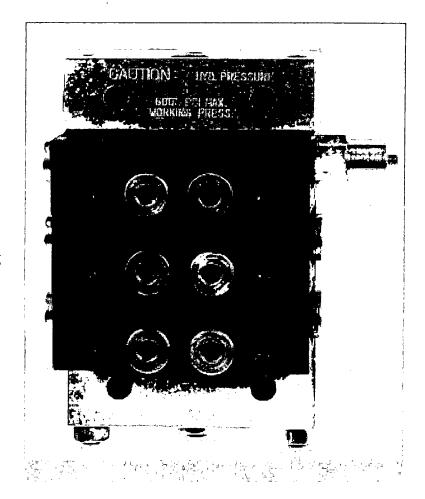




Trabon "and Manzel"

MH Modular Divider Valves Product Specs and Ordering

Modular, SeriesProgressive, Divider
Valve Delivers
Positive Oil
Lubrication for Gas
Engines,
Compressors and
Similar Equipment at
Pressures up to 6000
PSI and 7500 PSI



MH divider valves precisely proportion a volume of oil to satisfy the different requirements of every point in a lube system. They operate in sequential fashion to ensure that no point is missed. Series-Progressive design provides ready monitoring capability.

MH divider valves are available for use with petroleum or synthetic oils and at pressures up to 7500 PSI. The modular, stackable subplate design provides maximum application flexibility. Accessory components are available for visual diagnostics and electrical monitoring.

outputs of successive working piston sections. (Crossport plates must not be installed beneath bottom working sections.) Singling plates (6) may be installed to combine the outputs from both ends of a working piston in any "Twin" section. Bypass sections (not shown) may be used in place of working piston sections to eliminate inactive lube lines without disturbing active lube lines, or to provide for future system expansion. (Divider assembly must contain at least three working sections in addition to bypass section.)

#### FEATURES/BENEFITS

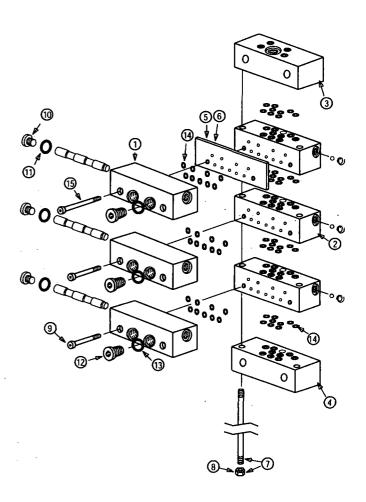
- Use in terminating oil systems at pressures up to 7500 PSI (517 bar)
- Lubricate up to 16 points from one divider valve assembly.
- Soft-seal O-ring construction and indicator ports minimize leakage and reduce maintenance.
- Built-in check valves prevent lube back flow and help keep lube lines full.
- Stackable subplate design simplifies build-up, installation and maintenance.
- Ample clearance between outlet connections for elbows and 3/8" lube lines.
- Performance indicators, cycle indicators and proximity switches monitor divider valve action to simplify troubleshooting and repair.
- · Choice of SAE or NPSF inlet and outlet connections.
- Choice of 70 Durometer Buna-N or 90 Durometer Viton O-rings.

#### DESCRIPTION

Each MH divider valve assembly incorporates from three to eight working piston sections (1), associated subplate sections which include the outlet distribution ports (2), an inlet section (3), and an end section (4).

"Twin" sections are ported to provide separate outputs from each end of a working piston and direct them to two lube points. "Single" sections are ported to combine the outputs from each end of a working piston and direct it to one lube point.

Crossport plates (5) may be installed between working piston sections and subplate sections to combine the



#### **Components**

Key	Size	Description	Output in <sup>3</sup>	Volume cm³	Working Section*+	With/Cycle Pin *+ Right-Hand Side	With/FSmech *+ Prox. Switch Right-Hand Side
1	6T 6S	.006 Twin .006 Single	0.006 0.012	0.098 0.197	106-000-085 106-000-025	N.A. N.A.	106-008-003 106-008-000
	9T	.009 Twin	0.009	0.148	106-000-095	N.A.	106-008-004
	98	.009 Single	0.018	0.295	106-000-035	N.A.	106-008-001
	12T	.012 Twin	0.012	0.197	106-000-105	N.A.	106-008-005
	125	.012 Single	0.024	0.393	106-000-045	N.A.	106-008-002
	18T	.018 Twin	0.018	0.295	106-000-115	106-000-235	106-000-175
	18S	.018 Single	0.036	0.590	106-000-055	106-000-205	106-000-145
İ	24T	.024 Twin	0.024	0.393	106-000-125	106-000-245	106-000-185
	248	.024 Single	0.048	0.787	106-000-065	106-000-215	106-000-155
1	30T	.030 Twin	0.030	0.492	106-000-135	106-000-255	106-000-195
	308	.030 Single	0.060	0.983	106-000-075	106-000-225	106-000-165
	_	Bypass	_	-	106-000-010		-

Key	Description	1/8-27 NPSF	7/16-20 SAE
2	Intermediate Subplate*	527-000-311	527-003-550
3	Inlet (w/Bleed)	1/4-18 NPSF 527-000-321	
4	End Section*	527-001-900	
	Crossport Plate-Right+# Crossport Plate-Left+# Crossport Plate-Both+#	527-005-320 527-005-330 527-005-340	
6	Singling Plate+#	527-005-350	

<sup>\*</sup> Part numbers include standard Buna-N 70 Durometer seals for 6000 PSI maximum system pressure. Consult Lubriquip for Viton 90 Durometer (7500 PSI) seals.

Working piston sections are also available with cycle indicators and field sensitive mechanical proximity switches mounted on the left-hand side.

When requested, crossporting and singling can be accomplished by using appropriate plates.

+ Part numbers include appropriate mounting screws.

<sup>#</sup> Part numbers include 90 Durometer Viton seals for 7500 PSI maximum system pressure.

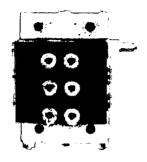
Parts List Key	Description	Part Number
7	Tie Rod & Nut Assembly (3 Reg'd)	i italibei
<b>'</b>	3 Section	527-001-930
	4 Section	527-001-940
	5 Section	527-001-950
	6 Section	527-001-960
	7 Section	527-001-970
	8 Section	527-001-980
8	Tie Rod Nut Only	410-440-010
9	Valve Block Mounting Screw	419-140-070
10	Piston Enclosure Plug	527-000-232
11	Piston Enclosure "O" Ring (70 Buna) 422-210-040	
	Piston Enclosure "O" Ring (90 Viton)	422-240-040
12	Indicator Port Plug	527-300-840
13	Indicator Port "O" Ring (70 Buna)	422-210-030
	Indicator Port "O" Ring (90 Viton)	422-240-030
14	(70 Duro) Buna-N "O" Ring (90 Duro) Viton "O" Ring	422-010-060 527-000-840
15	Valve Block Mounting Screw for use with Crossport and Singling Plates	419-140-080

#### CYCLE INDICATORS

By sensing divider valve piston movement, lube volume can be accurately monitored and controlled. A variety of mechanical and electrical cycle indicators are available for this purpose.

TYPE	RATING	PART NO
S.P.D.T.	20A @ 125, 250 VAC .50A @ 125 VDC .25A @ 250 VDC	510-599-000
D.P.D.T.	10A @ 125, 250 VAC .30A @ 125 VDC .15A @ 250 VDC	510-577-000

## DIVIDER VALVE SECTIONS WITH ATTACHED CYCLE INDICATOR PIN



18 through 30 size MH divider valve sections are available with a factory-installed cycle indicator pin attached to either end of the piston. The pin moves in and out one time for each complete cycle of the divider valve assembly. Application pressure is limited to 3500 PSI.

See Page 3 for part numbers. Consult Lubriquip for part numbers of sections with pin on left-hand side and for part numbers of secitons with viton seals.

# CYCLE INDICATOR SWITCH - FOR USE WITH DIVIDER VALVE SECTION HAVING ATTACHED CYCLE INDICATOR PIN



Switch bracket clamps to a cycle indicator pin housing. Cycle indicator pin movement repeatedly trips an electrical (limit) switch. Switch pulses provide input to a system controller which counts them to control and verify completion of the lube cycle.

## MAGNETIC VISUAL CYCLE INDICATOR



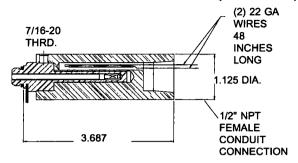
A No-Weep Magnetic Visual Cycle Indicator can be installed in place of a piston enclosure plug on any size divider valve section. Six steel balls in a transparent sleeve follow a magnet which moves with the cycling piston. Unlike a cycle indicator pin, working section displacement is not reduced. Suitable for application at pressures up to 7500 PSI. Part number 509-932-522.

# UNIVERSAL CYCLE COUNTER - FOR USE WITH DIVIDER VALVE SECTION HAVING ATTACHED CYCLE INDICATOR PIN



Counter housing clamps to a cycle indicator pin housing. A 6-digit mechanical counter, advanced by the movement of a divider valve cycle indicator pin, provides visual assurance that the system is functioning. Every "count" indicates one complete cycle of the divider valve assembly. Suitable for application at pressures up to 3500 PSI. Part number 527-002-410

#### **REED-TYPE PROXIMITY SWITCH (OPTIONAL)**



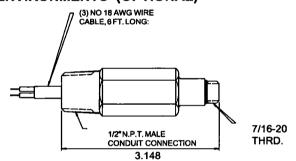
This magnetically operated SPST switch is installed in place of a piston enclosure plug. This "unattached pin" type switch can be used with any size MH working section

An indicator type magnet follows the divider valve piston, opening and closing the switch as it moves back and forth.

#### **SPECIFICATIONS**

Material	. Stainless Steel, Aluminum
Switch Rating	1.2 Volt-Amperes; up to
	115 VAC, 50 VDC
Contacts	Single Pole, Single Throw
<b>Ambient Temperture Range</b>	0°F to + 130°F
	(-18°C to +55°C)
Max Operating Pressure	7500 psi
Max Cycle Rate	60 cpm
Cycle Life Expectancy	10,000,+ cycles
Part Number	527-001-231

# FIELD-SENSITIVE - MAGNETIC (FSmag) PROXIMITY SWITCH FOR HAZARDOUS ENVIRONMENTS (OPTIONAL)



This ceramic-magnet switch is installed in place of a piston enclosure plug and detects the cycling divider valve piston as it moves back and forth.

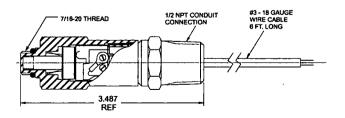
It can be used with any size MH working section and is suitable for use in systems operating in hazardous environments.

#### **SPECIFICATIONS**

Current Peting	2 AMB @ 420/240 VAC
Current Rating	2 AMP @ 120/240 VAC
	0.5A@125/250 VDC (UL)
	0.05A @ 24 VDC (CSA)
Temperature Range	22°F to 250°F
	-30°C to 121°C
Normally Open Contacts	
Maximum Cycle Rate	200 CPM
Cycle Life Expectancy	
	50,000,000 + Mininum Cycles
Maxium Operating Pressu	re 3500 PSI
UL & CSA Listed for CL 1	. Groups A.B.C. and D
Div. 1, and CL 2. Groups	
DIV. 1, and GL 2. Groups	E, F, and G. Div. 1.

Part Number ...... 527-003-431

#### FIELD-SENSITIVE-MECHANICAL (FSmech) PROXIMITY SWITCH FOR HAZARDOUS ENVIRONMENTS (SUPPLIED AS STANDARD WITH MENU CODE OPTIONS E,F,G,M,N,P)



This mechanical switch is installed in place of a piston enclosure plug and is actuated by the movement of the piston.

It can be used with any size MH working section and is suitable for use in systems operating in hazardous environments.

#### **SPECIFICATIONS**

Current Petine

Current Rating	1.2 voit-amps at 28VDC
5 A Res	sistive, at 115/230 VAC
Temperature Range	58°F to +167°F
	-50°Cto+75°C
Normally Open Contacts	
Maximum Cycle Rate	150 CPM
Cycle Life Expectancy	10,000,000 +cycles
Maximum Operating Pressure	7500 PSI
CSA Certified for CL1. Groups	A,B,C and D. Div. 1.
Part Number	527-006-060

1.2 yelt ampo at 20\/DC

#### PERFORMANCE INDICATORS

Performance indicators respond to the increase in pressure which occurs when lube lines or lube points become blocked. When installed in indicator ports of working piston sections, they pinpoint blockage location. Some models relieve the excessive pressure, allowing the divider valve to continue to cycle. Some models do not relieve the excessive pressure, causing the divider valve to lock up.

#### **Automatic Reset Relief Indicator**



A spring-loaded piston unseats when lube line blockage occurs and lubricant escapes through a vent to the atmosphere. This allows the system to continue lubricating the other unaffected points. When the blockage is cleared, the piston automatically reseats.

Relief Pressure
750 PSI (52 bar)
1000 PSI (69 bar)
1250 PSI (86 bar)
1500 PSI (104 bar)
2000 PSI (138 bar)
2500 PSI (173 bar)
3000 PSI (207 bar)

#### **Disc-Type Pressure Indicator**



A blow-out disc ruptures when lube line blockage occurs and lubricant forces a pin to protrude from the body of the indicator. There is no provision for relief and the pressure escalates until relieved elsewhere in the system. The disc must be replaced and the pin reset manually after the blockage is eliminated.

Part Number	Relief Pressure
509-499-625	2800 PSI (193 bar)
509-499-105	3700 PSI (255 bar)
509-499-125	4600 PSI (317 bar)
509-499-145	5500 PSI (380 bar)
509-499-165	6400 PSI (441 bar)

#### **Spring-Type Pressure Indicator with Memory**



When blockage occurs, a spring-loaded piston unseats and forces a separate indicator pin to protrude from the body of the indicator. There is no provision for relief, and the pressure escalates until relieved elsewhere in the system. The spring automatically reseats the piston but the indicator pin must be reset manually after the blockage is eliminated.

Part Number	Pressure
509-932-590	250 PSI (17 bar)
509-932-600	500 PSI (35 bar)
509-932-610	750 PSI (52 bar)
509-932-620	1000 PSI (69 bar)
509-932-630	1500 PSI (103 bar)
509-932-640	2000 PSI (138 bar)
509-932-650	2500 PSI (173 bar)
509-932-831	3000 PSI (207 bar)
509-932-832	5000 PSI (345 bar)

#### **OUTLET CHECK VALVES**

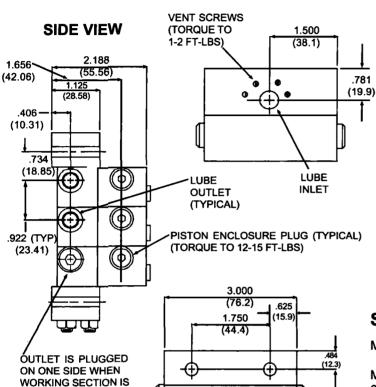
NPT Divider Valve Outlet Check Valves				
Max. Operating Pressure	Cracking Pressure	Description	Part Number	
5000 PSI	10 PSI	1/8-27 M X 1/8-27 F NPFT NPSF Carbon Steel Hard Seat	509-350-010	
] ]	35 PSI	н	509-350-030	
	100 PSI 250 PSI 360 PSI	•	509-350-100 509-350-250 463-001-582	
7500 PSI	35-60 PSI	1/8-27 M X 1/4-18 F NPFT NPSF Stainless Steel Soft Seat	463-001-580	
SAE Divider Valve Outlet Check Valves				
Max. Operating Pressure	Cracking Pressure	Description	Part Number	
3500 PSI	20 -50 PSI	7/16-20 M X 7/16-20 F Stainless Steel Hard Seat	463-001-589	
7500 PSI	20 -50 PSI	7/16 - 20 M x 7/16 - 20 F Stainless Steel Soft Seat	463-001-585	

Outlet check valves enhance system integrity by ensuring that contaminants, air or gases do not back up into the lubricaton system.

#### **DIMENSIONS**



#### **TOP VIEW**



.281 (7.137) DIA

(4) MTG HÓLES

PORT SIZES:		
Inlet	Outlet	
1/4-18 (F) NPSF	1/8-27 (F) NPSF	
7/16-20 (F) SAE	7/16-20 (F) SAE	

Qty of Sections	"A"
3	3.578 (90.88)
4	4.500 (114.30)
5	5.422 (137.71)
6	6.344 (161.13)
7	7.266 (184.55)
8	8.188 (207.97)

#### **SPECIFICATIONS**

Material	Steel Body (Corrosion Protected)
	Steel Piston (Honed Fit)

#### Maximum Pressure

6,000 psi for Petroleum Oil only

...... Buna O-Rings (422-010-060)

7,500 psi for Petroleum or Synthetic Oil

Lubricant.....Petroleum or Synthetic Oil only

#### Maximum Operating Temperature

Buna-N O-Rings......200°F (93°C)

Viton O-Rings......350°F (163°C)

Maximum Cycle Rate ...... 200 CPM

#### **Net Weight**

.28 (7.1)

TIE ROD AND NUT (TYPICAL) (TORQUE TO 5-8 FT-LBS)

3-section divider valve assembly 5.9 lbs (2.7 kg)

4-section divider valve assembly 7.3 lbs (3.3 kg)

5-section divider valve assembly 8.7 lbs (4.0 kg)

6-section divider valve assembly 10.2 lbs (4.6 kg)

7-section divider valve assembly 11.6 lbs (5.6 kg)

8-section divider valve assembly 13.0 lbs (5.9 kg)

SINGLED

MOUNTING SCREW

(TYPICAL) (TORQUE

INDICATOR PORT

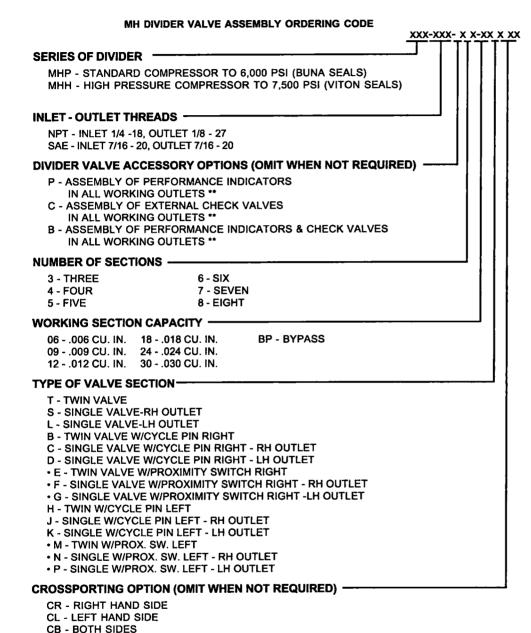
TORQUE TO 8-9 FT-

(TYPICAL) (SPE-

CIAL THREAD.

TO 8-9 FT-LBS)

#### ORDERING INFORMATION



- \*\* PERFORMANCE INDICATOR/CHECK VALVE PART NUMBER MUST BE SPECIFIED ON ORDER.
- SPECIFYING E,F, G, M, N, OR P WILL INCLUDE THE STANDARD FSmech 527-006-060 PROXIMITY SWITCH. CONSULT THE FACTORY IF OTHER PROXIMITY SWITCH OPTIONS ARE RQUIRED.

#### **NOTES:**

- 1) RIGHT / LEFT HAND IS DETERMINED WHEN VIEW-ING FRONT OF DIVIDER VALVE ASSEMBLY WITH INLET AT TOP.
- 2) WORKING SECTIONS ARE SPECIFIED STARTING FROM INLET SECTION DOWN.
- 3) WHEN VALVE IS CROSSPORTED, ITS OUTLET IS PLUGGED AND OUTPUT IS DIVERTED TO NEXT VALVE FARTHEST FROM INLET.
- 4) LAST VALVE IN DIVIDER ASSEMBLY, FARTHEST FROM INLET, CANNOT BE CROSSPORTED.
- 5) WHEN VALVE IS A TWIN, BOTH OUTLETS IN ITS SUBPLATE MUST BE USED. WHEN VALVE IS A SINGLE, ONLY ONE OUTLET IN ITS SUBPLATE CAN BE USED AND THE OTHER OUTLET MUST BE PLUGGED.
- 6) SINGLE VALVE CAN BE CROSSPORTED ON ONE SIDE ONLY.
- 7) CYCLE PINS ARE LIMITED TO APPLICATIONS OF 3,500 PSI MAX.
- 8) CYCLE PINS ARE AVAIL-ABLE ON MH 18,24 & 30 SIZE VALVES ONLY.
- 9) FSmech PROXIMITY SWITCHES CAN BE USED ON ALL SIZES OF MH WORKING SECTIONS.
- 10) ALL DIVIDER VALVE ASSEMBLIES MUST HAVE A MINIMUM OF 3 WORKING SECTIONS AND A MAXIMUM OF 8 WORKING SECTIONS..

LUBRIQUIP®
Lubrication & Dispensing Solutions

Lubriquip endorses the SAE recommendation of ISO 18/ 14 (ISO 4406) oil cleanliness for most bearing applications. Some high speed bearings may require cleaner oil. Consult the bearing manufacturer for recommendation.

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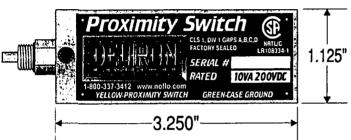
# PROXIMITY SWITCH

### SPECIFICATIONS DL-PRX

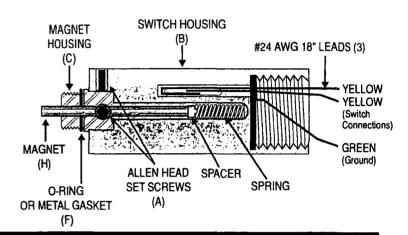
Material......Stainless Steel, Aluminum Temperature Range.....-40° F to +185° F Switch Rating...10 VA / 200 VDC ½ AMP MAX 125 VAC MINIMUM BREAKDOWN 300 VDC

Epoxy Encapsulated......UL LISTED EL-CAST VFR 641



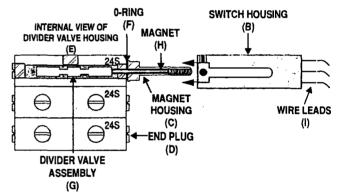


FOR
TRABON, LINCOLN°
MANZEL°& DROPSA°
DIVIDER BLOCK LUBRICATION SYSTEMS



#### INSTALLATION AND ADJUSTMENT PROCEDURE

- 1. Loosen all (2) Allen head set screws (A) on switch housing (B) and remove magnet housing (C). Do not remove magnet, spring, and spacer from magnet housing.
- 2. Remove end plug (D) from divider valve where proximity switch will be installed. Proximity switch can be installed on any available divider valve section.
- 3. Screw magnet housing (C) into end of divider valve. Torque to 15 foot pounds max. Be sure 0-ring or metal gasket (F) is in place on magnet housing (C) if required.
- 4. Slide switch housing (B) all the way onto magnet housing (C). Connect ohmmeter to yellow switch leads. Do not tighten set screws at this time
- **5.**To properly adjust switch housing (B), divider valve assembly (G) must be cycling so magnet (H) is moving back and forth. This can be achieved with lubrication system functioning or by manually pumping clean oil through divider valve assembly with a hand pump.
- **6.** If a cycle is not detected, adjustment is made by sliding switch housing (B) out in 1/16" increments. Continuity meter connected to yellow wires will indicate a switch closure. Adjust 1/16" out until correct adjustment is confirmed. Torque set screws to 25 inch pounds max.
- 7. Use 10 to 12 inches of flexible conduit on the switch housing for ease of adjustment or maintenance. All conduit and connections should be appropriate for area classification. **CAUTION:** Conduit and fittings must be supported to avoid bending magnet assembly.



#### ORDERING INFORMATION

MODEL	DESCRIPTION
DL-TO-PRX	TRABON - O-RING STYLE "1995" AND LATER
DL-TG-PRX	TRABON - GASKET STYLE "1994" AND EARLIER
DL-L-PRX	LINCOLN - O-RING STYLE
DL-D-PRX	DROPSA - with Special Metal Spacer

Odessa, TX USA

1-800-337-3412 www.noflo.com

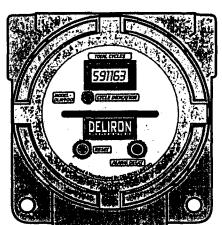
Manufactured and Assembled in the U.S.A. By DELIRON LIMITED

DISTRIBUTED BY





### SPECIFICATIONS: MODEL: DLM-900



●Switch Rating: 240VDC Max.@10 VA

120VAC Max.@10 VA

• External Power: Not Required

• Internal Power: 2 "AA" 1.5V Batteries

•Alarm/Shutdown: Programmable (20 Secs to 4Min. 30 Secs)

●Temperature Range: -40°F to 170°F

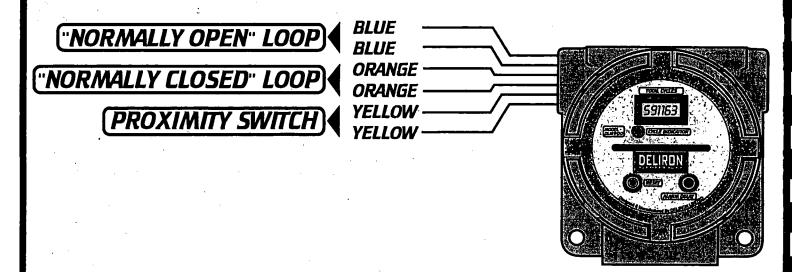
• Enclosure: Class I,Div I,Groups B C D

- Failsafe-Open "AND" Closed Modes
- Standard Digital Readout
- Replaceable "AA" Batteries
- Adjustable Alarm Time
- Low Battery Indication (5-10 Years Battery Life)
- Includes separate Proximity Switch rated CSA Class I, Div I, Groups A, B, C, D .
- The DELIRON LUBRICATION MONITOR is a digital microprocessor control device specifically designed to protect gas compressors from damage due to loss of lubrication. Lubrication to the compressor flows through a divider block lubrication system forcing an internal piston to cycle back and forth. With the included Proximity Switch mounted to one of the divider blocks, this back and forth movement results in an ON/OFF state which the DELIRON LUBRICATION MONITOR continuously analyzes. If no movement is detected, the DELIRON will activate the alarm delay which is easily adjustable from 20 sec's. to 4 mins. 30 sec's. When the alarm delay expires, "shutdown" of the compressor will occur preventing any damage.
- ◆ The DELIRON LUBRICATION MONITOR comes equipped with a "Low Battery Function". When the internal battery voltage drops to 2.5 volts or less, the DELIRON will initiate a once per second flash of the "Cycle Indication" LED. After thirty (30) days of flashing the low battery warning, the DELIRON will go into alarm state and cannot be reset. It is failsafe on loss of battery power in both Normally Open and Normally Closed modes.
- The DELIRON LUBRICATION MONITOR has an adjustable "Alarm Delay" (alarm shutdown time) visible on the digital readout. This alarm time can be viewed by pressing and holding the "Reset" button which will reset the "Cycle Indicator" to zero and flash the alarm time at one second intervals. To view changing the alarm time, simply hold the "Reset" button down and turn the potentiometer. Adjustment of the alarm time is possible without holding the "Reset" button down so that the counter does not reset to zero. The alarm time is not affected by temperature change.
- The DELIRON LUBRICATION MONITOR operates with two (2) "AA" regular or alkaline batteries which are easily replaceable. The low-cost batteries have a life expectancy of between 5 and 10 years. To replace them, simply remove housing cover, firmly grasp the handle and pull out the faceplate assembly. Replace the old batteries with new ones carefully observing polarity and re-insert the faceplate assembly and housing cover.
- The DELIRON LUBRICATION MONITOR is a bipolar device. It is not necessary to determine the
  polarity of the wires coming from the annunciator, PLC, or other types of shutdown controllers
  because the closed loop and open loop alarm circuits are bipolar.

PROGRESSIVE EQUIPMENT, INC. Houston, TX 713/462-1061

# ILUIBRICATION MONITOR

WIRING DIAGRAM: MODEL: DLM-900



### WIRING DIAGRAM FOR OPEN LOOP "OR" CLOSED LOOP OPERATION

### "NORMALLY OPEN" LOOP

