

66163113

<h1>IRISNDT</h1>	MAGNETIC PARTICLE INSPECTION REPORT	MT-165849-01 Page 1 of 1
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Procedures: MT 2V IRISNDT 5.15.2 Code: API - 650	Job / P.O. #: wo#4083987 Client: Husky Operations Location: 10-17-46-1w4 Item Inspected: Tank Items as Isited	IRISNDT #: 165849 Date: 25-Jan-13
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Surface Condition: Painted Sandblasted Machined As Cast As Forged Weldment Other

Material: P-1 Thickness: Various Heat Treatment: As Welded

Magnetizing Equipment: Yoke Coil Prod Bench: Headshot Central Conductor Coil
IRISNDT #: 40105 Mfg: Contour Calibration Date: 07-Nov-12

Blacklight: IRISNDT #: n/a Mfg: Calibration Date: -Jan-11
 Verification per ASME V Art 7 T.777.2

Whitelight: Battery Powered Min. 3V } Held within 30 cm (12in) of the inspection surface
110V Power Min. 60W Bulb } provides minimum 1000 Lx (100fc)

Method of Magnetization: AC DC Continuous Residual

Magnetic Particles: Dry Wet Red Grey Black Fluorescent
Batch #: 817 Mfg: Magnaflux Type: 7C

Background: Batch #: 685 Mfg: Ardrex Type: 8901W

Inspection Results:

A magnetic particle inspection was carried out on the following items on 2 - 1000BBL Tanks @ 10-17-46-1w4

Tank#1 sn#018837-2

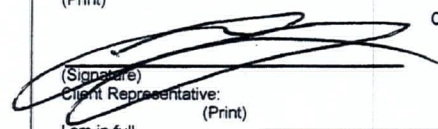
1 - 4" Crossover Nozzle/Re-Pad fillet weld (in&out)
1 - 8" Crossover Nozzle/Re-Pad fillet weld (in&out)

Tank#2 sn#G01-198-S22

1 - 4" Crossover Nozzle/Re-Pad fillet weld (in&out)
1 - 8" Crossover Nozzle/Re-Pad fillet weld (in&out)

Results: All items inspected ACCEPTABLE TO CODE.
APP: Arnie Domes 2Z-2000035 po#8400581255 wo#4083987
REQ: Ryan Waldorf @ L&L Oilfield

Inspection Limitation(s):

Unit#: 667 Kilometers: 130 In: 1130 Out: 1430 Hrs: 3.0 In: _____ Out: _____ Hrs: _____ Personnel: Sheldon Trachuk Jordan Ross	Consumables: ---MIN---	Interpretation by: Sheldon Trachuk _____ (Print)  (Signature) Client Representative: _____ (Print) I am in full agreement with report contents _____ (Sign)
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