

## Tank Inspection Report

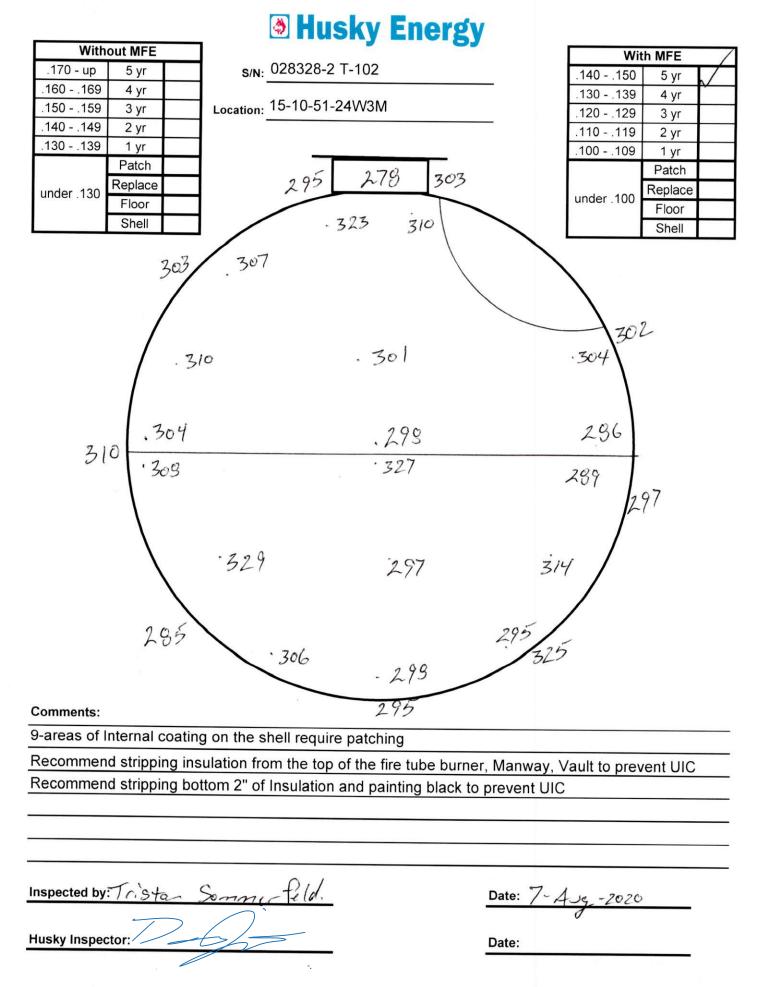
Location: 15-10-51-24W3M		<sub>Tank Type:</sub> Sales		Date: 7-J <del>uly</del> -2020		
Mfg: Foremost	Year bl	t: 2013	s/N: 028328-2 T-102	CAP: 1000 bbl		
Floor Thk: 1/4"	Shell Thk: 1/4	" X 3/16"	Roof Thk: 3/16"			
Requisitioned by: Dave Jewitt		Approver: Davi	d Hinz Ap	prover Code: 2Z-10005709		
WO #: US-062179-00-01-TI	#: <u>8401417768</u>	CC:	SAP #: 10	00000995		

ID	Item	Yes	Good	N/A	See Notes
	GENERAL				
T1	Other (Please Explain)			Х	
T2	Corrosion			Х	
T3	Leaks			Х	
T4	Vibration			Х	
T5	Dissimilar Flange Rating			Х	
T6	Ladder/Stairway	Х	х		
T7	Platform	×	х		
T8	Electrical Ground	х			1
T9	Cathodic Protection			Х	
T10	Painted Inactive Corrosion			Х	
T11	Coating/Painting	Х	Х		
T12	Level Gauge	×	×		-
T13	Bottom	Х	Х		
T14	Secondary Containment	X	X		
T15	Shell	Х	X		
T16	Roof	X	X		
T17	Agitator/ Mixer			Х	
	SUPPORTS				1000 F
T31	Other (Please Explain)			X	
T32	Foundation	X	X		2
T33	Anchor Bolts			Х	
T34	Windgirders			X	
	CONNECTIONS		Sylvania		
T41	Other (Please explain)				
T42	Small Branches		<b>—</b>	X	
T43	Nozzles	×	×		
T44	Pipe Manifolds	222	1238	X	
T45	Swing Lines			X	
T46	Manways/Hatches	X	×		
T47	Reinforcing Pads	X	X		
T48	Inadequate Thread Engagement	×	×		
T49	Bolting			X	
T50	Flanges	X	X		
T51	Leak Clamps	1	-	X	
	INSULATION			7	No. of the
T61	Other (Please explain)	X			3
T62	Damage	+ "	-	X	
T63	Penetrations	X	×		3
T64	Jacket	+ ^	-	Х	-
T65	Banding	-	-	X	
T66	Seals/Joints			×	
	RELIEF DEVICE			^	70200
T7t	Other (Please explain)	X			4
T72	Corrosion	+ ^		X	4
T73	Leaks	+		X	
T74	Restricted InleUOutlet	+		X	
T75	Manual Operation Lever	-		X	

### INTERNAL INSPECTION:

ID	Item	Yes	Good	N/A	See Notes	
	GENERAL					
T1	Other (Please Explain)			Х		
T2	Corrosion			Χ		
ТЗ	Erosion			Х		
T4	Distortion			Х		
T5	Blisters			Х		
T6	Deposits			Х		
T7	Welds	X	Х			
T8	Nozzles	Х	Х			
Т9	Shell	Х	Х			
T10	Roof	Х	х			
T11	Floor	Х	х			
	GENERAL					
T21	Other - Firetube	Х	Х			
T21	Other - Anodes			Х		
T22	Annular Ring			Х		
T23	Sump			Х		
T24	Roof Supports			Х		
T25	Thermowells	×	×			
T26	Metallic Linings			X		
T27	Non Metallic Linings	Х			5	
T28	Internal Steam Coil / other Piping	×	×			
T29	Level Gauge	Х	Х			
T30	Other Welded Attachements	Х	Х			
Bac	kwelding Req'd			Х		

ID	Notes				
1	Electrical Ground not connected				
2	Tank is on double layer of planks				
3	Rust rundown from 2" Scada, and tank shell. Insulation bulges				
4	Relief Valves not installed				
5	Internal coating requires patching				
	1				





## NONDESTRUCTIVE INSPECTION REPORT

### CA1091-NDT-450

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Type of Inspection: UT/Vis Rev: N/A

Test Technique: o-deg/ Floor Scan

Equipment: DMS2 /Flashlight/ MK 4 Floor scanner

Code/Standard: Client Information

Client: HUSKY OIL OPERATIONS

IRISNDT #: LYN2000727 Location: 15-10-51-24W3M

Item Inspected: T-102 Sales tank

Date: 2020-Aug-07

WO #: US-062179-00-01-TI

PO #: 8401417768

**Appr#** 2Z-10005709

Inspection Results: Appr: David Hinz Requisitioner: Dave Jewitt

A Visual examination UT thickness and MFL floor scan was carried out on the following 1000 Bbl tank for the purpose of determining tank condition and inspection interval. See attached pages for MFE results, UT thickness readings and observations.



#### **INSPECTION RESULTS:**

### No MFL Floor indications detected.

Patch coat 9 internal shell areas

Strip insulation from the top of the fire tube throat, Manway, vault, and 2" up the floor to shell, buff and paint black to prevent UIC

See attached pages for Photos

Inspection Limitation(s): First course Internal access only									
Unit#:1039 In: In:	Out:	Kilometers:  Hrs:  Hrs:	0	Consumables:	Interpretation by: Tristan Som (Print)	merfeld	SNT-TC-1A: _	API-653 (Level)	
Personnel: Tristan Sommerfeld Jordan Ross		_			(Sign) Client Representative: I am in full agreement with report contents	(Sign)	CERT#: _	98310	

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Coating missing from Internal flange



Shell coating chip



Bottom of fireube throat coating failures



Internal float missing guide wires

**IRISNDT #:** LYN2000727

Client: HUSKY OIL OPERATIONS

Date: 2020-Aug-07

(Print)

Tristan Sommerfeld

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(Sign)

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Moss growth on top of the Vault



Rust rundown from 2" Scada



Moss Growth and rust rundown from firetube throat

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Tristan Sommerfeld

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(Sign)

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