

Equipment #:66164107  
Description: Tank  
Serial# 2374  
Location: 07-34-44-28W3  
Notification #:  
Inspection Date: 2010.08.26  
Inspected by: IRIS

INSPECTION SUMMARY: This tank was inspected by IRIS NDT of Lloydminster. Recommendations and Inspection Intervals are the results of interpreting the data IRIS collected (UT readings) and comments made. Generally the tank is considered to be in fair condition and suitable for continued service.

RECOMMENDATION: Continue UT thickness survey at next scheduled inspection.

REPAIRS COMPLETED:

NONCOMPLIANCES:

EXTERNAL INSPECTION: The tanks external surfaces were visually inspected and found to be in fair condition. The insulation appeared to be in good condition. The tank ladder was in good condition and meets OH&S regulations.

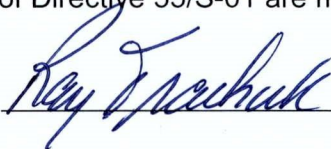
EXTERNAL NDE:

INTERNAL INSPECTION: Generally the internal surfaces and components of the tank appeared to be in fair condition.

INTERNAL NDE: Random locations of the tank's floor and lower shell were UT thickness tested with some minor metal loss identified. See attached sketch for thicknesses found and approximate locations of tests.

INSPECTION INTERVAL: The inspection interval can be set at Seven years (84 months) provided all requirements of Directive 55/S-01 are met and maintained.

Approved By : Ray Trachuk

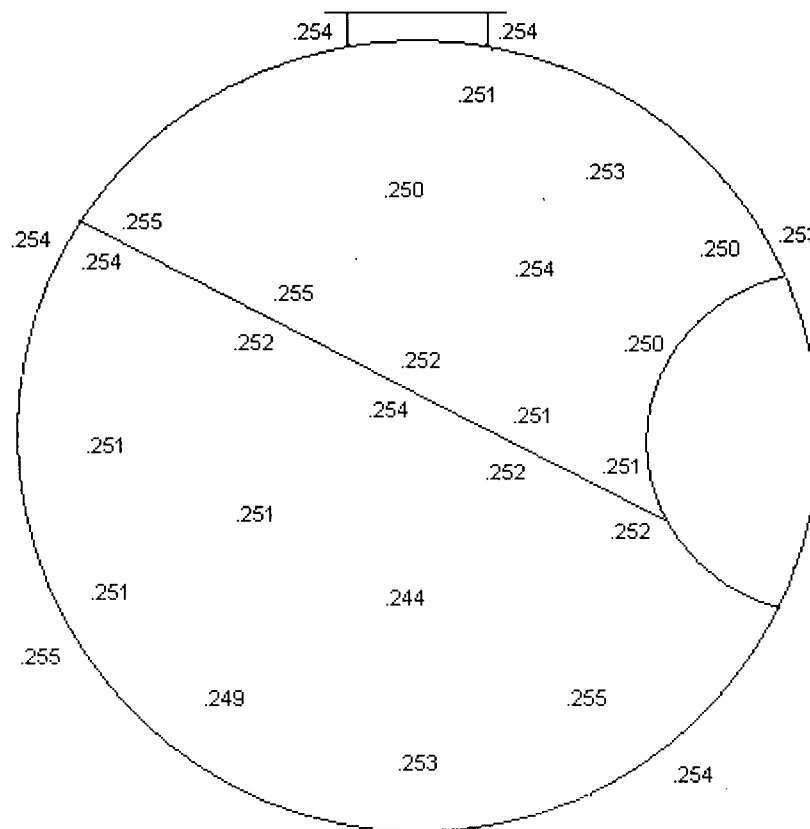


Date:

2010-12-07

CC: Gary McKay

LOCATION 07-34-44-28W3 DATE 2010.08.26 MFG Wilco  
YEAR 2003 S/N 2374 CAP 1000 AFE/CC 25450  
FLOOR THK 1/4" SHELL THK 1/4" 3/16" ROOF THK 3/16"  
SAP # 66164107 Notification. \_\_\_\_\_



Pg 30 f3  
TK 2

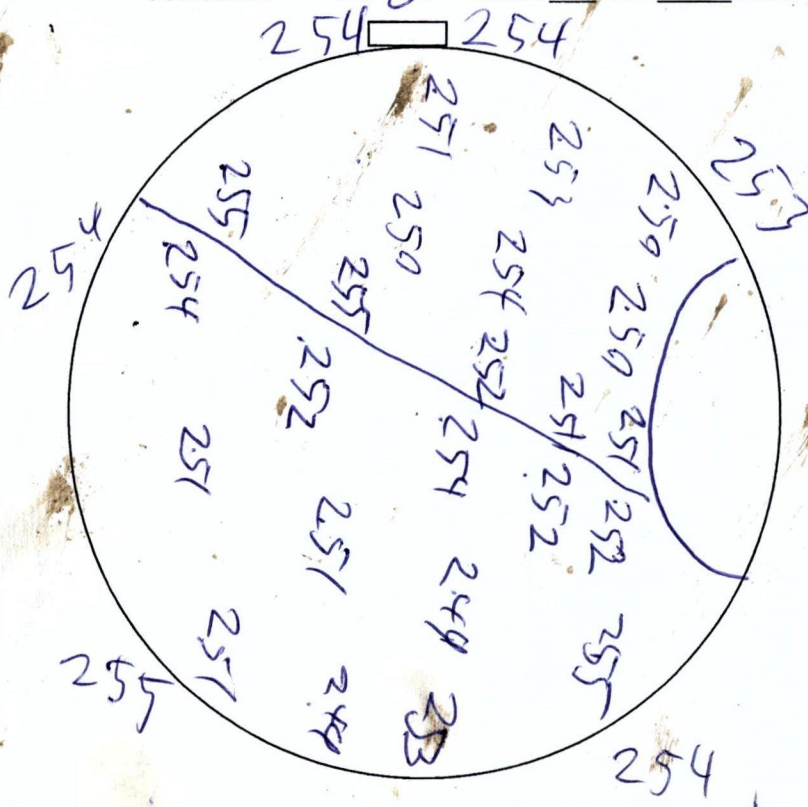
SR. Operator: Gary McKay Approver Code: 22-0560342  
Requisitioned by: Kim B Work Order: 25012620

### EXTERNAL SURFACE

**FIRETUBE:**

**INTERNAL SURFACE:**

ANODES: Yes ☒ No ☐ Total \_\_\_\_\_ BLOCK \_\_\_\_\_ CYLINDRICAL \_\_\_\_\_ CONSUMED \_\_\_\_\_ %  
COATING: Yes ☒ No ☐ GOOD FAIR POOR TYPE: \_\_\_\_\_



742

Type of Inspection: Visual and UTTest Technique: Thickness 0 deg

Equipment:

DMS II, Flashlight, Grinder

Job/P.O.#: WO#25012620 IRISNDT #: 146410 Date: 26-Aug-10Client: Husky Energy OperationsLocation: Marsden, SaskItem Inspected: 2-1000 bbl tanksCode: API 653

Appr: Gary McKay

Appr# 22- 0560342

Requisitioner: Kim B

PO# 8400171092

A visual and UT examination was carried out on 2-1000 bbl tank at the following location

LSD: 7A-34-44-28W3M

See the Following Pages for results

Unit#: 304 Kilometers: 70In: 1030 Out: 1230 Hrs: 2.0

In: \_\_\_\_\_ Out: \_\_\_\_\_ Hrs: \_\_\_\_\_

Personnel:

Tristan Sommerfeld  
Jordan Ross

Consumables:

Min

Interpretation by:  
Tristan Sommerfeld

SNT-TC-1A

(Print)

C.G.S.B.

(Level)

(Signature)  
Client Representative:

(Print)

Ray Trauhuk

I am in full  
agreement with  
report contents

(Sign)