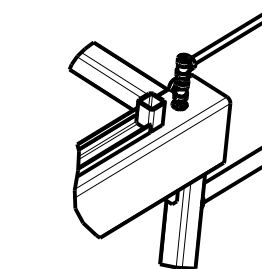


BILL OF MATERIALS					
ITEM	QTY.	PART #	DESCRIPTION	MATERIAL	COMMENTS
1	2	806074	ANGLE, L1.25 x 1.25 x .25 THK. x 3.5 LG.	G40.21 44W	
2	4	700210	ANGLE, L2. x 2. x .25 THK. x 4. LG.	G40.21 44W	
3	2	700551	ANGLE, L3. x 3. x .38 THK. x 13.5 LG.	G40.21 44W	
4	1	700551	ANGLE, L3. x 3. x .38 THK. x 26. LG.	G40.21 44W	
5	2	700736	CHANNEL 3 @ 4.1 x 372-7/8 LG	SA36/44W	
6	2	700810	CHANNEL, 4@5.4, 16. LG.	G40.21 44W	
7	1	807707	CRANE BRIDGE (STON) 244" CENTER TO CENTER	-	
8	18	804874	CRANE LEG GUSSET, PLATE, 0.5 THK, CUT	G40.21 44W	
9	3	800337	ELBOW, 90 LR, 1-1/2", XH	SA234-WPB	
10	3	802232	FLANGE, TANK, 2"	SA105N	
11	10	802228	FLANGE, TANK, 3/4"	SA105N	
12	4	700811	HSS 3 x 3 x 1/4 THK x 4 LG	350W	
13	8	700941	HSS 4 x 4 x 3/8 THK x 128 LG	350W	
14	2	700941	HSS 4 x 4 x 3/8 THK x 236 LG	350W	
15	2	701084	HSS 12 x 8 x 3/8 THK x 399 LG	350W	
16	4	700079	NIPPLE, THD, 3/4" XH x 2" LG	SA106-B	
17	3	700408	PIPE, SMLS, 2 XH x 17 LG	SA-106B	
18	2	700412	PIPE, SMLS, 3/4 XH x 17 LG	SA-106B	
19	4	806161	PLATE 1/4 THK, 11-1/4 x 7-1/4 (SEE DETAIL)	G40.21 44W	
20	2	806365	PLATE, GUSSET 3/8 THK (CUT).	G40.21 44W	
21	4	700182	TEE, THD, 3/4"-3000CL	SA105N	
22	2	700811	TUBE, HSS, 0.250 THK, 3 X 3, 132 LG	G40.21 50W	
23	1	700811	TUBE, HSS, 0.250 THK, 3 X 3, 65 LG	G40.21 50W	
24	2	700811	TUBE, HSS, 0.250 THK, 3 X 3, 8-3/4 LG	G40.21 50W	
25	1	802698	WF4@13 x 26 LG	A572/50/50W/A992	




DETAIL O
SCALE 0.036

GENERAL NOTES

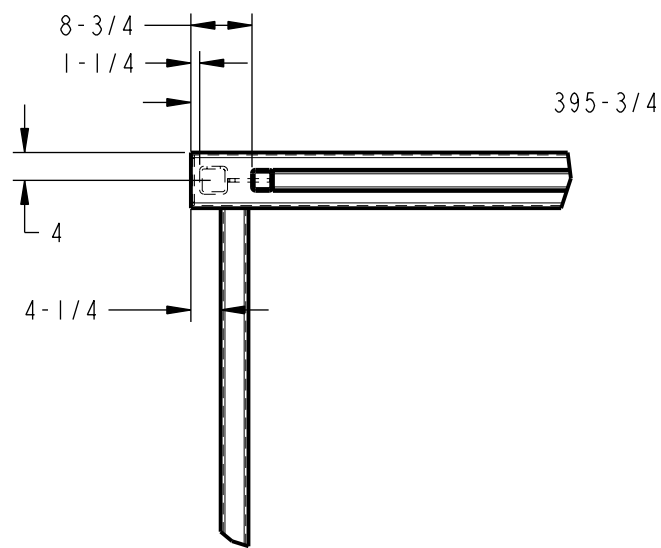
1. ALL DIMENSIONS IN INCHES, UNLESS OTHERWISE NOTED
2. ALL WELDS TO BE 1/4" FILLETS MIN. ALL AROUND, UNLESS OTHERWISE NOTED.
3. COPE FLANGES WHERE REQUIRED.

NO.	DATE	REVISION	BY
0	09/17/14	ISSUED FOR FABRICATION	KMB
1	09/30/14	RE-LOCATED TANK VENT & ADDED (2) 3/4" OVERFLOW CONN.	KMB
2			
3			
4			

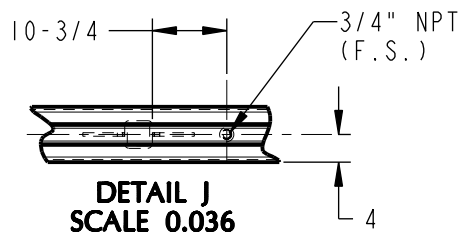
	5120 6th STREET N.E. CALGARY, ALBERTA T2K 4W5 TEL: 403. 274.6106 FAX: 403. 730.1644 www.ngc-ltd.com	DRAWN BY: K. BUCK		DATE: 08/29/14			
		CHECKED BY: AH		DATE: 08/29/14			
		JOB NO.: 17084-NC		PART NO.: -			
		TITLE: CRANE STRUCTURE (MATERIALS)					
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						SCALE: NTS	DWG. NO. 17084-5505

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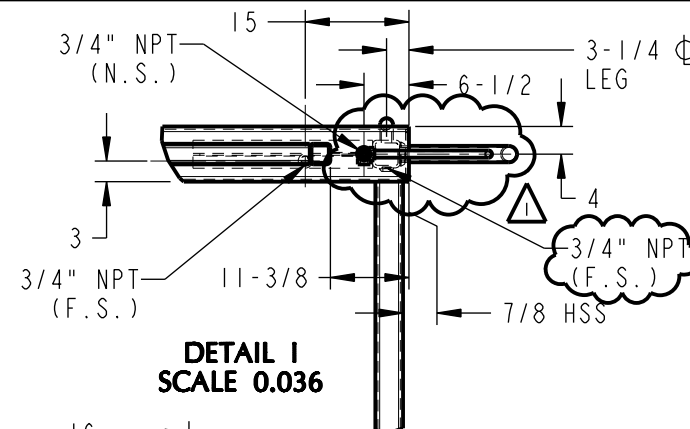
BY: _____
DATE: _____



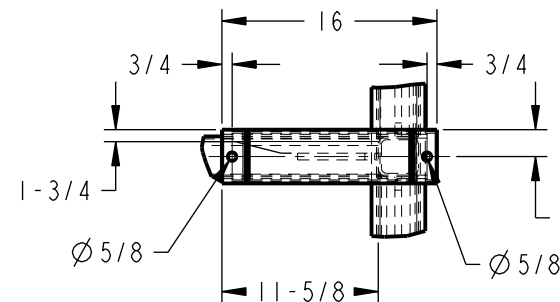
DETAIL F
SCALE 0.036



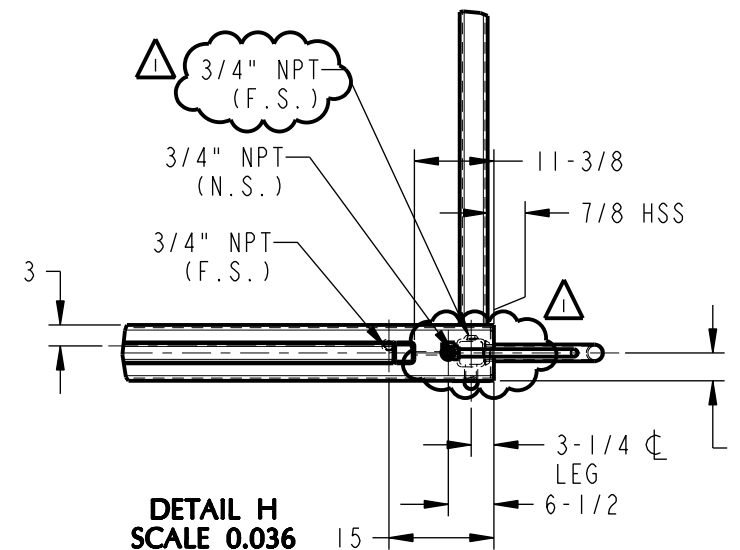
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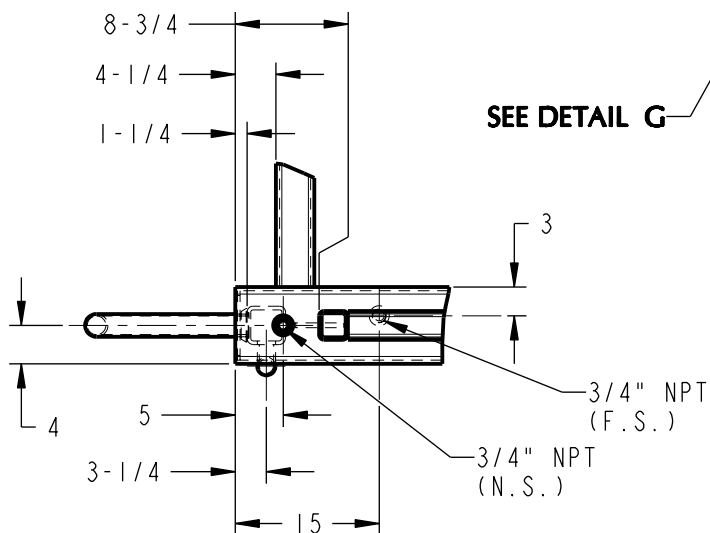
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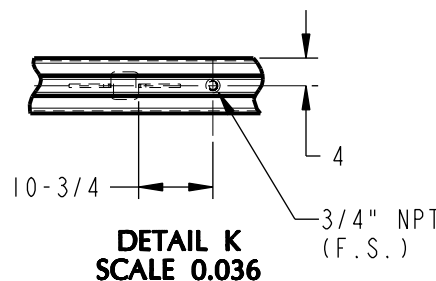
DETAIL L
SCALE 0.070
(TYP. 2 PLACES)



DETAIL H
SCALE 0.036



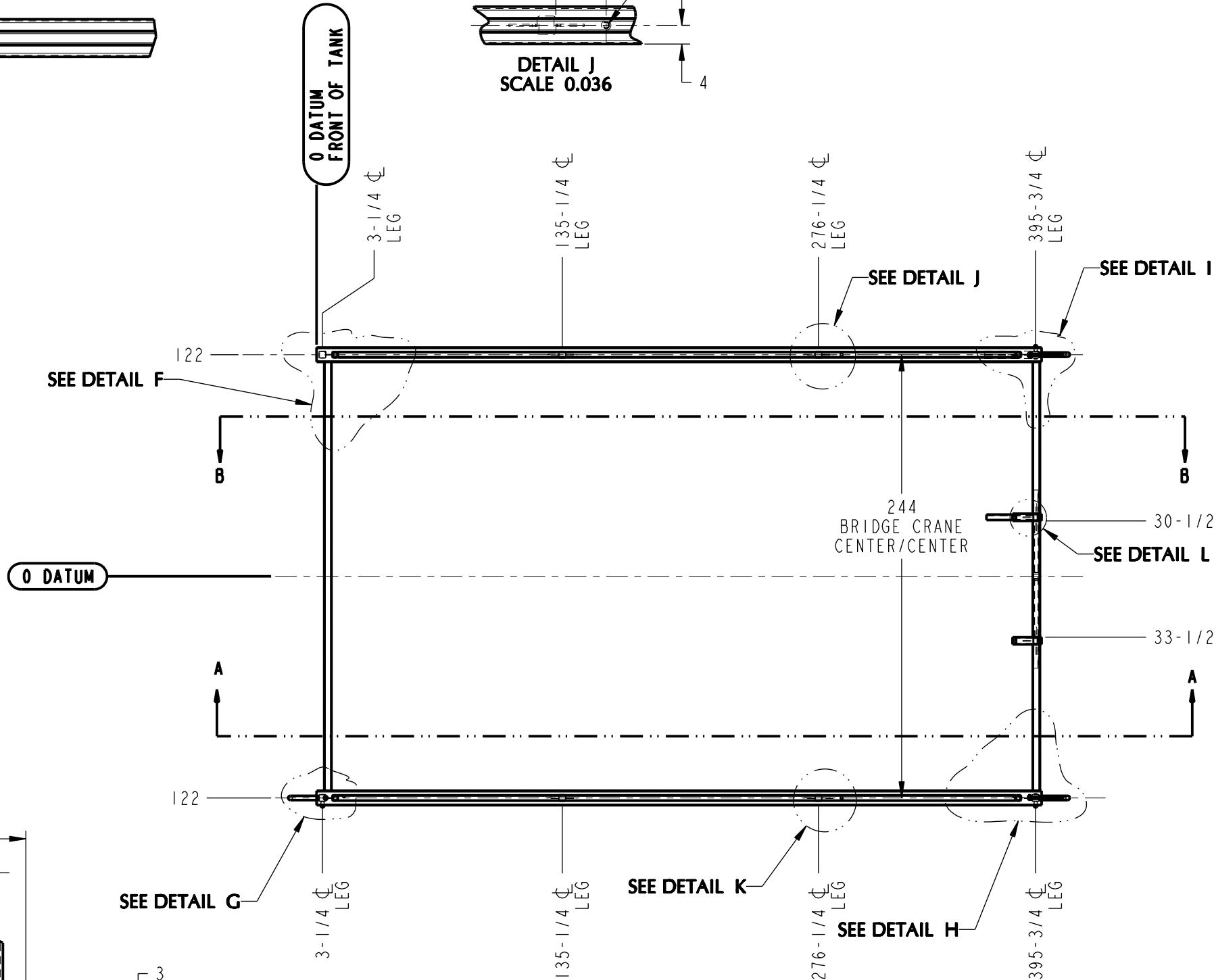
DETAIL G
SCALE 0.050



DETAIL K
SCALE 0.036

COMPRESSOR END

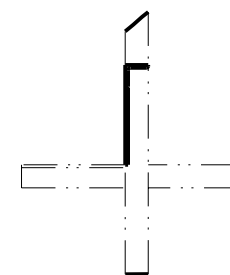
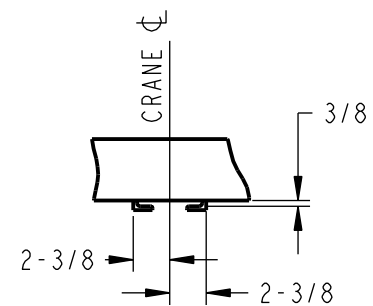
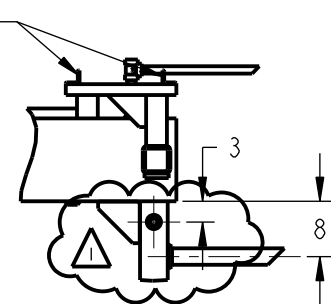
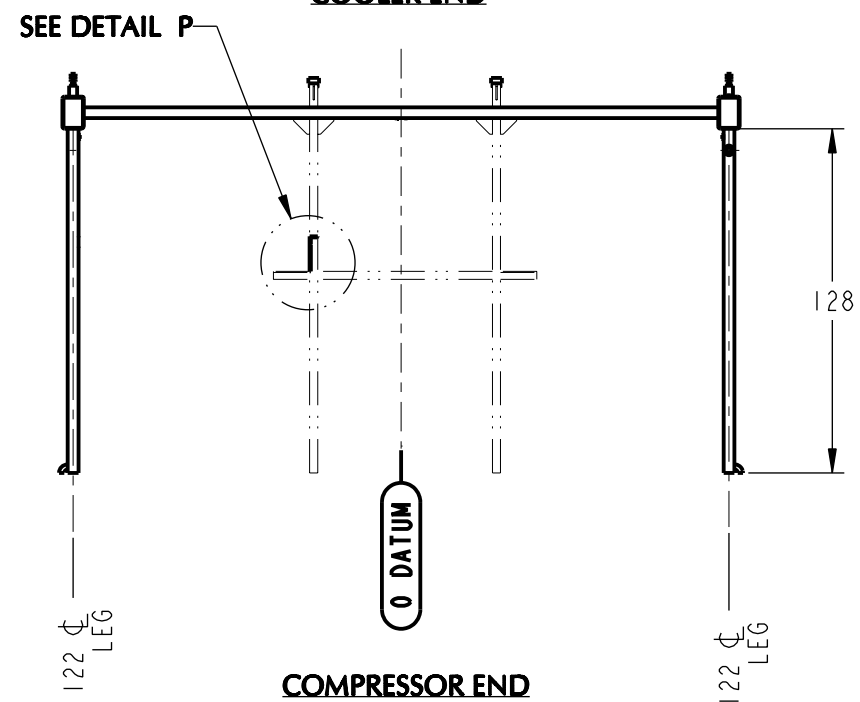
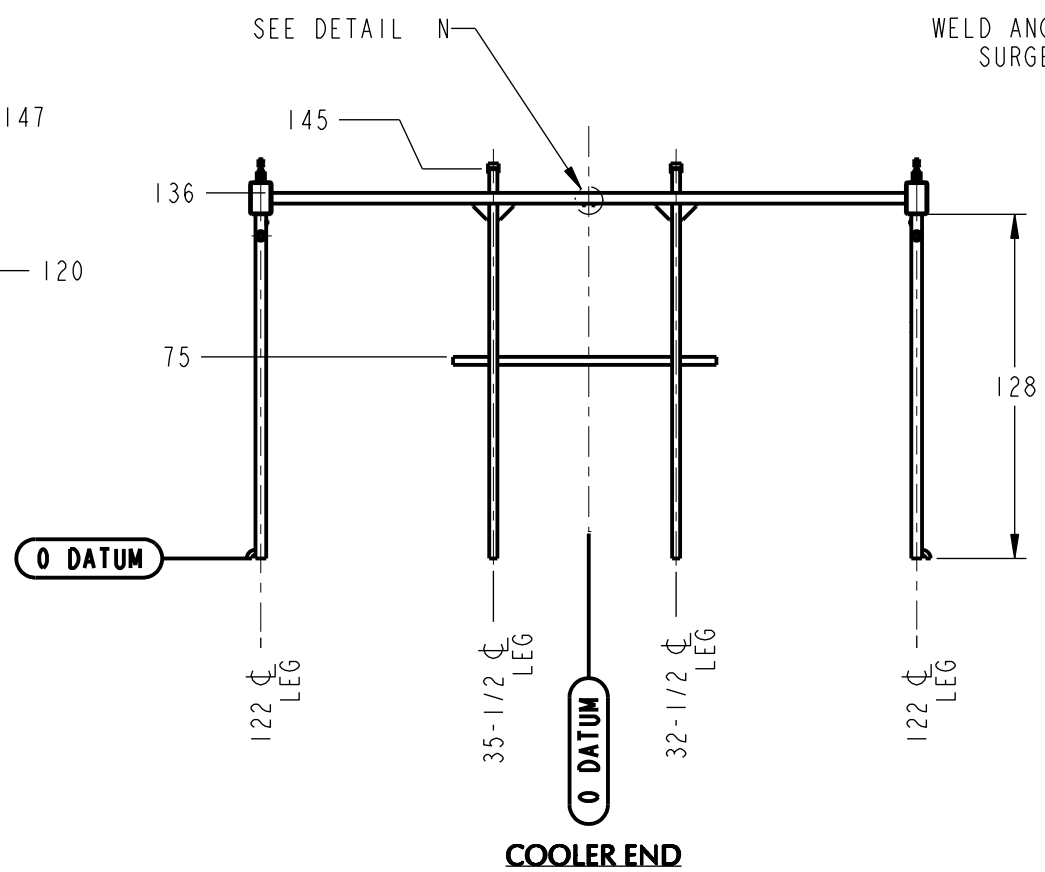
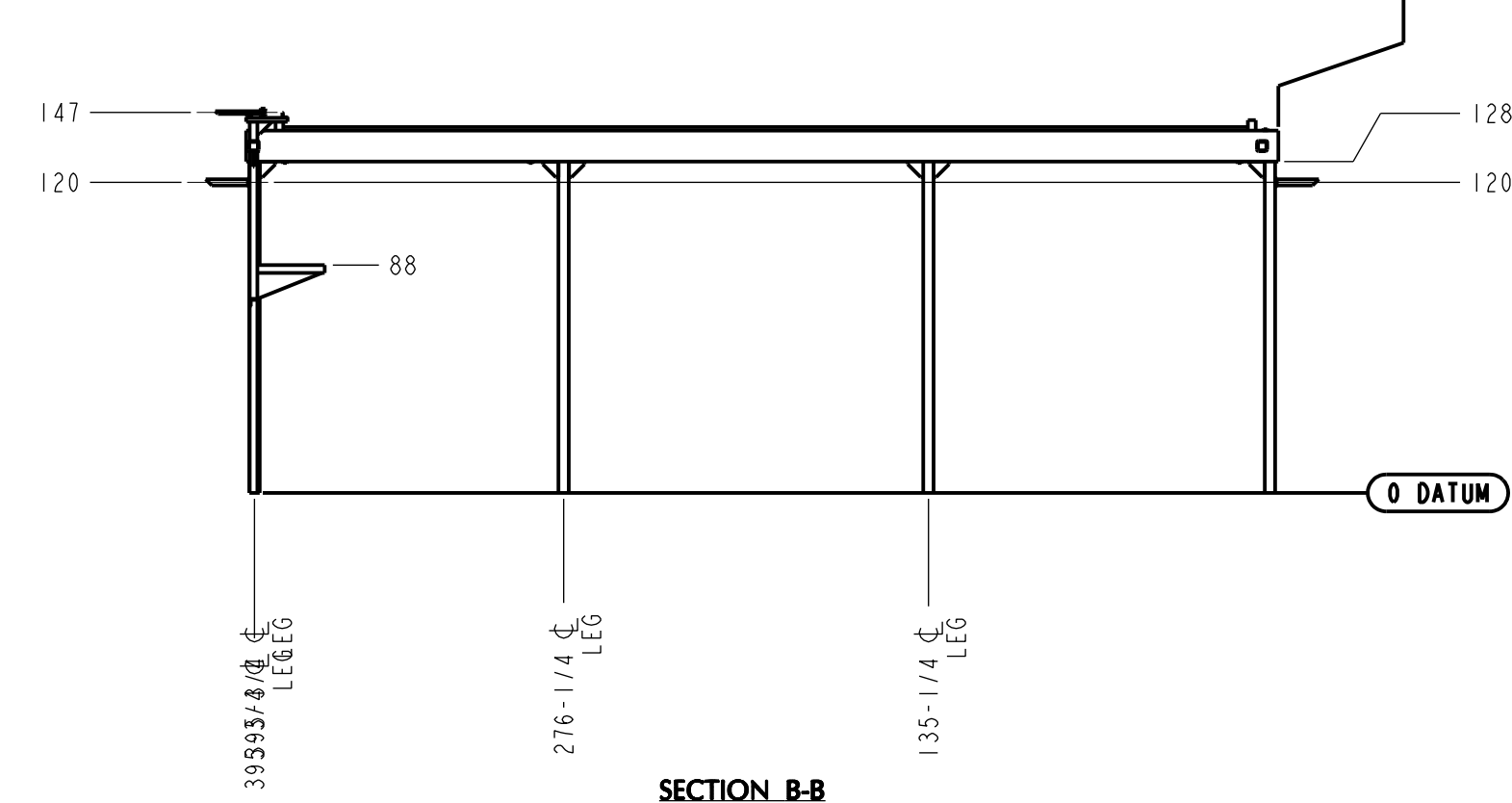
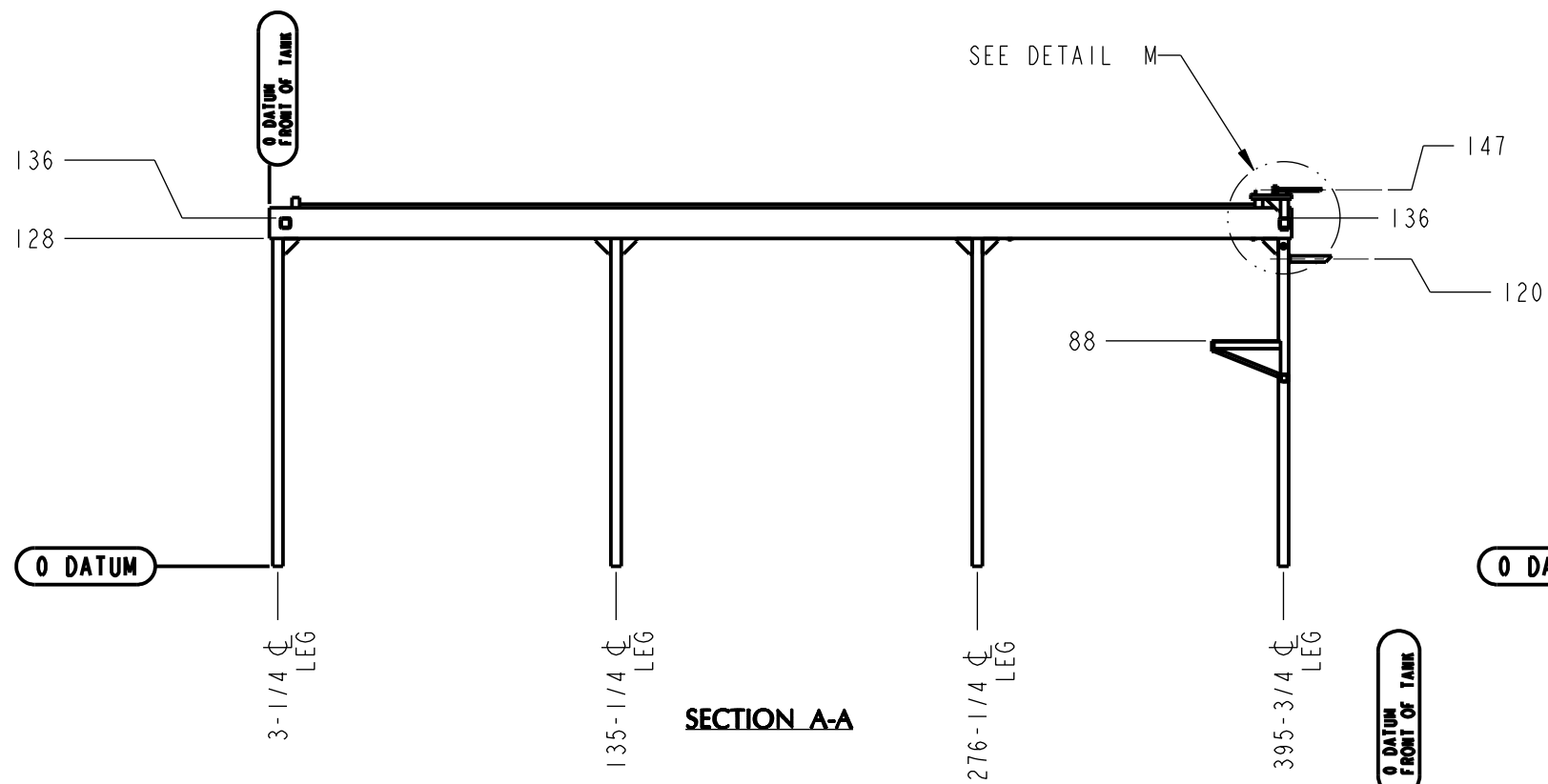
COOLER END



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NO.	DATE	REVISION	BY
0	09/17/14	ISSUED FOR FABRICATION	KMB
1	09/30/14	RE-LOCATED TANK VENT & ADDED (2) 3/4" OVERFLOW CONN.	KMB
2			

<p>5120 6th STREET N.E. CALGARY, ALBERTA T2K 4W5 TEL: 403. 274.6106 FAX: 403. 730.1644 www.ngc-ltd.com</p>	DRAWN BY:	K. BUCK	DATE:	08/29/14
	CHECKED BY:	AE	DATE:	08/29/14
	JOB NO.:	17084-NC	EQUIP. NO.:	-
	TITLE:	CRANE STRUCTURE (PLAN & DETAIL VIEWS)		
END USER:		HUSKY OIL OPERATIONS LTD. ANSWELL, ALBERTA L5B1 0E-20-090-10-W5M		
SCALE:	DWG. NO.	17084-5505	REV	1



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1	09/30/14	RE-LOCATED TANK VENT & ADDED (2) 3/4" OVERFLOW CONN.	KMB

NGC 5120 6th STREET N.E. CALGARY, ALBERTA T2K 4W5 TEL: 403. 274.6106 FAX: 403. 730.1644 www.ngc-ltd.com	DRAWN BY:	K. BUCK	DATE:	08/29/14
	CHECKED BY:	AH	DATE:	08/29/14
	JOB NO.:	17084-NC	EQUIP. NO.:	-
	TITLE:	CRANE STRUCTURE (SECTION & END VIEWS)		
END USER: HUSKY OIL OPERATIONS LTD. ANSELL, ALBERTA LSC: 02-20-050-18-W3M				
SCALE:	DWG. NO.	SHEET 3 OF 3	REV	
NTS	17084-5505		1	

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