



MAGNETIC PARTICLE INSPECTION REPORT

CA1098-MT-317

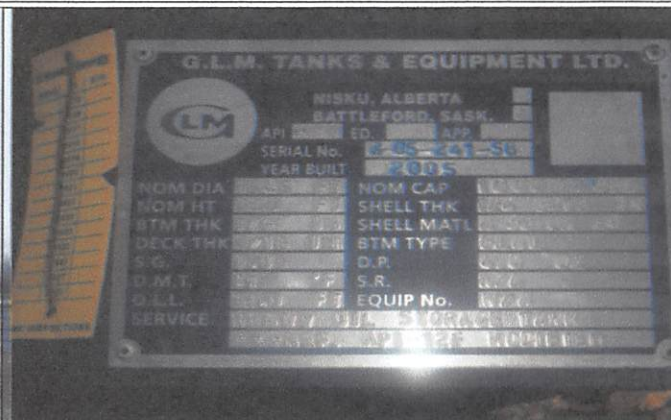
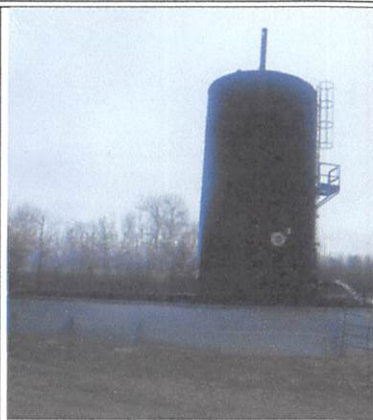
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Procedure: 5.0	Rev: REV 3.0	Client: HUSKY OIL OPERATIONS	Date: 01-Nov-18
Technique: MT-2V		IRISNDT #: LYN1801759	WO #: 81340703
Code/Standard: Crack detection		Location: 111/ 16-31-51-22 w3m	PO #: 8401273069
Other:		Item Inspected: 1000 bbl Tank s/n# G-05-241-S8	
Surface Condition: Buffed	Material: Carbon Steel	Thickness: > 3/16"	Heat Treatment: Not Applicable
Magnetizing Equipment: Yoke	Method of Magnetization: AC Continuous	IRISNDT #: 40130	Mfg: contour probe
Verification Date: 01-Nov-18	Verification Weight: <input checked="" type="checkbox"/> 10 lb. <input type="checkbox"/> 40 lb.	Serial #: 49045	Verification per ASME V Art 7 T-762
Blacklight: <input type="checkbox"/> Y <input checked="" type="checkbox"/> N/A	IRISNDT #: n/a	Blacklight Meter:	IRISNDT #: n/a
	Verification per ASME V Art 7 T-777.2		Calibration Due Date:
Whitelight: <input checked="" type="checkbox"/> Y <input type="checkbox"/> N/A	Verification per ASME V Art 7 T-777.1	Lighting Equipment: Yoke Light (10W)	
Magnetic Particles:	<input type="checkbox"/> Dry <input checked="" type="checkbox"/> Wet	<input type="checkbox"/> Red <input type="checkbox"/> Grey <input checked="" type="checkbox"/> Black <input type="checkbox"/> Fluorescent	
	Batch #: 65050318	Mfg: ARDROX	Type: 8032
Background: <input checked="" type="checkbox"/> Y <input type="checkbox"/> N/A	Batch #: 65041718	Mfg: ARDROX	Type: 8901W

a wet black magnetic particle inspection was carried out as requested on two existing lifting lug welds on 1000bbl tank. lugs were inspected for cracks

RESULTS: no cracks or relevant linear indications present.

APPROVER: Dean Domes
2Z-2009966



Typical for both lugs inspected.

Inspection Limitation(s): n/a

Unit#: 767 Kilometers: _____ In: _____ Out: _____ Hrs: _____ In: _____ Out: _____ Hrs: _____ Personnel: STEPHEN BRYAN / Brayden mcginnis	Consumables: MIN requested by ROGER SKOLROOD	Interpretation by: Stephen Bryan (Print) (Sign) Client Representative: (Print) Karen Hawryluk I am in full agreement with report contents (Sign)
		SNT-TC-1A: II C.G.S.B.: II (Level) C.G.S.B #: 12459

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