

Procedures: MT 2V (5.15.2)

Code: API 650

Job / P.O. #: SEE BELOW

Client: Husky Operations

Location: 16-3-49-2W4,AB

Item Inspected: tank upgrades

IRISNDT #: 169776

Date: 16-Apr-14

Surface Condition: Painted ☐ Sandblasted ☐ Machined ☐ As Cast ☐ As Forged ☐ Weldment ☒ Other ☐

Material: CARBON STEEL

Thickness: VARIOUS

Heat Treatment: NA

Magnetizing Equipment: Yoke ☒ Coil ☐ Prod ☐

IRISNDT #: 40118

Bench: Headshot ☐ Central Conductor ☐ Coil ☐

Mfg: CONTOUR PROBE

Calibration Date: 21-Jan-14

Blacklight: ☐

IRISNDT #: N/A

Mfg:

Calibration Date: -Jan-11

☐

Verification per ASME V Art 7 T.777.2

Whitelight:

Battery Powered Min. 3V

110V Power Min. 60W Bulb

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☐

Held within 30 cm (12in) of the inspection surface
provides minimum 1000 Lx (100fc)

Method of Magnetization: AC ☒ DC ☐ Continuous ☒ Residual ☐

Magnetic Particles:

Dry ☐ Wet ☒

Red ☐ Grey ☐ Black ☒ Fluorescent ☐

Batch #: 1285-33

Mfg: Magnaflux

Type: 7C

Background: ☒

Batch #: 1284

Mfg: ARDROX

Type: 8901W

A wet black magnetic particle inspection was carried out 1000bbl tank upgrades:

Tank- T 107

External: six support brackets, 2" collar above burner box, 1" collar, 3" nozzle and repad.

Internal: Backweld 3" nozzle, backweld 2" collar, backweld 1" collar.

S/N: G99 242 S7

Req: Dave Jewitt

Appr: Zane LaCourse

2x 901111

Po# 8400000044 8400811748

W# AFE US-49758-03-18-EΦ

RESULTS: Acceptable to Code.

Inspection Limitation(s):

Unit#: 329

Kilometers:

In: 0800 Out: 1000 Hrs: 2.0

In: Out: Hrs:

Personnel:

DANIELLE LERICHE
Amanda DeWolfe

Consumables:
Min.

Interpretation by:
DANIELLE LERICHE

SNT-TC-1A

II

C.G.S.B.

II

C.G.S.B. #

(Level)
13551

(Print)

Danielle Leriche

(Signature)

Client Representative:

(Print)

I am in full
agreement with
report contents

(Sign)