



COMPONENT LOG

Model: CC40 Serial No.: 4360 Date Manufactured: 21-Jan-2009

COMPRESSOR

Repair/Replace	Serial No.	Date	Unit Hours	Component Hours	Comments
New	FE012013314	21-Jan-09	0	0	

ENGINE

Make & Size	Serial No.	Date	Unit Hours	Component Hours	Comments
GM 3.0 Litre	3.0L44504	21-Jan-09	0		125psi PSV SN 38008-53

SEPARATOR

Repair/Replace	Serial No.	Date	Unit Hours	Component Hours	Comments
New	C280221B-2	21-Jan-09	0		285psi PSV SN 43426-6

SCRUBBER

Repair/Replace	Serial No.	Date	Unit Hours	Component Hours	Comments
New	C280221A-3	21-Jan-09	0		75psi PSV SN 42154-26

COALESCER

Repair/Replace	Serial No.	Date	Unit Hours	Component Hours	Comments
New	1073.258	21-Jan-09	0		250psi PSV SN 43426-14

BLOWCASE

Repair/Replace	Serial No.	Date	Unit Hours	Component Hours	Comments
New	C280536E-1	21-Jan-09	0	0	



CONSTRUCTION DATA REPORT FOR PIPING SYSTEMS

In accordance with the provisions of the Safety Codes Act

Shop Construction ☒; Field Construction ☐; Final Data Report ☒;
 Partial Data Report ☐ (from one ABSA-authorized Contractor to another ABSA-authorized Contractor).

Complete both sides of this Form

1. Constructed By: Compact Compression Inc. Owner's Job No: 4360
 (Name of ABSA authorized primary contractor or subcontractor)
#8, 1820 - 30 Avenue NE, Calgary, Alberta T2E 7M5
 (Address)

Alberta Quality Program No. AQP-21112 Expiry Date: June 18, 2010

2. Constructed For: As Above
 (Name of primary contractor if different from above)
As Above
 (Address)

Alberta Quality Program No. AQP- Expiry Date:
 (Required when the primary contractor undertakes some/all of the quality functions, e.g., Mat'l supply, NDE, PWHT, Tie-in, fabrication, hydro test, final assembly etc.)

3. Owner: As Above
 (Name and address)

 (Location of installation)

Alberta Quality Program No. AQP- Expiry Date:
 (Required when the owner undertakes some/all of the quality functions, e.g., Mat'l supply, NDE, PWHT, Tie-in, fabrication, hydro test, final assembly etc.)

4. Piping Design Alberta Registration No.: PP-
 (Required if aggregate piping volume is over 0.5m³)

5. WP No.: WP-; Company: ; Owner's WP No. (If used): WP-
 (Alberta Registration No.) (Alberta Registration No.)
 WPS No(s). used: ; Owner's WPS No(s). (If used):

6. Code: ASME B31.1 Non Boiler External Piping ☐; ASME B31.1 Boiler External Piping ☐;
ASME B31.3 ☒ - Service category: Normal ☒, D ☐, M ☐, High Pressure ☐; B31.5 ☐; B31.9 ☐

Drawing No. Rev. No. Line No.	Fluid (Air/Stm. Etc.)	Des. Press. kPa	Des. Temp. °C	Test Press. kPa	Test Medium	Pipe Mat'l Spec. & Grade	C.A. mm	Pipe NPS & Schedule	Flange Material & Rating	PWHT/ Preheat Temp. °C	R.T. %	Other NDE
P1001 Rev 4	Gas	1723	148	1896	Air	A106B	3.18	25.4, 38.1 & 50.8 mm sch 80	A105N 2069 kPa	N/A		VT
P1002 Rev 7	Gas	1723	148	1896	Air	A106B	3.18	38.1 & 50.8 mm sch 80	A105N 2069 kPa	N/A		VT
P1003 Rev 5	Water	482/ 1723	148	530/ 1896	Air	A106B	3.18	25.4 & 50.8 mm sch 80	N/A	N/A		VT
P1004 Rev 9	Gas	345/ 1723	148	758/ 1896	Air	A106B	3.18	12.7, 19.1, 25.4 mm sch 80	N/A	N/A		VT
P1005 Rev 1	Gas	482	148	530	Air	A106B	3.18	25.4 & 50.8 mm sch 80	A105N 1034 kPa	N/A		VT
P1006 Rev 8	Gas	482	148	530	Air	A106B	3.18	25.4 & 50.8 mm sch 80	A105N 1034 & 2069 kPa	N/A		VT
P1007 Rev 2	Gas	1723	148	1896	Air	A106B	3.18	25.4 sch 80	A105N 2069 kPa	N/A		VT
P1008 Rev 6	Gas	1723	148	1896	Air	A106B	3.18	12.7 sch 80	N/A	N/A		VT
P1009 Rev 12	Gas	1723	148	1896	Air	A106B	3.18	12.7, 25.4 & 38.1 mm sch 80	N/A	N/A		VT
P1013 Rev 5	Gas	1723	148	1896	Air	A106B	3.18	50.8 sch 80	A105N 1034 & 2069 kPa	N/A		VT

Partial Data Reports, properly identified and certified by ABSA-authorized contractors, as listed below are attached to and form part of this Data Report ☐

No.	Line No.	Spool No.	Drg. No. (with Rev. No.)	Contractor (Name)	AQP No.	Expiry date

Remarks: Provide additional comments including noting any code work that was not performed by the ABSA-authorized contractor(s) supplying this document as a Partial Data Report but which must be completed by another ABSA-authorized contractor who assumes overall responsibility for conformance with the Safety Codes Act & Regulations and applicable ASME Codes, and who assures that all required code work is completed prior to putting the piping system into service.

Endorse certificate 'A' or 'B'

A. CERTIFICATE OF COMPLIANCE

Signed by the subcontractor when supplying this certificate as a
Partial Data Report

We certify that the statements in this Data Report are correct and that materials, construction and workmanship of the piping fabrication conform to the registered quality system and the applicable Piping code(s).

Date: _____
Subcontractor

Print Authorized Representative's Name

Signature

**This certificate is not valid unless it forms part of a
Final Data Report signed by Primary Contractor**

B. CERTIFICATE OF COMPLIANCE

Signed by the primary contractor when supplying this certificate as a
Final Data Report

We certify that the statements in this Data Report are correct and that piping job no. 4360 described in this Data Report was constructed in accordance with the Province of Alberta Safety Codes Act and Regulations, and applicable ASME Piping Code(s).

Date: 21-Jan-2009

CCI

Primary Contractor

G. Plett

Print Authorized Representative's Name

Signature

CERTIFICATE OF INSPECTION

I, the undersigned, employed by Compact Compression Inc. have inspected the piping job no. 4360 described in this Construction Data Report and state that, to the best of my knowledge and belief, the Contractor has constructed this piping in accordance with the applicable Sections of the ASME Piping Codes and Province of Alberta Safety Codes Act and Regulations.

Date: January 21, 2009

Date: _____

G. Plett

Name: _____

Sign.: _____

Print Owner's Inspector's Name

Owner's Inspector's Signature

ABSA Safety Codes Officer
(BOILER EXTERNAL PIPING ONLY)

Taylor Valve Technology, Inc

8300 Southwest 8th Street

Oklahoma City, Oklahoma

Serial Number : 38008-53

telephone: 405.787.0145 facsimile: 405.789.0198

Certificate Number: 39731.4609

OG1316.2C

email: info@taylorvalve.com

Customer : KINGS ENERGY SERVICES

Date : 10-Oct-08

277, 28042 HWY 11

RED DEER COUNTY, ALBERTA

T4S 2L4

Sales Order # : 38008

Customer P.O. # : 15325

Safety Relief Valve Certification

Taylor Valve Technology, Inc. Safety Relief Valves are designed, manufactured and tested in accordance with the provisions of the ASME Boiler and Pressure Vessel Code, Section VIII. This Valve is certified to relieve within plus or minus 2 psi of the set pressure 70 psig or below, and plus or minus 3% of set point for pressures above 70 psig, as allowed for within the provisions of ASME. The published relieving capacities have been certified by the National Board of Boiler and Pressure Vessel Inspectors.

Valve Specifications

Model Number : Taylor Model 8200 Soft Seat	Orifice :	E
Body Size : 1 Inch	Orifice Diameter :	0.520 Inches
Part Number : 82E4051311	Orifice Area :	0.212 In ²
Body Configuration : 1/2" MNPT X 1" FNPT	Operating Temperature :	70 °F
	Spring Range :	101-225 PSI
	Set Pressure :	125 PSIG

Materials

Body : WCB Carbon Steel	Spring : 17.7 PH Stainless Steel
Seat Frame : Carbon Steel	Guide : 304 Stainless Steel
Seat Housing : 17.4 PH H900 Stainless Steel	Adjustment Screw : Carbon Steel with EN Plating
Trim : Standard	Options : None
Seat : FKM 90d	

Set Pressure Specifications

	Customer Units	ASME Units
Set Pressure :	125 psig	Set Pressure : 125 psig
ASME High Set Limit :	129 psig	ASME High Set Limit : 129 psig
ASME Low Set Limit :	121 psig	ASME Low Set Limit : 121 psig

ASME (90%) rated capacity at set pressure for indicated fluid, specific gravity and temperature.

Certifying Fluid : Air	469 SCFM	Spec Gravity : 1.00	Temp : 60 oF
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API 520 (100%) calculated capacity at set pressure for indicated fluid, specific gravity and temperature.

Test Fluid : Air	516 SCFM	Spec Gravity : 1.00	Temp : 60 oF
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Prepared by : MELISSA BREWER

Department : Customer Service

Signed

MELISSA BREWER

Approved by : MELISSA BREWER

Department : Quality

Signed

MELISSA BREWER

Oct 14, 08

Taylor Valve Technology, Inc

8300 Southwest 8th Street

Oklahoma City, Oklahoma

Serial Number : 43426-14

telephone: 405.787.0145 fax: 405.789.8198

Certificate Number: 39735.4581

OG1316.2C

email: info@taylorvalve.com

Customer : KINGS ENERGY SERVICES

Date : 14-Oct-08

277, 28042 HWY 11

RED DEER COUNTY, ALBERTA

Sales Order # : 43426

T4S 2L4

Customer P.O. # : 15325

Safety Relief Valve Certification

Taylor Valve Technology, Inc. Safety Relief Valves are designed, manufactured and tested in accordance with the provisions of the ASME Boiler and Pressure Vessel Code, Section VIII. This Valve is certified to relieve within plus or minus 2 psi of the set pressure 70 psig or below, and plus or minus 3% of set point for pressures above 70 psig, as allowed for within the provisions of ASME. The published relieving capacities have been certified by the National Board of Boiler and Pressure Vessel Inspectors.

Valve Specifications

Model Number : Taylor Model 8200 Soft Seat	Orifice :	D
Body Size : 1 Inch	Orifice Diameter :	0.404 Inches
Part Number : 82D4341311	Orifice Area :	0.128 In ²
Body Configuration : 1" MNPT X 1" FNPT	Operating Temperature :	70 °F
	Spring Range :	216-350 PSI
	Set Pressure :	250 PSIG

Materials

Body : WCB Carbon Steel	Spring : 17.7 PH Stainless Steel
Seat Frame : Carbon Steel	Guide : 304 Stainless Steel
Seat Housing : 17.4 PH H900 Stainless Steel	Adjustment Screw : Carbon Steel with EN Plating
Trim : Standard	Options : None
Seat : FKM 90d	

Set Pressure Specifications

	Customer Units	ASME Units	
Set Pressure :	250 psig	Set Pressure :	250 psig
ASME High Set Limit :	258 psig	ASME High Set Limit :	258 psig
ASME Low Set Limit :	243 psig	ASME Low Set Limit :	243 psig
ASME (90%) rated capacity at set pressure for indicated fluid, specific gravity and temperature.			
Certifying Fluid : Air	571 SCFM	Spec Gravity : 1.00	Temp : 60 oF
API 520 (100%) calculated capacity at set pressure for indicated fluid, specific gravity and temperature.			
Test Fluid : Air	628 SCFM	Spec Gravity : 1.00	Temp : 60 oF

Prepared by : **MELISSA BREWER**

Department : **Customer Service**

Signed


MELISSA BREWER

Approved by : **MELISSA BREWER**

Department : **Quality**

Signed

MELISSA BREWER


Oct 15, 08

Taylor Valve Technology, Inc

8300 Southwest 8th Street

Oklahoma City, Oklahoma

Serial Number : 43426-6

telephone: 405.787.0145 facsimile: 405.789.8198

Certificate Number: 39735.4577

OG1316.2C

email: info@taylorvalve.com

Customer : KINGS ENERGY SERVICES

Date : 14-Oct-08

277, 28042 HWY 11

RED DEER COUNTY, ALBERTA

T4S 2L4

Sales Order # : 43426

Customer P.O. # : 15325

Safety Relief Valve Certification

Taylor Valve Technology, Inc. Safety Relief Valves are designed, manufactured and tested in accordance with the provisions of the ASME Boiler and Pressure Vessel Code, Section VIII. This Valve is certified to relieve within plus or minus 2 psi of the set pressure 70 psig or below, and plus or minus 3% of set point for pressures above 70 psig, as allowed for within the provisions of ASME. The published relieving capacities have been certified by the National Board of Boiler and Pressure Vessel Inspectors.

Valve Specifications

Model Number : Taylor Model 8200 Soft Seat	Orifice : D
Body Size : 1 Inch	Orifice Diameter : 0.404 Inches
Part Number : 82D4341311	Orifice Area : 0.128 In ²
Body Configuration : 1" MNPT X 1" FNPT	Operating Temperature : 70 °F
	Spring Range : 216-350 PSI
	Set Pressure : 285 PSIG

Materials

Body : WCB Carbon Steel	Spring : 17.7 PH Stainless Steel
Seat Frame : Carbon Steel	Guide : 304 Stainless Steel
Seat Housing : 17.4 PH H900 Stainless Steel	Adjustment Screw : Carbon Steel with EN Plating
Trim : Standard	Options : None
Seat : FKM 90d	

Set Pressure Specifications

	Customer Units	ASME Units	
Set Pressure :	285 psig	Set Pressure :	285 psig
ASME High Set Limit :	294 psig	ASME High Set Limit :	294 psig
ASME Low Set Limit :	276 psig	ASME Low Set Limit :	276 psig
ASME (90%) rated capacity at set pressure for indicated fluid, specific gravity and temperature.			
Certifying Fluid :	Air	647 SCFM	Spec Gravity : 1.00 Temp : 60 oF
API 520 (100%) calculated capacity at set pressure for indicated fluid, specific gravity and temperature.			
Test Fluid :	Air	711 SCFM	Spec Gravity : 1.00 Temp : 60 oF

Prepared by : **MELISSA BREWER**

Department : **Customer Service**

Signed

Approved by : **MELISSA BREWER**

Department : **Quality**

Signed

Oct 15, 08

Taylor Valve Technology, Inc

8300 Southwest 8th Street

Oklahoma City, Oklahoma

Serial Number : 42154-26

telephone: 405.787.0145 facsimile: 405.789.8198

Certificate Number: 39671.4410

OG1316.2C

email: info@taylorvalve.com

Customer : KINGS ENERGY SERVICES

Date : 11-Aug-08

277, 28042 HWY 11

RED DEER COUNTY, ALBERTA

T4S 2L4

Sales Order # : 42154

Customer P.O. # : 14715

Safety Relief Valve Certification

Taylor Valve Technology, Inc. Safety Relief Valves are designed, manufactured and tested in accordance with the provisions of the ASME Boiler and Pressure Vessel Code, Section VIII. This Valve is certified to relieve within plus or minus 2 psi of the set pressure 70 psig or below, and plus or minus 3% of set point for pressures above 70 psig, as allowed for within the provisions of ASME. The published relieving capacities have been certified by the National Board of Boiler and Pressure Vessel Inspectors.

Valve Specifications

Model Number : Taylor Model 8200 Soft Seat	Orifice :	F
Body Size : 1 Inch	Orifice Diameter :	0.674 Inches
Part Number : 82F2661311	Orifice Area :	0.357 In ²
Body Configuration : 1" MNPT X 1-1/2" FNPT	Operating Temperature :	70 °F
	Spring Range :	35-75 PSI
	Set Pressure :	75 PSIG

Materials

Body : WCB Carbon Steel	Spring : 17.7 PH Stainless Steel
Seat Frame : Carbon Steel	Guide : 304 Stainless Steel
Seat Housing : 17.4 PH H900 Stainless Steel	Adjustment Screw : Carbon Steel with EN Plating
Trim : Standard	Options : None
Seat : FKM 90d	

Set Pressure Specifications

	Customer Units		ASME Units
Set Pressure :	75 psig	Set Pressure :	75 psig
ASME High Set Limit :	77 psig	ASME High Set Limit :	77 psig
ASME Low Set Limit :	73 psig	ASME Low Set Limit :	73 psig

ASME (90%) rated capacity at set pressure for indicated fluid, specific gravity and temperature.

Certifying Fluid : Air	531 SCFM	Spec Gravity : 1.00	Temp : 60 oF
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API 520 (100%) calculated capacity at set pressure for indicated fluid, specific gravity and temperature.

Test Fluid : Air	584 SCFM	Spec Gravity : 1.00	Temp : 60 oF
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Prepared by : **MELISSA BREWER**

Department : **Customer Service**

Signed *MELISSA BREWER*

Approved by : **MELISSA BREWER**

Department : **Quality**

Signed *MELISSA BREWER*

Lo Tech Manufacturing Inc.

Fuel Gas Scrubbers • Desiccant Dehydrators • Check Valves

7719 - 69 Street
Edmonton, Alberta T6B 1V4
Phone: (780) 440-5064
Fax: (780) 440-5172

Certificate Of Compliance

I Hereby Certify That The Below Registered Category "H" Pressure Fitting Has Been Designed, Manufactured, and Pressure Tested In Accordance With The Alberta Safety Codes Act, CSA B51 And ASME Section VIII, Division 1, 2007 Edition.

CRN	0H6408.213		
S/N	1073.258 ✓ <i>or</i>		
Diameter	6.625	Inches	Overall Length 18 Inches
Year Built	2008		
MAWP	400	PSIG	@ 300 °F
MDMT	-20 °F		
C.A.	0.125	Inches	
Radiography	N/A		
PWHT : Time	N/A	min.	Temp. N/A °F
Hydro Tested @	520	PSIG	



Quality Control Manager
Dennis Klokocki

September 23, 2008

DUPLICATE

4. Type	Horizontal	C280221B (1-3)	R5597.213	52101 / 1	N/A	2008
	(Horiz. or vert., tank)	(Mfr's serial No.)	(CRN)	(Drawing no.)	(Nat'l. Bd. No.)	(Year built)

	Year
to	1518-5

	Mall. (Spec. No., Grade)	Nom. Thk. (in.)	Corr. Allow. (in.)	Diam. I. D. (ft. & in.)	Length (overall) (ft. & in.)				
7. Seams:	ERW	None	85%	-	-	SNG/BU/BACK	None	65%	1

8. Heads: (a) Mail. SA 516-70 (b) Mail. SA 516-70
(Spec. No., Grade) (Spec. No., Grade)

	Location (Top, Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side To Pressure (Convex or Concave)
(a)	END	0.2938"	1/8"	-	-	2:1	-	-	-	CONCAVE
(b)	END	0.2938"	1/8"	-	-	2:1	-	-	-	CONCAVE

		(Mat'l. Spec. No., Gr., Size, No.)			
9. MAWP	285	psi. at max. temp.	250		°F
	(internal)	(external)	(internal)	(external)	
Min. design metal temp.	-20	°F at 285	psi. hydroxy pneu. test pressure	313.5	psi

Purpose (Inlet, Outlet, Drain)	No.	Diam. or Size	Type	Matl.	Nom. Thk.	Reinforcement Matl.	How Attached	Location
CONN.	2	2"	CPLG.	SA-105N	6000LB	-	WELDED	SIDE/END
CONN.	3	1-1/2"	CPLG.	SA-105N	6000LB	-	WELDED	TOP/SIDE
CONN.	2	1"	CPLG.	SA-105N	6000LB	-	WELDED	TOP/BTM
CONN.	2	3/4"	CPLG.	SA-105N	6000LB	-	WELDED	TOP/SIDE
CONN.	2	1/2"	CPLG.	SA-105N	6000LB	-	WELDED	TOP/BOTTOM
"	-	-	-	-	-	-	-	-
"	-	-	-	-	-	-	-	-
"	-	-	-	-	-	-	-	-

11. Supports: Skirt	NO	Lugs	-	Legs	-	Other	SADDLES(2)	Attached	BOTTOM / WELDED
	(Yes or no)		(No.)		(No.)		(Describe)		(Where and how)

12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned inspectors have been furnished for the following items of the report: -

(Name of part, item number, Mic's name and identifying stamp)

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1, "U" Certificate of Authorization No. 29648

expires 05/06/2009

Date July, 18/08 Co. Name HENRY TECHNOLOGIES LIMITED
(Manufacturer)

Signed Michael J. Grotting
(Representative)

Vessel constructed by HENRY TECHNOLOGIES LIMITED at 36 CRAIG ST. BRANTFORD, ONTARIO CANADA N3T 5T6

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of
Ontario and employed by T.S.S.A.

have inspected the component described in this Manufacturer's Data Report on July 8, 2008, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By Signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date July 18, 08 Signed [Signature] Commissions NB12172 AN ON33
(Authorized Inspector) [Natl Board (incl. endorsements), State, Prov. and No.]

This vessel does not require an Alberta Certificate of Inspection per Alberta Regulation 49 2006, Section 33 (c)

CEI - FP05-SB-03091-001
U1A Ext - Revision 13

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
 (Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only) CUST. P.O. NO.: 14092
 As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1. Manufactured and certified by HENRY TECHNOLOGIES LIMITED, 36 CRAIG STREET, BRANTFORD, ONTARIO, CANADA N3T 5T6
 (Name and address of manufacturer)

2. Manufactured for COMPACT COMPRESSION, #3, 1820 - 30th AVENUE NE, CALGARY, AB T2E-7M5
 (Name and address of purchaser)

3. Location of installation UNKNOWN
 (Name and address)

4. Type: HORIZONTAL C280221A-(1-3) R5600.213 S2100 / 1 N/A 2008
 (HORIZ. or vert. tank) (Mfr's serial No.) (CRN) (Drawing no.) (Natl Bd. No.) (Year built)

5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 2007 EDITION
 Year

to 1518-5
 Addenda (Date) Code Case Nos. Special Service per UG 120(d)

6. Shell: SA-53 Gr B 3/8" 1/8" 14" OD 31"
 Matl. (Spec. No., Grade) Nom. Thk. (in.) Corr. Allow. (in.) Diam. I.D. (ft. & in.) Length (overall) (ft. & in.)

7. Seams: BRW NONE 85% - - SINGL BUTT / BACK NONE, 65% 1
 Long. (Welded, Dbl., Sngl., Lap, Butt) R.T. (Spot or Full) Eff. (%) H.T. Temp (°F) Time (hr) Girth (Welded, Dbl., Sngl., Lap, Butt) R.T. (Spot, Eff. (%) or Full) No. of Courses

8. Heads: (a) Matl. SA-516 Gr 70 (b) Matl. SA-516 Gr 70
 (Spec No., Grade) (Spec No., Grade)

	Location (Top, Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)
(a)	END	0.2938"	1/8"	-	-	2:1	-	-	-	CONCAVE
(b)	END	0.2938"	1/8"	-	-	2:1	-	-	-	CONCAVE

If removable, bolts used (describe other fastenings) - (Matl., Spec. No., Gr., Size, No.)

9. MAWP 200 200 psi at max. temp. 200 °F
 (internal) (external) (internal) (external)
 Min. design metal temp. -20 °F at 200 psi. 220 psi.
 test pressure

10. Nozzles, inspection and safety valve openings:

Purpose (Inlet, Outlet, Drain)	No.	Diam. or Size	Type	Matl.	Nom. Thk.	Reinforcement Matl.	How Attached	Location
CONN.	7	2"	CPLG.	SA-105N	6000 LB	-	WELDED	Top/End/Bum
CONN.	3	1"	CPLG.	SA-105N	6000 LB	-	WELDED	TOP/BOTTOM
CONN.	2	1/2"	CPLG.	SA-105N	6000 LB	-	WELDED	TOP/BOTTOM

11. Supports: Skirt NO Lugs - Logs - Other SADDLES (2) Attached BOTTOM / WELDED
 (Yes or no) (No.) (No.) (Describe) (Where and how)

12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: -

(Name of part, item number, Mfr's name and identifying stamp)

NO IMPACT TEST REQUIRED AS PER UCS-66

HEADS ARE HOT FORMED

CERTIFICATE OF SHOP / FIELD COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization No. 29646

expires Jun-05-2009

Date Sept 17/08 Co. Name HENRY TECHNOLOGIES LIMITED
 (Manufacturer)

Signed Michael D. Dineen
 (Representative)

CERTIFICATE OF SHOP / FIELD INSPECTION

Vessel constructed by HENRY TECHNOLOGIES LIMITED at 36 CRAIG STREET, BRANTFORD, ONTARIO, CANADA N3T 5T6

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and the State or Province of ONTARIO and employed by T.S.S.A.

have inspected the component described in this Manufacturer's Data Report on SEPT 17th 2008, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date SEPT 17th 08 Signed [Signature]
 (Authorized Inspector)

Commissions ONT 923
 (Natl Board, (incl. endorsements) State, Prov. and No.)

This vessel does not require an Alberta Certificate of Inspection per Alberta Regulation 49 2006, Section 33 (c)

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
 (Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only) CUST. P.O.#: HENRY STOCK
 As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1. Manufactured and certified by HENRY TECHNOLOGIES LIMITED, 36 CRAIG STREET BRANTFORD, ONTARIO, CANADA N3T 5T6
 (Name and address of manufacturer)

2. Manufactured for COMPACT COMPRESSION, #3, 1820 - 30th AVENUE NE, CALGARY, AB T2E 7M5
 (Name and address of purchaser)

3. Location of installation UNKNOWN
 (Name and address)

4. Type: HORIZONTAL C280536E(1-2) T4262.213 R250788A / 0 N/A 2008
 (Horiz. or vert. tank) (Mfr's serial No.) (CRN) (Drawing no.) (Nat'l Bd. No.) (Year built)

5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 2007 EDITION
 Year

to 1518-5
 Addenda (Date) Code Case Nos. Special Service per UG 120(d)

6. Shell: SA-106 GR B 0.280" NIL 6-5/8" O.D. 43"
 Matl. (Spec. No., Grade) Nom. Thk. (in.) Corr. Allow. (in.) Diam. I.D. (ft. & in.) Length (overall) (ft. & in.)

7. Seams: SMLS PIPE NONE 85% - - SNGL. BUTT/BACK NONE, 65% 1
 Long. (Welded, Dbl., Sngl., Lap, Butt) R.T. (Spot or Full) Eff. (%) H.T. Temp (°F) Time (hr) Girth (Welded, Dbl., Sngl., Lap, Butt) R.T. (Spot, Eff. (%) or Full) No. of Courses

8. Heads: (a) Matl. SA-234 WPB (b) Matl. SA-234 WPB
 (Spec No., Grade) (Spec No., Grade)

	Location (Top, Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)
(a)	END	0.2450"	NIL	-	-	2:1	-	-	-	CONCAVE
(b)	END	0.2450"	NIL	-	-	2:1	-	-	-	CONCAVE

If removable, bolts used (describe other fastenings) - (Matl., Spec. No., Gr., Size, No.)

9. MAWP 250 - 300 - °F
 (internal) (external) (internal) (external)
 Min. design metal temp. -20 °F at 250 psi. Hydro, pneu., other test pressure 275 psi.

10. Nozzles, inspection and safety valve openings:

Purpose (Inlet, Outlet, Drain)	No.	Diam. or Size	Type	Matl.	Nom. Thk.	Reinforcement Matl.	How Attached	Location
CONN.	2	2"	CPLG.	SA-105N	3000 LB	-	WELDED	END
CONN.	3	1"	O-LET	SA-105N	3000 LB	-	WELDED	TOP
-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-

11. Supports: Skirt NO Lugs - Legs - Other - Attached -
 (Yes or no) (No.) (No.) (Describe) (Where and how)

12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: -

(Name of part, item number, Mfr's name and identifying stamp)
NO IMPACT TEST REQUIRED AS PER UCS-66. -DESIGNED ACCORDING TO UG-22(e)
FOR NON-CORROSIVE SERVICE. -VESSEL LIFETIME OF 5 YEARS.
-2,628,000 CYCLES FROM 0 TO 250 PSIG. ALLOWED.

CERTIFICATE OF SHOP / FIELD COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1, "U" Certificate of Authorization No. 29646
 expires Jun-05-2009
 Date Jan 21/09 Co. Name HENRY TECHNOLOGIES LIMITED Signed [Signature]
 (Manufacturer) (Representative)

CERTIFICATE OF SHOP / FIELD INSPECTION

Vessel constructed by HENRY TECHNOLOGIES LIMITED at 36 CRAIG STREET BRANTFORD, ONTARIO, CANADA N3T 5T6
 I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and the State or Province of ONTARIO and employed by T.S.S.A. OF ONTARIO
 have inspected the component described in this Manufacturer's Data Report on -, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
 Date Jan 21, 09 Signed [Signature] Commissions ON 33
 (Authorized Inspector) (Nat'l Board, (incl. endorsements) State, Prov. and No.)

This vessel does not require an Alberta Certificate of Inspection per Alberta Regulation 49 2006, Section 33 (c)