

MAGNETIC PARTICLE INSPECTION REPORT

CA1101-MT-128

Page 1 of 1

Procedure: 5.0 Technique: MT-2V

Other:

Code / Standard: API 650 - Sect 8.2.4

Rev: 3.0

Client: HUSKY OIL OPERATIONS LIMITED

IRISNDT #: LYN1801191 Location: 111/4-19-50-20w3

Item Inspected: Tank items as listed below

Date: 06-Aug-18 WO #: 81305305 PO #: 8401237728 8401273069

Surface Condition: As Welded	Material: Carbon Steel		Thickness: Various	Heat Treatment: Not Applicable	
Magnetizing Equipment: Yoke	Method of Magnetization: AC Continuous		IRISNDT #: 40215	Mfg: Contour	
Verification Date: 06-Aug-18	Verification Weight: ⊠ 10 lb. ☐ 40 lb.		Serial #: 49161	Verification per ASME V Art 7 T.762	
Blacklight: ☐ Y ⊠ N/A	IRISNDT #:		Blacklight Meter:	IRISNDT #:	
10	Verification per ASME V Art 7	7 T.777.2		Calibration Due Date:	
Whitelight: ⊠ Y □ N/A	Verification per ASME V Art 7	7 T.777.1	Lighting Equipment:	Yoke Light (10W)	
Magnetic Particles:	☐ Dry ⊠ Wet		☐ Red ☐ Grey ☒	Black Fluorescent	
	Batch #: 318-60	Mfg: Magnaflux	Type: 7	C	
Background: Y N/A	Batch #: 1984	Mfg: Ardrox	Type: 8	901W	

A magnetic particle inspection was carried out on 100% of the following items on 1000BBL tank

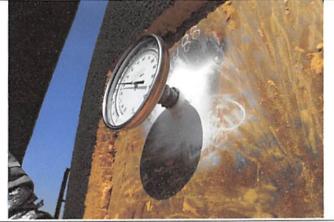
@ 111/4-19-50-20w3

Tank#3 sn# 027497-2

welder: BW

1-3/4" Temp. Thermo. well collar fillet weld (in&out)





RESULTS: All items inspected ACCEPTABLE TO CODE.

REQ: Roger Skolrood APP: Angela Lowe 2Z-2013152

Inspection Limitation(s):

Unit#: 1000	Kilometers: Consumables:	Sheldon Trachuk (Print) (Sign) Sheldon Trachuk SNT-TC-1 C.G.S.B	B.: 2 (Level)
Personnel: Sheldon Trachuk Marshall Lundell		Client Representative: (Print) Samantha Voros Lam in full agreement with report contents (Sign) Samantha	Voros

5311 - 86 Street NW, Edmonton, Alberta T6E 5T8 Phone (780) 437-4747 Fax (780) 436-4873 (403) 279-6121

Calgary (780) 875-6455 Lloydminster (780) 674-3018 (780) 955-7616 Barrhead

Nisku

Cold Lake Fort McMurray Red Deer

(780) 826-6105 (780) 743-1536 (403) 347-1742 www.irisndt.com

Engineering, Calgary Engineering, Edmonton Rope Access Services

(403) 217-9684 (780) 437-2022 (780) 437-2022 Offices also located in USA and UK