



PERMIT TO PRACTICE
 UCANU MANUFACTURING CORPORATION
 Signature *Keith Nodwell*
 Date *Sept. 3, 2014*
PERMIT NUMBER: P 9484
 The Association of Professional Engineers,
 Geologists and Geophysicists of Alberta

REV.	DATE (DD-MMM-YYYY)	DESCRIPTION	DRN	CHD	APPD
0	03-SEP-2014	INITIAL RELEASE OF DRAWING	RVJ	<i>UCANU</i>	

UCANU
 MANUFACTURING
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UNLESS OTHERWISE NOTED:
 FRACTIONS: ±1/32
 WELDED ASSY & CASTINGS: ±1/16
 ANGULAR: ±1/2
 DECIMALS: X +.030
 .XX +.010
 .XXX +.005

MACHINED SURFACES:
 REMOVE SHARP CORNERS AND BURRS

5 TON BRIDGE CRANE 244" C TO C ON WHEELS W 16@50 WIDE FLANGE, CHAIN DRIVEN, COMES WITH ENGINEERED STAMPED DRAWING FOR ALBERTA ONLY, C/W 5 TON CHAIN HOIST AND 5 TON TROLLEY, PAINTED WITH UCANU INDUSTRIAL ENAMEL YELLOW

SCALE: 1:30	SHEET: 1 OF 1	DWG. NO.: 261288	SIZE: B
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- NOTES:
- ALL STRUCTURAL STEEL SHALL BE IN CONFORMANCE WITH CSA G40.21 GRADE 350W, EXCEPT HSS SHAPES WHICH SHALL CONFORM WITH CSA G40.21 GRADE 350W CLASS C.
 - STEEL PLATES AND MISC. STEEL SHALL BE CONFORM WITH CSA G40.21 GRADE 300W
 - STRUCTURAL STEEL WORK SHALL COMPLY WITH THE LATEST CSA CAN3-S16.1.
 - SHOP COAT PAINT SHALL CONFORM AND SHALL BE APPLIED AS RECOMMENDED IN CSA S16.1.
 - USE YELLOW UCANU 74088
 - ARC WELDING SHALL BE IN ACCORDANCE WITH CSA W59.
 - ALL WELDS SHALL BE CONTINUOUS FULL STRENGTH WELDS.
 - REFERENCE UCANU CRANE WELDING PROCEDURE DOCUMENT 232871
 - REFERENCE UCANU CRANE SIZING DRAWING DOCUMENT 221383