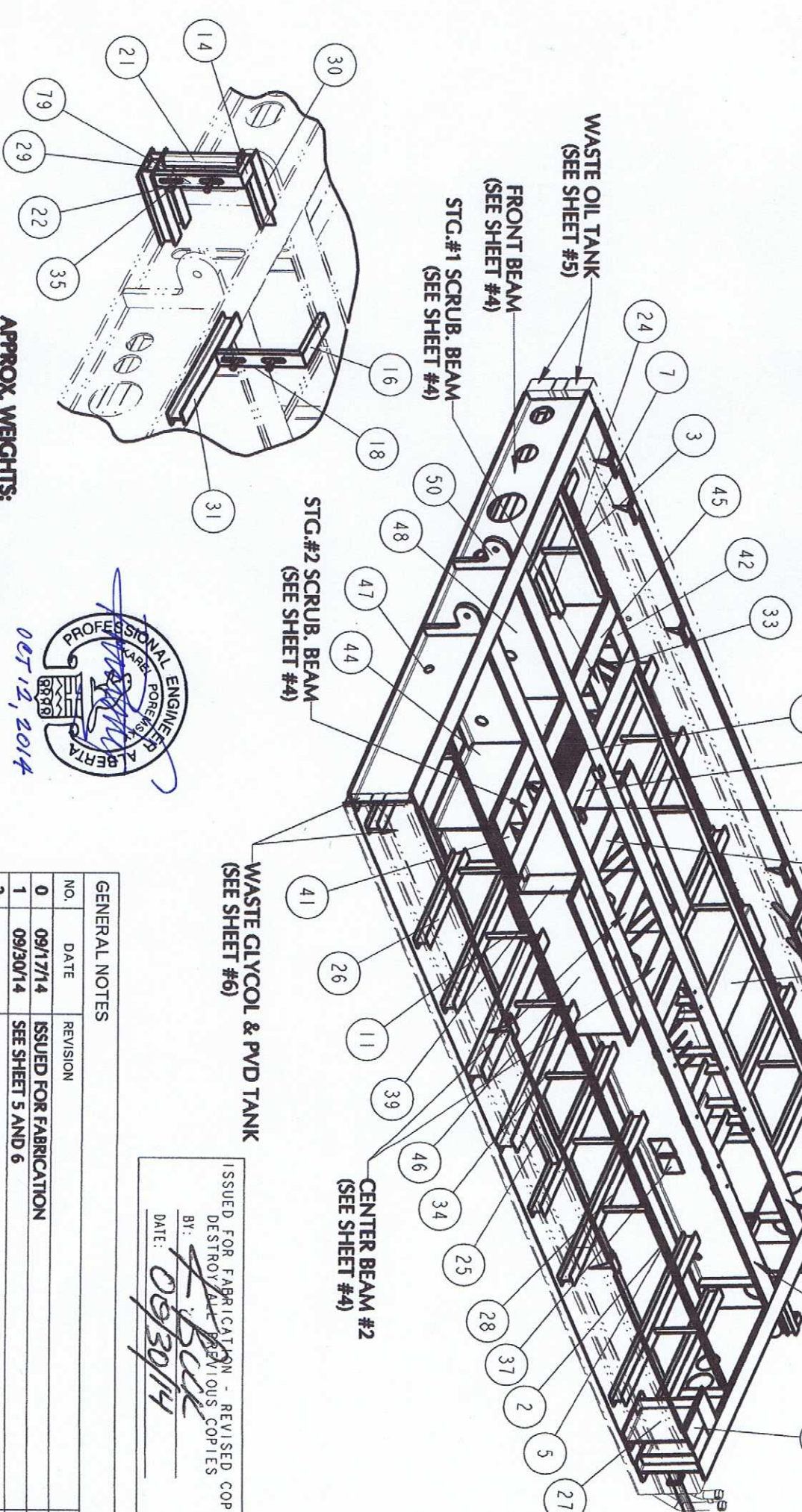
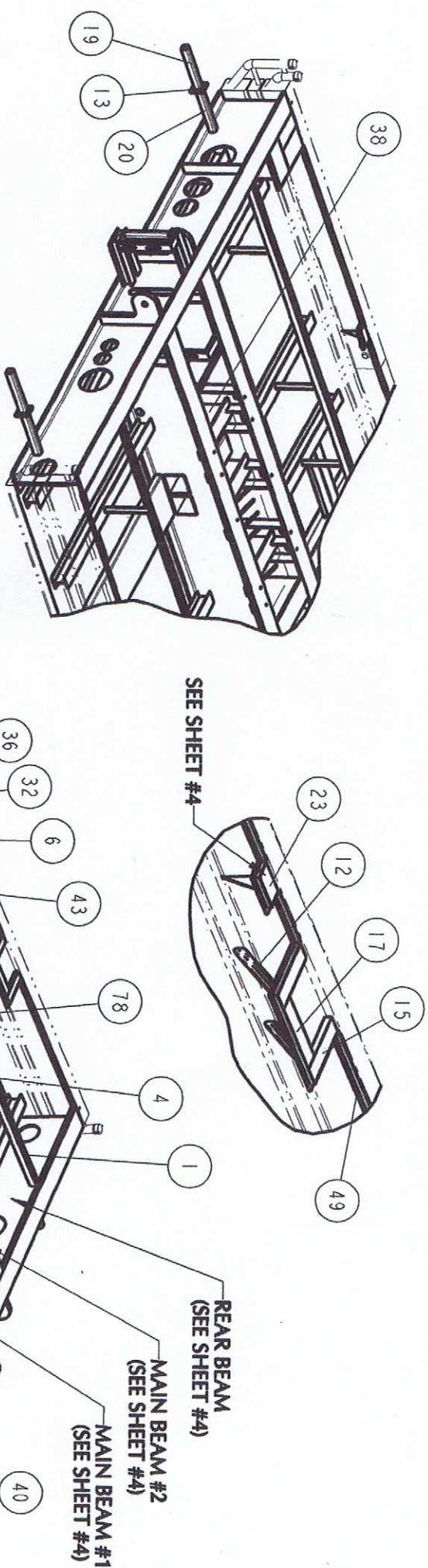


DESCRIPTION

ITEM	QTY.	DESCRIPTION	MATERIAL	
1	700203	1	FLATBAR, 1/4 THK x 1 X 281-3/4 LG	C40.21 44W
2	700203	1	FLATBAR, 1/4 THK x 1 X 386-3/8 LG	C40.21 44W
3	700203	1	FLATBAR, 1/4 THK x 1 X 64-7/8 LG	C40.21 44W
4	700209	1	ANGLE, L3 x 3 x .25 THK x 229.75 LG.	C40.21 44W
5	700209	1	ANGLE, L3 x 3 x .25 THK, x 364.375 LG.	C40.21 44W
6	700209	2	ANGLE, L3 x 3 x .25 THK, x 6.375 LG. COMP. OIL COOLER SUPPORT (SEE SHEET #4)	C40.21 44W
7	700209	1	ANGLE, L3 x 3 x .25 THK, x 62.875 LG.	C40.21 44W
8	700312	20	ANGLE L1 x 1 x 1/4 THK, X 32" LG. (CONCRETE REINFORCING)	A36/44W
9	700312	14	ANGLE L1 x 1 x 1/4 THK, X 49" LG. (CONCRETE REINFORCING)	A36/44W
10	700312	18	ANGLE L1 x 1 x 1/4 THK, X 51" LG. (CONCRETE REINFORCING)	A36/44W
11	700364	13	TUBE, HSS, 0.250 THK, 2 X 2, 21 LG	A36/44W
12	700364	2	TUBE, HSS, 1/4 THK, 2 X 2, 22 LG	A36/44W
13	700553	4	FLATBAR, 3/8" THK, 6 X 6 COOLER GUIDE PLATE (SEE SHEET #3)	C40.21 50W
14	700610	1	CHANNEL, 40S.4, 15.5 LG.	C40.21 44W
15	700610	2	CHANNEL, 40S.4, 7.95 LG.	C40.21 44W
16	700610	1	CHANNEL, 40S.4, 16.125 LG.	C40.21 44W
17	700610	1	CHANNEL, 40S.4, 16.75 LG.	C40.21 44W
18	700610	2	CHANNEL, 40S.4, 24.15 LG. PILLLOW BLOCK GUIDE (SEE SHEET #3)	C40.21 44W
19	700611	2	TUBE, HSS, 1/4 THK, 3 X 3, 21 LG	C40.21 50W
20	700611	2	TUBE, HSS, 1/4 THK, 3 X 3, 22 LG	C40.21 50W
21	700611	1	TUBE, HSS, 1/4 THK, 3 x 3, 20-3/4 LG	C40.21 50W
22	700679	4	WASHER, LOCK, 7/8", GR8	GR8
23	802675	6	WIDE FLANGE, 120X45 X 4-1/2 LG CRANE LEG SUPPORT (SEE SHEET #4)	C40.21 50W
24	802696	1	WIDE FLANGE 60X15 X 31 3/4 LG	A572/50/50W/H/992
25	802696	1	WIDE FLANGE 60X15 X 38 5/8 LG	A572/50/50W/H/992
26	802696	1	WIDE FLANGE 60X15 X 55 9/8 LG	A572/50/50W/H/992
27	802696	1	WIDE FLANGE 60X15 X 81 3/8 LG	A572/50/50W/H/992
28	802696	10	WIDE FLANGE 60X15 X 103 3/8 LG	A572/50/50W/H/992
29	802696	1	WIDE FLANGE 40X13 X 6 1/8 LG	A572/50/50W/H/992
30	802696	3	WIDE FLANGE 40X13 X 22 1/2 LG	A572/50/50W/H/992
31	802698	1	WIDE FLANGE, 40X13 X 45 LG	A572/50/50W/H/992
32	802699	1	CHANNEL, 80X11.5, 29.875 LG.	C40.21 44W
33	802874	1	CONCRETE, A30805GCM1 X 140 CUBIC FEET (4.00 CUBIC METERS)	CONCRETE
34	802878	4	WIDE FLANGE, 90X31 X 86-3/4" LG.	C40.21 50W
35	802993	4	CAPSCREW, HEX, 7/8"-UNC X 3-1/2", GR8	GR8
36	803045	1	GRATING, DB, 1-1/4X0.187 X 600 SF, BLACK (CUT TO SUIT)	SA-36
37	803321	1	TUBE, HSS, 0.375 THK, 10 X 10, 41-3/8 LG	C40.21 50W
38	803344	3	WIDE FLANGE, 210X62 X 19-13/16 LG	A572/50/50W/H/992
39	804584	6	WIDE FLANGE, 300X132 X 15-7/8 LG	A572/50/50W/H/992
40	804584	1	WIDE FLANGE, 300X132 X 21-3/8 LG	A572/50/50W/H/992
41	804584	3	WIDE FLANGE, 300X132 X 23 LG	A572/50/50W/H/992
42	804584	2	WIDE FLANGE, 300X132 X 28 LG	A572/50/50W/H/992
43	804584	6	WIDE FLANGE, 300X132 X 39-13/16 LG	A572/50/50W/H/992
44	804584	2	WIDE FLANGE, 300X132 X 53 LG	A572/50/50W/H/992
45	804584	2	WIDE FLANGE, 300X132 X 56-1/2 LG	A572/50/50W/H/992
46	804584	2	WIDE FLANGE, 300X132 X 82-3/4 LG	A572/50/50W/H/992
47	804584	2	WIDE FLANGE, 300X132 X 248 LG	A572/50/50W/H/992
48	804584	2	WIDE FLANGE, 300X132 X 396-7/8 LG	A572/50/50W/H/992
49	806074	1	ANGLE, 1-1/4 X 1-1/4 X 1/4 X 280 FT LONG (CUT TO SUIT)	C40.21 44W
50	807417	4	PLATE, 2 THK, 17'-4" X 28'-1" (SUPPLY) LIFTING LUG	SA-36
51	807436	14	CUSSET, WF (300) 32S, SKID SUPPORT, 1/2 THK, CUT	C40.21 44W
52	807667	6	PLATE, ENGINE CUSSET, 1/2 THK, 4-3/4 X 8-1/4 (CUT)	SA-36
53	807705	2	CUSSET, PLATE, 1/2 THK, X 4-3/4 X 15-5/8 LG. (CUT)	C40.21 44W
54	807750	1	SHEET 10 GA SHEAR, 28-7/8 X 18	A-569
55	807751	1	SHEET 10 GA SHEAR, 28-7/8 X 26	A-569
56	807752	1	SHEET 10 GA SHEAR, 28-7/8 X 65-3/8	A-569
57	807753	1	SHEET 10 GA SHEAR, 28-7/8 X 65-3/8	A-569
58	807754	2	SHEET 10 GA SHEAR, 34 X 82-1/4	A-569
59	807755	2	SHEET 10 GA SHEAR, 48-1/2 X 144-1/8	A-569
60	807756	2	SHEET 10 GA SHEAR, 48-1/2 X 151-3/8	A-569
61	807757	2	SHEET 10 GA SHEAR, 48-1/2 X 185-1/2	A-569
62	807758	2	SHEET 10 GA SHEAR, 48-1/2 X 192-1/2	A-569
63	807759	2	CHECKER PLATE, 3/16 THK, 11-1/4 X 18 SHEAR	SA-36
64	807760	2	CHECKER PLATE, 3/16 THK, 13 X 12-3/8 SHEAR	SA-36
65	807761	2	CHECKER PLATE, 3/16 THK, 13 X 14-3/8 SHEAR	SA-36
66	807762	2	CHECKER PLATE, 3/16 THK, 16-3/4 X 7-3/8 SHEAR	SA-36
67	807763	2	CHECKER PLATE, 3/16 THK, 19 X 18 SHEAR	SA-36
68	807764	4	CHECKER PLATE, 3/16 THK, 25-1/2 X 29-7/8 SHEAR	SA-36
69	807765	4	CHECKER PLATE, 3/16 THK, 25-1/2 X 5-7/8 SHEAR	SA-36
70	807766	1	CHECKER PLATE, 3/16 THK, 29-7/8 X 12-1/8 SHEAR	SA-36
71	807767	1	CHECKER PLATE, 3/16 THK, 29-7/8 X 21-3/4 SHEAR	SA-36
72	807768	1	CHECKER PLATE, 3/16 THK, 29-7/8 X 5-5/8 SHEAR	SA-36
73	807769	2	CHECKER PLATE, 3/16 THK, 29-7/8 X 17-1/8 SHEAR	SA-36
74	807770	1	CHECKER PLATE, 3/16 THK, 39-3/4 X 17-1/8 SHEAR	SA-36
75	807771	1	CHECKER PLATE, 3/16 THK, 39-3/4 X 21-3/4 SHEAR	SA-36
76	807772	1	CHECKER PLATE, 3/16 THK, 39-3/4 X 32-1/8 SHEAR	SA-36
77	807773	6	CUSSET, WF (300) 32S, SKID SUPPORT, 3/4 THK, CUT	C40.21 44W
78	807793	1	PLATE 1/4" THK 26 X 103-1/2 FORMED SA-36 (SKID CONDUNIT SUPPORT)	SA-36
79	807794	2	FLATBAR, 3/4 X 1" THK X 131 LG TAPPED PILLLOW BLOCK SUPPORT (SEE SHEET #3)	C40.21 44W



APPROX. WEIGHTS:
WITHOUT CONCRETE = 38 000 lbs.
WITH CONCRETE = 58 500 lbs.
VOLUME OF CONCRETE = 140 cu ft (4.00 CUBIC METERS)

GENERAL NOTES

1. ALL DIMENSIONS IN INCHES, UNLESS OTHERWISE NOTED.
2. ALL WELDS TO BE 1/4" FILLETS MIN. ALL AROUND, UNLESS OTHERWISE NOTED.
3. CORE WF FLANGES & CHANNELS WHERE REQUIRED.
4. ALL PANEL JOINTS OF CHECKER PLATE ARE TO BE SEAL WELDED AND ALL PERIMETER JOINTS TO BE STITCH WELDED WITH 3" WELDS ON 12" CENTERS. SKID MEMBERS TO US OF CHECKER PLATE TO BE STITCH WELDED WITH 3" WELDS ON 12" CENTERS.
5. FULL LENGTH FILLET WELDS ON US OF CHECKER PLATE TO WF WHERE NOTED.
6. DO NOT WELD US OF CHECKER PLATE WITH SHOWN DIAMETER.

GENERAL NOTES			
NO.	DATE	REVISION	BY
0	09/17/14	ISSUED FOR FABRICATION	KMB
1	09/30/14	SEE SHEET 5 AND 6	KMB
2			
3			
4			

	
5120 6th STREET N.E. CALGARY, ALBERTA T2K 4W5 TEL: 403. 274.6106 FAX: 403. 730.1644 www.ngc-hil.com	

DRAWN BY: K. BUCK		DATE: 07/30/14
CHECKED BY: AH	DATE: 08/05/14	
JOB NO.: 1708-4-NC	EQUIP. NO.:	
TITLE: MAIN SKID LAYOUT (MATERIALS)		

END USER: HUSKY OIL OPERATIONS LTD. ANSEL, ALBERTA LSD: 02-20-050-18-W5M	
SCALE: 1"=8'-0"	DWG. NO.:
NTS	
17084-500	
SHEET 1 OF 9	REV
1	

GENERAL NOTES			
NO.	DATE	REVISION	BY
0	09/17/14	ISSUED FOR FABRICATION	KMB
1	09/30/14	SEE SHEET 5 AND 6	KMB
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