

## **MAGNETIC PARTICLE** INSPECTION REPORT

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Job / P.O. #: WO# 4091090 Procedures: MT 2V, PROC 5.0 IRISNDT #: 169182 Date: 23-Feb-14 Code: API-650 SEC. 8.2.4. **Client: HUSKY OPERATIONS** Location: **DOWN HOLE LOCATION:104/08-30-48-01W4M** Item:Inspected: TANK SN# 16041-17 Surface Condition: Painted Sandblasted Machined [ As Cast As Forged Weldment [ Other 🖂 Material: P1 Thickness: N/A Heat Treatment: AS WELDED **Magnetizing Equipment:** Yoke 🗵 Coil 🔲 Prod 🗌 Bench: Headshot [ Central Conductor Coil 🔲 IRISNDT #: 40099 Mfg: CONTOUR PROBE Calibration Date: 30-Jan-13 Blacklight: IRISNDT #: N/A Mfg: Calibration Date: Verification per ASME V Art 7 T.777.2 Whitelight: Held within 30 cm (12in) of the inspection surface **Battery Powered Min. 3V**  $\boxtimes$ provides minimum 1000 Lx (100fc) 110V Power Min. 60W Bulb Method of Magnetization: AC 🖾 DC 🗆 Continuous 🛛 Residual **Magnetic Particles:** Dry 🔲 Wet ⊠ Red 🔲 Grey 🔲 Black 🛛 Fluorescent Batch #: 301-12 Mfg: MAGNAFLUX Type: 7C Background: 🛛 Batch #: 1272 Mfg: ARDROX Type: 8901W A MAGNETIC PARTICLE EXAMINATION, WAS CARRIED OUT ,AS REQUESTED, ON GROUND AREA ON THE TANK SHELL, WHERE 3"INLET NOZZLE REPAD WAS REMOVED. RESULTS: ACCEPTABLE TO CODE. REQ. BRENT LAEVENS @ TARTAN **AFE# US-1379-ET** APP. GEORGE GREENING 2Z-02020571 PO# 8400756848 Inspection Limitation(s): Interpretation by Consumables: N/C Kilometers: RANDY TRADEWELL SNT-TC-1A MIN. C.G.S.B. Out: 1000 (Print) C.G.S.B. # 5357 Fraderell Out: Client Representative RANDY TRADEWELL (Print) AMANDA DEWOLFE I am in full agreement with report contents (Sign)

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