



Date: Sept 24 2019

CAP: 750 bbl

Roof Thk: 3/16"

**Approver Code:**

**SAP #:** 1000002746

**INTERNAL INSPECTION:**

ID	Item	Yes	Good	N/A	See Notes
	<b>GENERAL</b>				
T1	Other (Please Explain)				
T2	Corrosion			✓	
T3	Erosion			✓	
T4	Distortion			✓	
T5	Blisters			✓	
T6	Deposits			✓	
T7	Welds	✓	✓		
T8	Nozzles	✓	✓		
T9	Shell	✓	✓		
T10	Roof	✓	✓		
T11	Floor	✓			
	<b>GENERAL</b>				
T21	Other - Firetube	✓	✓		2
T21	Other - Anodes			✓	
T22	Annular Ring			✓	
T23	Sump			✓	
T24	Roof Supports			✓	
T25	Thermowells	✓	✓		
T26	Metallic Linings			✓	
T27	Non Metallic Linings			✓	
T28	Internal Steam Coil / other Piping	✓	✓		
T29	Level Gauge	✓	✓		3
T30	Other Welded Attachements	✓	✓		
	<b>Backwelding Rea'd</b>			✓	

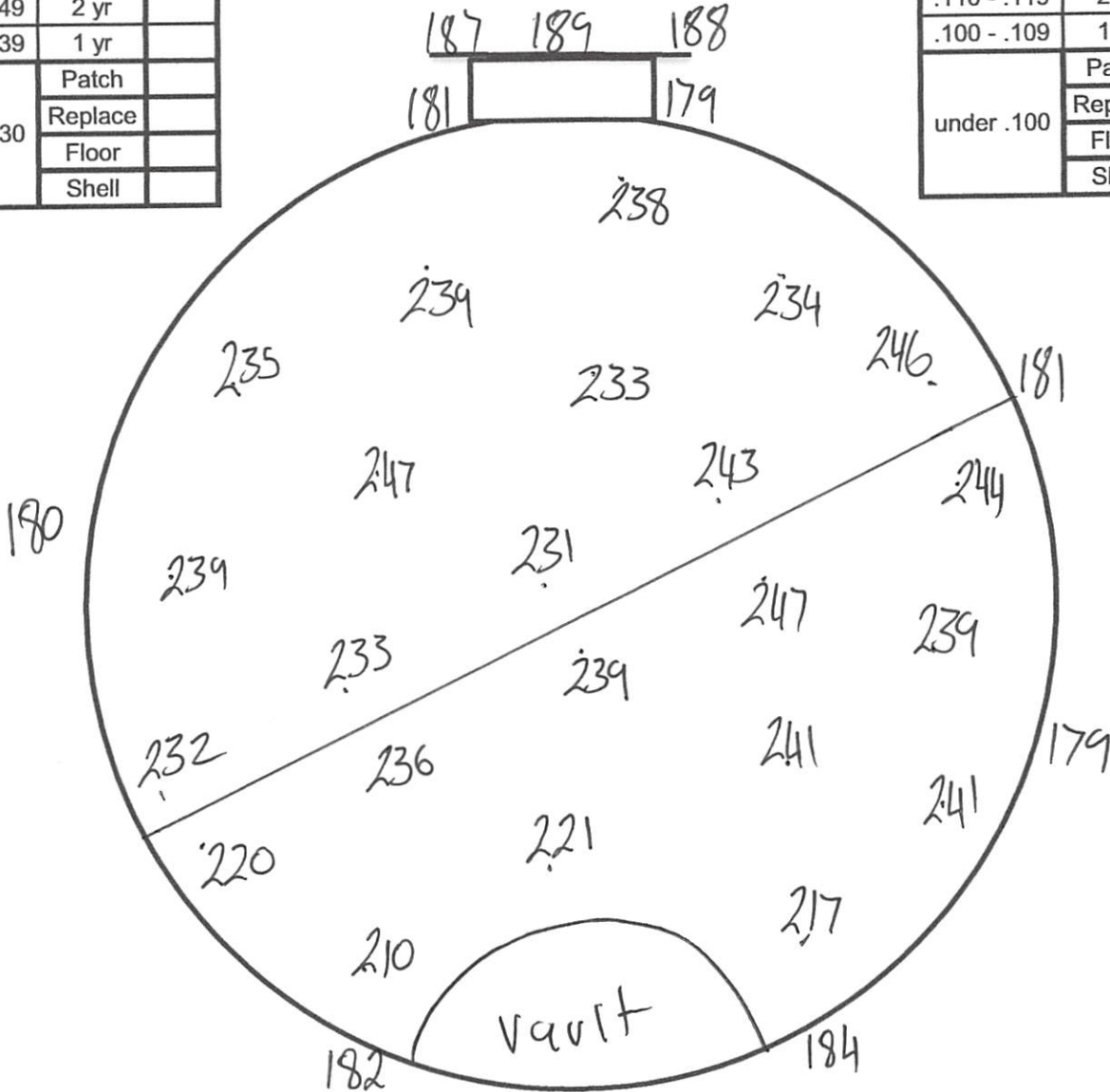
Page 1 of 2

Without MFE		
.170 - up	5 yr	<input checked="" type="checkbox"/>
.160 - .169	4 yr	<input type="checkbox"/>
.150 - .159	3 yr	<input type="checkbox"/>
.140 - .149	2 yr	<input type="checkbox"/>
.130 - .139	1 yr	<input type="checkbox"/>
under .130	Patch	<input type="checkbox"/>
	Replace	<input type="checkbox"/>
	Floor	<input type="checkbox"/>
	Shell	<input type="checkbox"/>

S/N: 61995-09

Location: 14-10-051-01W4

With MFE		
.140 - .150	5 yr	<input type="checkbox"/>
.130 - .139	4 yr	<input type="checkbox"/>
.120 - .129	3 yr	<input type="checkbox"/>
.110 - .119	2 yr	<input type="checkbox"/>
.100 - .109	1 yr	<input type="checkbox"/>
under .100	Patch	<input type="checkbox"/>
	Replace	<input type="checkbox"/>
	Floor	<input type="checkbox"/>
	Shell	<input type="checkbox"/>



**Comments:**

- Remove float Guide wires.

Inspected by: Logan Skinner

Date: Sept 24, 2019

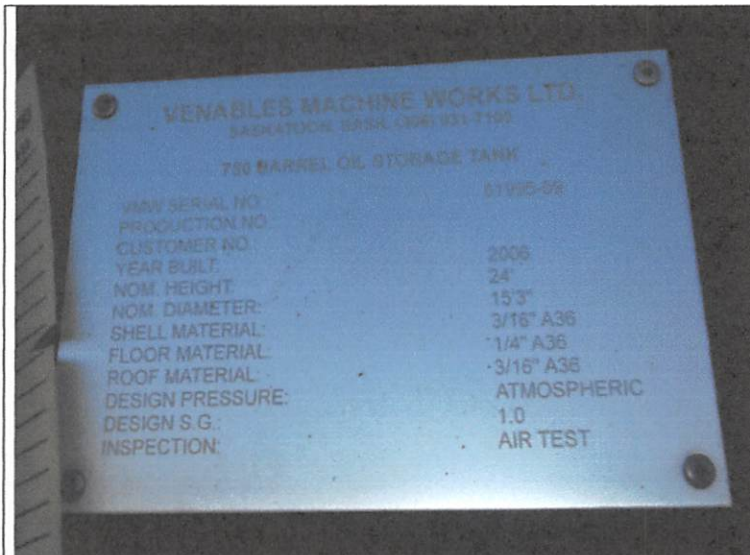
Husky Inspector: Terry Neufeld

Date: 03/10/2019



<b>Type of Inspection:</b> VT/ UT	<b>Rev:</b> 3.0	<b>Client:</b> HUSKY OIL OPERATIONS LIMITED	<b>Date:</b> 2019-Sep-24
<b>Test Technique:</b> UT thickness		<b>IRISNDT #:</b> LYN1901586	<b>WO #:</b> 81424280
<b>Equipment:</b> DMSGO+, FH2E, Flashlight, Grinder		<b>Location:</b> 100/04-27-049-02W4	<b>PO #:</b> 8401358779
<b>Code/Standard:</b> Client Information		<b>Item Inspected:</b> Tank #2	<b>Appr#</b> 2Z-

A UT and Visual inspection was carried out on the following 750BBL oil tank for the purpose of continued fitness for service and determination of inspection interval. See the field report for results of inspection, UT recorded values and inspection interval.



#### Recommendations:

-Remove float guide wires

Note: Spot UT carried out on the floor and shell as a representation of overall integrity not a 100% scan method.  
DMSGO # 31139 cal. date due. June 1 2019 Probe: FH2E SN: SCA1696

**Inspection Limitation(s):** Only 1st course cleaned for inspection

<b>Unit#:</b> 1194 <b>Kilometers:</b> _____ <b>In:</b> _____ <b>Out:</b> _____ <b>Hrs:</b> _____ <b>In:</b> _____ <b>Out:</b> _____ <b>Hrs:</b> _____ <b>Personnel:</b> Logan Skinner Brayden McGinnis	<b>Consumables:</b> <b>Min</b> <b>Requested By:</b> Arnie Domes <b>Approver:</b> Shane Gustafson	<b>Interpretation by:</b> <b>Logan Skinner</b> (Print) (Sign) _____ <b>Client Representative:</b> (Print) Terry Neufeld I am in full agreement with report contents (Sign)	<b>SNT-TC-1A:</b> UT-1 <b>C.G.S.B.:</b> 2 (Level) <b>C.G.S.B #:</b> 17159
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