

A 619833

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
(Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1. Manufactured and certified by Enerflex Ltd., 3615 34th Street N.E. Calgary, AB, T1Y 6Z8
(Name and address of Manufacturer)

2. Manufactured for Husky Oil Operation Ltd. Box 4490 Stn. D. Calgary, Alberta T2P 3G7
(Name and address of Purchaser)

3. Location of installation McMullen TCP LSD: 03-35-078-25 W4M
(Name and address)

4. Type VERTICAL, FUEL GAS FILTER 12605240 L-1488.213 FFT-065-01-CS-001 Rev.0 587 2012
(Horiz. or vert. tank) (Mfr's serial No.) (CRN) (Drawing no.) (Nat'l Bd. No.) (Year built)

5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 2010
Year

to 2011 2714 --
Addenda (Date) Code Case Nos. Special Service per UG 120(d)

6. Shell: SA-106-B 0.280" 0.0625" 0' 6.065" 4' 0.5" S/FOF
Matl. (Spec. No., Grade) Nom. Thk. (in.) Corr. Allow. (in.) Diam. I.D. (ft. & in.) Length (overall) (ft. & in.)

7. Seams: SMLS NONE 100 -- -- TYPE 1/7 SPOT 70 2
Long. (Welded, Dbl., R.T. (Spot or Full) Eff. (%) H.T. Time (hr) Girth (Welded, Dbl., Sngl., Lap, Butt) R.T. (Spot, or Full) Eff. (%) No. of Courses

8. Heads: (a) Matl. SA-350-LF2 CL.1 (b) Matl. SA-516-70N
(Spec No., Grade) (Spec No., Grade)

	Location (Top, Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)
(a)	TOP	1.00"	0.0625"	--	--	Bl. Flange	--	--	11.0"	Flat
(b)	BOTTOM	1.00"	0.0625"	--	--	Plate	--	--	--	Flat

If removable, bolts used (describe other fastenings) ---

9. MAWP 245 N/A 250 N/A °F
(internal) (external) psi at max. temp. (internal) (external)

Min. design metal temp. -20 °F at 245 psi. Hydro., pneu., or comb. Test pressure HYDRO AT 319 psi.

Proof Test --

10. Nozzles, inspection and safety valve openings:

Purpose (Inlet, Outlet, Drain)	No.	Diameter or Size	Type	Material		Nozzle Thickness		Reinforcement Matl.	Attachment Details		Location
				Nozzle	Flange	Nom.	Corr.		Nozzle	Flange	
SERVICE OPENING	1	6"	RFWN CL.150	--	SA105N	0.280"	0.0625"	--	--	TYPE 1	SHELL
INLET/OUTLET/ LSHH	3	1 1/2"	COUPLING	--	SA105N	CL.6000	0.0625"	--	FIG UW-16.1(c)	Welded	SHELL
LG/RAIN/VENT	4	3/4"	COUPLING	--	SA105N	CL.6000	0.0625"	--	FIG UW-16.1(c)	Welded	SHELL
DRAIN	1	1"	COUPLING	--	SA105N	CL.6000	0.0625"	--	FIG UW-16.1(c)	Welded	SHELL
LC	1	2"	COUPLING	--	SA105N	CL.6000	0.0625"	--	FIG UW-16.1(c)	Welded	SHELL

11. Supports: Skirt NO Lugs N/A Legs N/A Other N/A Attached N/A
(Yes or No) (No.) (No.) (Describe) (Where and how)

12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of this report: NONE
(Name of part, item number, Mfr's name and identifying stamp)

SERVICE: SWEET

CONST. DRAWING NO.: 12605-V-0301 REV.0

PSV ON PIPE AS PER UG-125

TESTING: NO CHARPY IMPACT TEST REQUIRED PER UG-20(f)

RADIOGRAPHY: SPOT UW-11(a)5(b)

CUBIC CAPACITY: 1.21 CUBIC FEET

CERTIFICATE OF SHOP/FIELD COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to

the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization No. 28071 expires December 7, 2012.

Date July 18, 2012 Co. name Enerflex Ltd.

(Manufacturer)

Signed [Signature]

(Representative)

CERTIFICATE OF SHOP/FIELD INSPECTION

Vessel constructed by Enerflex Ltd. at CALGARY, ALBERTA, CANADA

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of

ALBERTA

and employed by ABSA

ABSA

have inspected the component described in this Manufacturer's Data Report on JUL 24 2012, 2012, and state that, to the best of my knowledge and belief, the

Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his/her employer

makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer

shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date JUL 24 2012

Signed Nilanjan Nag

(Authorized Inspector)

Commissions 12860 A.B

ALBERTA

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(Nat'l Board. (incl. endorsements) State, Prov. and No.)