STANDARD PNEUMATIC PRESSURE TEST INSTRUCTION AND REPORT FORM

	C	I Sta	ndard	Pneumat	ic Pre	ssure ']	l'est Instructi	on & Report	Form
Date	Serial		~	Test P Inlet	Relie	f P Inlet	Design P	Test P Discharge	Relief P Discharge
alal			(psig)	(psig)1.1xD	(psi	g) 1.1xt	discharge (psig)	(psig)1,1xD	(psig) 1.1xt
elo 1104	427	8 _ 7	0			<u>82</u>	250	2.75	<u> 300</u>
40-QGI		,n				Other aut	thorized personnel		
KUL	10 10 per		6	. Y	al Task	The same of the	tion	and the second of the second of the second of	ACT
1 Un	it compl	otoly, once	mblad o	s per P&ID and		Preparat	CION	, to the part of the control of the	OCI
					I BOM				
3 Blanking Flanges correct thickness 4 All items which could be damaged by test isolated or removed (control valves, safety valves, instruments,									
An items which could be damaged by test isolated of removed (control varyes, safety varyes, instituments, expansion joints, etc.)									
All	flanges	wrapped	with mas	sking tape and	puncture	d at one p	oint for leak test		
							olated as required.		
~				lled – see relie	fP above	3			
		lrains cor					·		
				all valves verif		-100-1	Dark and A		
				es installed (2 f				m valvo)	
11 Inlet pressurization test set up hooked up to inlet (shop air, regulator and blowdown valve) 12 Discharge pressurization set up hooked up to discharge (amplifier, regulator, blowdown valve)									
12 Discharge pressurization set up nooked up to discharge (amplifier, regulator, blowdown valve) 13 All unauthorized personnel removed from test area (east bay) and barriers erected									المرابع المراب
Leak Test									
Test Press Time Complete? Retest Reason for failure									
					?.				
Inle		77_	30	9	N				
Inle		· /		'		•"			
Inle									
Discha		2.75	30	II	N				
Discha Discha							•••		
Discha		***************************************				*.			
Discha						}			
			ALLE STREET, THE PARTY NAMED IN	de de la companya de	Leak	Test Cor	npletion	TO THE PARTY AND	tini kan ili mana manana m Manana manana manan
	1,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		AT ATT THE PARTY OF THE PARTY O	Aldri Willia di Unit de u sub sus secumbino manustro con minimo di b		Flanges :			
2				All items remo	oved or is	solated ret	urned to original st	atus	per
3		-	1000001 COM #100 A	Open and	d closed	positions	of valves verified		4
				:		Instru			
1							in Pressure Test Fo		
2							room temperatures		and the 1914-
3				at any point in t from the begin		ne ieaks w	marked, the s	ystem slowly depres	ssurized, the leaks rep
4 .				rce to suction i		1	• •		
5						ll joints fo	r leaks with soap w	ater mixture	
6	\S10	owly incr	ease pres	ssure to 50 psi a	and hold	for 10 mi	n ensuring no bleed	off	• • •
7							old for 10 Min ensu		
8								h soap water mixtur	
9	ISO	rate sucti	on from o	aischarge by cl	osing rec	ycie valv	es (miet check will	isolate main suction	nne)

Slowly bleed down pressure Return all valves to original positions

Slowly depressurize inlet

10

11

12

1P-03031

Decrease test pressure to design pressure and test all joints for leaks with soap and water

Slowly Increase discharge pressure to test pressure in 50 psi steps holding each step for 10 min ensuring no bleed off

Component Log

Model:	CC40	Serial No.:	4278		Mfg Date: February 14, 2006
COMPRESSOR Repair/Replace	Serial No.	Date	Unit Hours	Component Hours	Comments
New	FE012004104	02/14/2006	0	0	
· · · · · · · · · · · · · · · · · · ·				**************************************	
·					
				· · · · · · · · · · · · · · · · · · ·	1,
		 			
	4.4		···,		77 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
		1		,	**************************************

ENGINE Repair/Replace	Serial No.	Date	Unit Hours	Component Hours	Comments
New	3.0L24987	02/14/2006	0	Hours	Comments
			C-1		
Name of the second seco	***************************************	, <u> </u>			
					
		- Imp			
·				···	The state of the s
 		, y, y, v(r) v(r) v(r) v(r) v v v v v v v v v v v v v v v v v v v			
And the state of t		<u> </u>			
SEPARATOR			Unit	Component	
Repair/Replace	Serial No. C251015D-2	Date 02/14/2006	Hours	Hours	Comments A431396
New	C251015D-2	02/14/2006	. 0		A431396
THE CONTRACTOR OF THE CONTRACT					
water particular to the state of the state o					
SCRUBBER Repair/Replace	Serial No.	Date	Unit Hours	Component Hours	Comments
New	C251015C-4	02/14/2006	0		A431395
The Street Control of the Control of					
	Jen-1934-17-17, 101 11, 11, 11, 11, 11, 11, 11, 11, 11	 		_	· · · · · · · · · · · · · · · · · · ·
COALESCER	Sorial No	Date	Unit	Component Hours	Comments
Repair/Replace New	Serial No. 1073,178	02/14/2006	Hours 0		Comments
			· · · · · · · · · · · · · · · · · · ·	V-1	
<u> </u>				·	
BLOWCASE			Unit	Component	
Repair/Replace	Serial No.	Date	Hours	Hours	Comments
	**************************************		0		
	T - 7/7/100 - 10 - 10 - 10 - 10 - 10 - 10 - 10				



C ISTRUCTION DATA REPOR FOR PIPING SYSTEMS In accordance with the provisions of the Safety Codes Act

Shop Construction ⊠; Field Construction [1]; Final Data Report ⊠: Partial Data Report [(from one ABSA-authorized Contractor to another ABSAauthorized Contractor).

Complete both sides of this Form

, Constructe	ed By: _	Compac (Name	t Comp	ression A authoriz	Inc.	contractor or s	ubcontrac	Owner's Job No: 4278					
		#3, 1820) - 30 A	Avenue N	νE								
Alberta Q	uality Pr	ogram N	lo. AQI	P- <u>21112</u>		(Address)		Expiry I	Date: <u>Jur</u>	ne 18, 200	7		
. Constructe	ed For:	As Abov	ve						·			······································	
•		4 - A1-a-	_	(Name	of primary o	ontractor if diffe	erent from	above)					
		As Abov	/e			(Address)			· · · · · · · · · · · · · · · · · · ·				
Alberta Q	mality Pr	ogram N	lo. AO	P.,		(Address)		Expiry I	Date:				
(Required whe	en the primar	y contractor	undertake	s some/all o	f the quality fi	unctions, e.g., Ma	it'l supply,	NDE, PWHT,	Tie-in, fabric	ation, hydro te	st, final ass	embly etc.)	
. Owner: A	s Above												
				(N	lame and addi	ress)					•	*	
		******		(Loca	ation of instal	lation)						· · · · · · · · · · · · · · · · · · ·	
				$\mathbf{p}_{\tau_{i+1}}$	N. A . Comp. Sec.						. ·		
						, e.g., Mat I sup	ply, NDE,	PWHT,*rle-i	n, fabrication	, hydro test, f	inal assemb	sty etc.)	
I. Piping De	4.7			1.5			(Re	equired if agg	regate piping	volume is over	er 0.5m ³)		
. WP No.: \	WP	; C	ompan	y:			· · · · · · · · · · · · · · · · · · ·	_;Owner	's WP No	o. (If used)	: WP-		
WPS No(Alberta Regi s). used:	istration No	.)			: Owner	's WPS	No(s). (II	fused);	(Alber	ta Registi	ration No.	
	` .	k		- 44' -	1.51					3			
o. Code:	ASM	IE B31.1	Non E	30iler Ex	xternal Pip	oing □;		ASM	IE B31.1	Boiler Ex	ternal P	iping L	
	ASM	Æ B31.3	3. ⊠ - Se	ervice ca	itegory: N	ormal ⊠, D	□, M [□, High P	ressure [B31.5	□, I	331.9	
		<u> </u>	1 11					-				٠.	
Drawing No.	Fluid (Air/Stm,	Des. Press.	Des. Temp.	Test Press,	Test Medium	Pipe Mat'l Spec. &	C.A.	Pipe NPS &	Flange Material &	PWHT/ Preheat	R.T. %	Other NDE	
Rev. No. Line No.	Etc.)	kPa	⁰ C	kPa	(VIECHIGH)	Grade	mm	Schedule	Rating	Temp, ⁰ C	/0	NDD	
P1001 Rev 2	Gas	1723	-148	1896	Air	A106B	1/8"	1-1/2 & 2" SCH 80	A105N 300#	N/A			
P1002 Rev 4	Gas	1723	148	1896	Air	A106B	1/8"	1-1/2 & 2"	A105N	N/A			
P1003 Rev 3	Water	1723	148	1896	Air	A106B	1/8"	SCH 80 1" SCH80	300# N/A	N/A			
Part 1								1					
P1003 Rev 3 Part 2	Water	482	148	530	Air	A106B	1/8"	1" SCH80	N/A	N/A			
P1004 Rev	Gas	,	148	378	Air	A106B	1.8"	1/2", 3/4", 1" SCH80	N/A	N/A		-	
P1005 Rev 1	Gas	482	148	530	Air	A106B	1/8"	1 & 2" SCH80	A105N 150#	N/A			
P1006 Rev &	Gas	482	148	530	Air	A106B	1/8"	1 & 2"	A105N	N/A			
				i			İ	SCH80	150# & 300#				
P1007 Rev 1	Gas	1723	148	1896	Air	A106B	1/8"	1" SCH80	A105N 300#	N/A			
P1008 Rev 2	Gas	1723	148	1896	Air	A106B	1/8"	1/2" SCH80		N/A			
P1009 Rev 3	Gas	1723	148	1896	Air	A106B	1/8"	1 & 1-1/2" SCH80	N/A	N/A			
					-		+	001100					
									,				
								:					

Partial Data Reports, properly identified and certified by ABSA-authorized contractors, as listed below are attached to and form part of this Data Report □

No.	Line No.	Spool No.	Drg. No. (with Rev. No.)	Contractor (Name)	AQP I No.	Expiry date

Remarks: Provide additional comments including noting authorized contractor(s) supplying this document as a Parti another ABSA-authorized contractor who assumes overall Act & Regulations and applicable ASME Codes, and who to putting the piping system into service.	al Data Report but which must be completed by responsibility for conformance with the Safety Codes									
Endorse certificate 'A' or 'B'										
A. CERTIFICATE OF COMPLIANCE Signed by the subcontractor when supplying this certificate as a Partial Data Report We certify that the statements in this Data Report are correct and that materials, construction and workmanship of the piping fabrication conform to the registered quality system and the applicable Piping code(s). Date: Subcontractor Print Authorized Representative's Name Signature This certificate is not valid unless it forms part of a Final Data Report signed by Primary Contractor	B. CERTIFICATE OF COMPLIANCE Signed by the primary contractor when supplying this certificate as a Final Data Report We certify that the statements in this Data Report are correct and that piping job no. described in this Data Report was constructed in accordance with the Province of Alberta Safety Codes Act and Regulations, and applicable ASME Piping Code(s). Date: CCI Primary Contractor Gerry Plett Print Authorized Representative's Name Signature									
CERTIFICATE (OF INSPECTION									
I, the undersigned, employed by	have inspected the piping									
job no. described in this Construction	Data Report and state that, to the best of my									
knowledge and belief, the Contractor has constructed this the ASME Piping Codes and Province of Alberta Safety										
Date:	Date:									
	Name: Sign.:									
Print Owner's Inspector's Name Owner's Inspector's Signatur	re ABSA Safety Codes Officer (BOILER EXTERNAL PIPING ONLY)									

TEGA VALVE SERVICE P.R.V. INSPECTION REPORT A Division of EcoMax Energy Services Ltd Nov. 25-05 W.O.# CUSTOMER Compact LOCATION MAKE TAYLOK TYPE/MODEL: 8200 CONNECTION TYPE **INLET SIZE** TAG / PSV SET PRESSURE 250 PSI **BACK PRESS** CAPACITY: SCFM COLD/DIFF SET PRESS TEMP DG 1316.2C CAP ASSEMBLY CLOSED CODE SYMBOL ORIFICE i RESET REQ Yes REQUIRED SPRING # STD / NACE: 5 T D. NEW SET PRESS NEW CAPACITY 646 seem SEAL CONDITION INSIGNIA DATE OF LAST SERVICE DATA PLATE CONDITION PRE-TEST POP PRESSURE: RESULTS: COMPONENT INSPECTION CHECK AS FOUND CONDITION REPAIR ACTIONS DISC DIM NOZZLE DIM DISC HOLDER DIV DIM SPINDLE / STEM VIS VIS VIS PER VIS VIS VIS DISASSEMBLY INSPECTION: REASSEMBLY MEDIUM: SET PRESS COLD SET: SIMMER: SET POINT BLOWDOWN: BACK PRESS, TEST LEAKAGE: TEST GUAGE ID: BGC#

GUIDE SPRING# / BUTTONS LOWER RING BELLOWS GASKETS / O-RINGS OTHER OTHER PARTS REQUIRED NEXT SERVICE COMMENTS FINAL TEST: UPPER: LOWER: FINAL INSPECTION DATE QUST/INSPECTOR: COMMENTS

TEGA VALVE	SERVICE Wax Energy Services Ltd		10 10	P.R.V. INSPECTION REPORT
A DIVISION OF LEG	JAN. 10-06			1.0.# 152403-3
CUSTOMER		LOCATION		
				Po: 7247
MAKE	<u> </u>	TYPE/MODEL:		S/N: 20762-1024
CONNECTION TYPE	I I I I I I I I I I I I I I I I I I I	INLET SIZE:	l l"	TAG / PSV:
SET PRESSURE	75 PSI	BACK PRESS:		CAPACITY: 531 SCFM
COLD/DIFF SET PRESS		TEMP:		CRN: 09 1316,20°
CAP ASSEMBLY	CLOSED	CODE SYMBOL:	UV	ORIFICE: F
RESET REQ	r	REQUIRED SPRING #		STD/NACE: 574.
NEW SET PRESS	T	NEW CAPACITY		
SEAL CONDITION		I Insignia		-
DATE OF LAST SERVICE		DATA PLATE CONDITION		
DATE OF LAST SERVICE		DATA PLATE CONDITION		
PRE-TEST				
POP PRESSURE:		RESULTS:	<u> </u>	
COMPONENT INSPECTION	СНЕСК	AS FOUND CONDITION		REPAIR ACTIONS
DISC	DIM			**************************************
NOZZLE	DIM			
DISC HOLDER	DIM			
OUIDE	DIM	***************************************		
SPINDLE / STEM	VIS			
	VIS VIS			
	PER	·		
en formalista en la companya de la c	VIS			
	VIS			
OTHER	VIS			
PARTS REQUIRED NEXT SERV	/ICE			441174444
COMMENTS		***************************************		
DISASSEMBLY:		INSPECTION:	REASSEMBLY	
MEDIUM:	ALO	SET PRESS: '75	COLD SET	
INAL TEST:				
SIMMER:	75 P81	SET POINT: 77	PSI BLOWDOWN:	52 PS/
BACK PRESS. TEST:	125 PSI	LEAKAGE:	TEST GUAGE ID	BGC# AGISG
	1	' \		
,	WDOWN RING SETTINGS:	UPPER: N	LOWER	L
TESTED BY:				•
· · · · · · · · · · · · · · · · · · ·				1
FINAL INSPECTION:		DATE:		CUST/INSPECTOR:
CONTRACTOR	-			
COMMENTS				
COMMENTS				

P.R.V. INSPECTION REPORT **TEGA VALVE SERVICE** A Division of EcoMax Energy Services Ltd. W.O.# 11)-06 CUSTOMER LOCATION Compac T TYPE/MODEL: 8200 MAKE AYLOR **CONNECTION TYPE** INLET SIZE: TAG / PSV: SET PRESSURE 250 PS **BACK PRESS:** CAPACITY: SCFM **COLD/DIFF SET PRESS** CRN TEMP: 1316 2C UV ORIFICE: CAP ASSEMBLY CODE SYMBOL: CLOSEA **REQUIRED SPRING #** RESET REQ Ma STD / NACE: 571 **NEW SET PRESS** NEW CAPACITY SEAL CONDITION INSIGNIA DATE OF LAST SERVICE DATA PLATE CONDITION PRE-TEST POP PRESSURE: RESULTS: ______ AS FOUND CONDITION REPAIR ACTIONS COMPONENT INSPECTION CHECK DISC DIM **NOZZLE** DIM DISC HOLDER DIM GUIDE DIM SPINDLE / STEM VIS SPRING# / BUTTONS VIS LOWER RING VIS **BELLOWS** PER **GASKETS / O-RINGS** VIS OTHER VIS OTHER VIS PARTS REQUIRED NEXT SERVICE COMMENTS DISASSEMBLY INSPECTION: REASSEMBLY: MEDIUM: SET PRESS: COLD SET: FINAL TEST: SIMMER SET POINT: 251 BLOWDOWN; PSI TEST GUAGE ID: BGC# BACK PRESS. TEST: 125 LEAKAGE: LOWER: UPPER: BLOWDOWN RING SETTINGS: TESTED BY: _____ FINAL INSPECTION: CUST/INSPECTOR: DATE: COMMENTS

BOILER AND PRESSURE VESSEL STATUS REPORT

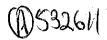
This status report form has been provided for you to report any changes to your boilers and/or pressure vessels. If you complete the form below, we would be pleased to make the required changes to our records and credit your account if credits are due.

RE: Vessel (A) 1 Serial No.)	2)	ე ეკ.(C25101		3)	dysdysteljasj elerenden ^e erry
CRN	R5600.213	,	R5597.			
The above vessel(s)	was (were) sold. Plea	ase tr	ansfer th	ne registr	ration of the vessel(s)	to:
Name of New Owner	Husky Oil Operations L	imited	· · · · · · · · · · · · · · · · · · ·			
Mailing Address	Box 4490, Stn D, Calga	ary, Al	3 T2P 3G	7		
Location of Vessel	Red Deer, LSD: TBD					
Contact Person	Mr. Peter Poon	·		Tel:		
Date of Sale	February, 2006		P.O	. No:		
The above vessel(s)	was (were) removed	l from	service	on		
	was (were) destroye). The Alberta Identif					
The above vessel(s)	has (have) been relo	ocate	d to	·	·	
The above vessel(s)	has (have) been ope (Date). Please rer					nce
The above vessel w	as returned to service	on_				
Company Name: Compact C	Compression Inc.		4			
Position Title: Operations				Tel:	291-7492	
(Please print name) Gerald Please		*****************	E-Mail:	gplett@c	ompactcompression.com	1
Signature: Note: The owner of the b	MIXII			Date:	February 1, 2006	
Note: The owner of the bequipment is inspective in the Provir	ted by Alberta Boilers	sel is Safe	respons ty Assoc	ible for i	ensuring that the ab or to its being returne	ove d to
Please Return This Report					OCIATION	

ALBERTA BOILERS SAFETY ASSOCIATION #200, 4208 - 97 Street, Edmonton, AB T6E 5Z9 (780) 437-9100 Fax (780) 437-7787



FORM U-1A JUFACTURER'S DATA REPORT FOR PRES E VESSELS (Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1



1. Manu	factured and certi	fied by <u>HEN</u>	RY TECHNOLO	OGIES LIMITEI), 36 CRAIG S	TREET BR	ANTEORD, ONT use of manufacturer) T2B-7M5	CARIO CAN	ADA NAT 5T6	
2. Manu	factured for <u>C</u> (OMPACT COM	PRESSION. #3	. 1820 - 30th AV	VENUE NE. C	ALGARY, AR	T2E-7M5			ICATE
		-		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		e and address of				a to parties
3. Locat	ion of installation			4		(Name and se	latana N			
4. Type;	HORIZ	ONTAL	'A C251015ር	1 (1-4)	D 5600 71	(Name and ac			27/4	2006
13por		vert, tank)	(Mfgr's serial	No.)	(CRN)	3	321007 (Drawing no	<u> </u>	N/A (Nat'l Bd. No.)	2006 (Year bullt)
					f material speci		SME BOILER AN			, (Tour sain)
VESS	EL CODE. The de	esign, construction	on, and workmans	ship conform to A	SME Rules, Se	ction VIII, Divisi	on 1		2004 BDITION	
to					15	18-5			Year	
		Addenda (Date)		 		ase Nos.		Sr	pecial Service per U	G 120(d)
6. Shell:		53 Gr B	····	3/8"		1/8"		14" OD	·	30"
· 7. 0		ec. No., Grade)	Non	ո. Thk. (in.)	Co	rr. Allow. (in.)		n. I.D. (ft. & ln.)		gth (overall) (ft. & ln.)
7. Seam		N led, Dbl., F	NONE R.T. (Spot or Full)	85% Eff. (%)	H.T. Temp (°F)	Time (hr)	SNGL BUTT / Girth (Welded,		NONE R.T. (Spot, Eff.(%)	
	Sngl., Lap	o, Butt)	(, (opot of Full)	Cit, (70)	nata temp (T)	rine (m)	Sngl., Lap, B		or Full)	No. of Courses
8. Head	s: (a) Matl		SA-516			(b) Matl.		SA		
	Location (Top,	Minimum	(Spec No.,		IZmredde	F-100 - 0 - 1			c No., Grade)	
	Location (1 op, Bottom, Ends)	Thickness	Corrosion Allowance	Crown Radius	Knuckle Radlus	Elliptical Ratio	Conical Apex Angle	Hemispherica Radius	l Flat Diameter	Side to Pressure (Convex or Concave)
(a).	END	0,2938"	1/8"			2:1	-		-	CONCAVE
(b)	END	0.2938"	1/8"		, m	2:1			-	CONCAVE
If rem	ovable, bolts used	d (describe other	fastenings) -		· · · · · ·	· /M:	all., Spec. No., Gr., S	ze No.		
9. MAW	/P	200		u .	psi at	max. temp.	200			- °F
Min. d	lesign metal temp	(Internal)	-20	(external) °F at		nei 🛲	(Interna ###, pneu., ######		(external)	220 psi
	les, Inspection an			,	200	poi. rryd	ren prican en come	n test pressure		420 psi.
	ırpose	Diam.				Nom.	Reinforcen	nent	How	
	utlet, Drain) No	***	Type	Mat		Thk.	Matl.		Attached	Location
	ONN 7 ONN 3	2"	CPLG. CPLG.	SA-10 SA-10		6000 LB 6000 LB	*		WELDED	Top/End/Btm
	ONN. 2		CPLG.	SA-10		6000 LB			WELDED WELDED	TOP/BOTTOM TOP/BOTTOM
				-	1	-			-	-
11, Supp			Lugs	Legs		Other	SADDLES (2) At	tached BO	TTOM/WELDED
	•	Yes or no)	(No.		(No.)		(Describe)	_		(Where and how)
12. Rem	arks: Manufacture	er's Partial Data I	Reports properly i	dentified and sigr	ned by Commis	sioned Inspecto	rs have been furnis	shed for the foll	owing Items of the	e report:
	<u> </u>			(Name of part, ite	m number. Mfai	r's name and ide	intituing stamp)			
NO IMI	PACT TEST RE	QUIRED AS PE	ER UCS-66	(vaine of pain no		· ·	minying otempy			
HEADS	ARE HOT FOR	RMED								
		· · · · · · · · · · · · · · · · · · ·								· · · · · · · · · · · · · · · · · · ·
						/ FIELD COM				
We	certify that the st	atements made	in this report are	correct and that a	Il detalls of desi	ign, material, co	nstruction, and wo		nis vessel	
	nform to the ASMI	= Code for Press -05-2006	sure vessels, Sec	tion VIII, Division	1. "U" Certifica	ite of Authorizati	on No.	29646		
Dat							Signed m	chael	Dazituri	
	<u> </u>	00,110	ne <u>HENRY TE</u>	CENOLOGIES (Manufa	LIMITED acturer)	· · · · · · · · · · · · · · · · · · ·	Signed 177		Representative)	<u>v</u>
				CERTIFICA	TE OF SHOP	/ FIELD INS	PECTION	· · · · · · · · · · · · · · · · · · ·		
1	ssel constructed b		NRY TECHNOL	OGIES LIMITE	D at	36 CRAIG S	TREET BRAN		TARIO CANAI	DA N3T 5T6
I, th				by The National E	Board of Boller a		ssel Inspectors an	d the State or F	rovince of	
her	ONTARIO re-inspected the c	and emplo	· ·	footstands Data D	madan 4	T.S.S.A	7	Tanada a da ad	-1	•,
						vessel in accord	200 to dance with ASME	_ , and state th Code, Section '		
1. E	By signing this cer	tificate neither th	e Inspector nor hi	is employer make	as any warranty,	expressed or in	nplied, concerning	the pressure vi	essel	
des	scribed in this Mar	ufacturer's Data	Report, Furthern	ore, neither the I	nspector nor his	employer shall	be liable in any ma	anner for any p	ersonal	
Inju Dat	ry or property dan	nage or a loss of <u>UU</u> Signed	any kind ansing t	M mame	a with this inspe	ction. Commiss	sions	DN 33		
1		B1104		Authorized Inspecto				Board, (Incl. end	orsements) State, Pr	rov. and No.)

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS (Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

C	orrecte	d Copy	*
\sim			

@ 532612

1. Manufac	tured and	certifi	ed by HEN	IRY TECHNOLO	OGIES LIMITE	D, 36 CRAIO S		NTFORD, ON of manufacturer)		NADA N3T 5T6	
2. Manufac	tured for	CO	MPACT CON	APRESSION, #3	, 1820 - 30th A					······································	·
3. Location	•	,	UNKNOW	****	2	(Nan	ne and address of pu			···	
4. Type:	∘ ¢∻s H€	MINC MC	DCG 405		2 (1-4)	R5597,2	(Name and add	52101 /	1	N/A	2006
,,,,,,,,			ert. tank)	(Mfgr's serial		(CRN)		(Drawing no		(Nat'l Bd. No.	
	The chemical and physical properties of all parts meet the requirements of material specifications of the AS VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division								ID PRESSUR	E 2004 EDITION	
			•							Year	
to			Addenda (Date)				18-5 Dase Nos.	 		Special Service per U	G 120/d)
6. Shell:			3 Gr B		3/8"		1/8"		14" OD	-paring service par a	30"
		(Spec	. No., Grade)	Nom	. Thk. (in.)	Co	orr. Allow, (in.)	1	m, I.D. (ft. & in.)		gth (overall) (ft. & in.)
7. Seams:		ERW		NONE	85%	LOT Town (PC)	The a thul	Sngl Butt c/w l Girth (Welded		NONE R.T. (Spol, Eff.(%)	No. of Courses
	Sng	l., Lap,	Bult)	R.T. (Spot or Full)	Eff. (%)	H.T. Temp (*F)	Time (hr)	Singli, Lap, B		or Full)	No. or Courses
8. Heads: ((a) Matl.			SA-516 ((Spec No.,			(b) Matl.			A-516 Gr 70 nec No., Grade)	
	cation (To		Minimum	Corrosion	Crown	Knuckle	Elliptical	Conical Apex Angle	Hemispheric Radius	al Flat Diameter	Side to Pressure (Convex or Concave)
(a) Boi	ttom, End END	<u>s)</u>	Thickness 0.2938"	Allowance 1/8"	Radius	Radius	Ratlo 2:1	- Whox Wildle	1780103	Diameiei	CONCAVE
(b)	END		0.2938"	1/8"	-		2:1	-	=		CONCAVE
If remova	ble, bolts	used (describe other	fastenings) <u>-</u>							
9. MAWP			285	. *		nsi at	max, temp	, Spec. No., Gr., S 250	128, 140.)		- °F
	*********	(Internal)	***************************************	(external)	Apple Comments	• • • • • • • • • • • • • • • • • • • •	(International Juliana) III, pneu., e#### ##		(external)	13.5 psi.
Min. desk	-		safety valve or	-20	°F a	285	psi. Wydrt	n pileti, omazo na	ar iesi pressur	 ع	13.5 psi.:
Purpo		ar aria	Diam.	1			Nom.	ReInforcer	nent	How	
(Inlet, Outle	et, Drain)	No.	or Size	Туре	Mat		Thk.	Matl.		Attached	Location
CON		2	2"	CPLG.	SA-10		6000 LB	ļ .		WELDED	SIDE/END TOP/SIDE
CON		3	1-1/2"	CPLG.	SA-10 SA-10		6000 LB			WELDED WELDED	TOP/BOTTOM
CON		2	3/4"	CPLG.	SA-10		6000 LB	*		WELDED	TOP/SIDE
CON		2	1/2"	CPLG.	SA-10)5N	6000 LB			WELDED	TOP/BOTTOM
			•							•	-
								*			<u> </u>
11. Supports	s: Skirt		NO	Lugs -	Legs		Other	SADDLES (2) A	ttached BO	TTOM/WELDED
r. Oupport	J. OKW.		es or no)	(No.)	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	(No.)		(Describe)	~/	thrampa angularity	(Where and how)
12. Remarks	s: Manufa	cturer'	s Partial Data I	Reports properly lo	lentified and sign	ned by Commis	sioned Inspectors	have been furnis	shed for the fo	llowing items of the	e report:
NO IMPAC	T TEST	REOU	JIRED AS PE		vame or part, ite	m number, Migi	's name and Iden	nying stamp)			
HEADS AL											
		.,									
							/ FIELD COMP				
We cer	rtify that ti	ne stat	ements made	in this report are c	orrect and that a	Il details of desi	gn, material, cons	truction, and wor		his vessei	
1				ure Vessels, Sect	ion VIII, Division	1. "U" Certifica	te of Authorization	No	29646	<u> </u>	.
expires	Feb.	-	5-2006 Co. Nar	na			ç	laned once	hash.	Shirtur 2	ا ر•
Date -	1 60.	~1~	, OU, 1481	HENRY TEL	THNOLOGIES (Manufe					Representative)	
					CERTIFICA	TE OF SHOP	/ FIELD INSPI	ECTION			
	construct			RY TECHNOLO		D at	36 CRAIG STI	REET BRAN		TARIO CANAI	DA N3T 5T6
1	_			nmission issued b	y The National B	oard of Boller a		el Inspectors and	d the State or	Province of	·
	ONTARI		and emplo	yed by bed in this Manufa	cturare Data Da	nort on	T.S.S.A.	26	, and state th	nat.	.
to the b	est of my	knowl	edge and belle	f, the Manufacture	r has constructe	d this pressure	vessel in accorda	nce with ASME (Öode, Section	VIII, Oivision	
1. By sl	laning this	certifi	cate neither th	e inspector nor his	employer make	s any warranty,	expressed or Imp	ied, concerning	the pressure v	esse!	
describ	ed in this	Manuf	acturer's Data	Report. Furthermo	ore, neither the ir	nspector nor his Lwith this inspec	employer shall be			ersonal	
Date	Feb.	240	Signed		(mynes		Commissio				and No.
LP	SV S	Set	Press	285psi ^	uthorized Inspecto	r)		(Nal'I	Board (Incl. end	lorsements) State, Pr	ov. and No:)

7719 - 69 Street Edmonton, Alberta T6B 1V4 Phone: (780) 440-5064 Fax: (780) 440-5172

Certificate Of Compliance

I Hereby Certify That The Below Registered Category "H" Pressure Fitting Has Been Designed, Manufactured, and Pressure Tested In Accordance With The Alberta Safety Codes Act, CSA B51 And ASME Section VIII, Division 1, 2004 Edition, 2005 Addenda.

CRN	0H640	3.213				
S/N	1073.1	78				
Diameter	6.625	Inches	Overal	l Length	18	Inches
Year Built	2006					
MAWP	400	PSIG.	@	300 -	٥F	
MDMT	-20 °F					
C.A.	0.125	Inches				
Radiograph	У	N/A				
PWHT:	Time	N/A	min.	Temp.	N/A	°F
Hydro Test	ed @	520	PSIG			

Quality Control Manager BJ SYLYSKI

January 13, 2006