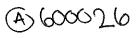


FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS (Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only) As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

1.	Manul	factured and c	ertified by				0121 Barlow		NE, Calgar	<u>/, Albert</u>	<u>ta, T3J 3</u>	C6	
2.	Manuf	factured for		Hu	usky Oil Ope	erations Lto (Name and add	d., Box 4490 fress of purchaser)	<u>), Stn. [</u>)					
3.	Locati	ion of installat	ion			McMulle (Name a	en TCP. L	<u>.SD: 03</u>	3-35-0782	<u>5 W4</u>			
4.	Туре	Veri	tical	12518 (Manufacturer's s	3236	V2200.2	<u>213 </u>		02 Rev.5_ Number)		I Board numb		2010 'ear built)
5.	The c		· - · · · · · · · · · · · · · · · · · ·	Manufacturer's s rties of all part:				_					
	CODE	. The design,	construction,	and workmans	ship conform t	to ASME Ru	Jles, Section \	∕III, Divi	ision 1			2007	
	to _		2009									Year 	
6.	Shell:	!	Addenda (da SA-516-70N		0.625"		(Code Case numb 0.0625"	iers)	4' -	0 "	(Special ser	rvice per UG-120 8' - 6" S	
		{Materia	al spec. number, g	grade)	(Nominal, thickn		(Corr. allow.)		(Inner dian	meter)	- Cnot	[Length (over	
7.	Seams	(Long.(welded,		tt)] [R.T. (spot or	1.0 (Eff., %)	(H.T. tem	p.) (Time, hr	ir) [Girth	Type 1 h,(welded, dbl., sngl	I., lap, butt)]	Spot (R.T. (spot		No. of courses
8.	Heads			SA-5							or full}]		
					no., grade)						pec. no., grad		
	1	ocation (Top,	Minimum	Corrosion	Crown	Knuckle	Elliptical	Coni		spherical	Flat	1	o Pressure
((a)	Bottom, Ends) Top	Thickness 0.5625"	Aliowance 0.0625"	Radius	Radius	SE 2:1	Apex A		adius	Diameter		or Concave) Cave
	(b)	Bottom	0.5625"	0.0625"			SE 2:1						ncave
L	If re			ibe other faster	nings)		<u></u>						
^		•						Material sp	pec. number, grac	le, size, nur	mber)		
Э.	MAV		50 PSIG (Internal)		(External)		nax. temp.		250°F (Internal)			(External)	<u> </u>
		design metal		<u>-20°F</u> at	<u>350 PS</u>	<u>ilG</u> . Hyc	dro., pneu., or	comb.		·	<u>45</u> !	5 PSIG	·
- ^		f Test											
10.	Nozz	les, inspection	n, and safety	valve openings	s:								
		Purpose Outlet, Drain)	Number	Diameter or Size	Туре		Material	I	Nominal Thickness	Reinford Mate	rcement terial	How Attached	Location
	Illier'	Onner, Draw		UI DIEC	SEE		ATTACHED		U4	+	RM	Attachou	
11.	Supp	orts: Skirt	No	Lugs 2	Legs	O1	her Supp	ort Luc	is Attache	ad	Head/	Shell & We	elded
			(Yes or no)	(Number	er) (N	Number)	{De	escribe}			(W	Where and how)	
12.		irks: Manufact of the report:		Data Reports	property identi	ified and sig	ined by Comn	nissione	d inspectors	have be	en turnisn	led for the to	llowing
	ILGIIIO	Of the reports					m number, Manufa						
		·		ype: Primary	•							v.5	
			Impa	act testing: e				_ ` _			iu. Ft.		
		18" Cl 3(00 RFBL FL	ange SA-10	Valve instal						Ø SA-19	4-2H Oty	<u></u>
				nge RF SA-1									
				BL SA-105N									
				lange SA-10									
_					CEDTIFICA	== 0= 01/6	- (=)=: D 001						
\ ,	U. som	rr i di se dho od	tanta ma	de la thin rong			P/FIELD COM			ation o	يسرام ميدادي	hin of th	' aanal
				de in this repor PRESSURE VI								•	.658
1	xpires		er 26, 2011				.,				h	1 ^	
D	ate _	1 Oct 2010	Co.	name		Enerflex			Signed		<u>wli</u>	Mode	
-					CEDTIEI	(Manufa	•	PECT				epresentative)	
I_{ν}	essel (constructed by	J		Enerflex I		HOP/FIELD IN	ISPECI	at	Calga	rv. Alber	ta, Canada	a .
1		•		commission iss			d of Boiler and	d Pressi	· -				
			Alberta			employed b				ABSA			
		•	•	scribed in this N						010		and state	•
				pelief, the Manu on 1. By signi									
				vessel describe									
sł	hall be	liable in any n	ganner for an	y personal piu	property	damage or	a loss of any	kind ari	ising from or	connecto	ed with th	pis inspection	1.
D	ate _	<u>UCT U 4 ZUT</u>	IU Sign	ed	(Authorized inst	v2	Commis	_	INlational Board (TL.//.	2 2	2 & ate Province and	f Alumbar)



FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section, VIII. Division

1. Manufacti	ured and certified	by			td., 10121 Barlow Trail NE,	Calgary, Al	berta, T3J 3C	6		
2. Manufacti	ured for		Hus		me and address of Manufacturer) tions Ltd., Box 4990, Stn. D.C	Calgary Alb	erta, T2P 3G7	7		
2 0001500				(N	ame and address of Purchaser)					
3. Location	of Installation			IV	IcMullen TCP. LSD: 03-35 (Name and address)	-07825 V	/4			
4. Type:	Vertica			Prima	ary Oil Separator		12518236			
-	(Horizontal, vertical, o		'		separator, heat exch., etc.)		(Manufacturers			
	V2200 242			40547 \	//02 Day 5			2040		
	V2200.213 (CRN)				/402 Rev.5	tional Board, Num	ber)	2010 (Year bull		
					Remarks					
Data Report Item Number	Purpose (Inlet, Outlet, Drain)	Number	Diameter or Size	Туре	Material	Nominal Thickness	Reinforcement Material	How Attached	Location	
10-N1	Inlet	1	10"NPS	CL300 RFWN	SA-105N/SA-106B	0.593"	SA-516-70N	UW16.1(c)	Shell	
10-N2	Outlet	1	10"NPS	CL300 RFWN	SA-105N/SA-106B	0.593"	SA-516-70N	UW16.1(c)	Shell	
10 -N 3	Manway	1	18"NPS	CL300 RFWN	SA-105N/SA-106B	0.937"	SA-516-70N	UW16.1(c)	Head	
10-N4	Oil Outlet	1	3"NPS	CL300 RFWN	SA-105N/SA-234-WPB/SA-106B	0.600"		UW16.1(c)	Head	
10-N5	PSV	1	3"NPS	CL300 RFWN	SA-105N/SA-234-WPB/SA-106B	0.600"		UW16.1(c)	Shell	
10-N6	lmm. Heater	1	3"NPS	CL300 RFLWN	SA-105N	0.81"		UW16.1(c)	Shell	
10-N7	LSHH	1	4"NPS	CL300 RFLWN	SA-105N	0.875"		UW16.1(c)	Shell	
10-N8	LSLL	1	4"NPS	CL300 RFLWN	SA-105N	0.875"		UW16.1(c)	Shell	
10-N9A	PDI	1	2"NP\$	CL300 RFWN	SA-105N/SA-106B	0.343"		UW16.1(c)	Shell	
10-N9B	PDI	1	2"NP\$	CL300 RFWN	SA-105N/SA-106B	0.343"		UW16.1(c)	Shell	
10-N10	TI	1	2"NPS	CL300 RFWN	SA-105N/SA-106B	0.343"		UW16.1(c)	Shell	
10-N11	TE	1	2"NPS	CL300 RFWN	SA-105N/SA-106B	0.343"		UW16.1(c)	Shell	
10-N12	Oil Return	1	2"NPS	CL300 RFWN	SA-105N/SA-106B	0.343"		UW16.1(c)	Shell	
10-N13	Oil Fill	1	2"NPS	CL300 RFWN	SA-105N/SA-106B	0.343"		UW16.1(c)	Shell	
10-N14A	LG	1	2"NPS	CL300 RFWN	SA-105N/SA-106B	0.343"		UW16.1(c)	Shell	
10-N14B	LG	1	2"NPS	CL300 RFWN	SA-105N/SA-234-WPB/SA-106B	0.343"		UW16.1(c)	Head	
10-N15	Drain	1	2"NPS	CL300 RFWN	SA-105N/SA-234-WPB/SA-106B	0.343"		UW16.1(c)	Head	
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<u> </u>										
						1	<u> </u>	1		
ertificate of Au	ithorization: Typ	e	"U"	No	33,658 Expires	Noven	aber 26, 2011	^		
ate1 O	oct 2010 N	ame			lex Ltd.	Signed		uno	Ÿ.	
00-	T 0 1 2040			(Manufact	urer)		(Repri	esentative)		
ite UU	T 0 4 2010		Name	1) la	Comm	issions	JJL/JJ onal Board (incl. endorse	<u> 758</u>	•	

104078-CRN-3 Additional Drawing No.

1 7 3-135 4

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

(Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)

.517	
Header Volume	cu.ft.

Header Volu	ne (cu.ft.)	Asireq	dulled by the FT	OVISIONS OF THE ASI	VIL DUILEI allu Fles	sule vessel C	oue rule	s, section	I VIII, DIVISION I			
Manufactured a	and certified	l by Harsco	Industrial	Air-X-Change						5, USA		
2. Manufactured f	or ENERI	FLEX LTD.,	,C&P-BARI	LOW, 10121 B		ie and addres IL NE, CAL						
3. Location of Inst	allation 😾	NKNOWN	030	35-78	(Name and	d address of	purchase	er)	(A) 59	8897		= ordanistica.
					(Name and a	ddress)	************		• 015		
4. Type Heat Ex (Horizontal of	changer r vertical, tank)		04079.3 turer's serial numl		883.213 CRN)		R-3, RE Drawing No		(Natio	68492 nal Board number)	201 (Year b	and and a second
The chemical CODE. The d				neet the require				4	ME BOILER AN 2007 to	D PRESSUR A09		
OODE. THOU	N.	/A			Low Temperat	ture	311101011	4	(year)	[Addenda (
6 Challs	10 To	e numbers)			cial Service per UG-1	120(d))	N1/A		NI/			
6. Shell: (Ma	SA516 7 Iterial spec. nun			75 in al thickness)	0.0625 in (Corr. allow.)	(I	N/A nner diame	eter)	N/. (Length (
	Corner Jo velded, dbl., sng		N/A R.T.(Spot or Fu			.75 e (hr) [Girth	n. (welded,	V/A dbl., sngl.,	lap, butt)] [R.T.	N/A . (spot or full)]		I/A Courses
8. Heads: (a) Mai	W 02 18		12 3	6 70(N)	S	(b) Mater		,		516 70(N)		
	Wagasachia		(Spec. r	no., grade)			James Construction		(Sp	ec. no., grade)		AND THE PERSON NAMED IN
Location (Top, Bottom,	7	Minimum hickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Rati	10.0	al Apex gle	Hemispherical Radius	Flat Diameter	Side to Press (Convex or Cor	
(a) TOP, BT		.625"	0.0625	N/A	N/A	N/A	N/	200	N/A	6" x 28.375"	N/A	
(b) ENDS		.5"	0.0625	N/A	N/A	N/A	N	/A	N/A	6" x 5.4375"	N/A	
f removable, bolts	used (desc	ribe other fa	istenings)			(Mate	rial spec. n	N/A number, gra	ade, size, number)	00k2/W00/A-2000 0.2000A-2-4-0	and the second s	
9. MAWP	350 psi		_	N/A (External)	at m	ax. temp.		300	°F	N/A		
Min. design met	**********	-49 °F	104	Service and a service of		Distance was		(Inte		(External		
Proof test	N/A		at	350 psi	•	Hydro, pne	eu., or c	omb. te	st pressure	HYDRC). at 455 psi	distribution of the same
0. Nozzles, inspec	- 4	Diameter (LN	ominal			How		
Purpose (Inlet, Out Drain)	et, Numbe	Size	Тур	е	Material	10,000	ickness	Reinfo	orcement Material	Attache	d Loca	tion
n/out Drain	1	6" 1"	300# RFV	VN SA350 LI SA350 LI	F2/SA333 GR.6		H-80	Weld		Welded	Header	
RAIN	2	1"	CPLG	SA350 LF		600	27000	Weld		Welded	Header Header	
			10.00	:		efa					110000	
1. Supports: Skirt	NO (Yes or no	Lugs	N/A Leg	gs N/A (Number)	Other		ructure Describe)		Attached		Bolted Where and how)	
. Remarks: Manufactu					ommissioned Inspe		150	shed for t	he following items		more and now,	
N/A				(Name of part, item	number, Manufacture	er's name and id	lentifying st	amp)				
Line 6T				OR Header D	Dimensions:	6.6875	" X 0		" X 2' 4.37	50"		
Straight le (A) TUBES:	70 x .62	25" OD,	Gauge: 1	nce betweer 6BWG, Mate	rial: SA21			Shee	t (B) INSP.	OPENINGS:	_	1
Additional Remark	s - See Attac	ched U-4					11					
We certify that the sta	itements mad	de in this repo		CATE OF SHO and that all detail				workma	nship of this vesse	el conform to the	ASME BOILER	₹
AND PRÉSSURE VE						4241	expires		2/31/2011	0.		
Date 07/28/2010	Co.	name		THE RESERVE THE PROPERTY OF TH	strial Air-X-Chan	igers			Signed 4	my)	Messel	1
	=		10 July 10 Jul	(Manufac						(Represe	ntalive)	
				CERTIFICATE								
essel constructed by Indersigned, holding	a valid comn	nission issued	by The Nation	ir-X-Changers nal Board of Boile	er and Pressure V	essel Inspec	tors and/	or the St	oosa, Oklahoma, i tate or Province	OK		I, th
and employed by On July 20, 2010					elief, the Manufac	have inspecturer has cor	cted the o	compone this pres	ent described in the ssure vessel in ac	is Manufacturer cordance with A	s Data Report o	n ND
PRESSURE VESSEL he pressure vessel d	CODE, Sec	tion VIII, Divis	sion 1. By sign	ning this certificate	e neither the Insp	ector nor his/	her empl	loyer ma	kes any warranty,	expressed or in	nplied, concernir	ng
property damage or a	loss of any k	kind arising fro	om or connect	ed with this inspe	ction.	COLOT HOL HIS	mer emp	oyel allo	an be nable in any	munificition any	porsonal figury	UI.
Date 07/29												
(OPPRINTED TO A STATE OF THE ST	9/2010	Signed_	1/1	Mah/	Cc	mmissions _		Al-a	11672	2A, OK765		
1196821		Signed_ v4.8.19	White	orfibrized Medi	Co	mmissions _		{National	11672 Board (incl. endorser	2A, OK765 ments), State, Prov	ince and number) Form and version:	: U1A

FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET

As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII,

. Manufactured and certified by <u>Harsco Ir</u>		cansas Road, Catoosa, Oklah lame and address of Manufacturer)	oma, 74015, USA
Manufactured for <u>ENERFLEX LTD.,C&</u>		ALL NE, CALGARY, T3J 3C6, Cond address of Purchaser)	CANADA
Location of Installation	,	UNKNOWN (Name and address)	econor (centre) (centre)
Type Heat Exchanger (Horizontal, vertical, or sphere)	N/A (Tank, separator, heat exh., etc		104079.3 (Manufacturer's serial number)
V1683.213 (CRN)	HDR-3, REV0 (drawing no.)	68492 (National Board number)	2010 (Year built)
itional nozzles, inspection and safety valve	openings:		
tional Remarks:			
, Type: 3/4X16UNF-Threaded, N			
: UCS-66(A) & FIGURE UCS-66 CU structed in conformance with A		LANGE IMPACT EXEMPT PER	t: UCS-66(G).
			11 20
X		₽	
ertificate of Authorization: Type <u>"U"</u>	No. <u>4241</u>	Expires	12/31/2011
Date <u>07/28/2010</u> Name	Harsco Industrial Air-X-Change (Manufacturer)	ers Signed	You K. Messe
	((Representative)

12518

FORM U-3 MANUFACTURER'S CERTIFICATE OF COMPLIANCE COVERING PRESSURE VESSELS TO BE STAMPED WITH THE UM SYMBOL, SEE U1(j) As required by the provisions of the ASME Code Rules, Section VIII, Division 1

	nufactured and	certified by			GE	A PHE S	YSTEMS	NORTH AME	RICA,	INC. 100 G and address o	EA DF	RIVE YO	IRK PEN	NSYLVAN	NIA 1/4	102 05/	-		-
Ma	nufactured for	Vilter Manufa	cturing, L	LC 5555	South Pa	ackard Av	enue Cud	ahy,WI 53110)										
	cation of installa							(Nam	e and a	ddress of Purc	haser)								
		W1013102 N	ost Ollecc	-	Bra	zod Plate	Heat Exc	hanger	(Name and address) anger 0.762 & 0.771 cu. ft.							H18	30CN1751	0038	
Ту		Vertical , vert., or sphere	·)		Dia		eparator, etc	.)	2020			(Capacity			(Mfg's, serial No.)				
	01	10788.9C		FP/		180M/785	8	(Year											
AS	SME Code, Sect	(CRN) ion VIII, Div.	1			ition,(ADD		(1021	. <i>-</i>		1518-4 Case N	lo.)							
Sh	ell (a) No. of	course(s):			180	and Addenda	a (oate)j	(b) Ove		ngth (ft & in.	.): _				15.4	1.00	l Hor	t Treatm	ent
	Course(s)	P	Mate			Thickne		_	ong. Joint (C				. Joint (C Full, Spo					Ime
o.	Diameter, in.	Length (ft & i	n.) Sp	ec./Grad		_	lom.		уре	Full, Spot,	None	Eff.	Type LAP	Noi Noi		N/A	_		N/A
0	10X20	0.094"		SA-240	316L		016		LAP	None	-	-	LAI	110		1111			•
		-		-		_	-		<u> </u>	-				-		-	-		
							ب		- /	h)				SA-240	304				
He	eads: (a)				A-240 30		0 T	,	(b)		(Mat	Spec. No.	, Grade or 1		T Time	& Temp.)		
_	Leastier (Ter	Thick		c. No., Gra	de or Type Radiu:	s) (H. f fin	ne & Temp. Elliptica	l Conical	Hei	mispherical	FI			Pressure	е		Catego		Les
1	Location (Top Bottom, Ends)	Min.	Corr.	Cro		Knuckle	Ratio	Apex Angl	е	Radius	Dian	eter	Convex			Туре	Full, Spo		Eff.
+	TOP	.134	0	N/		N/A	N/A	N/A		N/A	10>	(20	N/A	NIA		N/A	No		N/A
T	BOTTOM	.179	0	N	6567	N/A	N/A	N/A		N/A	10>		N/A	N/A	4	N/A	No	ne	N/A
lf	removable, bolt	s used (desci	ribe other	fastenin	g)							N/A				-			
									Incl	ket Closure				- 20 -	N/A				
T	ype of Jacket				N/A					not oloosis			(1	Describe as	ogee & v	weld, bar	, etc.)		
If	bar, give dimen	sions, if bolte	d describ	e or ske	tch							N/A						100	
	IAWP 40		L		max, te	mp.	350		-	°F.	Min. de	sign m	etal temp.		320	°F a		400	ps
	(intern		(external)				(internal)	(exte											
). I	npact test														at t	test ten	nperature	of -	. "
				4 1			None, Exe	mpt per UHA	51	ct tested)									
1.1		ых канж. te	st press.		(Ir pneu.		None, Exe		51	ct tested) Bur	st 2300)psig	Tested p	er UG101			nperature ed 2/25/20		
	lydro., poexix,		y valve or	penings:	pneu.	ndicate yes 525 psig	None, Exe or no and	mpt per UHA the component(Proof test	51	Bur				11 10 10	(p) W		ed 2/25/20	00	ation
2.1	lydro., pnexx, lozzles, inspect Purpose	ion and safet	y valve or Dia	meter	pneu. Flange	ndicate yes 525 psig	None, Exe or no and M	mpt per UHA the component(Proof test aterial	s) impac	Nozzle T		ss	Tested per	ement	(p) W	itnesse	ed 2/25/20	00	ation
2.1	lydro., poexix, lozzles, inspecti	on and safet n, etc.) No	y valve or Dia	meter Size	pneu. Flange Type	525 psig	None, Exe or no and Mozzle	mpt per UHA the component(: Proof test aterial Flang	s) impac	Nozzle T	hickne	ss rr.	Reinforc	ement rial	(p) W	/itnesse ow Atta zle	d 2/25/20 ched	Loca (Insp. (ation
2.1	lydro., pinexix, Nozzles, inspecti Purpose let, Outlet, Drain Inlet	on and safet	y valve or Dia	Size	Flange Type SW	525 psig	None, Exercise or no and Mozzle	ampt per UHA the component(- Proof test aterial Flang	51 s) impac	Nozzle T Nom.	hickne	rr.	Reinforc Mate	ement rial	(p) W	/itnesse	ed 2/25/20 ched Flange	Loca (Insp.	ation Open
2.1	lydro., INNEXX, lozzles, inspecti Purposo let, Outlet, Drain Inlet Outlet	n, etc.) No	y valve or Dia	Size 2.5 2.5	Flange Type SW SW	525 psig	Mone, Exercise on no and Mozzle SA-312 SA-312	ampt per ÜHA the component(- Proof test aterial Flang N/A	51 s) impac	Nozzle T Nom. .152	Co	rr.	Reinforc Mate	ement rial A	(p) W Ho Noz	/itnesse	ched Flange N/A	Loca (Insp.	ation Open
2.1	lydro., INNEXX, Nozzles, inspecti Purpose let, Outlet, Drain Inlet Outlet Inlet	n, etc.) No	y valve or Dia o. or	Size 2.5 2.5 2.5	Flange Type SW SW SW	525 psig	Mozzle SA-312 SA-312 SA-312	the component(-Proof test	s) impac	Nozzie T Nom. .152 .152	Co Co	rr.	Reinforc Mate N//	ement rial A A A	(p) W Ho Noz *1	/itnesse	ched Flange N/A N/A	Loca (Insp.	ation Open
2.1	lydro., INNEXIX, lozzles, inspecti Purposo let, Outlet, Drain Inlet Outlet Inlet Outlet	n, etc.) No. 1 2 6	y valve or Dia	Size 2.5 2.5 2.5 2.5 2.5	Flange Type SW SW	525 psig	Mone, Exercise on no and Mozzle SA-312 SA-312	ampt per ÜHA the component(- Proof test aterial Flang N/A	s) impac	Nozzle T Nom. .152	Co Co C	rr.	Reinforc Mate N// N//	ement rial A A A	(p) W Nozz *1 *1	/itnesse	ched Flange N/A N/A N/A	Loca (Insp.	ation Open
2.1	lydro., INNEXIX, lozzles, inspective purpose let, Outlet, Drain Inlet Outlet Inlet Outlet Outlet	on and safet a, etc.) No 1 2 6 7	y valve or Dia	Size 2.5 2.5 2.5 -	Flange Type SW SW SW SW	525 psig	Mozzle SA-312 SA-312 SA-312	the component(-Proof test	s) impac	Nozzle T Nom. .152 .152 .152	Co Co C	rr.	Reinforc Mate N// N//	ement rial A A A	(p) W Nozz *1 *1	/itnesse	ched Flange N/A N/A N/A	Loca (Insp.	ation Open.
2.1	lydro., INNEXX, lozzles, inspective Purpose let, Outlet, Drain Inlet Outlet Inlet Outlet Outlet	on and safet a, etc.) No 1 2 6 7	y valve or Dia	Size 2.5 2.5 2.5 2.5 2.5	Flange Type SW SW SW	525 psig	Mozzle SA-312 SA-312 SA-312	ampt per ÜHA the component(- Proof test - aterial Flang N/A N/A N/A	s) impac	Nozzle T Nom. .152 .152 .152 .152	Co Co C	rr.)))))	Reinforc Mate N// N//	ement rial A A A A A A	(p) W Nozz *1 *1	/itnesse	ched Flange N/A N/A N/A N/A N/A	Loca (Insp.	ation Open.
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#1, 12181 44TH STREET S.E. CALGARY ALBERTA PH:403-215-6961

AUTHORIZED BLUE TAG ASSEMBLER CALIBRATION REPORT

DATE

July 07, 2010

CUSTOMER:

Enerflex Ltd.

ADDRESS

10121 Barlow Trail NE

Calgary, AB T3J 3C6

SERIAL NUMBER

592027

PRODUCT NUMBER

91-34H12T82U1

INLET AND OUTLET

1.5" 300 RF X 2" 150 RF "H" Orifice

SERIES SAFETY RELIEF VALVE

9100

SET PRESSURE

300 PSI

LEAK TEST

0 BPM @ 285.0 PSI

CAPACITY

4,471 SCFM AIR

BACK PRESSURE

TEMPERATURE

70F

COLD SET

TRIM

STD

CANADIAN REGISTRATION #

0G8841.5C

QUOTE ORDER NUMBER

2094667 REV.1

WORK ORDER NUMBER

212335

CUSTOMER P.O. NUMBER

MP527114

LOCATION:

CUSTOMER ID#:

CUSTOMER REFERENCE:

THE VALVES PURCHASED ON THE ABOVE WORK ORDER NUMBER WERE BUILT PER SECTION VIII, DIVISION 1 OF THE ASME BOILER AND PRESSURE VESSEL CODE.

CERTIFIED INDIVIDUAL
QUALITY CONTROL

AB-83 2010-10

ABSA the pressure equipment safety authority

PRESSURE PIPING CONSTRUCTION AND TEST DATA REPORT

Field Construction :

In accordance with the provisions of the PESR Section 31(1)

the pressure equipment safety authority Final Data Report	r ⊠; Partial Data Report ☐ (from one ABSA- authorized Contractor to another ABSA- authorized Contractor).
C	Complete both sides of this Form
Constructed By: Enerflex Ltd	Owner's Job No: <u>12518</u>
(Name of ABSA authorized 10121 Barlow Trail N.E.	primary contractor or subcontractor) Calgary, AB T3J 3C6
Certificate of Authorization Permit No. AQ	P-1405(S) Expiry Date: November 26th 2011
2. Constructed For: N/A	
1950	primary contractor if different from above)
N/A	
	(Address)
Certificate of Authorization Permit No. AQ	
(Required when the primary contractor undertakes some/all of the	he quality functions, e.g., NDE, PWHT, Tie-in, fabrication, hydro test, final assembly etc.)
3. Owner: Husky Oil Operations Ltd.	
3	ne and address)
Site: McMullen TCP LSD: 03-35-	078-25 W4
그는 그	on of installation)
Certificate of Authorization Permit No. AQ	P- NA Expiry Date: NA y functions, e.g., NDE, PWHT, Tie-in, fabrication, hydro test, final assembly etc.)
(Required when the owner undertakes some/an of the quality	y functions, e.g., NDE, 1 will, Tie-ii, fabrication, nyuro test, final assembly etc.)
4. Piping Design Alberta Registration No.: PI	P-0079-G-120-P
,, ,	(Required if aggregate piping volume is over 0.5m ³)
5. Design Responsibility: Owner □; Contrac	tor 🗵
6. WP No.: WP-496.2 ; Company: Enerfle	x Ltd Owner's WP No. (If used): WP-
(Alberta Registration No.)	(Alberta Registration No.)
WPS No(s). used: 1,5,6,7	; Owner's WPS No(s). (If used):
7. Code: ASME B31.1 Non Boiler External F	Piping □; ASME B31.1 Boiler External Piping □;
B31.5 □; B31.9 □; CSA Z662 Stea	

Shop Construction ⊠;

Drawing No. Rev. No. Line No.	Fluid (Air/Stm. Etc.)	Des. Press. KPA	Des. Temp. ⁰ C (Max. & Min.)	Pressure Test KPA	Test Medium	Pipe Mat'l Spec. & Grade	C.A. mm	Pipe NPS & Schedule	Flange Material & Rating	PWHT/ Preheat Temp. ⁰ C	NDE
12518-111 R6 12518-113 R8 12518-115 R7											
12"-Air-FR0200-1-C31 10"-Air-K0200-1-C31 10"-Air-V0200-1-C31 8"-Air-AC-1-C31 8"-Air-AC-2-C31 3"-Air-V0200-3-C31	Air	2068	-29/121	3102	Water	SA 106B	1.6	12" Std. 10" Std. 8" Std. 6" Std.	SA 105, 300#	15.5	RT-10% MT-10% Fillets
10"-Air-V0200-1-L31 8"-Air-AC-1-L31 8"-Air-AC-2-L31	Air	2068	-29/121	3102	Water	SA 333-6	1.6	10" Std. 8" Std.	SA350-LF2 CL1, 300#	15.5	RT-10% MT-10% Fillets
6"-Air-V0200-3-C11	Air	1670	-29/121	2505	Water	SA 106B	1.6	6" Std.	SA 105, 150#	15.5	RT-10% MT-10% Fillets
3"-L-V0200-2-C31 4"-L-E0201-1-C31 3"-L-E0201-1-C31	Lube Oil	2068	-29/121	2275	Air	SA 106B	1.6	3" Std. 2" Std	SA 105, 300#	15.5	RT-10% MT-10% Fillets

ASME B31.3 ⋈ - Service Category: Normal ⋈, D □, M □, High Pressure □; Severe Cyclic Condition □

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А	D-	၀၁	20	I U- I	U

3"-L-E0201-2-C31											
1"-Air-AC-3-C31 From V0100 to K0100	Air	2068	-29/121	2275	Air	SA 106B	1.6	1" XH 1/2" S160	SA 105, 300#	NA	NA
1"-Air-AC-3-C11 1"-Air-V0100-3-C11	Air	1670	-29/121	1837	Air	SA 106B	1.6	1" XH	SA 105, 300#	NA	NA
2"-F-Supply-1-C11 2"-F-V0201-1-C11 2"-HG-Supply-1-C11	Gas	1034	-29/121	1137	Air	SA106B	1.6	2" XH 1 ½" XH	SA 105, 150#	NA	NA
1"-IA-Supply-1-C11	Air	1034	-29/121	1137	Air	SA106B	1.6	1" XH	SA 105, 3000 NPT	NA	NA
PCV Inst. Tubing Instrument Air	Air	1034	-29/121	1137	Air	SA 213-316	0	½" .049" 3/8" .035"	NA	NA	NA
TC Inst. Tubing	Gas	244	-29/121	268	Air	SA 213-316	0	½" .049" 3/8" .035"	NA	NA	NA
Hydrocarbon Drain Tubing	Hydrocarb ons	1692	-29/121	1861	Air	SA 213-316	0	½" .049" 3/8" .035"	NA	NA	NA
										2	

artial l	Data Reports ce	ertified by sub-co	ntractors are listed be	low and attached to this I	Data Report □						
No.	Line No.	Spool No.	Drg. No. (with Rev. No.)	Sub-contractor (Name)	AQP No. (if from Alberta)	Expiry (if from Alberta)					
			(With Key, No.)	(rune)	(ii ii iii ii	(II II offi I ii oo ii ii)					
hydros	static test, PWH	Γ etc.). For final da	ata report provide inform	de work that was not compl nation about the code work actor (e.g., hydrostatic test	that was not cor	npleted by					
	A CEDTIFICAT	TE OF COMPLIANC	Endorse certificat		E OF COMPLIAN	CF					
		TE OF COMPLIANCE Ontractor when supplying		Signed by the primary contract							
		Partial Data Repor	rt	CONTROL AND CALLS BY THE CALLS	Data Report	ins cortificate as a					
117											
		statements in this terials, constructi	S Data Report are	We certify that the sta							
		*	on conform to the	are correct and that pi	ping job no. 12	2518					
		ystem and the app		described in this Data							
code	10°C 5 5	your and the ap	prication 1 iping	accordance with the P							
Date				Codes Act and Regula		licable					
		Contrac	ctor	ASME Piping Code(s	SOUTH TANK THE LAND CO.						
				Date: Feb 23, 2011 I							
Print A	Authorized Represe	ntative's Name	Signature		Contract	or					
	177			Rebecca West		Tues					
This c Final	ertificate is no Data Report si	ot valid unless it igned by Primar	forms part of a y Contractor	Print Authorized Representative's Name Signature							
		Cl	ERTIFICATE C	F INSPECTION	3						
I, the	undersigned, en	nployed by		have ve	rified that all re	quired					
				piping described in this con							
				e examination requirements							
				and belief, the contractor ha							
accor	dance with the A	Alberta Safety Cod	es Act and Regulations.	By signing this certificate i	neither the inspe	ctor nor his or					
				rning the piping described in be liable in any manner for							
			rising from or connected		any personar ni	jury or					
r			a 1 0 massian a 12 mas io								
Date:				_ Date:							
	Owner's In	spector Name (plea	nse print)	ABSA Safety Cod (BOILER EXTER	es Officer (pleas						

Current version of this Form may be obtained from www.absa.ca

Owner's Inspector Signature:

ABSA Safety Codes Officer's Signature