

Page 1 of 4 Rev. 9-24-07

Silvertin

Facility:

SEPARATORS INSPECTION REPORT

(Metric)

MCMILLAN BOOSTER Date: December 1, 2007 Report #: IR071201GENb

					1											
Area Supervisor:	DC	OUG BO	ISVER	Γ							W.O	. / C.	C.#	78650)	
				HI WALL		S	TATIC DAT	TA								
Alberta Reg. #:	42	6286	/	C	RN:		K-8706	.2	/		Nation	al Bo	oard #:	-		
Equipment Number:	66	065981	-	. N	lotifica	ation #:	605779	6 \$	1		Vessel	Clas	SS:	-		
Manufacturer:	PL	AINS O	IL FIEL	D LTD							Serial	Num	ber:	1868	V100A	
Equip. Description:	IN	LET SE	PARAT	OR							Locatio	n (L	SD):	12-24	-076-04W	/5
Equipment Tag #:				Y	ear B	uilt:	1996				Compa			BC-02	28379	
Province Installed:	AL	BERTA				ation #:	-				Skid / I			BC-02		
MAWP: 4964	•	Кра	Diamet	ter: O.D).	914	mm	Ra	adiograp	ohy:	RT	2	Nozzle	Rating:	300	#
MAWT: 38		C.	Diamet	ter: I.D).	-	mm	St	ress Re	lief:	NC)	Code S	tamp:	UW	
MDMT: -29	•	°C	Length		i/S	3048	ß mm	Ex	d. Coati	ng:	YES	S	Position	:	VERTIC	
Capacity: 1.68	3 1	m3	Overall	Length	า:	-	mm	Ins	sulated:		NC)	Support	:	SKIR	T
Internal Coating:	NO	Type:			-		Thickness	3:	-	mm	Manwa	ay:	NO	Size:	-	mm
Internal Cladding:	NO	Type:			-		Thickness	3:	-	mm	Test P		ure:	-		kpa
Inspection Port:	YES	Size:	51	mm	51	mm	Location:			TOP	SHELL		#2	BO	TTOM SH	IELL
Electrical Company of the Company of	N No.		Materi						ickness			-			Allowance	Marie Control
Shell		- 0	A-516-				22	.20	ickness		mm		Co	1.60	Allowance	mm
			A-516-			_		.46			mm	+		1.60		mm
Top Head Bottom Head			A-516-			_		.40			- Married Co.	-		1.60		
Inlet Nozzle			SA-106					.20			mm	+-		1.60		mm
Outlet Nozzle			SA-333					.90			mm	+		1.60		mm
Outlet Nozzie			3A-333	9-0							mm			1.00		mm
			1000			PI	ROCESS DA	TA					,			
Product Description:		NAT	TURAL	GAS	* × *,							ervi	ce: (SOUR	/ 20	PPM
Operating Pressure:	1	-				Kr			ng Tem	perat				-		°C
					1000		STATIC D.		1			Λ	1	,		
1 4 5 1 1 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1	•					acturer:						Flu	vid 5	ervic	e:	
Company I.D. #:	Mark Control					# / Type								01.	anest	-
The state of the s		47-1-A1			CRN:		OG23				}	100	tenance	Tlan:	Swe	NB
	38	mm	Ratir		300		Set Press	ure:		4516				1	0.0	Kpa
	64	mm	Ratir		150	#	Capacity:			6452	· ·	las	fer Rec	ord:	e: sweet	1 04
Location of PSV:	/L SEF	PARATO	R, O/L	PIPE				0								
		4410				INSPI	ECTION DE	TAI	LS							1999
Inspection Reason:		CODE IN	SPECTI	ON I	nspec	tions Re			VE		UT		. 7	M.18.	,0008	
Inspection Test Plan	:		-				e Used:		VE		UT			1		
Last Inspection Date			-				n Type:		VE		UT					
Next Inspection Due		20	011			nding R			NO	R	BI Cate	ory:	A	В	С	D
	Mark B.		the second	E-MAL G			SSEL STAT	rus		Marie In	· V	To a			1	
Integrity Status:	SU	TABLE	FOR C	ONTIN	UED S	SERVIC					Status:		SF			
This IR completes a	thoroug	gh inspe	ction; re	eschedi	ule as	indicate	d. Y	ES				do n	ot resche	dule.		
		diameter in the		The second			CTION SUL					No.				
A thorough inspect There were no reject There are no recom	table menda	defects ations to	observ be ma	ed at t	his tin	ne; the me.	vessel can				ed fit fo	rser	vice.			
There were no repa No NCR's were issue No IDR's were issue	ued at	this time	e.	ere rela	ted to	this in	spection.									
There was no inter				ned at	thie ti	ime										
There was no interi							n.									

RECOMMENDATIONS

REPAIRS COMPLETED

Silvertin

SEPARATORS INSPECTION REPORT

(Metric)

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Facility:

MCMILLAN BOOSTER

December 1, 2007

Report #:

Date: _

IR071201GENb

INSPECTION OBSERVATIONS

Date:

NON COMPLIANCES ISSUED

INSPECTION DEFICIENCIES ISSUED

EXTERNAL VISUAL INSPECTION

The nameplate is in tact and legible.

The instrumentation and its tubing are in good working condition with no detectable leaks.

The site glass drain is properly connected and in good condition.

The pressure retaining welds are in tact with no evidence of deterioration or visible cracking.

The vessel support is securely bolted to the skid floor.

The anchor bolts are in fair condition.

There is adequate access to the bottom head.

The vessel's ground connection is through the skid's ground rod.

The building to shell interface seal is in good condition.

The vessel is protected by a PSV that is nearly due for servicing.

The vessel is painted with mild corrosion, chips and scratches.

The piping and piping attachments are in fair condition with no detectable leaks.

The piping bolt up grading is B7 and 2H.

The attached piping is painted with mild corrosion, chips and scratches.

The outside piping is insulated with some minor cladding damage.

EXTERNAL NDE

NDE inspections were performed by Silvertip Inspection Services Ltd.

Some of the UT values recorded on the vessel are below nominal; however, they are still within corrosion allowance.

The UT values recorded on the drain nozzle are below nominal; however, they are still within corrosion allowance.

The UT readings taken on the piping are above nominal.

Static Data Verified by:

Only:

There were no UT done at the top head of the vessel due to snow and ice on the skid roof.

See the attached NDE reports for more detailed information.

INTERNAL VISUAL INSPECTION

INTERNAL NDE

			PRESSU	URE TESTS		1	1		
Test Completed: -	Test Pressure		Kpa	Test Accepta	able:	- 11	Test Report #:		
		INSPECTOR	CERTIFIC	ATION AND	ACCEPTANO	CE			
I, the undersigne									ed task list
ar	d that the stater	nents within the	nis report ar	e correct and	represent r	ylih	spection findings	S.	
External Inspector's		Inspec	ctor's Certifi	cation:	Inspec	bys	Signature:	12/17	Date:
GUY NORMAND	C.E.T.	API 510, 65	3, ABSA P	ESL, NACE	K	M	X	DE	CEMBER 1, 2007
Internal Inspector's	Name:	Inspec	ctor's Certifi	cation:	Inspec	tors	Şignature:		Date:
			-	- 15					-
	CHIEF OR LEA	D INSPECTO	R'S ACCEP	TANCE AND	SCHEDULE	CO	NFIRMATION		
Inspector's Na	ne:	Inspec	ctor's Certifi	cation:	Inspec	tor's	Signature:		Date:
DALE MART	N	P		_	19 m		(01	1.10.08
Vessel Inspection Interval	: Leave "As	ls": Ch	ange to:	PSV Insp	ection Interv	al:	Leave "As Is	":	Change to:
4 Yea	rs		Year	rs 4	Yea	ars			Years
Office Use Report Ente	red to SEQA Da	tabase by:					Date:		



WESSEL TYPE INLES P.S.I. M.D.M.T. T29 K.P.A. 4960 OF P.S.I. MAWP. oc K.P.A. 38 4960 IN. P.S.1. TEST PRESS. C.A. M.M. 1.59 K.P.A. IN. MATL SWELL THE M.M. SA 516 70N IN. MAT'L 3A 516 70 N ER RUI CODE PARA UW 12 A

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Facility:

SEPARATORS INSPECTION REPORT

(Metric)

Date:

December 1, 2007

Report #:

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OVERALL VIEW INSIDE THE SKID



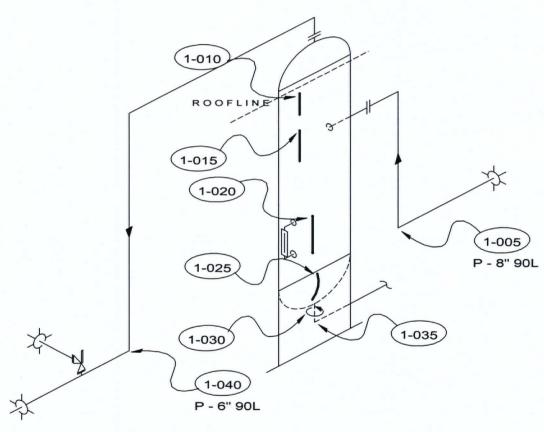
OVERALL VIEW FROM OUTSIDE

SEPARATOR UT REPORT

Page 1 of 1 Rev. 08-13-07

FACILITY:	0 47 7	MCMILL	AN BOOSTER			DATE:	DECE	MBER 01,	2007	REPORT	#: IR071:	201GENb	
AREA SUPERVIS	OR:	DOUG E	BOISVERT							W.O. / C.	C.# 78650	111	
					STATIC	DATA			Confidence has the	Kenne		ATTICKTED OF	
Alberta Reg. #:		426286	Contract to the second	CRN:	K-870)6.2			National Bo	ard #:	-		J. Korn S.
Equipment Number	er:	6606598	31	Notification	#: 60577	796			Vessel Clas	SS:			
Manufacturer:	E TEATH	PLAINS	OIL FIELD LTD.						Serial Num	ber:	1868 V100A		
Equip. Description	1:	INLET S	EPARATOR						Location (L	SD):	12-24-076-04	4W5	
Equipment Tag #:		•		Year Built:	1996				Company I.	D.#:	BC-028379		- Bildrigg
Province Installed:		ALBER'	ΓΑ	Registration	n#: -				Skid / Build	ing #:	BC-028381		
MAWP:	720	PSI	Diameter: O.D.	36.000 in	Radiograph	y:	RT 2	Nozzle I	Rating: 30	0 #	Position:	VERTICA	L
MAWT:	100	°F	Diameter: I.D.	in	Stress Relie	ef:	NO	Code:	U	N	Support:	SKIRT	
MDMT:	-20	°F	Length: S/S	120.000 in	External Co	ating:	YES	Capacit	/: 59	.33 ft3	Insulated:	NO	
Internal Coating:	NO	No. of Street	Thickness:	in	Internal Cla	dding:	NO	Type:	-		Thickness	S:	in
		March 1	Mate	rial		ATTENDED	Thicknes	TS .		and the same	Corrosion A	Allowance	Vieta T
Shell	U _{ny} Pro-	199	SA-510	6-70N		0	.874		in		0.063		in
Top Head			SA-510	6-70N		0	.845		in		0.063		in
Bottom Head			SA-510	6-70N		0	.839		in		0.063		in
nlet Nozzle	490.		SA-1	06B		0	.874		in		0.063		in
Outlet Nozzle	12 KI T		SA-3	33-6		0	.862		in		0.063		in
	SOF AP	No. To See		BAR ENGLISHED	PROCESS	DATA			MESSAGE THE			Edit In these	DATE WAS
Product Description	n:			NAT	URAL GAS		7		Servi	ce:	SOUR	20	PPM
Operating Pressur	re:		No. 1	PS	I Opera	ating Tem	perature:						°F





NOTES:

ALL VALUES ARE IN IMPERIAL UNITS FOR FITTINGS THE CORROSION ALLOWANCE IS EQUAL TO 12.5% MILL TOLERANCE S.O.B. = START OF BAND E.O.B. = END OF BAND LOW POINT= LOWEST READING IN THE BAND

TML	TML LOCATIO	ON
LIVIL	ITEM DESC	
1-005	P - 6" O/L 90° ELL	B-T
1-010	TOP SHELL	T-B
1-015	MID SHELL	Т-В
1-020	SHELL @ LIQ. LEVEL	Т-В
1-025	BOTTOM HEAD	T-B
1-030	BTM HEAD SCAN	N-E-S-W
1-035	V - 2" 90° DRAIN ELL	Т-В
1-040	P - 8" O/L 90° ELL	Т-В

TH	CKNESS	ES
NOM.	C.A	MIN.
0.280	0.063	0.217
0.874	0.063	0.811
0.874	0.063	0.811
0.874	0.063	0.811
0.874	0.063	0.811
0.798	0.063	0.735
0.344	0.063	0.281
0.322	0.063	0.259
	NOM. 0.280 0.874 0.874 0.874 0.874 0.798 0.344	0.280 0.063 0.874 0.063 0.874 0.063 0.874 0.063 0.874 0.063 0.874 0.063 0.798 0.063 0.344 0.063

	UT	READIN	GS - POII	NTS	All Manes	LOW RDG
1	2	3	4	5	6	@ POINT
0.351	0.355	0.349	0.352	0.351	0.356	3
0.891	0.893	0.895	0.897	0.895	0.894	1
0.896	0.898	0.896	0.897	0.898	0.899	1
0.898	0.895	0.894	0.892	0.891	0.892	5
0.949	0.935	0.914	0.878	0.879	0.867	6
-	0.881	0.853	7-0	-	-	SOUTH SIDE
0.343	0.336	0.336				2
0.404	0.389	0.391	0.393	0.408	0.417	2

BELOW	BELOW
NOMINAL	MINIMUM
1 1 1 E	-
-	-
	-
-	-
0.007	-
-	-
0.008	•
-	-

WO 6060166



SEPARATORS INSPECTION REPORT

(Metric)

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MCMULLEN GAS FIELD March 13, 2007 IR070313SGCd Report #: Facility: Date: DOUG BOISVERT W.O. / C.C.# 78578 Area Supervisor: STATIC DATA 426286 CRN: K-8706.2 Alberta Reg. #: National Board #: 66065981 6057796 **Equipment Number:** Notification #: Vessel Class: PLAINS OIL FIELD LTD. Serial Number: 1868 V100A Manufacturer: **INLET SEPARATOR** Equip. Description: Location (LSD): - 14-19-076-25W4 Equipment Tag #: Year Built: 1996 BC-028379 Company I.D.#: ALBERTA Province Installed: Registration #: Skid / Building #: MAWP: 4964 Kpa 914 RT 2 Nozzle Rating: 300 # Diameter: O.D. Radiography: °C MAWT: 38 Diameter: I.D. mm Stress Relief: NO Code: **UW 12A** °C MDMT: 3048 mm YES VERTICAL -29 Length: S/S Ext. Coating: Position: m3 Overall Length: mm 1.68 Insulated: NO Support: SKIRT Capacity: Internal Coating: NO NO Size: mm Type: Thickness: Manway: NO Internal Cladding: Type: Thickness: YES TOP SHELL #2 **BOTTOM SHELL** Inspection Port: Size: #1 51 #2 51 Location: #1 Thickness Corrosion Allowance Material Shell SA-516-70N 22.20 1.60 mm mm Top Head SA-516-70N 21.25 1.60 mm mm SA-516-70N 21.25 1.60 **Bottom Head** mm mm SA-106B 22.20 1.60 Inlet Nozzle mm mm SA-333-6 21.90 1.60 **Outlet Nozzle** mm mm PROCESS DATA **NATURAL GAS Product Description:** Service: **SWEET** Operating Pressure: Operating Temperature: °C PSV STATIC DATA Manufacturer: Tag Number: **NOACCESS** Company I.D. #: Model # / Type: Equipment #: Serial Number: CRN: Code Stamp: -Set Pressure: Back Pressure: 0 Inlet Size: Rating: Kpa Kpa Capacity: Outlet Size: mm Rating: Service Date: Location of PSV: INSPECTION DETAILS CODE INSPECTION UT Inspection Reason: Inspections Required: VE Inspection Test Plan: Inspection Type Used: -Last Inspection Date: VE UT Next Inspection Type: 2012 NO RBI Category: Next Inspection Due: Outstanding Repairs: A В C D VESSEL STATUS SEE THE INSPECTION REPORT Inventory Status: IDLE Integrity Status: This IR completes a thorough inspection; reschedule as indicated. NO Partial inspection; do not reschedule. INSPECTION SUMMARY

This equipment is not at the location specified on the inspection list supplied.

This equipment is currently idle and will probably not be returned to service in the near future.

There were no rejectable defects observed at this time; the vessel can be recommended fit for service.

There were no repairs performed that were related to this inspection.

No IDR's were issued at this time.

There was no external visual inspection performed at this time.

There was no external NDE performed during this inspection.

There was no internal inspection performed at this time.

There was no internal NDE performed during this inspection.

No inspection was carried out on the separator because of no winter road access.

RECOMMENDATIONS

Calgary Technical Services should be notified when the equipment is returned to service.

The Husky database should be updated to change the status of this vessel to idle.

REPAIRS COMPLETED



Static Data Verified by:

Only:

SEPARATORS INSPECTION REPORT

(Metric)

Page 2 of 3 Rev. 9-17-06

Facility: MCMULLEN GAS FIELD March 13, 2007 Report #: IR070313SGCd Date: INSPECTION OBSERVATIONS NON COMPLIANCES ISSUED The equipment stated in this report has been moved to an unknown location. See NCR070313SGCb Y No DCR LEOWRED. EQUIPMENT IS IDLE. OF NOTE SEPT 18,07. INSPECTION DEFICIENCIES ISSUED EXTERNAL VISUAL INSPECTION EXTERNAL NDE INTERNAL VISUAL INSPECTION INTERNAL NDE PRESSURE TESTS

Test Completed:	-	Test Pressure:		Kpa	Test Accepta	able: -	Test Report #:	-
		IN	SPECTOR	CERTIFIC	ATION AND A	ACCEPTANCE		
I, the und		I, certify that the eq I that the statemen						
External Insp	pector's	Name:	Inspec	ctor's Certifi	cation:	Inspector's	Signature:	Date:
STACE	Y COW	IE .	API 51	0, UT2, MT	2, PT2	Mari		MARCH 13, 2007
Internal Insp	ector's	Name:	Inspec	ctor's Certifi	cation:	Inspector's	Signature:	Date:
140								
		CHIEF OR LEAD I	NSPECTO	R'S ACCEP	TANCE AND			
Inspecto	or's Nam	ie:	Inspec	ctor's Certifi	cation:	Inspector's	Signature:	Date:
JEFF (CRABBI		Des	1240		100		06/12/2007
Vessel Inspection	Interval:	Leave "As Is":	Ch	ange to:	PSV Insp	ection Interval:	Leave "As Is":	
5	Year	s INHE		Year	S	Years		Years
Office Use Repo	ort Enter	ed to SEQA Databa	ase by:				Date:	

QUSCUM2883 66065981 N# 6017337/12

PAGE: 1 of 2

FACILITY	М	Mullen e	AST	DAT		02/02/11			REI	PORT# IR	0202	211RBP
	Section 1	Name of the Party				L STATIC	D	ATA				Mark States States and A
Prov. Insp.		426286		CRN		06.2 3				iip Tag #		
Equipment	Locat	ion (LSD)	McM	ullen, Co	mpresso				Seri		868 V	/100A
Equipment	Desci	ription	Inlet	Separat	or	14-1	9	-76-25	Ves	sel Class		
Manufacture	er	Plains						wy	Yea	r Built 1996	3	
MAWP	720		Psig		@ 10	0		°F	MDI	MT -20		°F
CODE : UN	1 🗆	U 🛛 U	2 🔲	RT:	1 🛛 2	2 3 3	4		PWI	HT: YES [D ⊠
Shell M	lat'l	SA-516 7	ON	Thic	kness	0.87	4	in	Corr	Allowance		in
Head M	lat'l	SA-516 7	ON	Thic	kness	0.83	886	in	Corr	Allowance		in
	lat'l				kness			in	Corr	Allowance		in
Internal Coa	ating	: YES [NO [Inter	nal Clad	: YES [NO 🛛	Cap	acity		ft ³
Manway:		YES [NO [Insp	ection Po	rt: YES		NO 🛛	Skir	t⊠ Legs[Saddle
Nozzle Rati	ng		lb ANS	SI Pain	ted:	YES	X	NO 🗆	Insu	ilated :	YES	□ NO ⊠
		Carlo Telegrapia			PPC	OCESS DA	T	4				
Product Des	scripti	on Na	atural G	as	FAC	JULUU DA				Sweet 🗵	1 So	our 🗌
Operating P					osig	Ope	ra	ting Temper	ature			°F
The state of the s			a de la fila e			STATIC D		TA .			(P-1)	
PSV ID#		Location	1		ze	Set Pressure		Capacity SCFM / Lbs/Hr / G	РМ	Manufacturer		Serial
	She	ll		1.5	2.5	655	4	6152 scfm		Farris	CE-	-43447-1-A10
							+		-			
					INSDE	CTION HIS	TC)PV				
RBI Catego	rv	AD BD CD	I DI	Last	Inspectio		UN	JK I	W.C).# CO17	52	7-
Inspection Ta					ction Type					ection Reason	100	
Inspection T	echn	iques Requ	uired	Next	Inspection	Type Ve	-1	ur	Due	Date	200	
VE VI RT	UT	MT PT	PT TT	Outs	tanding F			in dent 6		Art Land	24.2	
			4 (SE) 10 (F) 10	· · · · · · · · · · · · · · · · · · ·	INSPEC	TION SUN	IM	ARY	essinias as			
External ins servicing.	spect	ions and t	thickne	ss readir					defe	cts. No reco	rd of	PSV
					RECO	MMENDAT	10	NS			limba	1511、宋本建筑
Service the	PSV											
	Tylescour		Service Control		DEDAG	20 001151		TED				
Object Name			Caus		REPAIR	RS COMPL Dam	-		alterit.	Repair Act	ivity	
Object Name			Caus			Dair	iay	ge .		Nepall Act	avity	
						SEL STAT	US					
Integrity St	atus				ntinued	Service				pairs Require s Required	ed	Replace
Inventory S	tatus		Inservic	e Fully Ut	ilized			Idle		Surplus		☐ Scrap

Husky Energy PRESSURE VESSEL INSPECTION REPORT

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FACILITY	McMullen	DATE	02/02	/11	REPORT # IR020211RBP
Prov. Insp. #	426286	CRN	H8706.2		Equip Tag #
		INSP	ECTION O	BSERVATIONS	
	NONCOMPL			CTION DEFICIENC	CIES ISSUED
		EYTE	DNIAL VIGI	JAL INSPECTION	
SERVICE PROPERTY		ENTE	KINAL VIOC	AL INSPECTION	
					external paint coating is in good
condition. Pip	ing connections are corr	rectly bolt	ted. PSV ir	stallation is accepta	able.
		FXTE	RNAL NDE	EXAMINATION	
100					
TML ID	Min. Avg.				
-005	0.889 0.895				
-010	0.891 0.895				
-015	0.891 0.895				
		INTER	RNAL VISU	AL INSPECTION	
		114	DNAL NDE	- TVA BAINIA TION	
		INIE	RNAL NDE	EXAMINATION	
			PRESSU	RE TEST	
Test Complete	ed Yes No	Test Acc		☐ Yes ☐ No	Test Report #
				ERTIFICATION	
I, the undersig					ordance with the assigned task list and
Inspectors Na		unin uns r	ероп аге с	Inspector's Signatu	
Inspection Co	AN HOUSE OF AN ANYMOUTH IN THE STATE COLLECTIVE	Iting I td		Date	02/02/11
inopositori Sol		The second second second	CCEPTANO	CE & SCHEDULE C	
Lead Inspecto	E-104-10 10 10 10 10 10 10 10 10 10 10 10 10 1		Signature	nella	Date / 4/9/05
Vessel Inspect			Leave "as-	is" 🛛	Change to
PSV Inspectio	V -		Leave "as-	~_	Change to
Office Use On		A Database		/-	Date
Office Use Off	Static Data Verified h		-		Date

- ALBERTA LABOUR General Safety Services Division Boilers Branch 6th Floor, 10808 - 99 Avenue Edmonton, Alberta

MANUFACTURER'S DATA REPORT FOR PRESSURE VESSEL

DÉCLARATION DE CONFORMITÉ DU CONSTRUCTEUR US PRESSION

5K 0G2	DEGENIATION DE CONFORMITE DO CO
Partial/Partiel	D'APPAREILS SO
	(7,7)

Upon snipment ci a pressure vessel, unis form fully and correctly filled in must be mailed to the office of the Chief Inspector in the province of installation in accordance with the regulations under the Act, governing the construction and installation of pressure vessels.

Manufactured by				iom at adresse du cons					
Construit par				AVFINUE S.E. CAI			C2G 1P5		
Manufactured for Construit pour	BDR ENGINE			onsignee Nom et adres 00, 1601 WESTMOUN				T2N 3M2	
Uitimate owner Utilisateur	RENAISSANO			3000, 425 - 1 ST	TREET S.W.	CALGA	RY, ALBERTA	T2P 3L8	
Location of Installation Lieu d'Installation	Address/Adress STOCK	14							
Pressure vessel/Appareil	Γ'								
yperGentre			Se	enal No.Nº de sene	1	ear punt/A	nnee de labrication	Overall Length	Long.tot
INLET SEPARATOR				1868 V100 A		1996		3638	
rovincial Registration No C. d'enregistrement provincial -	NEC	06.23	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	ational BoardN° Na	tional Board	•	ON° de dessin	Diameter: Dia	netre
The chemical and physical Les propriétés chimiques e The design, construction and was a conception, la construction	et physiques d workmanship con et la façon sont	e toutes le	SA 851.	ASME BS1. Sec VIII	exigences o	ations of tes specifi vision	the A.S.M.E. Collications de mate	code. Code ca N° de c:	se No.
Les propriétés chimiques e	or physiques d vorkmanship con et la façon sont reports prope s report: natructeur adéc apport:	e toutes le ntorm to C conformes rly identifi quatemen	SA 851. S à ACNOR lied and signitidentifiés	ASME BS1. Sec VIII gned by authorized in	napectors ha	atlons of les spécif vision leve been i	the A.S.M.E. Collections de mate Addenda, Supplement 1995	Code ca N° de ca following itea	se No. is —— ns of the vants du
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	Marerial	Thickness	Corr.	Diameter	Overall Length	Num		oints o	oints te circonfére	nce		gitudinal . ts longitud		P.W.H Traite	r.T. ment therm.
Description	Matenau	Epaissour	Surépais. de corr.	Diametre	Long.	Nom	ions	Туре	A.T. Radi	09.	Type	A.T. Radiog.	Efficiency	Temp	. Time Duree
#1-	SA 51670N	22.2	1.59	914	2438		1	1	SEE SPOT		1	FULL	1.0	NR	
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Heads/Tetes															
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TOP	3	SA51670N	21.46	1.59					2:1			,			CONCAVE
EOTTOM		. "	21.31												"
Removable balts use Boulons amovibles u	The state of the s		-				Mat I Spe	c./Spe	c. du mat.			Gra	de	Size	or Dimension
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Partie de l'appareil ing p		ing pr Const	nstructed for max, allowable - ork-		1	max, temp. Min. Temp. (when le 29°C) Temp. min. (interieu 29°C)				combination)		vre (hy	dro-		
INLET SEPA	PATOR	150	parimis		60 KPA	1	38 •			_2	9 °C			7/	40KPA

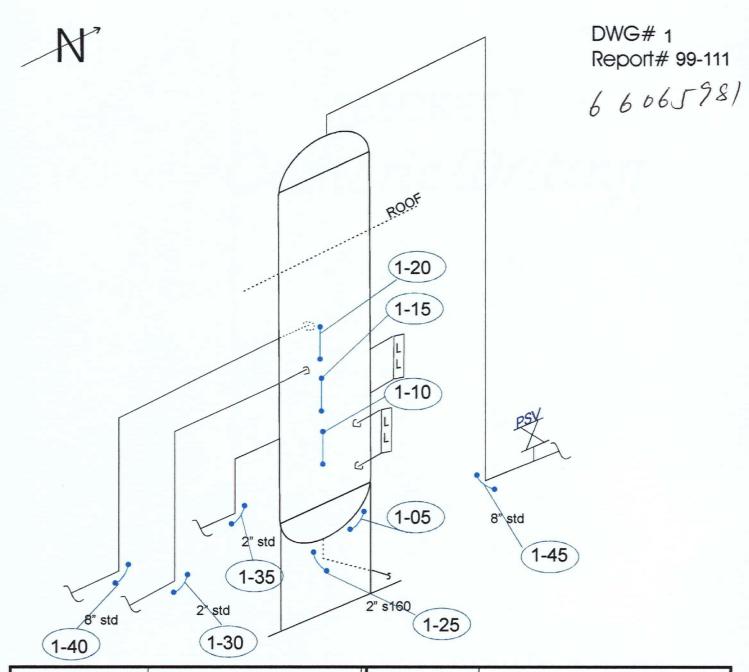
		imriali Materiau		meter Clametre	and the second second second	Luckuess	Sureoais.		Attachment Mode d'attachement
uoe material. Materialu des tubes		Diameter/Diametre		minai [hickness Bisseur nominale		Number, Nore	Type (Dro		Heating Surface Surface de chaulte
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Type of jacket/Genre de chen	The second second	cxer closure	154	Pression d'épre	tuve	Heating Surface Surface de chai	utte	A) 426	
Salety Valve Outlets/So Number:Nombre Dimensi		Location/End	aroit						
Nozzies and Openings.	Tubulu	ess of curvery							1
PurposerBut	Number Nombre	r Dimension	fyρe	<i>Material</i> Materiau	Nominal Thickness Epaisseur nominale	Matenau	Now artached Genra d'attaches	# F	Location/Engrait
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Manufactured for: Location: RENAL						s of Purchas	CALGARY, AL	OLAIA I	LIV AIL
	DOTTOD DIDE	or bib.			(Name &	Address)			
Type: VERTICA	T		INLET SE	EPARATO	R		1868 VIC	O A	
	ert, Sphere)		(Tank	, Separat	tor etc.)		(N	frs Senai	No.)
K 8706.23			978 B501			_	1996	(Year Built	
(CRN)				(Drawing) NO.)			(Tear built	
Data Report Item	737 200		1. 196	16	The state of	and the second		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
Nozzles & Openings	Purpose	Number	NPS or Size	Туре	Neck Material	Nominal Thickness	Reinforcement Material	Now Attached	Location
N1	INLET	1	219.1	RFWN	SAL06B	22.2	**************************************	WELDED	SHELL
N2	CUTLET	1	168.3		635 II	21.94	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	11	TOP HEAD
N3,N4	H.C. OUT LIQ. OUT	2	60.3	."	n n	8.71		Su Sup	SHELL
C1	DRAIN	1	"	PIPE		1 di	1 3 <u> </u>	u	BIM. HEAD
C7 A/B	INSP.	2	u g	CPLG	SA105	6000#			SHELL & TOP HEAD
C2,C3,C4,C5,C6 - A/B,C7A/B,C8,C9	PI,TI,MISC.	10	21.3 to	3 11	"	100		u ·	SHELL
				, in					- 10 m
	(00)	10 30 30 30 30							
Other									
Date 96-12-05	Name		INS OIL L				Signed		1/7



#111, 8930 - 99 Avenue, Ft. Saskatchewan, Alberta T8L 3L1 Phone: (780) 998-4524 Fax: (780) 998-0686

Ultrasonic Corrosion Survey



Owner:	Renaissance Energy	Location:	14-19-76-25W4
Equipment:	Inlet Header	Provincial#:	A 426286



#111, 8930 - 99 Avenue, Ft. Saskatchewan, Alberta T8L 3L1 Phone: (780) 998-4524 Fax: (780) 998-0686

Client: Renaissance Energy Ltd.

Location: 14-19-76-25W4

1

Facility: McMullen East Comp. Stn.

Report #: 99-111

Equipment: Inlet Separator

Drawing#:

Provincial #: A 426286

Vessel					Survey Date:	Aug 1/99			
Point #	Type	Nominal	Mill	Flag Thick.	Reading	Readings	Readings	Readings	Corr. Rate
			Tolerance	[mm]	Type	[mm]	[mm]	[mm]	[mm/yr]
1-05	bt. head	21.310	0.250	21.1	minimum	22.1			
					average	22.8			
1-10	shell	22.200	0.250	22.0	minimum	22.5			
					average	22.8			
. 1-15	shell	22.200	0.250	22.0	minimum	22.6			
					average	22.9			
1-20	shell	22.200	0.250	22.0	minimum	22.8			
					average	23.0			
				0.0	minimum				
					average				

Pi	oing					Survey Date	: Aug 1/99	0	0	
Po	int#	Type	Nominal	Mill	Flag Thick.	Reading	Readings	Readings	Readings	Corr. Rate
				Tolerance	[mm]	Type	[mm]	[mm]	[mm]	[mm/yr]
1	-25	2"s160	8.7	1.1	7.6	minimum	8.7			
						average	9.3			
1	-30	2"std	3.9	0.5	3.4	minimum	3.4			
						average	3.9			
1	-35	2"std	3.9	0.5	3.4	minimum	3.4			
	10.7.1					average	3.8			
1	-40	8"std	8.2	1.0	7.2	minimum	8.2			
		0 0.0	0.2			average	8.7			
1	-45	8"std	8.2	1.0	7.2	minimum	8.8			
1	-40	O Sta	0.2	1.0	1.2	average	9.4			
					0.0					
				0.0	0.0	minimum average				

Ultrascan Inspection			Drawing #	1
Report number:	99-111	Date: Aug 1/9	9	
EQUIPMENT INFORM	MATION			
Owner:	Renaissance E	•••		
Location:	McMullen East	Comp St LSD:	14-19-76-25V	V4
5	6			
Description:	Separator		In Service:	Υ
Manway:	A 400000		Sweet/Sour:	sour
Provincial #:	A426286		CRN:	K8706.23
Tag number:	Disina		Serial #:	1868V100A
Manufacturer:	Plains	^	Year Built:	96
MAWP: Test Pressure:	4960KPA@380		MDMT: Coated:	-29C@4960KPA
Shell Material:	SA51670N		Thickness:	22.2mm
Head Material:	SA51670N		Thickness:	22.2mm 21.31mm
Tube Material:	SASTOTUN		Thickness:	21.3111111
Mill Tolerance: Heads	0.25mm		Diameter:	
	0.25mm			
	0.25mm		Height: RT code:	2
Length: Volume:				2
Heat treatment:			Drw. ref:	NI.
The Contract of the Contract o			U stamp:	N
Comments:				
Prev. Inspection Date			Next Insp.:	
Type of inspection:			Company:	
Previous reports:			Company.	
SAFETY VALVE INFO	entire a programme de la companya de			
Vessel/line ID:	A426286		MAWP:	4960KPA
Serial number:	CE-43447-1-A	10	Set pressure:	4514KPA
Manufacturer:	Consolidated		Model #:	
PSV ident.:			Service:	
Inlet size:	1.5		Capacity:	
Date of previous servi	ce:			
Previous service comp	pany:			
Date placed in service):			
Vessels protected by	and the same of th	A426286	Primary	
	- 2)		Primary	
	- 3)		Primary	
Comments:	no service tag			