



the pressure equipment safety authority

# PRESSURE PIPING CONSTRUCTION AND TEST DATA REPORT

In accordance with the provisions of the PESR Section 31(1)

Shop Construction ; Field Construction   
 Final Data Report ; Partial Data Report  (from one ABSA- authorized Contractor to another ABSA- authorized Contractor).

15136

Complete both sides of this Form

1. Constructed By: RJV Gasfield Services Owner's Job No: N/A  
(Name of ABSA authorized primary contractor or subcontractor)  
4901 Bruce Road Vegreville, Alberta T9C 1C3  
(Address)

Certificate of Authorization Permit No. AQP-1129 Expiry Date: N/A

2. Constructed For: Husky Oil Operations  
(Name of primary contractor if different from above)  
3400, 425-1<sup>st</sup> Street S.W. Calgary, Alberta T2P 3L8  
(Address)

Certificate of Authorization Permit No. AQP-1129 Expiry Date: N/A  
(Required when the primary contractor undertakes some/all of the quality functions, e.g., NDE, PWHT, Tie-in, fabrication, hydro test, final assembly etc.)

3. Owner: Husky Oil Operations  
(Name and address)  
Shipped to Storage yard Shed 15136  
(Location of installation)

Certificate of Authorization Permit No. AQP- N/A Expiry Date: N/A  
(Required when the owner undertakes some/all of the quality functions, e.g., NDE, PWHT, Tie-in, fabrication, hydro test, final assembly etc.)

4. Piping Design Alberta Registration No.: PP-N/A  
(Required if aggregate piping volume is over 0.5m<sup>3</sup>)

5. Design Responsibility: Owner ; Contractor

6. WP No.: WP-1312.2 ; Company: RJV Gasfield Services Owner's WP No. (If used): WP-N/A  
(Alberta Registration No.)  (Alberta Registration No.)  
 WPS No(s). used: 100 ; Owner's WPS No(s). (If used): N/A

7. Code: ASME B31.1 Non Boiler External Piping ; ASME B31.1 Boiler External Piping   
 B31.5 ; B31.9 ; CSA Z662 Steam Pipelines   
 ASME B31.3  - Service Category: Normal , D , M , High Pressure ; Severe Cyclic Condition

Drawing No. Rev. No. Line No.	Fluid (Air/Stm. Etc.)	Des. Press. kPa	Des. Temp. °C (Max. & Min.)	Pressure Test kPa	Test Medium	Pipe Mat'l Spec. & Grade	C.A. mm	Pipe NPS & Schedule	Flange Material & Rating	PWHT/ Preheat Temp. °C	NDE
Inlet Piping	Natural Gas	9,931 Kpa	38°C	14,897 Kpa.	Water	SA-106 B	3.2 mm	2''600 Sch 80	#600 SA-105N	N/A	10% RT VT
Outlet Piping	Natural Gas	9,931 Kpa.	38°C	14,897 Kpa.	Water	SA-106 B	3.2 mm	2''Sch 80	# 600 SA-106N	N/A	10% R/T V/T
Fuel Gas Piping	Natural Gas	9,931 Kpa.	38° C	14,897 Kpa.	Water	SA -106 B	3.2 mm	1'' Sch 160 1''Sch 80	#3000SA-105- N	N/A	V/T
Instrument Tubing	Natural Gas	22,753 Kpa.	-28 to 37° C	552 Kpa	Air	316 S/S	N/A	3/8'' .035 1/2'' .035	316 S/S	N/A	V/T
Flanges	Natural Gas	9,931	38° C	14,897 Kpa	Water	SA-105 N	3.2mm	N/A	2'' Sch 80	N/A	V/T

Partial Data Reports certified by sub-contractors are listed below and attached to this Data Report

No.	Line No.	Spool No.	Dwg. No. (with Rev. No.)	Sub-contractor (Name)	AQP No. (if from Alberta)	Expiry (if from Alberta)

**Remarks:** For partial data report provide information about the code work that was not completed by the subcontractor (e.g., hydrostatic test, PWHT etc.). For final data report provide information about the code work that was not completed by subcontractors and subsequently completed by the primary contractor (e.g., hydrostatic test of entire assembly, PWHT etc.)

Endorse certificate 'A' or 'B'

<p><b>A. CERTIFICATE OF COMPLIANCE</b> Signed by the subcontractor when supplying this certificate as a <b>Partial Data Report</b></p> <p>We certify that the statements in this Data Report are correct and that materials, construction and workmanship of the piping fabrication conform to the registered quality system and the applicable Piping code(s).</p> <p>Date: _____</p> <p style="text-align: right;">_____ Contractor</p> <p>_____ Print Authorized Representative's Name                      Signature</p> <p><b>This certificate is not valid unless it forms part of a Final Data Report signed by Primary Contractor</b></p>	<p><b>B. CERTIFICATE OF COMPLIANCE</b> Signed by the primary contractor when supplying this certificate as a <b>Final Data Report</b></p> <p>We certify that the statements in this Data Report are correct and that piping job no. <u>11-4880</u> described in this Data Report was constructed in accordance with the Province of Alberta Safety Codes Act and Regulations, and applicable ASME Piping Code(s).</p> <p>Date: <u>Aug 25 /2011</u> <u>RJV Gasfield Services</u></p> <p style="text-align: right;">_____ Contractor</p> <p><u>Dean Jeffrey</u></p> <p>_____ Print Authorized Representative's Name                      Signature</p>
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**CERTIFICATE OF INSPECTION**

I, the undersigned, employed by \_\_\_\_\_ have verified that all required examination and testing has been completed, and inspected the piping described in this construction data report to the extent necessary to be satisfied that it conforms to all applicable examination requirements of the Code and of the engineering design, and state that, to the best of my knowledge and belief, the contractor has constructed this piping in accordance with the Alberta Safety Codes Act and Regulations. By signing this certificate neither the inspector nor his or her employer makes any warranty, expressed or implied, concerning the piping described in this construction data report. Furthermore, neither the inspector nor his or her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date: \_\_\_\_\_ Date: \_\_\_\_\_

\_\_\_\_\_  
Owner's Inspector Name (please print)                      ABSA Safety Codes Officer (please print)  
(BOILER EXTERNAL PIPING ONLY)

\_\_\_\_\_  
Owner's Inspector Signature:                      ABSA Safety Codes Officer's Signature

Current version of this Form may be obtained from [www.absa.ca](http://www.absa.ca)