

IRISNDT**MAGNETIC PARTICLE
INSPECTION REPORT****CA1101-MT-127**

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Procedure: 5.0	Rev: 3.0	Client: HUSKY OIL OPERATIONS LIMITED	Date: 06-Aug-18
Technique: MT-2V		IRISNDT #: LYN1801191	WO #: 81304614
Code / Standard: API 650 - Sect 8.2.4		Location: 111/4-19-50-20w3	PO #: 840123728 840123069
Other:		Item Inspected: Tank items as listed below	

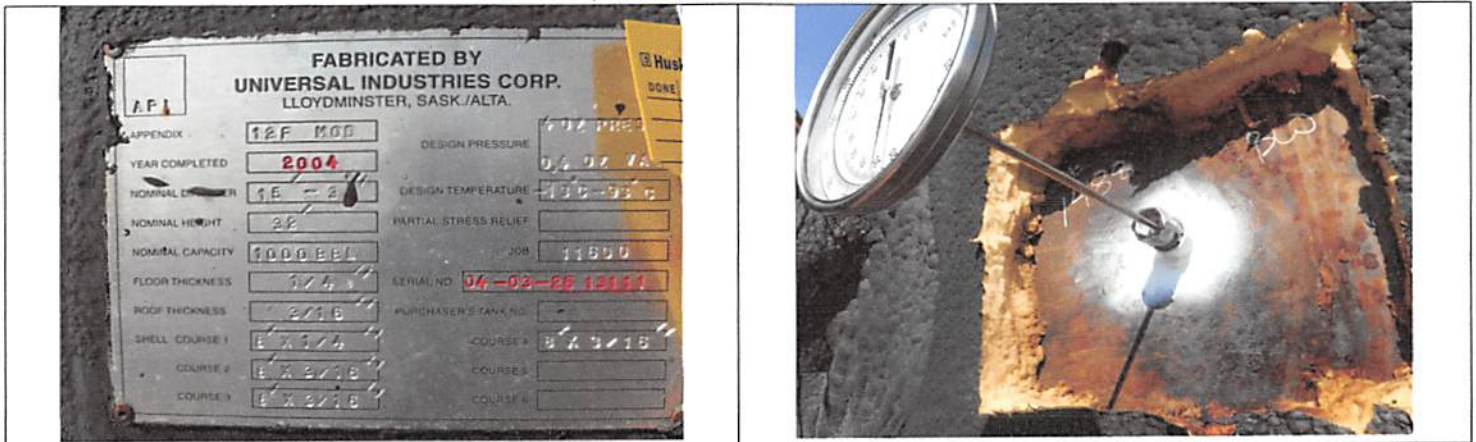
Surface Condition: As Welded	Material: Carbon Steel	Thickness: Various	Heat Treatment: Not Applicable
Magnetizing Equipment: Yoke	Method of Magnetization: AC Continuous	IRISNDT #: 40215	Mfg: Contour
Verification Date: 06-Aug-18	Verification Weight: <input checked="" type="checkbox"/> 10 lb. <input type="checkbox"/> 40 lb.	Serial #: 49161	Verification per ASME V Art 7 T.762
Blacklight: <input type="checkbox"/> Y <input checked="" type="checkbox"/> N/A	IRISNDT #:	Blacklight Meter:	IRISNDT #:
	Verification per ASME V Art 7 T.777.2		Calibration Due Date:
Whitelight: <input checked="" type="checkbox"/> Y <input type="checkbox"/> N/A	Verification per ASME V Art 7 T.777.1	Lighting Equipment: Yoke Light (10W)	
Magnetic Particles:	<input type="checkbox"/> Dry <input checked="" type="checkbox"/> Wet	<input type="checkbox"/> Red <input type="checkbox"/> Grey <input checked="" type="checkbox"/> Black <input type="checkbox"/> Fluorescent	
	Batch #: 318-60	Mfg: Magnaflux	Type: 7C
Background: <input type="checkbox"/> Y <input type="checkbox"/> N/A	Batch #: 1984	Mfg: Ardrex	Type: 8901W

A magnetic particle inspection was carried out on 100% of the following items on 1000BBL tank
@ 111/4-19-50-20w3

Tank#2 sn# G-05-241-S9

welder: BW

1- 3/4" Temp. Thermo. well collar fillet weld (in&out)



RESULTS: All items inspected ACCEPTABLE TO CODE.

REQ: Roger Skolrood APP: Angela Lowe 2Z-2013152

Inspection Limitation(s):

Unit#: 1000	Kilometers: _____	Consumables:	Interpretation by:
In: _____	Out: _____	---MIN---	Sheldon Trachuk
In: _____	Out: _____		(Print)
Personnel:			SNT-TC-1A: 2
Sheldon Trachuk			C.G.S.B.: 2
Marshall Lundell			(Level)
			C.G.S.B #: 11405
			Client Representative:
			(Print) Samantha Voros
			I am in full agreement with report contents
			(Sign)

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