



INSPECTION REPORT

66146430

EQUIPMENT NO: 750TA 507A

FACILITY: Hanlon RobbPROV. REG. NO: W1AEQUIPMENT NAME: Produced Water/Sludge TankTAG NO: 50-0507-T-130

	SHELL		TUBE	
MAWP	<u>kpag@</u>	°C	<u>kpag@</u>	°C
MDMT	<u>kpag@</u>	°C	<u>kpag@</u>	°C
PSV Tag	<u>set@</u>	kpag	<u>set@</u>	kpag

ITEM INSPECTED: _____

MANWAY ☐ YES ☐ NOSERVICE: ☒ SOUR ☐ SWEET ☐ CRYOGENIC

FLUID: _____

SCOPE OF INSPECTION

- ☒ PRECOMMISSIONING
☐ INITIAL
☐ REINSPECTION

TYPE OF INSPECTION:

- ☐ AE ☐ MT ☐ RT
☐ ET ☐ MFL ☐ UT
☐ LT ☐ PT ☒ VT
☐ OTHER

CLEANING:

- ☐ GOOD
☐ FAIR
☐ INADEQUATE

ACCESS:

- ☐ FULL
☐ PARTIAL
☒ EXTERNAL

ADD PAGES AND SKETCHES AS NEEDED (TURN OVER FOR CHECK LISTS)

OBSERVATIONS:

☒ EXTERNAL ☐ INTERNALNo defectsShell - 26 KPA VacuumFloor - 29 KPA Vacuum

RECOMMENDATIONS:

SUITABLE FOR

FURTHER SERVICE:

☒ YES ☐ NO

REMEDIAL ACTION

PRIORITY:

☐ HIGH ☐ MEDIUM ☐ LOW

INSPECTION PERFORMED BY:

Brian Bulson

DATE OF INSPECTION

Apr 128/04

FOLLOW-UP INSPECTION REQ'D:

☐ YES ☐ NO

BY DATE:



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EQUIPMENT NO:

External Inspection Check List			
Item	N/A	OK	Comments
1. Ladders, platforms		✓	
2. Foundation and supports		✓	
3. Dyke	✓		
4. Double floor/wall, interstitial space		✓	-26 KPA + -29 KPA
5. Nozzles		✓	
6. Ground connections		✓	
7. Protective coatings and insulation		✓	
8. External metal surfaces		✓	
9. Pressure relief devices		✓	
10. Name plate		✓	
11. Leak test	✓		
12. Cathodic protection	✓	✓	Anodes in tank
13.			
14.			
15.			

Internal Inspection Check List			
Item	N/A	OK	Comments
1. Safe vessel entry secured			
2. Cleaning adequate for VT			
3. Fouling before cleaning including tubes			
4. Internal equipment checked (trays/baffles/etc)			
5. Condition of internal surfaces			
6. Protecting coating			
7. Welds checked for defects			
8. Tubes: ends/ligaments/joints/walls/fins			
9. Tubes: thinning/pitting (internal/external)			
10. Nozzles			
11. Burner			
12. Refractory			
13. Damage marked for further inspection/nde			
14. Cleaning for nde adequate			
15. Nde completed			
16. Condition of anodes			
17. Leak test			
18.			
19.			
20.			

50-0507 WELLSITE APRIL 2004

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