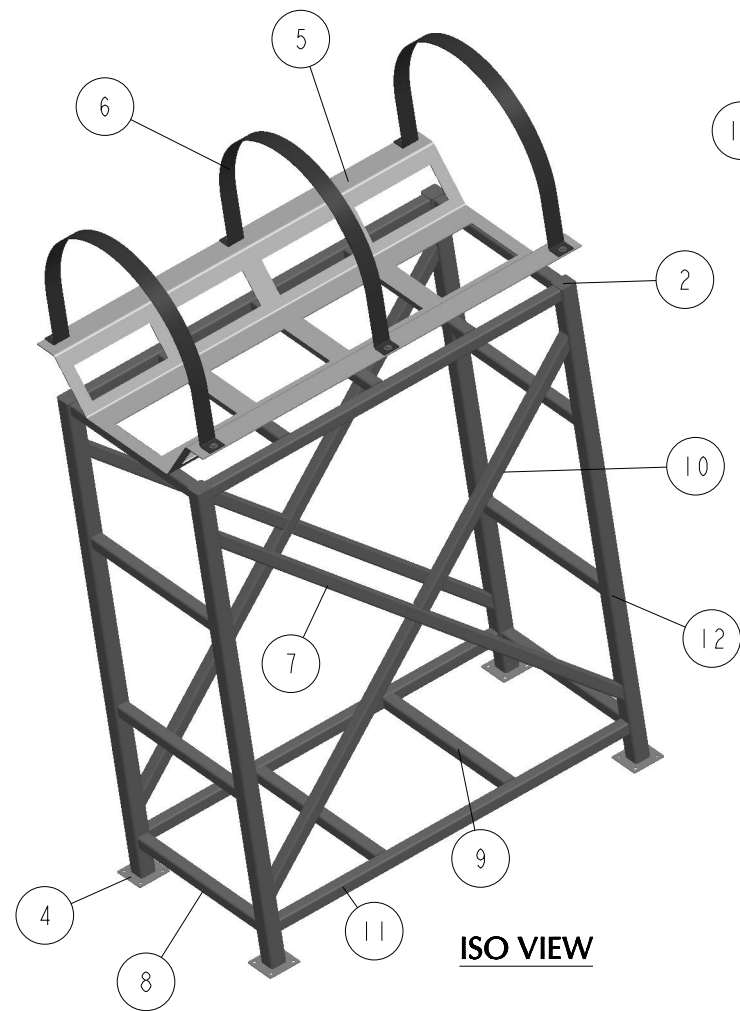
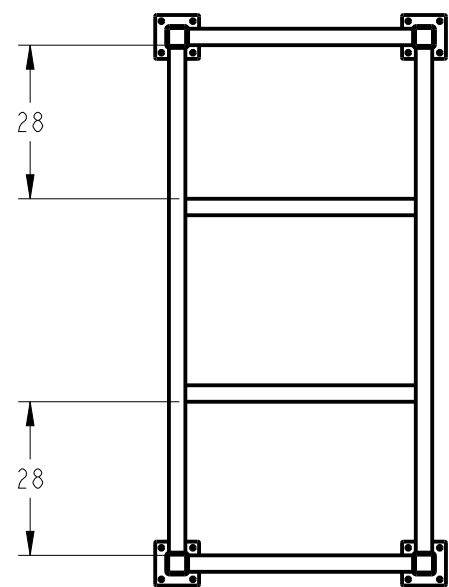
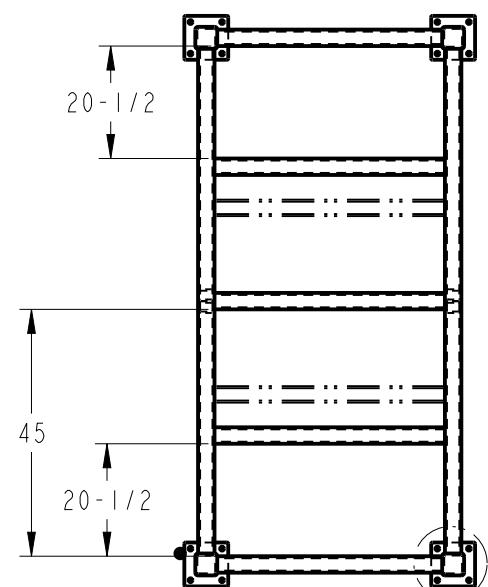




ISO VIEW

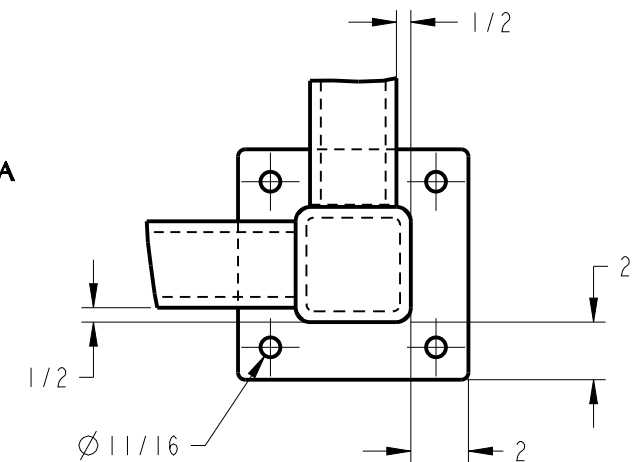


SECTION A-A



PLAN VIEW

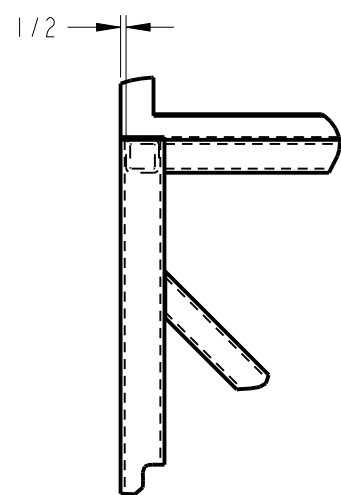
SEE DETAIL A



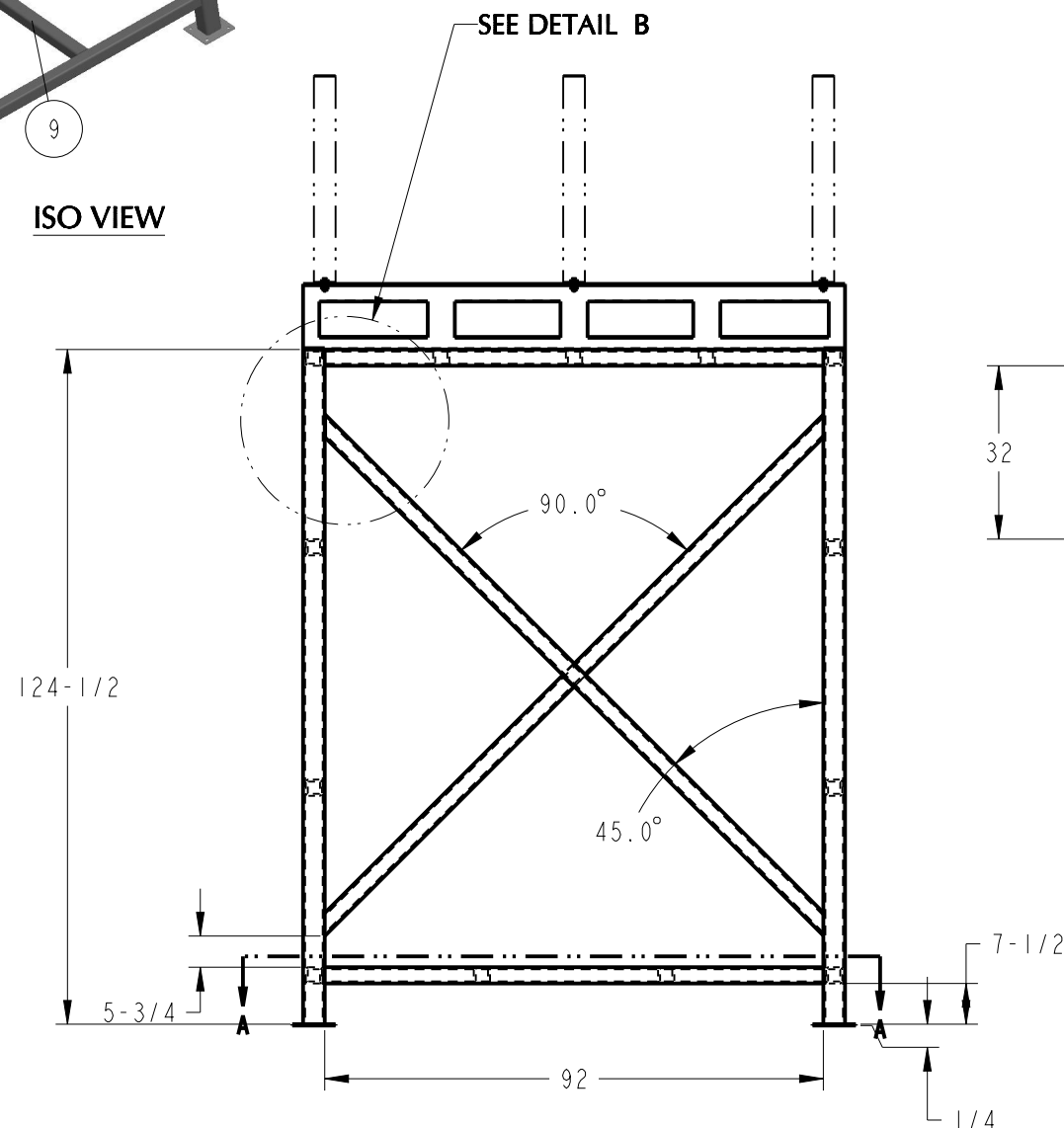
DETAIL A
(TYP. 4 PLACES)
SCALE 0.150

ISSUED FOR FABRICATION

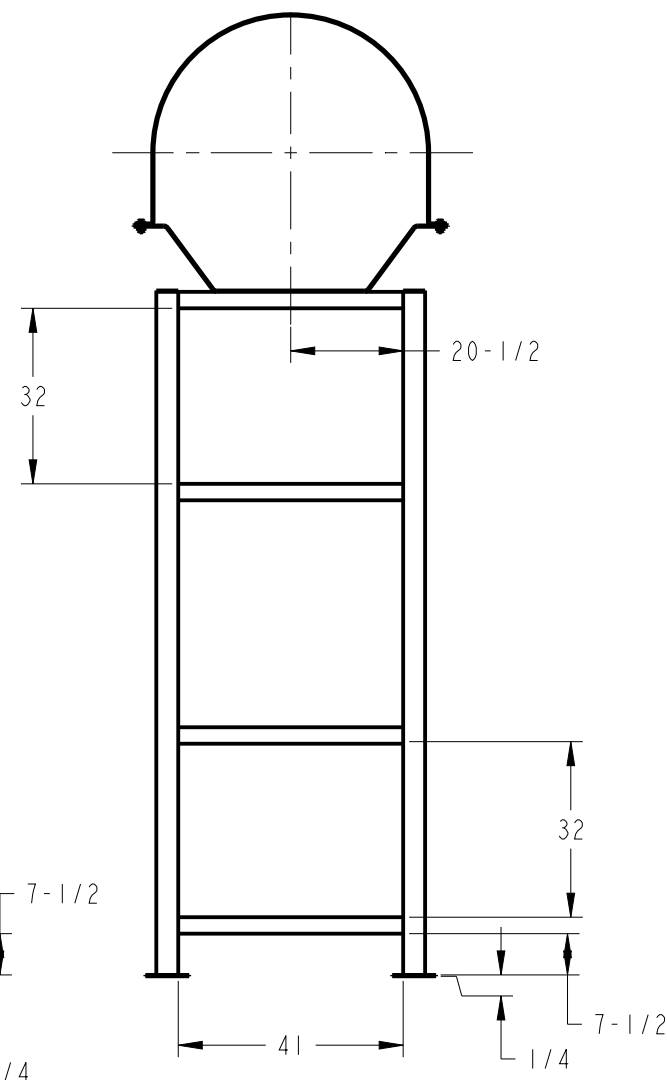
BY: _____
DATE: _____



DETAIL B
SCALE 0.057



SIDE VIEW



END VIEW

BILL OF MATERIALS					
ITEM	QTY.	PART #	DESCRIPTION	MATERIAL	COMMENTS
1	6	800140	CAPSCREW, HEX, 5/8-UNC x 1-3/4", GR5	GR5	
2	4	700351	FLATBAR 0.25 THK x 4 x 4	G40.21 44W	
3	6	700689	HEX, NUT, 5/8" GR5	GR5	
4	4	805399	MOUNTING BLOCK, PLATE, 0.25" THK, 8 x 8 (CUT)	G40.21 44W	
5	1	807744	SILENCER GUIDE PLATE, FORMED, 0.25" THK, (CUT)	G40.21 44W	
6	3	807745	SILENCER MOUNTING STRAP LONG (50" O/D SILENCER)	G40.21 44W	
7	2	700884	TUBE, HSS, 0.375 THK, 3 x 3, 133 LG	G40.21 50W	
8	8	700884	TUBE, HSS, 0.375 THK, 3 x 3, 41 LG	G40.21 50W	
9	5	700884	TUBE, HSS, 0.375 THK, 3 x 3, 42 LG	G40.21 50W	
10	4	700884	TUBE, HSS, 0.375 THK, 3 x 3, 65 LG	G40.21 50W	
11	4	700884	TUBE, HSS, 0.375 THK, 3 x 3, 92 LG	G40.21 50W	
12	4	700941	TUBE, HSS, 0.375 THK, 4 x 4, 124-1/2 LG	G40.21 50W	
13	6	700639	WASHER, FLAT, 5/8", GR5	GR5	
14	6	700904	WASHER, LOCK, 5/8", GR5	GR5	

GENERAL NOTES

- ALL DIMENSIONS IN INCHES, UNLESS OTHERWISE NOTED
- ALL WELDS TO BE 1/4" FILLETS MIN. ALL AROUND, UNLESS OTHERWISE NOTED.

NO.	DATE	REVISION	BY
0	09/17/14	ISSUED FOR FABRICATION	KMB
1			
2			
3			
4			

 5120 6th STREET N.E. CALGARY, ALBERTA T2K 4W5 TEL: 403. 274.6106 FAX: 403. 730.1644 www.ngc-ltd.com	DRAWN BY: K. BUCK		DATE: 08/22/14
	CHECKED BY: AH		DATE: 08/22/14
	JOB NO.: 17084-NC	PART NO.: -	
	TITLE: EXHAUST SILENCER SUPPORT		
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	SCALE NTS	DWG. NO. 17084-5020	SHEET 1 OF 1 REV 0

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