

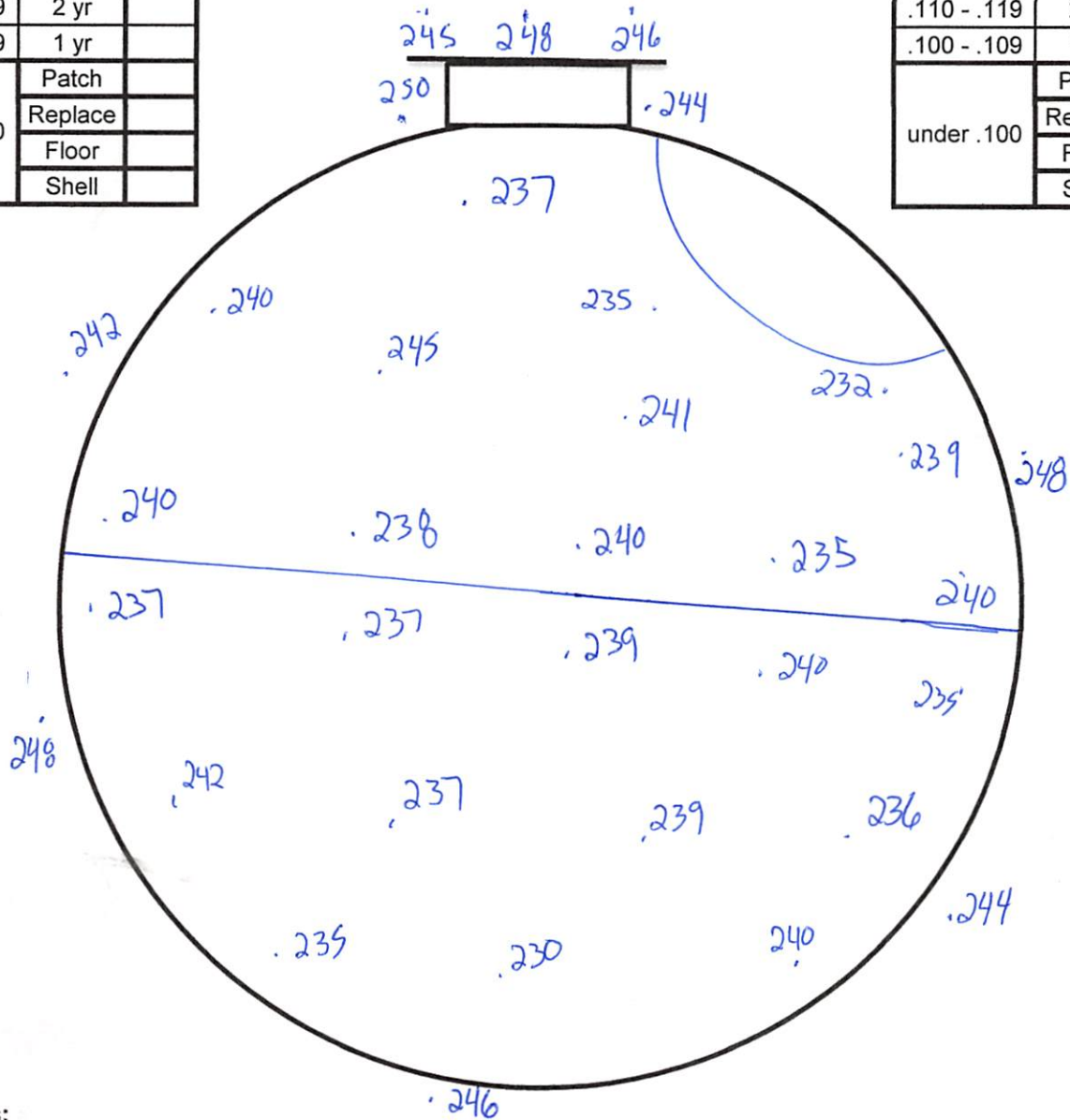


Without MFE		
.170 - up	5 yr	<input checked="" type="checkbox"/>
.160 - .169	4 yr	
.150 - .159	3 yr	
.140 - .149	2 yr	
.130 - .139	1 yr	
under .130	Patch	
	Replace	
	Floor	
	Shell	

S/N: 026525-2

Location: BSM Tank Yard Lloydminster AB.

With MFE		
.140 - .150	5 yr	<input checked="" type="checkbox"/>
.130 - .139	4 yr	
.120 - .129	3 yr	
.110 - .119	2 yr	
.100 - .109	1 yr	
under .100	Patch	
	Replace	
	Floor	
	Shell	



Comments:

Inspected by:

*Sheldon Terchuk*

Date:

*Jul. 27. 2020*

Husky Inspector:

Terry Neufeld

Date:

12/08/2020



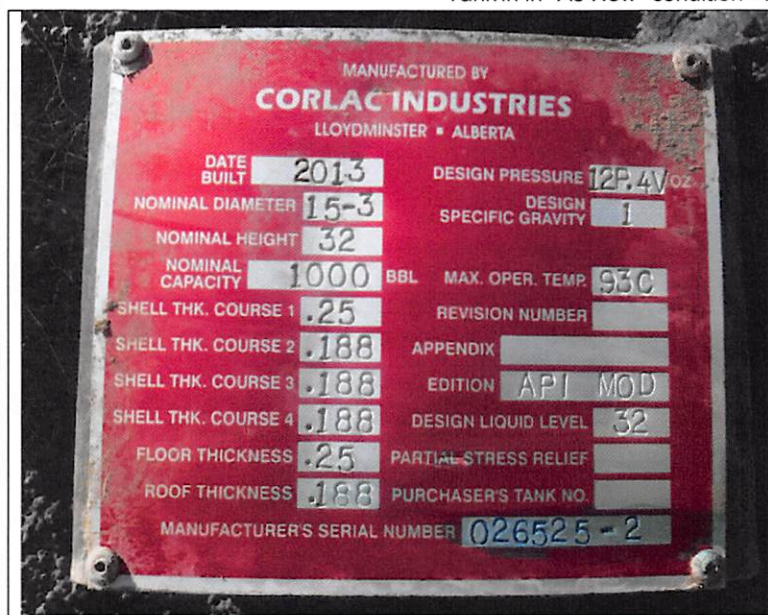
<b>Type of Inspection:</b> VT / UT/MFL <b>Rev:</b> n/a	<b>Client:</b> HUSKY OIL OPERATIONS LIMITED	<b>Date:</b> 2020-Jul-27
<b>Test Technique:</b> Visual / UT / thickness inspection	<b>IRISNDT #:</b> LYN2000687	<b>WO #:</b> 60723117
<b>Equipment:</b> DMS GO+ , Generator , Grinder, MFE MK IV 72616	<b>Location:</b> BSM Tank Yard Lloydminster AB.	<b>PO #:</b> 8401456382
<b>Code/Standard:</b> Client Spec.	<b>Item Inspected:</b> 1000BBL Tank	

A MFL / Visual / UT inspection was carried out as requested on (1) - 1000BBL Tank  
@ BSM Tank Yard Lloydminster AB.

### **Tank sn# 026525-2**

#### Recommendations / Notes of inspection :

- Tank shell slightly dented at lower loading pad.
- There were no areas requiring immediate attention at this time - Tank is fit to return to service on a 5yr. inspection interval.
- There was no sign of any underside corrosion evident with MFL floor scan inspection.
- Tank in in "As New" condition - No sign of being in service



For additional inspection results see attached inspection sheets.

REQ: Christina Dueck APP: Jamie Carte 2Z-10011081

#### **Inspection Limitation(s):**

<b>Unit#:</b> 1000 <b>Kilometers:</b> _____ <b>In:</b> _____ <b>Out:</b> _____ <b>Hrs:</b> _____ <b>In:</b> _____ <b>Out:</b> _____ <b>Hrs:</b> _____ <b>Personnel:</b> Sheldon Trachuk Marshall Lundell	<b>Consumables:</b> MIN	<b>Interpretation by:</b> <b>Sheldon Trachuk</b> (Print) _____ (Sign) _____ <b>Client Representative:</b> I am in full agreement with report contents (Print) _____ (Sign) _____	<b>SNT-TC-1A:</b> 2 <b>C.G.S.B. #:</b> UT-2 (Level) <b>C.G.S.B. #:</b> 11405
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Tank shell slightly dented at lower loading pad



External view of lower loading pad at location of dent.

**IRISNDT #:** LYN2000687

**Date:** 2020-Jul-27

**Client:** HUSKY OIL OPERATIONS LIMITED

Sheldon Trachuk

(Print)

(Sign)

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 Lloydminster (780) 875-6455  
 Barrhead (780) 674-3018  
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Cold Lake (780) 826-6105  
 Fort McMurray (780) 743-1536  
 Red Deer (403) 347-1742  
[www.irisndt.com](http://www.irisndt.com)

Engineering, Calgary (403) 217-9684  
 Engineering, Edmonton (780) 437-2022  
 Rope Access Services (780) 437-2022  
 Offices also located in USA and UK



## DAILY LEM TIME-TICKET

IRISNDT DAILY TICKET#

CA1101-DT-922

Page 1 of 1

Customer: HUSKY OIL OPERATIONS LIMITED

IRISNDT DISPATCH #: LYN2000687

Location: BSM Bonetard Lloyd. AB

Date: 2020-Jul-27

Technician 1: Sheldon Trachuk Position: Senior Tech Technician 2: Marshall Lundell Position: Assistant Primary Activity: UT/VT/MFL Tank inspection

Technician 3: Position: Technician 4: Position: Report Prefix: CA1101-

Time Start	Time Finish	Activity	Report #s	LOC	Total Hours	Total KMs	Description	PO/Cost Code/AFE		Job #/Work Order #/Other	
07:30	11:30	UT/VT/MFL Tank inspection	CA1101-NDT-497	2	4		UT/VT/MFL Tank insp. sn#026525-2	P.O.#:	8401456382	W.O.#:	60723117
11:30	15:30	UT/VT/MFL Tank inspection	CA1101-NDT-498	2	4		UT/VT/MFL Tank insp. sn#29203-2	P.O.#:	8401456382	W.O.#:	60723117
(Totals for this page only)					Totals:	8		Unit: 1000			

Work Location (LOC) Legend: 1) Inside Fab. Shop 2) Yard/Lay-down Area 3) Piping/Modular Fab. Area 4) Other


J.H.A. Carried Out & Documented: ☒ Yes ☐ No Safety Concerns: ☐ Yes ☒ No Safety Meeting: ☒ Yes ☐ No Living Out Allowance: ☒ N/A ☐ Full ☐ Bkfst ☐ Lunch ☐ Supper ☐ OT Meal ☐ Hotel

## Equipment, Supplies, Consumables, and Other Costs


---MIN---

## Additional Site, Daily, and other relevant job notes

REQ: Christina Dueck APP: Jamie Carte 2Z-10011081

TECHNICIAN NAME: Sheldon Trachuk  
(Print)CLIENT NAME: Samantha Voros  
(Print)TECHNICIAN SIGNATURE:   
(Sign)

Tech Date: 2020-Jul-27

CLIENT SIGNATURE:   
(Sign) Client Date: