

Equipment #:

006143095

Area:

AS maintenance

Cost Centre:

25409



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## Tank Inspection Report

Approver:

Larry Kingswood

Approver #:

22-0495036

WO#:

25011214

Requisitioned By:

Trent / Ray Trachuk

Location:

15-1-45-1W4M

PO#

8400530258

Manufacturer:

Universal

Serial #:

15282-21

Tank Type:

Prod.

Capacity:

1000 BBL

Thickness:

Floor: .250" Shell: .250", .1875"

Year Built:

2008

## External Inspection

T61	Insulation	GOOD	FAIR	POOR
T64	Cladding	GOOD	FAIR	POOR
T32	Base / Landscaping	GOOD	FAIR	POOR
T14	Liner / Containment	GOOD	FAIR	POOR
T8	Ground Cable	YES	NO	
T6	Ladder/ Stairway	GOOD	FAIR	POOR
T7	Platform	GOOD	FAIR	POOR
T41	Piping Alignment	GOOD	FAIR	POOR
T15	Shell	GOOD	FAIR	POOR
T44	Envirovault	YES	NO	
T16	Roof	GOOD	FAIR	POOR
T11	Paint	GOOD	FAIR	POOR

N/A

N/A

## Internal Inspection

T11	Floor	GOOD	FAIR	POOR
V9	Shell	GOOD	FAIR	POOR
V10	Roof	GOOD	FAIR	POOR
V28	Firetube	GOOD	FAIR	POOR

INTERNAL: GOOD BOWED OVALLED  
FLANGE LEAKING: YES NO

V8 Nozzles

GOOD FAIR POOR

V7 Welds

GOOD FAIR POOR

BACKWELDING REQ'D: YES NO

V21 Anodes

GOOD FAIR POOR

V27 Coating

GOOD FAIR POOR

TYPE:

N/A

## Notes &amp; Summary of Recommendations:

- defoamer support broken off
- inlet 3" pipe broke off at weld 6" from shell
- firetube support broken off
- replace firetube
- fix all the above items
- cut guide wires

ENTERED

Inspection Interval:

5 yr

Entered in RBMI: ☐

## Approvals

Inspector

Husky Inspector

Name

Randy Trachuk

IRIS NDT

Signature

Ray Trachuk

Date

16 Nov 2012

NOV 22 2012

Type of Inspection: VT+UT	Job/P.O.#: SEE BELOW	IRISNDT #: 165391	Date: 16-Nov-12
Test Technique: STRAIGHT BEAM	Client: HUSKY OPERATIONS		
Equipment: DMS 2 GENERATOR GRINDER FLASHLIGHT	Location: 15-1-45-1W4M		
	Item Inspected: 1000 BBL. TANK SN#		
	Code: API 650		

VISUAL EXAMINATION AND ULTRASONIC THICKNESS TESTING, WERE CARRIED OUT AS REQUESTED, ON A 1000 BBL TANK.

SN# 15282-21

\*SEE ATTACHED TANK INSPECTION REPORT

REQ: TRENT / RAY TRACHUK

PO#8400530258

WO# 25011214

APPROVER NAME: LARRY KINGSWOOD

2Z-0495036

Unit#: 360 In: 1500 Out: 1730 Hrs: 2.5 In: Out: Hrs: Personnel: RANDY TRADEWELL COREY HISCOCK	Kilometers: 50 Consumables: MIN 2-GAS MONITORS.	Interpretation by: RANDY TRADEWELL (Print) <i>Randy Tradewell</i> (Signature) Client Representative: (Print) I am in full agreement with report contents (Sign) <i>Randy Tradewell</i>	SNT-TC-1A 1 C.G.S.B. 1 C.G.S.B. # 5357 (Level)
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