

# INSPECTION REPORT

Date: 12/02/2002

**HUSKY OIL (LLOYDMINSTER)**

WILDMERE

Insp. Date: 12/02/2002

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Name:	1000 BBL TANK	Location:	WILDMERE OIL	
Equip. #:	A20-01-00T-99081710905	LSD	2-19-48-4W4M	
Prov. #:	N/A	Serial # :	99-08-17-10905	
Insp. Type:	TURN AROUND	Tag #:	99-08-17-10905	
VI: No	UG: Yes	PT: No	HT: No	US: No
VE: Yes	LT: No	RT: No	MT: No	OTHER: No

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## Observations

Inspector: Ray Trachuk

12/02/2002

### Summary

- The tank was found to be in fair to good condition and suitable for continued service.

### Details

- Generally the tank's insulation is in fair to good condition although a few areas with minor damage (cattle) were observed.
- A bolt was found to be missing at the top ladder platform guard rail and should be replaced.
- Operations indicated that three of the existing 3" gate valve were leaking and would be replaced on completion of the inspection.
- Random UT thickness tests were performed on the lower shell and floor of the tank with no significant metal loss identified. See attached sketch for thicknesses found and approximate locations of tests.

## Recommendations

Inspector:

### Summary

- Replace damaged valves as discussed.
- Replace missing bolt on platform guard rail.
- Continue to monitor condition of tank floor and shell at next scheduled inspection.

### Details

- Inspect the tank in five years.

cc: Malcolm Dixon  
Randy Debord

Reviewed By:

*E. Ray*

02/12/04

Date: 12/02/2002

insp

LOCATION 2-19-48-4W4 DATE 12-02-2002 MFG UIL  
YEAR 1999 S/N 99-08-17-10905 CAP. 1000 BBL AFE/CC 77301  
FLOOR THK. 1/4" SHELL THK. 1/4", 3/16" ROOF THK. 3/16"

