

Tank Inspection Report

Location: 102/9-11-47-5 w4

Tank Type: 100K2

Date: May 28. 2019

Mfg: Universal

Year blt: 2013

S/N: 29085-1

CAP: 1000 bbl

Floor Thk: $\frac{1}{4}$ "

Shell Thk: $1/4"$ $3/16"$

Roof Thk: $3/16"$

Requisitioned by: Randy Chivka

Approver: Jay Sinclair

Approver Code: 2Z-8000441

WO #: 81391484

PO#: 8401358779

CC:

SAP #: 66221239

EXTERNAL INSPECTION:

ID	Item	Yes	Good	N/A	See Notes
	GENERAL				
T1	Other (Please Explain)				
T2	Corrosion			✓	
T3	Leaks	✓			1.
T4	Vibration			✓	
T5	Dissimilar Flange Rating			✓	
T6	Ladder/Stairway	✓	✓		
T7	Platform	✓	✓		
T8	Electrical Ground	✓	✓		
T9	Cathodic Protection			✓	
T10	Painted Inactive Corrosion			✓	
T11	Coating/Painting			✓	
T12	Level Gauge	✓	✓		
T13	Bottom	✓	✓		2
T14	Secondary Containment	✓	✓		
T15	Shell	✓	✓		
T16	Roof	✓	✓		
T17	Agitator/ Mixer			✓	
	SUPPORTS				
T31	Other (Please Explain)				
T32	Foundation			✓	
T33	Anchor Bolts			✓	
T34	Windgirders			✓	
	CONNECTIONS				
T41	Other (Please explain)				
T42	Small Branches			✓	
T43	Nozzles	✓	✓		
T44	Pipe Manifolds			✓	
T45	Swing Lines			✓	
T46	Manways/Hatches	✓	✓		
T47	Reinforcing Pads			✓	
T48	Inadequate Thread Engagement			✓	
T49	Bolting			✓	
T50	Flanges	✓	✓		
T51	Leak Clamps			✓	
	INSULATION				
T61	Other (Please explain)				
T62	Damage			✓	
T63	Penetrations	✓	✓		
T64	Jacket			✓	
T65	Banding			✓	
T66	Seals/Joints			✓	
	RELIEF DEVICE				
T7t	Other (Please explain)				
T72	Corrosion			✓	
T73	Leaks			✓	
T74	Restricted InleUOutlet			✓	
T75	Manual Operation Lever			✓	

INTERNAL INSPECTION:

ID	Item	Yes	Good	N/A	See Notes
	GENERAL				
T1	Other (Please Explain)				
T2	Corrosion	✓			3
T3	Erosion			✓	
T4	Distortion			✓	
T5	Blisters			✓	
T6	Deposits	✓			4
T7	Welds	✓	✓		
T8	Nozzles	✓	✓		
T9	Shell	✓	✓		
T10	Roof	✓	✓		
T11	Floor	✓	✓		
	GENERAL				
T21	Other - Firetube	✓	✓		
T21	Other - Anodes			✓	
T22	Annular Ring			✓	
T23	Sump			✓	
T24	Roof Supports			✓	
T25	Thermowells	✓	✓		
T26	Metallic Linings			✓	
T27	Non Metallic Linings			✓	
T28	Internal Steam Coil / other Piping			✓	
T29	Level Gauge	✓	✓		
T30	Other Welded Attachements	✓	✓		
	Backwelding Req'd			✓	

[illegible]

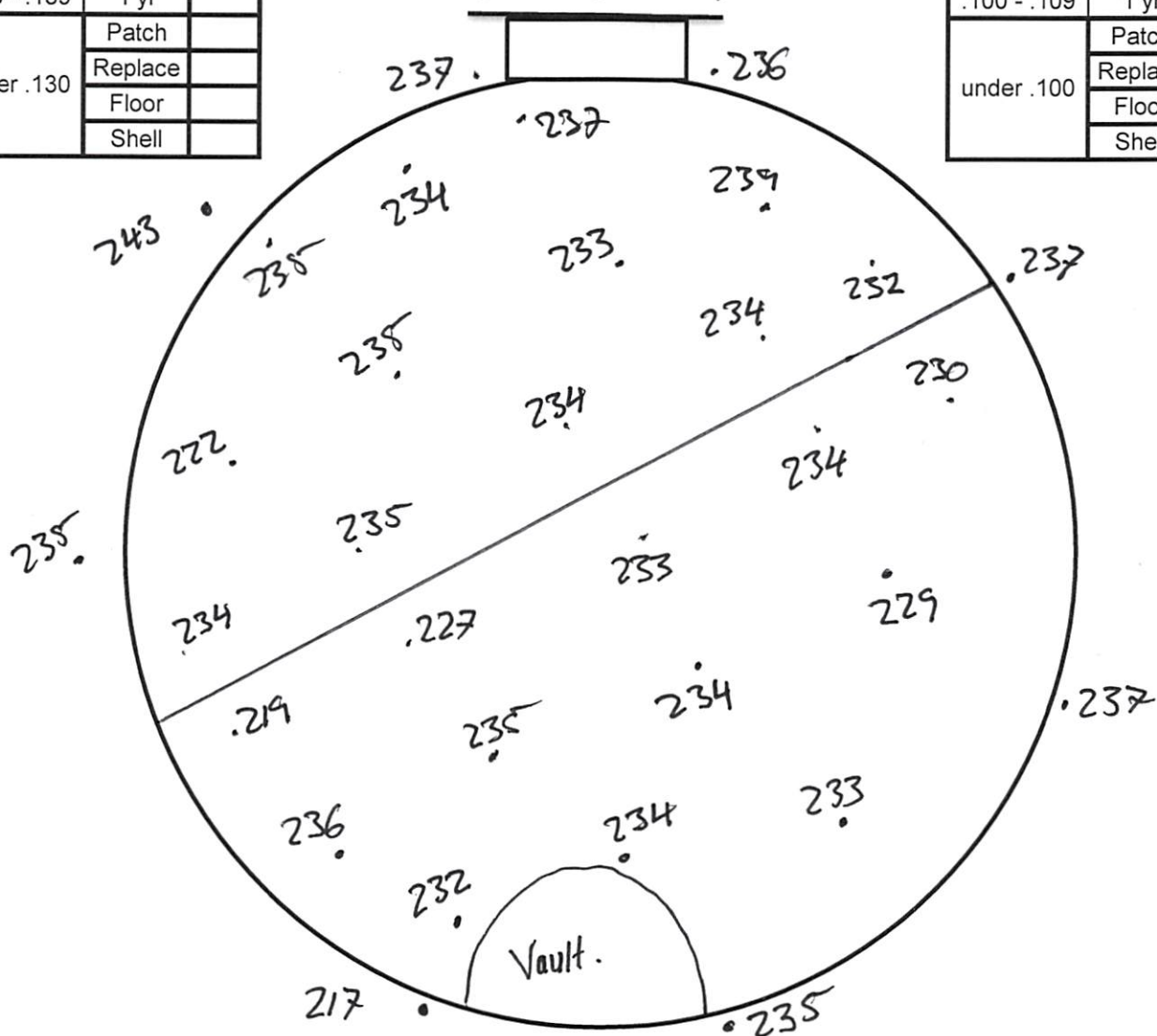


Without MFE		
.170 - up	5 yr	✓
.160 - .169	4 yr	
.150 - .159	3 yr	
.140 - .149	2 yr	
.130 - .139	1 yr	
under .130	Patch	
	Replace	
	Floor	
	Shell	

S/N: 29085-1 (TANK 2)

Location: 102/9-11-47-5W4
234 222 238

With MFE		
.140 - .150	5 yr	
.130 - .139	4 yr	
.120 - .129	3 yr	
.110 - .119	2 yr	
.100 - .109	1 yr	
under .100	Patch	
	Replace	
	Floor	
	Shell	



Comments:

*Temp COLLAR Appears to be Leaking, Remove Insulation to evaluate.

Tank in Good Overall Condition For A 5YR Turnaround.

Inspected by: Stephen Bryan

Date: May 28, 2019

Husky Inspector: Terry Neufeld

Date: July 30, 2019

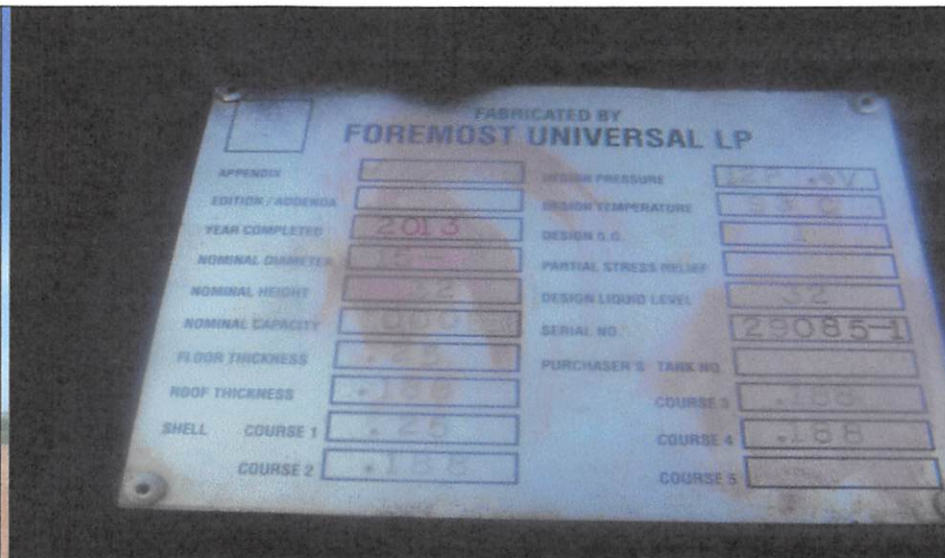
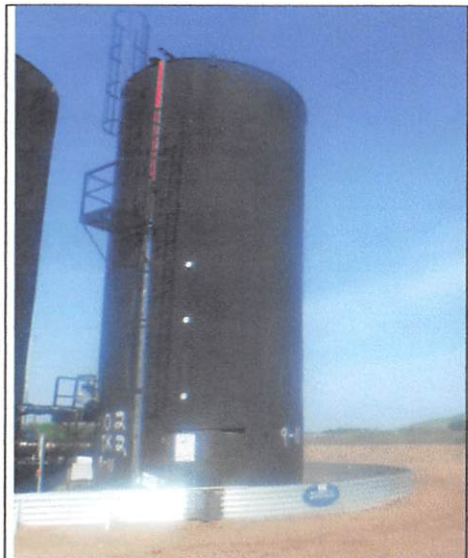
Type of Inspection: VT Rev: 3.0
Test Technique: UT thickness(4.2)
Equipment: DMS2 / flashlight / grinder
Code/Standard: client information

Client: HUSKY OIL OPERATIONS
IRISNDT #: LYN1900860
Location: 102/ 9-11-47-5 W4M
Item Inspected: 1000 bbl tank 2 S/N# 29085-1

Date: 2019-May-28
WO #: 81391484
PO #: 8401358779

a UT and visual inspection was carried out as requested on 1000bbl tank, refer to attached pages for additional information.

1000bbl tank 2 S/N# 29085-1: Temp collar was leaking, insulation stained. the insulation was removed and appeared to be leaking from the fitting the fitting. L&L removed the fitting and repaired the threads, monitor to ensure leak has stopped. no additional repairs required. the tank is in good overall condition for a 5yr turnaround.



DMS 2 S/N# 31074 CAL DATE : JAN9 2019.

F2HE PROBE S/N# SCA2097

APPROVER: Jay Sinclair ZZ-8000441

Requested by Randy Chiurka

Inspection Limitation(s): oil /shale deposits on the shell and piping.

Unit#: 767 Kilometers: 0
In: Out: Hrs:
In: Out: Hrs:
Personnel:
STEPHEN BRYAN / NIGEL GEARIN

Consumables:
MIN

Interpretation by:

Stephen Bryan

(Print)

[Signature]

(Sign)

SNT-TC-1A:

C.G.S.B.:

(Level)

C.G.S.B #:

12459

Client Representative:

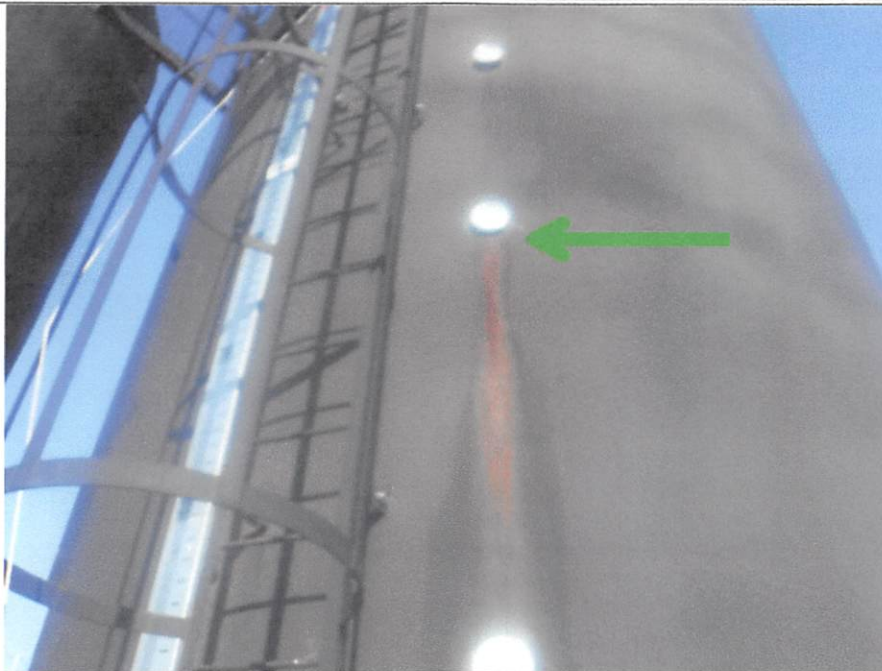
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Terry Neufeld

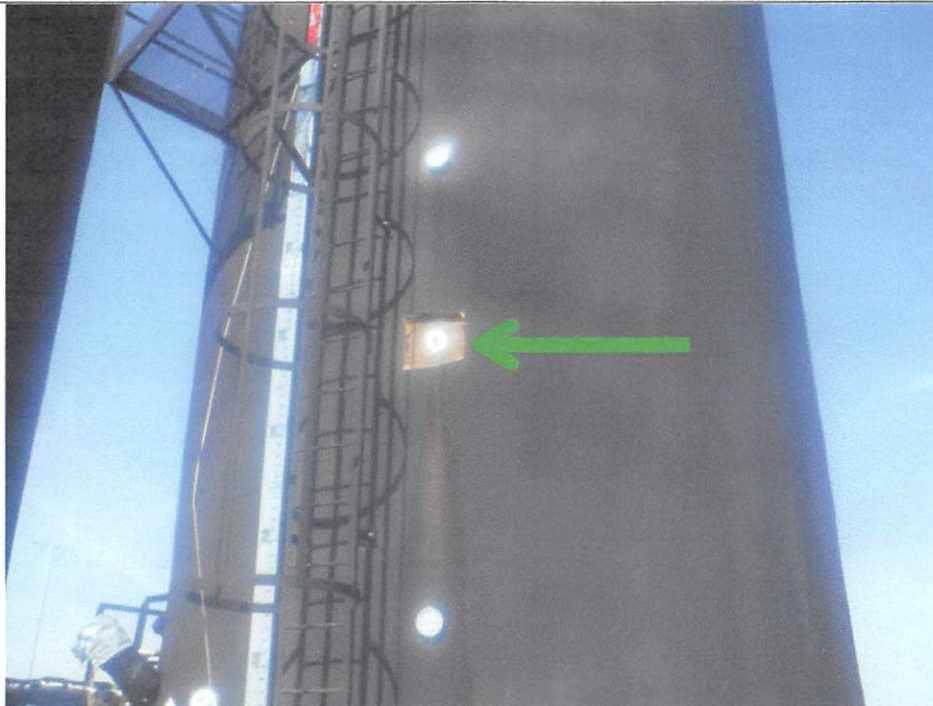
I am in full
agreement with
report contents

(Sign)

[Signature]



stained insulation, leak at the temp collar.



Insulation removed and repaired threads on fitting. monitor to ensure leak has stopped

IRISNDT #: LYN1900860

Date: 2019-May-28

Stephen Bryan

(Print)

Client: HUSKY OIL OPERATIONS

(Sign)

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